

### MOS INTEGRATED CIRCUIT $\mu$ PD16781

### **480 OUTPUT TFT-LCD SOURCE DRIVER**

### DESCRIPTION

The  $\mu$  PD16781 is a source driver for 480-output TFT-LCDs, providing support for only striped pixel array LCD.

The driver consists of a shift register for generating the sampling timing and sample & hold circuits for sampling the analog voltage. The high picture quality obtained by the alternate sample & hold execution of the two types of on-chip sample & hold circuits enables employment in applications such as car navigation panels.

### **FEATURES**

- 5.0 V Drive (Dynamic range 4.6 VP-P, VDD2 = 5.0 V)
- 480 Output channel
- fclk = 20 MHz MAX. (VDD1 = 3.0 V)
- 1-phase/3-phase sampling clocks supported
- · Corresponds only to LCD of Stripe array color filter
- Two on-chip sample-and-hold circuits
- Small output deviation between pins (deviation between chip pins: ±20 mV MAX.)
- Switch between right and left shift using the R,/L pin
- Logic power supply voltage (VDD1): 3.0 to 5.5 V
- Driver power supply voltage(V<sub>DD2</sub>): 5.0 ± 0.5 V

Remark /xxx indicates active low signal.

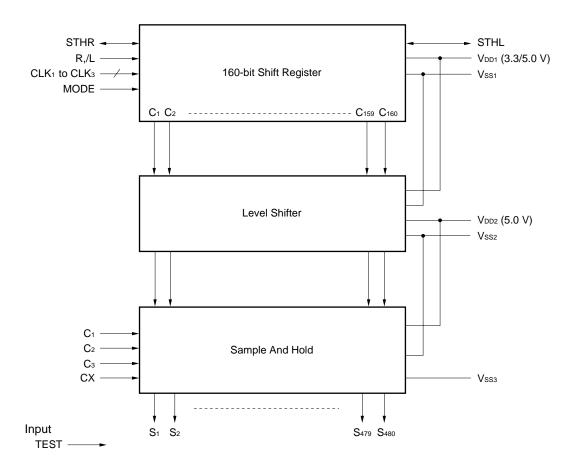
### ORDERING INFORMATION

Part Number	Package
μ PD16781N-xxx	TCP (TAB package)

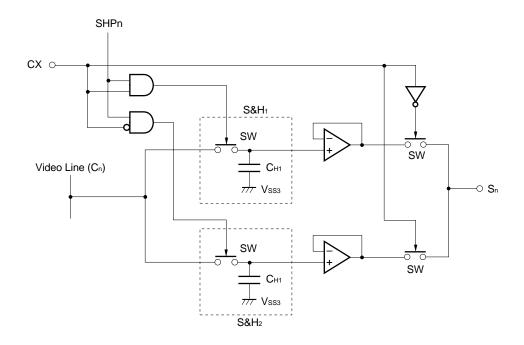
**Remark** The TCP's external shape is customized. To order the required shape, so please contact one of our sales representatives.

The information in this document is subject to change without notice. Before using this document, please confirm that this is the latest version. Not all devices/types available in every country. Please check with local NEC representative for availability and additional information.

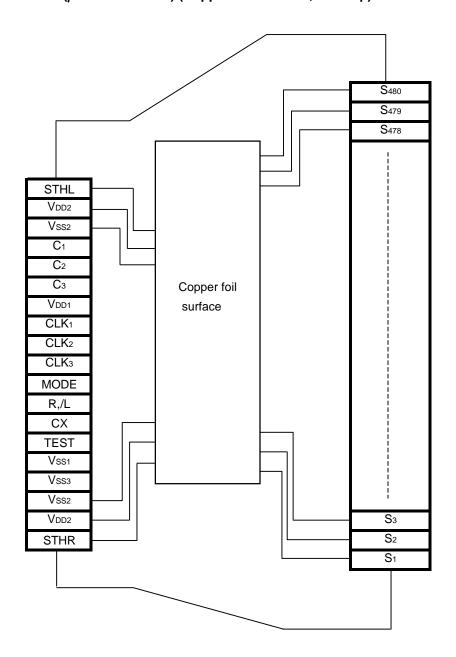
### **★ 1. BLOCK DIAGRAM**



### 2. SAMPLE-AND HOLD CIRCUIT AND OUTPUT CIRCUIT



### 3. PIN CONFIGURATION (μ PD16781N-xxx) (Copper Foil Surface, Face-up)



Remark This figure does not specify the TCP package.

### 4. PIN FUNCTIONS

Pin Symbol	Pin Name	I/O	Description
C <sub>1</sub> to C <sub>3</sub>	Video signal input	I	These pins are input video signals R, G, and B.
S <sub>1</sub> to S <sub>480</sub>	Video signal output	0	These pins are output video signals, which have been sampled and hold. The relationship between the video signal input ( $C_1$ to $C_3$ ) and video signal output is shown below.  C <sub>1</sub> : $S_{3n-2}$ (n = 1, 2,160)  C <sub>2</sub> : $S_{3n-1}$ C <sub>3</sub> : $S_{3n}$
STHR, STHL	Cascade I/O	I/O	These pins are inputs/outputs for the start pulse for sample and hold timing.  High level of STHR/STHL is read at rising edge of CLK and start sampling video signal. STHR serves as the input pin and STHL serves as output pin for the right shift. For left shift, STHL serves as the input pins and STHR serves as the output pin.
R,/L	Shift direction control	I	The shift direction control pin of shift register. The shift directions of the shift registers are as follows. R,/L = H (right shift): STHR input, $S_1 \rightarrow S_{480}$ , STHL output. R,/L = L (left shift): STHL input, $S_{480} \rightarrow S_1$ , STHR output.
CLK <sub>1</sub> to CLK <sub>3</sub>	Shift clock input	ı	The start pulse is read at rising edge of CLK. The sampling pulse SHPn is generated at rising edge of CLK. For details, refer to <b>6. TIMING CHART</b> .  The relationship between the clocks and the output pins is shown below.  (1) When MODE = L or open (sequential sampling)  CLK1 R,/L = H: S3n-2  R,/L = L: S3n  CLK2: S3n-1  CLK3 R,/L = H: S3n-2  (1) When MODE = H (simultaneous sampling)  CLK1: S3n-2, S3n-1, S3n (n = 1, 2,160)  CLK2: Connect VDD1 or VSS1  CLK3: Connect VDD1 or VSS1
MODE	Mode select signal input	I	This pin is used to select whether the three analog input signals, $C_1$ , $C_2$ , and $C_3$ are sampled simultaneously or sequentially (This pin is pulled down in the IC).  MODE = H: Simultaneous sampling  MODE = L or open: Sequential sampling
CX	Hold capacitance control input	I	Two Sample & hold circuits are switched.  CX = H S&H1: Sampling, S&H2: Output  CX = L S&H1: Output, S&H2: Sampling
TEST	Test	1	Fix this pin to the L level.
V <sub>DD1</sub>	Logic power supply	1	3.0 to 5.5 V
V <sub>DD2</sub>	Driver power supply	ı	5.0 ± 0.5 V
Vss1	Logic ground	-	Grounding
Vss2	Driver ground	-	Grounding
Vss3	Sample & hold ground		It is ground of Sample & hold capacitance. Supply this terminal with the stable GND.

- Cautions 1. To prevent latch-up-breakdown, the power should be turned on in order V<sub>DD1</sub>, Logic input V<sub>DD2</sub>, video signal input. It should be turned off in the opposite order. This relationship should be followed during transition periods as well.
  - 2. The sampling of the video signal of this IC is only the simultaneous 3 output sampling of C<sub>1</sub> to C<sub>3</sub>. Incidentally, it is designing abound of the input of the video signal in 10 MHz MAX.

    If a video signal with a higher frequency is input, the data may not be correctly displayed.
  - 3. Recommend a bypass capacitor of about 0.1 μF with good high-frequency characteristics between V<sub>DD1</sub> and V<sub>SS1</sub>, and V<sub>DD2</sub> and V<sub>SS2</sub> in each driver IC. Unless the power supply is reinforced, the supply voltage may fluctuate, making the sampling voltage abnormal.
  - 4. If noise is superimposed on the start pulse pin, the data may not be displayed. For this reason, be sure to input CX signal during the vertical blanking period.
  - 5. If the start pulse width is extended by half the clock or longer, the sampling start timing SHP1 does not change from normal timing; therefore, the sampling operation is performed normally.

### 5. FUNCTION DESCRIPTION

### 5.1 Switching of Sample & Hold Circuits

Two sample-and-hold circuits are switched.

СХ	Output	Sample & hold operation
L	Sample & Hold Circuit 1 (S&H <sub>1</sub> )	Sample & Hold Circuit 2 (S&H <sub>2</sub> )
Н	Sample & Hold Circuit 2 (S&H <sub>2</sub> )	Sample & Hold Circuit 1 (S&H <sub>1</sub> )

### 5.2 Sample & Hold and Output

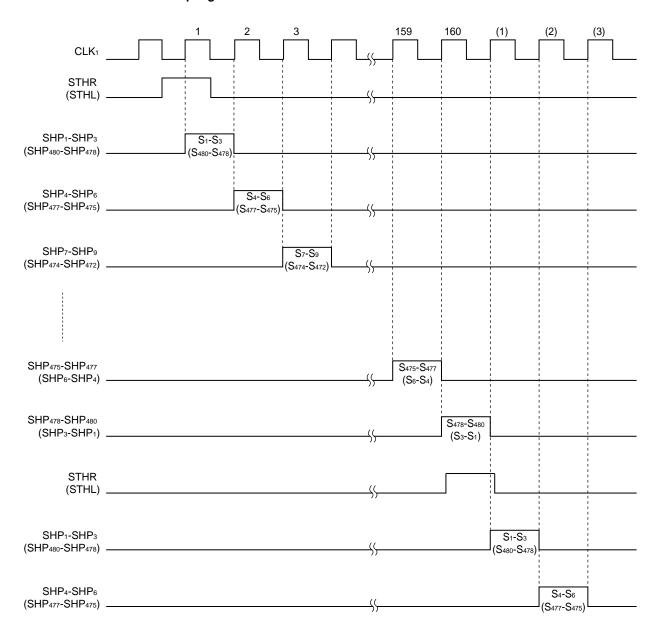
Relation between video signals C1, C2 and C3 and output pins and two sample & hold circuits.

CX		S <sub>1</sub> (S <sub>480</sub> )	S <sub>2</sub> (S <sub>479</sub> )	S3 (S478)	S4 (S477)	 S479 (S2)	S <sub>480</sub> (S <sub>1</sub> )
L	Sampling	C <sub>1-2</sub> (C <sub>3-2</sub> )	C <sub>2-2</sub> (C <sub>2-2</sub> )	C <sub>3-2</sub> (C <sub>1-2</sub> )	C <sub>1-2</sub> (C <sub>3-2</sub> )	 C <sub>2-2</sub> (C <sub>2-2</sub> )	C <sub>3-2</sub> (C <sub>1-2</sub> )
	Output	C <sub>1-1</sub> (C <sub>3-1</sub> )	C <sub>2-1</sub> (C <sub>2-1</sub> )	C <sub>3-1</sub> (C <sub>1-1</sub> )	C <sub>1-1</sub> (C <sub>3-1</sub> )	 C <sub>2-1</sub> (C <sub>2-1</sub> )	C <sub>3-1</sub> (C <sub>1-1</sub> )
Н	Sampling	C <sub>1-1</sub> (C <sub>3-1</sub> )	C <sub>2-1</sub> (C <sub>2-1</sub> )	C <sub>3-1</sub> (C <sub>1-1</sub> )	C <sub>1-1</sub> (C <sub>3-1</sub> )	 C <sub>2-1</sub> (C <sub>2-1</sub> )	C <sub>3-1</sub> (C <sub>1-1</sub> )
	Output	C <sub>1-2</sub> (C <sub>3-2</sub> )	C <sub>2-2</sub> (C <sub>2-2</sub> )	C <sub>3-2</sub> (C <sub>1-2</sub> )	C <sub>1-2</sub> (C <sub>3-2</sub> )	 C <sub>2-2</sub> (C <sub>2-2</sub> )	C <sub>3-2</sub> (C <sub>1-2</sub> )

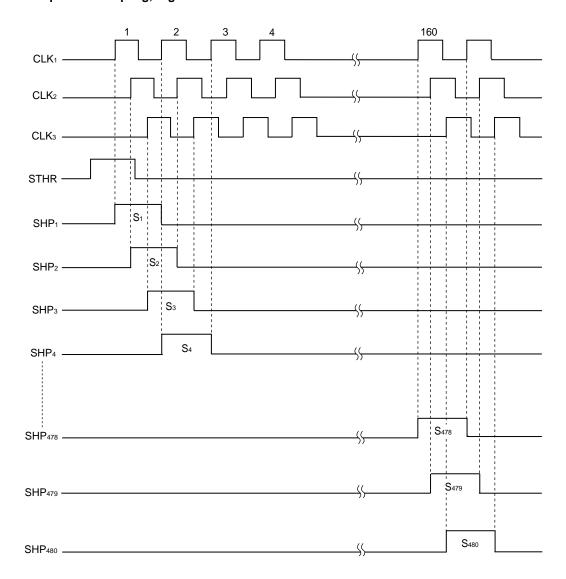
**Remark**  $C_{m-n} = m$ : Video input, n: Sample & Hold

### 6. TIMING CHART

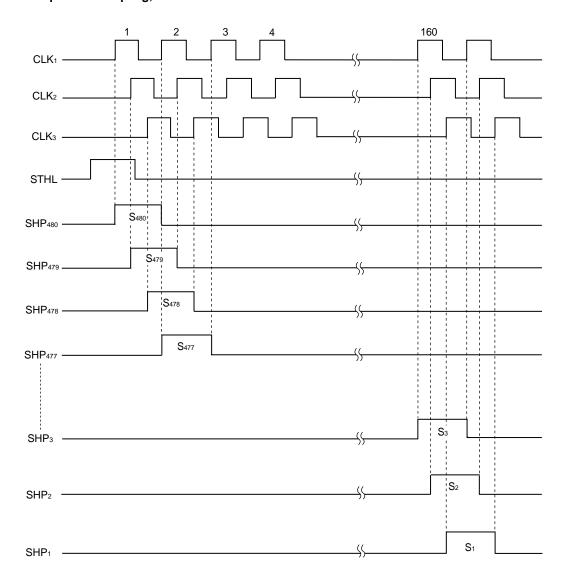
### 6.1 1-Phase Simultaneous Sampling



### 6.2 3-phase Sequential Sampling, Right Shift



### 6.3 3-phase Sequential Sampling, Left Shift





### 7. ELECTRICAL SPECIFICATIONS

Absolute Maximum Ratings (TA = +25°C, Vss1 = Vss2 = 0 V)

Parameter	Symbol	Rating	Unit
Logic Part Supply Voltage	V <sub>DD1</sub>	-0.3 to +7.0	V
Driver Part Supply Voltage	V <sub>DD2</sub>	−0.3 to +7.0	V
Input Voltage	Vı	-0.3 to V <sub>DD1/2</sub> + 0.3	V
Output Voltage	Vo	-0.3 to V <sub>DD1/2</sub> + 0.3	V
Operating Ambient Temperature	TA	−30 to +85	°C
Storage Temperature	T <sub>stg</sub>	-55 to +125	°C

Caution Product quality may suffer if the absolute maximum rating is exceeded even momentarily for any parameter. That is, the absolute maximum ratings are rated values at which the product is on the verge of suffering physical damage, and therefore the product must be used under conditions that ensure that the absolute maximum ratings are not exceeded.

Recommended Operating Range (T<sub>A</sub> = -30 to +85°C, V<sub>DD2</sub> ≥ V<sub>DD1</sub>, V<sub>SS1</sub> = V<sub>SS2</sub> = 0 V)

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Logic Part Supply Voltage	V <sub>DD1</sub>		3.0		5.5	V
Driver Part Supply Voltage	V <sub>DD2</sub>		4.5	5.0	5.5	V
Video Input Voltage	VvI		Vss2 + 0.2		V <sub>DD2</sub> - 0.2	V
Driver Part Output Voltage	V <sub>O2</sub>		Vss2 + 0.2		V <sub>DD2</sub> - 0.2	V
Clock Frequency	fськ	CLK <sub>1</sub> to CLK <sub>3</sub>			20	MHz
Output Load Capacitance	CL	1 output			50	pF

DataSheet S14634EJ1V0DS

Electrical Characteristics (TA = -30 to +85°C, VDD1 = 3.0 to 5.5 V, VDD2 = 5.0 V  $\pm$  0.5 V, VDD2  $\geq$  VDD1, VSS1 = VSS2 = 0 V)

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Low-Level Driver Part Output Voltage	Vvol	S <sub>1</sub> to S <sub>480</sub>			Vss2 + 0.2	V
High-Level Driver Part Output Voltage	Vvoн		V <sub>DD2</sub> - 0.	2		V
High-Level Input Voltage	ViH	CLK, STHR (L), R,/L, Osel	CX 0.7 V <sub>DD1</sub>		V <sub>DD1</sub>	V
Low-Level Input Voltage	VIL		Vss1		0.3 V <sub>DD1</sub>	V
Input Leak Current	I⊫	Except for MODE pin	-1.0		+1.0	μΑ
		MODE pin V <sub>I</sub> = 0 V	-10		+10	μΑ
		VI = VDD1 = S	5 V 30		300	μΑ
High-Level Output Voltage	VLOH	STHR (STHL), IoH = -1.0	mA 0.85 VDD1			V
Low-Level Output Voltage	VLOH	STHR (STHL), IoL = +1.0	mA		0.15 V <sub>DD1</sub>	V
Reference Voltage	VREF1	$V_{DD2} = 5.0 \text{ V}, \text{ VvI} = 0.5 \text{ V},$ $T_A = 25^{\circ}\text{C}$		0.5		V
	VREF2	V <sub>DD2</sub> = 5.0 V, V <sub>VI</sub> = 2.5 V, T <sub>A</sub> = 25°C		2.5		V
	VREF3	V <sub>DD2</sub> = 5.0 V, V <sub>VI</sub> = 4.5 V, T <sub>A</sub> = 25°C		4.5		V
Output Voltage Deviation	Δ <b>V</b> vo1	V <sub>DD2</sub> = 5.0 V, V <sub>VI</sub> = 0.5 V, T <sub>A</sub> = 25°C			±20	mV
	ΔVvo2	V <sub>DD2</sub> = 5.0 V, V <sub>VI</sub> = 2.5 V, T <sub>A</sub> = 25°C			±20	mV
	ΔVvoз	V <sub>DD2</sub> = 5.0 V, V <sub>VI</sub> = 4.5 V, T <sub>A</sub> = 25°C			±20	mV
Logic Dynamic Current Consumption	I <sub>DD1</sub>	$V_{DD1} = 5.0 \text{ V}, \text{ no load}$ Note		1.6	5.6	mA
Driver Dynamic Current Consumption	I <sub>DD2</sub>	$V_{DD2} = 5.0 \text{ V}, \text{ no load}$ Note		12.0	16.0	mA

**Note** fcLK = 15 MHz, fcX = 17 kHz.

### Switching Characteristics (TA = -30 to +85°C, VDD1 = 3.0 to 5.5 V, VDD2 = 5.0 V $\pm 0.5$ V, VDD2 $\geq$ VDD1, VSS1 = VSS2 = 0 V)

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Start Pulse Delay Time	t <sub>PHL1</sub>	C <sub>L</sub> = 20 pF	7		43	ns
	t <sub>PLH1</sub>	$CLK \to STHL \ (STHR)$	7		43	ns
Driver Output Delay Time	tPLH2	V <sub>DD2</sub> = 5.0 V			8	μs
	<b>t</b> PLH3	$R_L = 2 k\Omega$			16	μs
	tPHL2	C <sub>L</sub> = 25 pF x 2			8	μs
	t <sub>PHL3</sub>				16	μs
Input Capacitance	Cıı	STHR(STHL), T <sub>A</sub> =25°C		10	20	pF
	C <sub>12</sub>	C <sub>1</sub> to C <sub>3</sub> , T <sub>A</sub> =25°C		40	60	pF
	Сіз	STHR (STHL), C <sub>1</sub> to C <sub>3</sub> excluded input, T <sub>A</sub> =25°C		7	15	pF

### Timing Requirement (TA = -30 to +85°C, VDD1 = 3.0 to 5.5 V, Vss1 = 0 V)

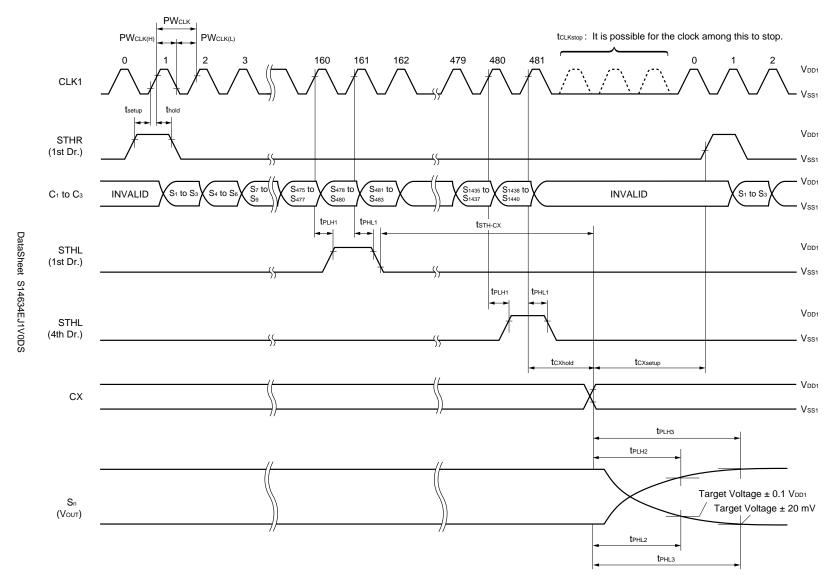
Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Clock Pulse Width	PWclk	CLK <sub>1</sub> to CLK <sub>3</sub>	50			ns
Clock Pulse High Period	PWclk(H)		15			ns
Clock Pulse Low Period	PWclk(L)		15			ns
★ CLK-CLK time	t <sub>CL1-2</sub>		16.6		PWclk	ns
	t <sub>CL2-3</sub>				2	
Start Pulse Setup Time	tsetup		7			ns
Start Pulse Setup Time	thold		7			ns
Start Pulse-CX Time	tsтн-cx		50			ns
CX Setup Time	tCXsetup		1.0			μs
CX Hold Time	tcxhold		50			ns
CLK Stop Period	<b>t</b> CLKstop		Refer to 8.	SWITHING	CHARACTE	RISTICS
			WAVEFOR	м.		

**Remark** Unless otherwise specified, the input level is defined to be  $V_{IH} = 0.7 \text{ V}_{DD1}$ ,  $V_{IL} = 0.3 \text{ V}_{DD1}$ .

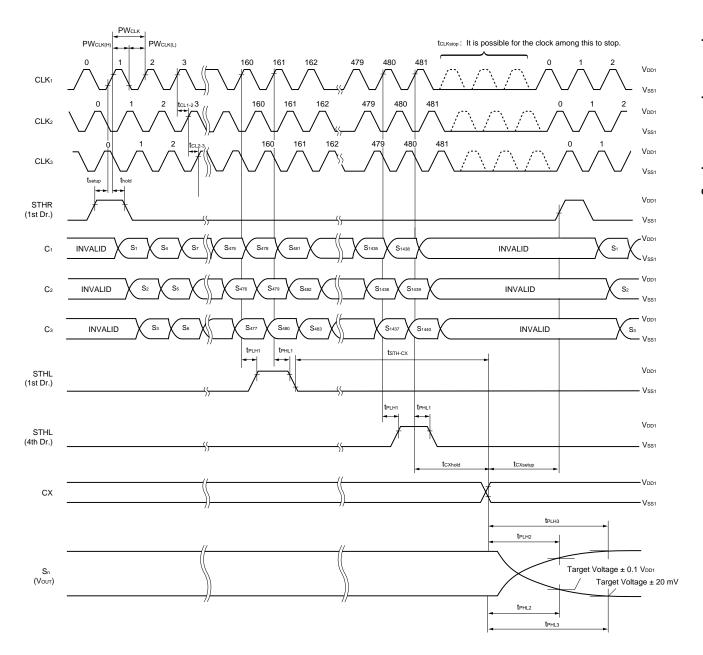
# . SWITCHING CHARACTERISTICS WAVEFORM (R,/L=H)

Unless otherwise specified, the input level is defined to be  $V_{IH} = 0.7 \text{ Vdd}$ ,  $V_{IL} = 0.3 \text{ Vdd}$ .

## 8.1 1-Phase Simultaneous Sampling



### ★8.2 3-phase Sequential Sampling



### 9. RECOMMENDED MOUNTING CONDITIONS

The following conditions must be met for mounting conditions of the  $\mu$  PD16781.

For more details, refer to the Semiconductor Device Mounting Technology Manual (C10535E).

Please consult with our sales offices in case other mounting process is used, or in case the mounting is done under different conditions.

 $\mu$  PD16781N-xxx: TCP (TAB Package)

Mounting Condition	Mounting Method	Condition
Thermocompression	Soldering	Heating tool 300 to 350°C, heating for 2 to 3 sec, pressure 100g (per
		solder).
	ACF	Temporaly bonding 70 to 100°C, pressure 3 to 8 kg/cm <sup>2</sup> , time 3 to 5 sec.
	(Adhesive Conductive	Real bonding 165 to 180°C, pressure 25 to 45 kg/cm <sup>2</sup> , time 30 to 40 sec
	Film)	(When using the anisotropy conductive film SUMIZAC1003 of Sumitomo
		Bakelite, Ltd).

Caution To find out the detailed conditions for mounting the ACF part, please contact the ACF manufacturing company. Be sure to avoid using two or more mounting methods at a time.

### NOTES FOR CMOS DEVICES

### 1) PRECAUTION AGAINST ESD FOR SEMICONDUCTORS

### Note:

Strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it once, when it has occurred. Environmental control must be adequate. When it is dry, humidifier should be used. It is recommended to avoid using insulators that easily build static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work bench and floor should be grounded. The operator should be grounded using wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with semiconductor devices on it.

### (2) HANDLING OF UNUSED INPUT PINS FOR CMOS

### Note:

No connection for CMOS device inputs can be cause of malfunction. If no connection is provided to the input pins, it is possible that an internal input level may be generated due to noise, etc., hence causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using a pull-up or pull-down circuitry. Each unused pin should be connected to VDD or GND with a resistor, if it is considered to have a possibility of being an output pin. All handling related to the unused pins must be judged device by device and related specifications governing the devices.

### ③ STATUS BEFORE INITIALIZATION OF MOS DEVICES

### Note:

Power-on does not necessarily define initial status of MOS device. Production process of MOS does not define the initial operation status of the device. Immediately after the power source is turned ON, the devices with reset function have not yet been initialized. Hence, power-on does not guarantee out-pin levels, I/O settings or contents of registers. Device is not initialized until the reset signal is received. Reset operation must be executed immediately after power-on for devices having reset function.



### **Reference Documents**

NEC Semiconductor Device Reliability/Quality Control System (C10983E)

Quality Grades On NEC Semiconductor Devices (C11531E)

- The information in this document is current as of February, 2002. The information is subject to change without notice. For actual design-in, refer to the latest publications of NEC's data sheets or data books, etc., for the most up-to-date specifications of NEC semiconductor products. Not all products and/or types are available in every country. Please check with an NEC sales representative for availability and additional information.
- No part of this document may be copied or reproduced in any form or by any means without prior written consent of NEC. NEC assumes no responsibility for any errors that may appear in this document.
- NEC does not assume any liability for infringement of patents, copyrights or other intellectual property rights of
  third parties by or arising from the use of NEC semiconductor products listed in this document or any other
  liability arising from the use of such products. No license, express, implied or otherwise, is granted under any
  patents, copyrights or other intellectual property rights of NEC or others.
- Descriptions of circuits, software and other related information in this document are provided for illustrative
  purposes in semiconductor product operation and application examples. The incorporation of these
  circuits, software and information in the design of customer's equipment shall be done under the full
  responsibility of customer. NEC assumes no responsibility for any losses incurred by customers or third
  parties arising from the use of these circuits, software and information.
- While NEC endeavours to enhance the quality, reliability and safety of NEC semiconductor products, customers
  agree and acknowledge that the possibility of defects thereof cannot be eliminated entirely. To minimize
  risks of damage to property or injury (including death) to persons arising from defects in NEC
  semiconductor products, customers must incorporate sufficient safety measures in their design, such as
  redundancy, fire-containment, and anti-failure features.
- NEC semiconductor products are classified into the following three quality grades:
   "Standard", "Special" and "Specific". The "Specific" quality grade applies only to semiconductor products
   developed based on a customer-designated "quality assurance program" for a specific application. The
   recommended applications of a semiconductor product depend on its quality grade, as indicated below.
   Customers must check the quality grade of each semiconductor product before using it in a particular
  - "Standard": Computers, office equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment and industrial robots
  - "Special": Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)
  - "Specific": Aircraft, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems and medical equipment for life support, etc.

The quality grade of NEC semiconductor products is "Standard" unless otherwise expressly specified in NEC's data sheets or data books, etc. If customers wish to use NEC semiconductor products in applications not intended by NEC, they must contact an NEC sales representative in advance to determine NEC's willingness to support a given application.

(Note)

- (1) "NEC" as used in this statement means NEC Corporation and also includes its majority-owned subsidiaries.
- (2) "NEC semiconductor products" means any semiconductor product developed or manufactured by or for NEC (as defined above).