



Issued Date: Feb.12, 2010 Model No.: V460H1 - LH8 Approval

TFT LCD Approval Specification

MODEL NO.: V460H1 - LH8

Customer:	
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Version 2.0

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REVISION HISTORY

Version	Date	Page (New)	Section	Description
Version Ver 2.0	Date Feb. 12,'10	Page (New) All		Approval Specification was first issued.

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1. GENERAL DESCRIPTION

1.1 OVERVIEW

V460H1-LH8 is a 46" TFT Liquid Crystal Display module with 14-CCFL Backlight unit and 4ch-LVDS interface. This module supports 1920 x 1080 HDTV format and can display true 1.073G colors (8bit+Hi-FRC -bit/color). The inverter for backlight is built-in.

1.2 FEATURES

- High brightness (450nits)
- High contrast ratio (6000:1)
- Fast response time (Gray to Gray average 4.5 ms)
- High color saturation (72% NTSC)
- -Full HDTV (1920 x 1080 pixels) resolution, true HDTV format DE (Data Enable) only mode
- LVDS (Low Voltage Differential Signaling) interface
- Optimized response time for 120 Hz frame rate
- Ultra wide viewing angle: Super MVA technology

1.3 APPLICATION

- Standard Living Room TVs.
- Public Display Application.
- Home Theater Application.
- MFM Application.

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	1018.08(H) x 572.67(V) (46" diagonal)	mm	(1)
Bezel Opening Area	1024.4(H) x 579.2(V)	mm	(1)
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1920x R.G.B. x 1080	pixel	-
Pixel Pitch(Sub Pixel)	0.17675(H) x 0.53025(V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	1.073G	color	-
Display Operation Mode	Transmissive mode / Normally black	-	-
Surface Treatment	Anti-Glare coating (Haze 11%) Hardness (3H)	-	(2)

Note (1)Please refer to the attached drawings in chapter 9 for more information about the front and

back outlines.

Note (2) The spec of the surface treatment is temporarily for this phase. CMO reserves the rights to

change this feature.

1.5 MECHANICAL SPECIFICATIONS

	Item	Min.	Тур.	Max.	Unit	Note
	Horizontal (H)	-	1083	-	mm	
Module Size	Vertical (V)	-	627	-	mm	(1), (2)
	Depth (D)	-	51.2	-	mm	
Weight		-	13200	-	g	-

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

Note (2) Module Depth does not include connectors.



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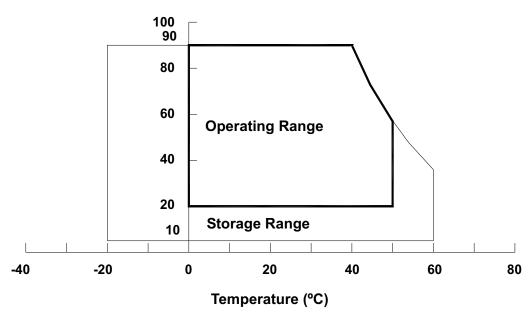
2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

ltem	Symbol		Va	lue	Unit	Note		
llem			Min.	Max.	Unit	Note		
Storage Temperature	T _{ST}		T _{ST}		-20	+60	°C	(1)
Operating Ambient Temperature	T _{OP}		0	50	°C	(1), (2)		
Shock (Non-Operating)	S _{NOP}	X, Y axis	-	50	G	(3), (5)		
Shock (Non-Operating)		Z axis	-	35	G	(3), (5)		
Vibration (Non-Operating)	V _{NOP}		-	1.0	G	(4), (5)		

Note (1) Temperature and relative humidity range is shown in the figure below.

- (a) 90 %RH Max. (Ta \leq 40 °C).
- (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
- (c) No condensation.
- Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in your product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in your product design.
- Note (3) 11 ms, half sine wave, 1 time for $\pm X$, $\pm Y$, and $\pm Z$.
- Note (4) 10 ~ 200 Hz, 10 min, 1 time each X, Y, Z.
- Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture. The module would not be twisted or bent by the fixture.



Relative Humidity (%RH)



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Item	Symbol	Va	lue	Unit	Note
	Symbol –	Min.	Max.	Unit	note
Power Supply Voltage	V _{cc}	-0.3	13.5	V	(1)
Logic Input Voltage	V _{IN}	-0.3	3.6	V	(1)

2.2.2 BACKLIGHT INVERTER UNIT

Item	Symbol	Va	lue	Unit	Note
	Symbol	Min.	Max.	Unit	Note
Lamp Voltage	Vw	_	3000	V _{RMS}	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.





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3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE (Ta = 25 ± 2 °C)

	Parameter		Symbol	Value			Unit	Note
				Min.	Тур.	Max.	Offit	Note
Power Su	upply Voltag	le	V _{cc}	10.8	12	13.2	V	(1)
Rush Cu	rrent		I _{RUSH}	-	-	4.4	А	(2)
		White Pattern	-	-	0.51	0.663	А	
Power Su Current	lpply	Horizontal Stripe	-	-	0.93	1.21	А	(3)
		Black Pattern	-	-	0.45	0.585	A	
Differential Threshold \			V_{LVTH}	+100	-	2.	mV	
	Differential Threshold	•	V _{LVTL}	-		-100	mV	
LVDS interface	Common Ir	nput Voltage	V _{CM}	1.0	1.2	1.4	V	(4)
		Differential input voltage (Single-end)		200	-	600	mV	
	Terminating	g Resistor	R _T	-	100	-	ohm	
CMOS	Input High Voltage	Threshold	VIH	2.7	-	3.3	V	
interface	Input Low ⁻ Voltage	Threshold	VIL	0	-	0.7	V	

Note (1) The module should be always operated within the above ranges.

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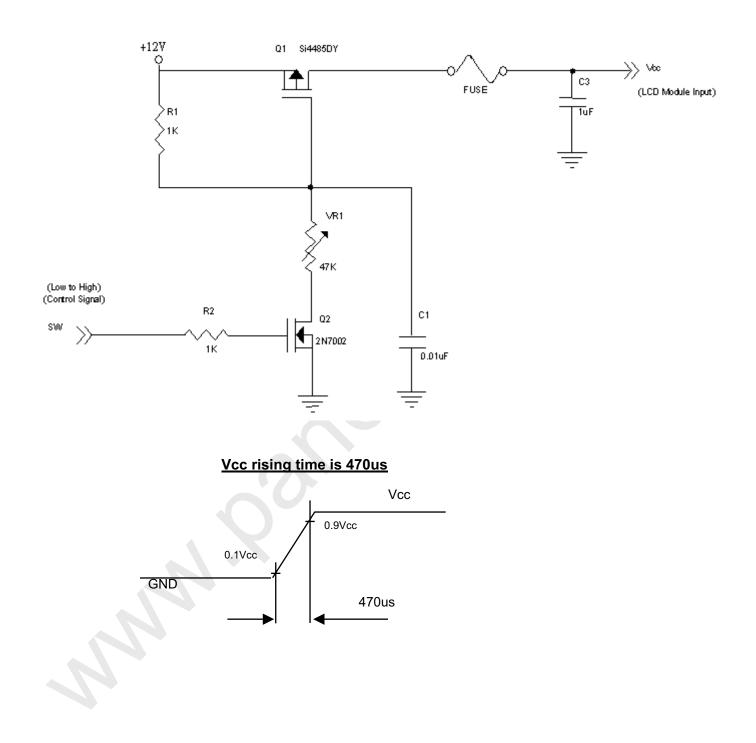


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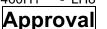
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Note (2) Measurement condition:





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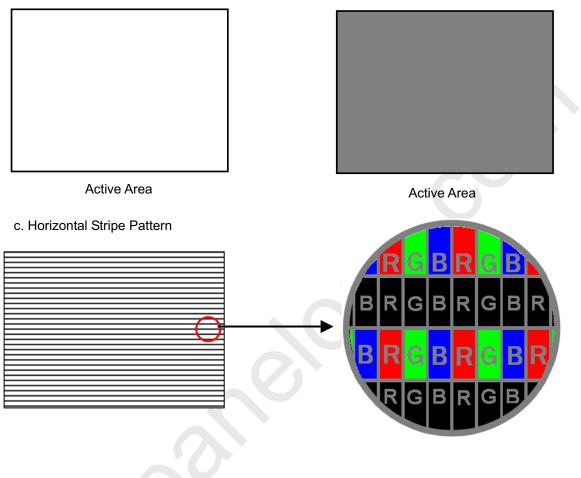


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Note (3) The specified power supply current is under the conditions at Vcc = 12V, Ta = 25 ± 2 °C, $f_v = 60$ Hz, whereas a power dissipation check pattern below is displayed.



b. Black Pattern



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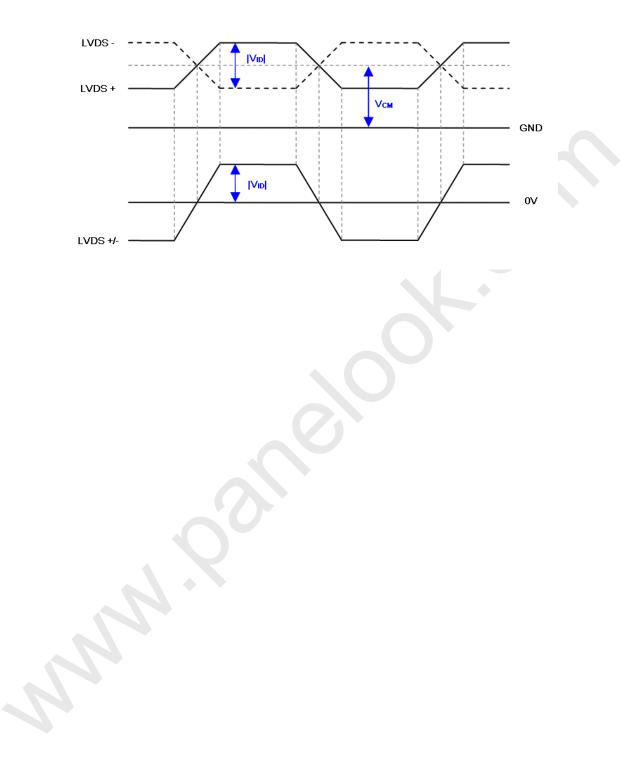


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Note (4) The LVDS input characteristics are as follows:

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3.2 BACKLIGHT UNIT

3.2.1 CCFL (Cold Cathode Fluorescent Lamp) CHARACTERISTICS (Ta = 25 ± 2 °C)

Deremeter	Sumbol		Value	Linit	Nete	
Parameter	Symbol	Min.	Тур.	Max.	Unit	Note
Lamp Input Voltage	VL	-	1100	-	V _{RMS}	-
Lamp Current	١L	10.5	11.0	11.5	mA _{RMS}	(1)
Lamp Turn On Voltage	V	-	-	1820	V _{RMS}	(2), Ta = 0 °C
Lamp Turn On Voltage	Vs	-	-	1650	V _{RMS}	(2), Ta = 25 ⁰C
Operating Frequency	FL	30	-	80	KHz	(3)
Lamp Life Time	L_BL	50,000	-	-	Hrs	(4)

3.2.2 INVERTER CHARACTERISTICS (Ta = 25 ± 2 °C)

Parameter	Symbol		Value		Unit	Note		
Farameter	Symbol	Min.	Тур.	Max.	Unit	Note		
Total Power Consumption	P ₂₅₅	-	156	163	>	(6)		
Power Supply Voltage	V_{BL}	22.8	24	25.2	V			
Power Supply Current	I _{BL}	-	6.5	6.8	Arms	No Dimming		
Input Ripple Noise	-	-	-	912	kHz			
Oscillating Frequency	Fw	37	40	43	mA	H.V (5)		
Dimming frequency	F _B	150	160	170	Hz	Dimming frequency		
Minimum Duty Ratio	D _{MIN}	-	20	-	%	Minimum Duty Ratio		

Note (1) Lamp current is measured by utilizing AC current probe and its value is average by measuring master and slave board.

- Note (2) The lamp starting voltage V_S should be applied to the lamp for more than 1 second after startup. Otherwise the lamp may not be turned on.
- Note (3) The lamp frequency may produce interference with horizontal synchronous frequency of the display input signals, and it may result in line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.
- Note (4) The life time of a lamp is defined as when the brightness is larger than 50% of its original value and the effective discharge length is longer than 80% of its original length (Effective discharge length is defined as an area that has equal to or more than 70% brightness compared to the brightness at the center point of lamp.) as the time in which it continues to operate under the condition at Ta = 25 ±2°C and I_L = 10.5~ 11.5mArms.
- Note (5) The power supply capacity should be higher than the total inverter power consumption P_{BL}. Since the pulse width modulation (PWM) mode was applied for backlight dimming, the driving current changed as PWM duty on and off. The transient response of power supply should be considered for the changing loading when inverter dimming.
- Note (6) The measurement condition of Max. value is based on 46" backlight unit under input voltage 24V, average lamp current 11.3 mA and lighting 30 minutes later.

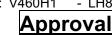
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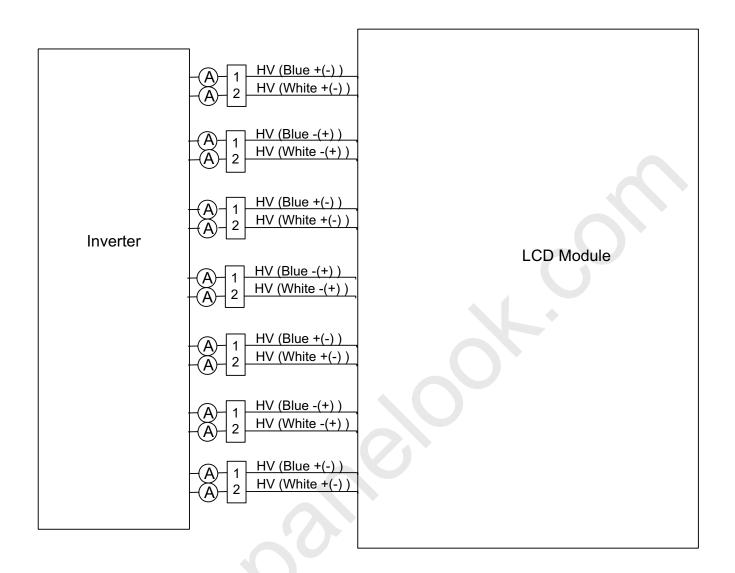
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3.2.3 INVERTER INTERFACE CHARACTERISTICS

		_	Test		Value					
Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Note		
On/Off Control Voltage	ON	V _{BLON}		2.0	_	5.0	V			
On/On Control voltage	OFF	✓ BLON	_	0	_	0.8	V			
Internal PWM Control	MAX	V	_	2.85	3.0	3.15	V	Maximum duty ratio		
Voltage	MIN	VIPWM		_	0		V	Minimum duty ratio		
External PWM Control	HI	V _{EPWM}	_	2.0	_	5.0	V	Duty on		
Voltage	LO	V EPWM		0	_	0.8	V	Duty off		
Status Signal	HI	Status	_	3.0	3.3	3.6	V	Normal		
Status Siyilai	LO	Status		0	_	0.8	V	Abnormal		
VBL Rising Time		Tr1	_	30	—	_	ms	10%-90%V _{BL}		
VBL Falling Time		Tf1	_	30	—		ms	10 /0-90 % V _{BL}		
Control Signal Rising Tin	ne	Tr	_		_	100	ms			
Control Signal Falling Tir	ne	Tf	_		_	100	ms			
PWM Signal Rising Time	;	T _{PWMR}			-	50	us			
PWM Signal Falling Time	e	T _{PWMF}	_		—	50	us			
Input impedance		R _{IN}	_	1			MΩ			
PWM Delay Time		T _{PWM}	_	100		—	ms			
BLON Delay Time		T _{on}	_	300	-	_	ms			
		T _{on1}	-	300	—	_	ms			
BLON Off Time		T _{off}	-	300	_	_	ms			

- Note (1) The Dimming signal should be valid before backlight turns on by BLON signal. It is inhibited to change the internal/external PWM signal during backlight turn on period.
- Note (2) The power sequence and control signal timing are shown in the following figure. For a certain reason, the inverter has a possibility to be damaged with wrong power sequence and control signal timing.
- Note (3) While system is turned ON or OFF, the power sequences must follow as below descriptions:

Turn ON sequence: VBL \rightarrow PWM signal \rightarrow BLON

Turn OFF sequence: BLOFF \rightarrow PWM signal \rightarrow VBL

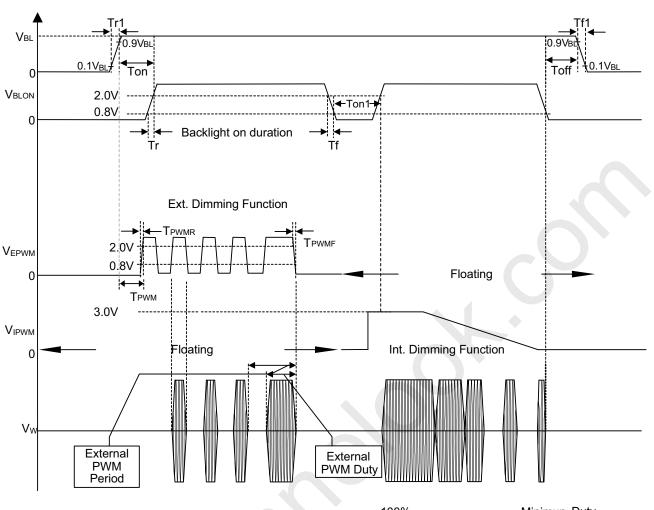
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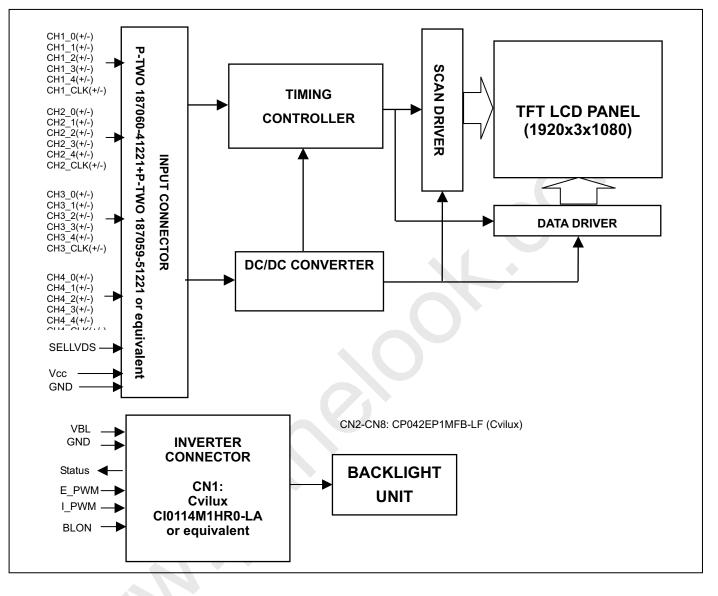
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4. BLOCK DIAGRAM OF INTERFACE

4.1 TFT LCD MODULE



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5. INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD Module

CNF3 Connector Pin Assignment (187060-41221(P-TWO) or equivalent)

Pin	Name	Description	Note
1	GND	Ground	
2	N.C.	No Connection	
3	N.C.	No Connection	1
4	N.C.	No Connection	
5	N.C.	No Connection	(1)
6	N.C.	No Connection	
7	N.C.	No Connection	
8	N.C.	No Connection	
9	GND	Ground	
10	CH3_0N	Third Pixel Negative LVDS differential data input. Channel 0	
11	CH3_0P	Third Pixel Positive LVDS differential data input. Channel 0	1
12	CH3_1N	Third Pixel Negative LVDS differential data input. Channel 1	
13	CH3_1P	Third Pixel Positive LVDS differential data input. Channel 1	(4)
14	CH3_2N	Third Pixel Negative LVDS differential data input. Channel 2	1
15	CH3 2P	Third Pixel Positive LVDS differential data input. Channel 2	1
16	GND	Ground	
17	CH3 CLKN	Third Pixel Negative LVDS differential clock input.	
18	CH3 CLKP	Third Pixel Positive LVDS differential clock input.	
19	GND	Ground	
20	CH3 3N	Third Pixel Negative LVDS differential data input. Channel 3	
21	CH3 3P	Third Pixel Positive LVDS differential data input. Channel 3	
22	 CH3_4N	Third Pixel Negative LVDS differential data input. Channel 4	(4)
23	CH3_4P	Third Pixel Positive LVDS differential data input. Channel 4	1
24	 N.C.	No Connection	
25	N.C.	No Connection	(1)
26	CH4 0N	Fourth Pixel Negative LVDS differential data input. Channel 0	
27	 CH4_0P	Fourth Pixel Positive LVDS differential data input. Channel 0	
28	 CH4_1N	Fourth Pixel Negative LVDS differential data input. Channel 1	
29	CH4_1P	Fourth Pixel Positive LVDS differential data input. Channel 1	(4)
30	CH4 2N	Fourth Pixel Negative LVDS differential data input. Channel 2	
31	CH4 2P	Fourth Pixel Positive LVDS differential data input. Channel 2	1
32	GND	Ground	
33	CH4_CLKN	Fourth Pixel Negative LVDS differential clock input.	
34	CH4 CLKP	Fourth Pixel Positive LVDS differential clock input.	
35	GND	Ground	
36	CH4_3N	Fourth Pixel Negative LVDS differential data input. Channel 3	1
37	CH4 3P	Fourth Pixel Positive LVDS differential data input. Channel 3	(4)
38	CH4_4N	Fourth Pixel Negative LVDS differential data input. Channel 4	1
39	CH4 4P	Fourth Pixel Positive LVDS differential data input. Channel 4	
40	N.C.	No Connection	(1)
41	N.C.	No Connection	(1)



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CNF2 Connector Pin Assignment (187059-51221 (P-TWO) or equivalent)

Pin	Name	Description	Note
1	N.C.	No Connection	
		No Connection	
		No Connection	
		No Connection	(1)
		No Connection	
		No Connection	
7		LVDS data format Selection	(2)
		No Connection	
		No Connection	(1)
10	N.C.	No Connection	
11	GND	Ground	
12	CH1 0N	First Pixel Negative LVDS differential data input. Channel 0	
	 CH1_0P	First Pixel Positive LVDS differential data input. Channel 0	
		First Pixel Negative LVDS differential data input. Channel 1	
	—	First Pixel Positive LVDS differential data input. Channel 1	(3)
	—	First Pixel Negative LVDS differential data input. Channel 2	
	CH1 2P	First Pixel Positive LVDS differential data input. Channel 2	
	GND	Ground	
		First Pixel Negative LVDS differential clock input.	
		First Pixel Positive LVDS differential clock input.	
	GND	Ground	
		First Pixel Negative LVDS differential data input. Channel 3	
	_	First Pixel Positive LVDS differential data input. Channel 3	
		First Pixel Negative LVDS differential data input. Channel 4	(3)
25	 CH1_4P	First Pixel Positive LVDS differential data input. Channel 4	
26	– N.C.	No Connection	(4)
27	N.C.	No Connection	(1)
28	CH2_0N	Second Pixel Negative LVDS differential data input. Channel 0	
29	CH2_0P	Second Pixel Positive LVDS differential data input. Channel 0	
30	CH2_1N	Second Pixel Negative LVDS differential data input. Channel 1	(0)
31	CH2_1P	Second Pixel Positive LVDS differential data input. Channel 1	(3)
32	CH2_2N	Second Pixel Negative LVDS differential data input. Channel 2	
33	CH2_2P	Second Pixel Positive LVDS differential data input. Channel 2	
34	GND	Ground	
35	CH2_CLKN	Second Pixel Negative LVDS differential clock input.	
36	CH2_CLKP	Second Pixel Positive LVDS differential clock input.	
37	GND	Ground	
38	CH2_3N	Second Pixel Negative LVDS differential data input. Channel 3	
39	CH2_3P	Second Pixel Positive LVDS differential data input. Channel 3	(0)
40	CH2_4N	Second Pixel Negative LVDS differential data input. Channel 4	(3)
41	 CH2_4P	Second Pixel Positive LVDS differential data input. Channel 4	
42		No Connection	
	N.C.	No Connection	(1)
44	GND	Ground	
45	GND	Ground	

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46	GND	Ground	
47	N.C.	No Connection	
48	Vin	Power input (+12V)	
49	Vin	Power input (+12V)	
50	Vin	Power input (+12V)	
51	Vin	Power input (+12V)	

Note (1) Please be reserved to open.

Note (2) Low or Open: VESA Format(default), connect to GND. High: JEIDA Format, connect to+3.3V.

Note (3) LVDS 4-Port Data Mapping

Port	CH of LVDS	Data Stream
1st Port	First pixel	1, 5, 9,, 1913, 1917
2nd Port	Second pixel	2, 6, 10,, 1914, 1918
3rd Port	Third pixel	3, 7, 11,, 1915, 1919
4th Port	Fourth pixel	4, 8, 12,, 1916, 1920



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5.2 BACKLIGHT UNIT

The pin configuration for the housing and the leader wire is shown in the table below.

CN2-CN8: CP042ESFA00 (Cvilux)

Pin	Name	Name Description						
1	HV	High Voltage	Blue					
2	HV	High Voltage	White					

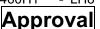
Note (1) The backlight interface housing for high voltage side is a model CP042ESFA00,

manufactured by Cvilux. The mating header on inverter part number is CP042EP1MFB-LF (Cvilux)

1.HV (Blue) 2.HV(White) 1.HV (Blue) 2.HV (White) 1.HV (Blue) 2.HV (White) 1.HV (Blue) 2.HV (White)



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5.3 INVERTER UNIT

OP

CN1: CI0114M1HR0-LA (Cvilux) or equivalent

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Pin №	Symbol	Feature
1		
2		
3	VBL	+24V
4		
5		
6		
7		
8	GND	GND
9		
10		
11	STATUS	Normal (3.3V) Abnormal(GND)
12	E_PWM	External PWM Control Signal
13	I_PWM	Internal PWM Control Signal
14	BLON	BL ON/OFF

Note (1) Pin 12: External PWM control (use pin 12): Pin 13 must open.

Note (2) Pin 13: Internal PWM control (use pin 13): Pin 12 must open.

Note (3) Pin 12 and Pin 13 can't open in the same period.

CN2~CN8: CP042EP1MFB-LF (Cvilux)

Pin №	Symbol	Description					
1	CCFL HOT	CCFL high voltage					
2	CCFL HOT	CCFL high voltage					

OP

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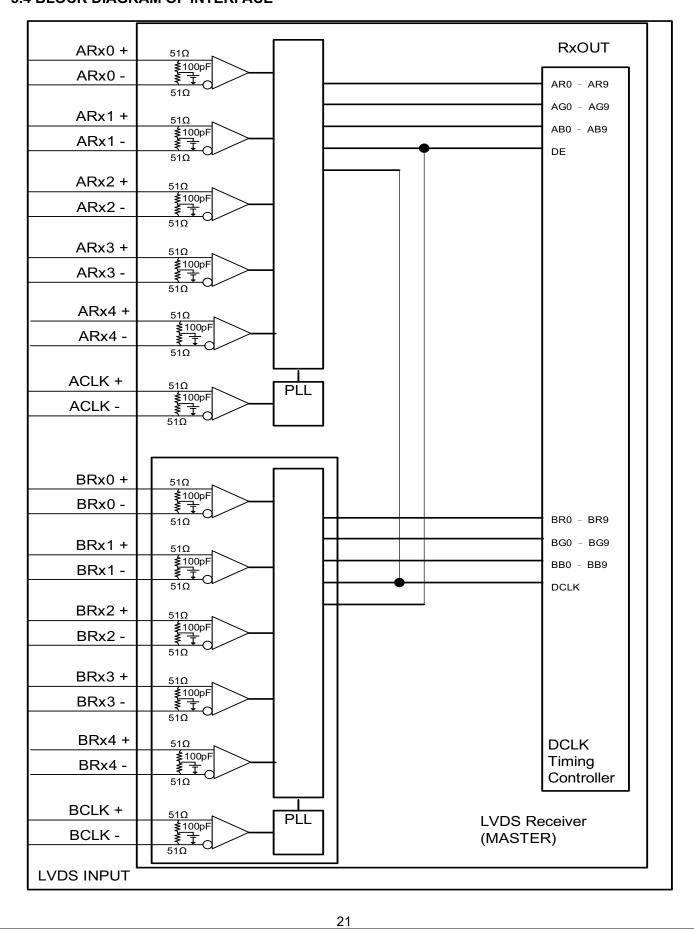


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5.4 BLOCK DIAGRAM OF INTERFACE

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AR0~AR9: First pixel R data AG0~AG9: First pixel G data AB0~AB9: First pixel B data BR0~BR9: Second pixel R data BG0~BG9: Second pixel G data BB0~BB9: Second pixel B data DE: Data enable signal DCLK: Data clock signal

The third and fourth pixel are followed the same rules.

CR0~CR9: Third pixel R data CG0~CG9: Third pixel G data CB0~CB9: Third pixel B data DR0~DR9: Fourth pixel R data DG0~DG9: Fourth pixel G data DB0~DB9: Fourth pixel B data

Note (1) A ~ D channel are first, second, third and fourth pixel respectively.

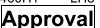
Note (2) The system must have the transmitter to drive the module.

Note (3) LVDS cable impedance shall be 50 ohms per signal line or about 100 ohms per twist-pair line when it is used differentially.



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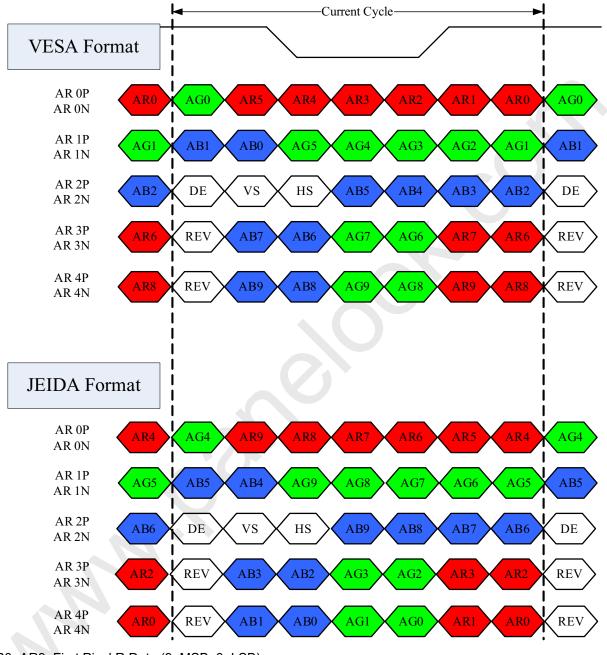
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5.5 LVDS INTERFACE

VESA Format : SELLVDS = L or Open

JEIDA Format : SELLVDS = H



AR0~AR9: First Pixel R Data (9; MSB, 0; LSB) AG0~AG9: First Pixel G Data (9; MSB, 0; LSB) AB0~AB9: First Pixel B Data (9; MSB, 0; LSB) DE : Data enable signal DCLK : Data clock signal

RSV : Reserved



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5.6 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 10-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of the color versus data input.

			Data Signal																												
	Color			_			Red									Gre					_						ue		_		
		R9	R8		R6	R5		R3		R1	R0	G9	G8	G7	G6						G0	B9	B8		B6				B2		B0
	Black Red Green	0	0	0	0	0	0 1	01	0 1	0	0 1	0 0 1	0 0 1	0 0 1	0 0 1	0 0 1	00	0	0	00	00	0	0	0	0	0	000	0 0	000	0 0	0 0 0
Basic Colors	Blue Cyan Magenta	0 0 0 1	0 0 0 1	0 0 0 1	0 0 0 1	0 0 0 1	0 0 0 1	0 0 0 1	0 0 0 1	0 0 0 1	0 0 0 1	0 1 0	0 1 0	0 1 0	1 0 1 0	1 0 1 0	1 0 1 0	1 0 1 0	1 0 1 0	0 1 0	1 0 1 0	0 1 1 1	0 1 1 1	0 1 1	0 1 1	0 1 1	0 1 1	0 1 1 1	0 1 1 1	0 1 1 1	0 1 1 1
	Yellow White	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	0	0	0	0 1	0 1	0	0	0 1	0 1	0 1
Gray Scale	Red (0) / Dark Red (1) Red (2) 	0 0 0	0 0 0	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 1 :	0 1 0 :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 : :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :	000000000000000000000000000000000000000	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :	0 0 0 :
Of Red	Red (1021) Red (1022) Red (1023)	1 1 1	1 1 1	1 1 1	1 1 1	1 1 1	1 1	1 1 1	1 1	0 1 1	1 0 1	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	, 0 0 0	0 0 0	0 0 0	0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0
Gray Scale Of Green	Green (0) / Dark Green (1) Green (2) : Green (1021) Green (1022) Green (1023)	0 0 : : 0 0	0 0 0 : : 0 0 0	0 0 : : 0 0	0 0 : : 0 0 0	0 0 : : 0 0 0	0 0 0 : : 0 0 0	0 0 : : 0 0 0	0 0 0 : : 0 0	0 0 : : 0 0 0	0 0 0 : : 0 0 0	0 0 0 : : 1 1	0 0 0 : 1 1	000::111	000::111	000111	0 0 0 · · · 1 1 1	0 0 : : 1 1	0 0 : : 1 1	0 0 1 : 0 1 1	0 1 : : 1 0 1	0 0 : : 0 0	0 0 : : 0 0 0	0 0 : : 0 0 0	0 0 : : 0 0 0	0 0 : : 0 0 0	0 0 : : 0 0 0	0 0 : : 0 0 0	0 0 : : 0 0	0 0 0 : : 0 0 0	0 0 : : 0 0 0
Gray Scale Of Blue	Blue (0) / Dark Blue (1) Blue (2) : Blue (1021) Blue (1022) Blue (1023)	0 0 : : 0 0	0 0 : : 0 0	0 0 : : 0 0 0	0 0 : : 0 0 0	0 0 : : 0 0 0	0 0 0 : : 0 0	0 0 0 : : 0 0	0 0 0 : : 0 0 0	0 0 0 : : 0 0 0	000::0000	000000	0 0 : : 0 0 0	000::0000	0 0 : : 0 0	0 0 : : 0 0 0	0 0 : : 0 0	0 0 : : 0 0 0	0 0 : : 0 0 0	0 0 : : 0 0	0 0 : : 0 0 0	0 0 : 1 1	0 0 : 1 1	0 0 : 1 1	0 0 : 1 1	0 0 : 1 1	0 0 : 1 1	0 0 : 1 1	0 0 : 1 1	0 0 1 : 0 1 1	0 1 0 : 1 0 1

Note (1) 0: Low Level Voltage, 1: High Level Voltage



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6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note	
	Frequency	F _{clkin} (=1/TC)	60	74.25	80	MHz		
LVDS	Input cycle to cycle jitter	T _{rcl}	-	-	200	ps	(3)	
Receiver Clock	Spread spectrum modulation range	Fclkin_mod	F _{clkin} -2%	-	F _{clkin} +2%	MHz		
	Spread spectrum modulation frequency	F _{SSM}	-	-	200	KHz	(4)	
LVDS Receiver	Setup Time	Tlvsu	600	-	-	ps	(5)	
Data	Hold Time	Tlvhd	600	-	- •	ps	(0)	
	Frame Rate	F _{r5}	97	100	103	Hz	(6)	
Vertical	Traine Rate	F _{r6}	117	120	123	Hz	(0)	
Active Display	Total	Τv	1115	1125	1135	Th	Tv=Tvd+Tvb	
Term	Display	Tvd	1080	1080	1080	Th	—	
	Blank	Tvb	35	45	55	Th	—	
Horizontal	Total	Th	540	550	575	Тс	Th=Thd+Thb	
Active Display	Display	Thd	480	480	480	Тс	_	
Term	Blank	Thb	60	70	95	Тс	—	

Note (1) Since the module is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this module would operate abnormally.

Note (2) Please make sure the range of pixel clock has follow the below equation:

 $\mathsf{Fclkin}(\mathsf{max}) \geqq \mathsf{Fr}_6 \leftthreetimes \mathsf{Tv} \leftthreetimes \mathsf{Th}$

 $Fr5 \times Tv \times Th \ge Fclkin(min)$

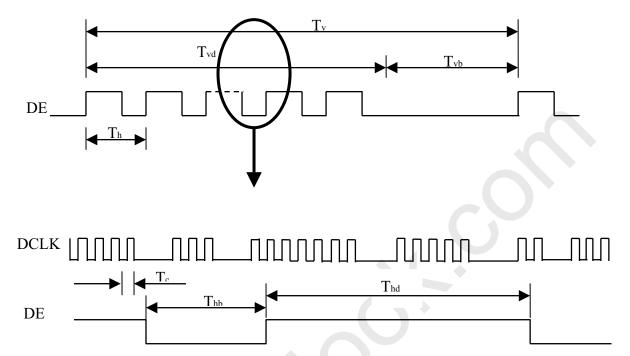
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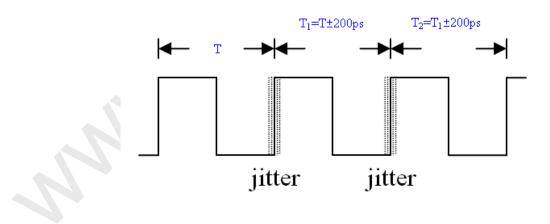
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INPUT SIGNAL TIMING DIAGRAM



DAT Valid display data (480

Note (3) The input clock cycle-to-cycle jitter is defined as below figures. Trcl = I $T_1 - TI$



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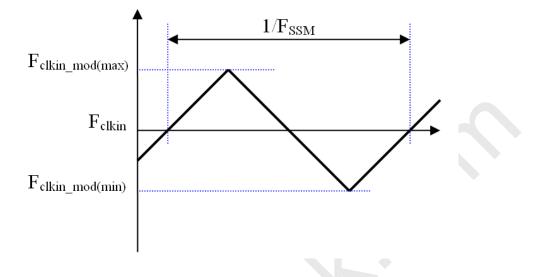


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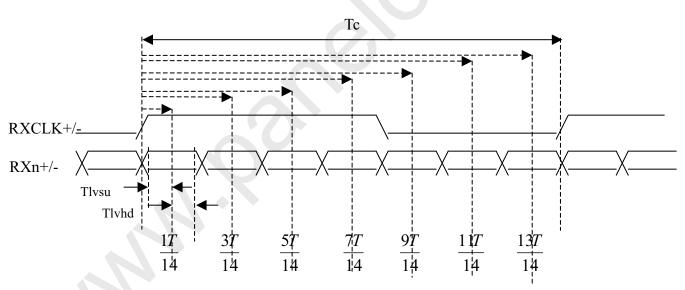


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Note (4) The SSCG (Spread spectrum clock generator) is defined as below figures



Note (5) The LVDS timing diagram and setup/hold time is defined and showing as the following figures.



LVDS RECEIVER INTERFACE TIMING DIAGRAM

Note (6) : (ODSEL) = H/L or open for 100/120Hz frame rate. Please refer to 5.1 for detail information

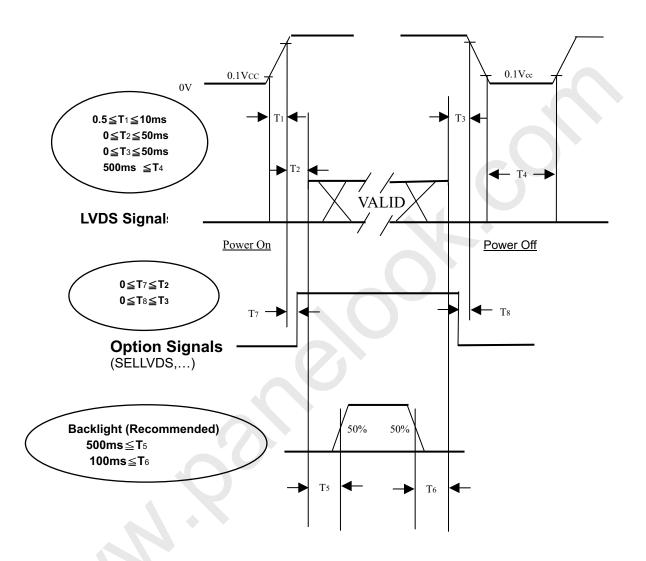


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6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should follow the diagram below.



Note :

- Note (1) The supply voltage of the external system for the module input should follow the definition of Vcc.
- Note (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.
- Note (3) In case of Vcc is in off level, please keep the level of input signals on the low or high impedance. If T2<0,that maybe cause electrical overstress failure.
- Note (4) T4 should be measured after the module has been fully discharged between power off and on period.
- Note (5) Interface signal shall not be kept at high impedance when the power is on.



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7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit			
Ambient Temperature	Та	25±2	O°			
Ambient Humidity	На	50±10	%RH			
Supply Voltage	V _{CC}	12V	V			
Input Signal	According to typical va	alue in "3. ELECTRICAL (CHARACTERISTICS"			
Lamp Current	ار	11.0±0.5	mA			
Oscillating Frequency (Inverter)	Fw	40±3	KHz			
Vertical Frame Rate	Fr	120	Hz			

7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be

measured under the test conditions described in 7.1 and stable environment shown in Note (6).

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast Ratio		CR		4000	6000	-	-	Note (2)
Response Time		Gray to gray		·	4.5	9	ms	Note (3)
Center Luminance of White		L _C		360	450	-	cd/ m²	Note (4)
White Variation		δW		-	-	1.3	-	Note (7)
Cross Talk		СТ		-	-	4	%	Note (5)
Color Chromaticity	Red	Rx	θ _x =0°, θ _Y =0° Viewing angle at normal direction		0.633	Typ.+ 0.03	-	Note (6)
		Ry		Тур 0.03	0.324		-	
	Green	Gx			0.289		-	
		Gy			0.603		-	
	Blue	Bx			0.147		-	
		By			0.050		-	
	White	Wx			0.285		-	
		Wy			0.293		-	
	Color Gamut				72	-	%	NTSC
Viewing Angle	Horizontal	θ_x +	CR≥20	80	88	-	- Deg.	Note (1)
		θ _x -		80	88	-		
	Vertical	θ γ +		80	88	-		
		θ _Y -		80	88	-		



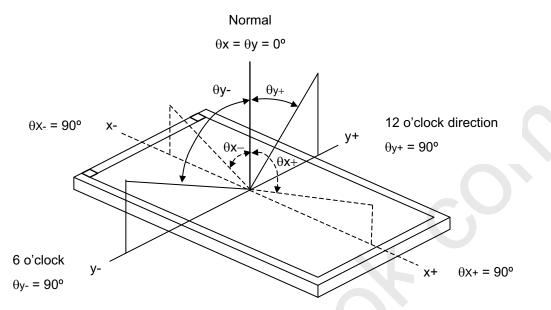
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Note (1) Definition of Viewing Angle (θx , θy):

Viewing angles are measured by Autronic Conoscope Cono-80



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

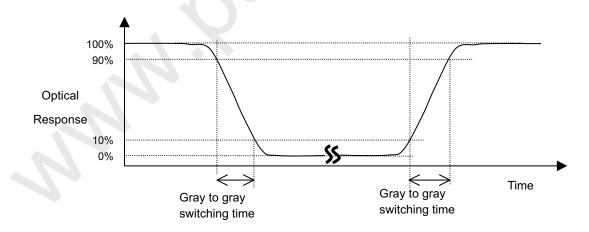
Contrast Ratio (CR) = L255 / L0

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (5), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (7)

Note (3) Definition of Gray to Gray Switching Time :



The driving signal means the signal of gray level 0, 63, 127, 191, and 255.

Gray to gray average time means the average switching time of gray level 0 ,63,127,191,255 to each other .





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Note (4) Definition of Luminance of White (L_C):

Measure the luminance of gray level 255 at center point.

 L_{c} = L (5), where L (x) is corresponding to the luminance of the point X at the figure in Note (7).

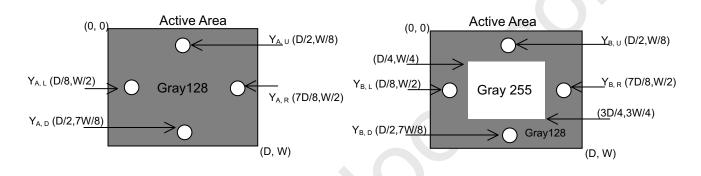
Note (5) Definition of Cross Talk (CT):

 $CT = \mid Y_{B} - Y_{A} \mid / Y_{A} \times 100 \text{ (\%)}$

Where:

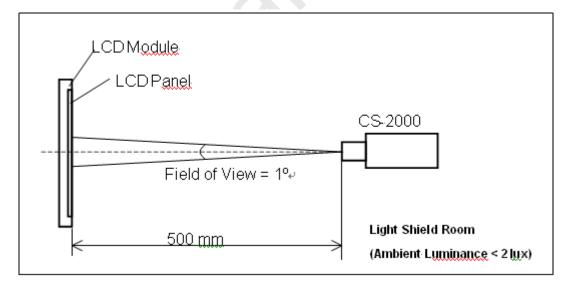
 Y_A = Luminance of measured location without gray level 255 pattern (cd/m²)

 Y_B = Luminance of measured location with gray level 255 pattern (cd/m²)



Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 1 hour in a windless room.





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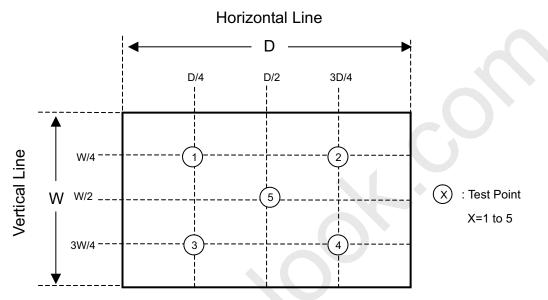
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Note (7) Definition of White Variation (δ W):

Measure the luminance of gray level 255 at 5 points

δW = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]



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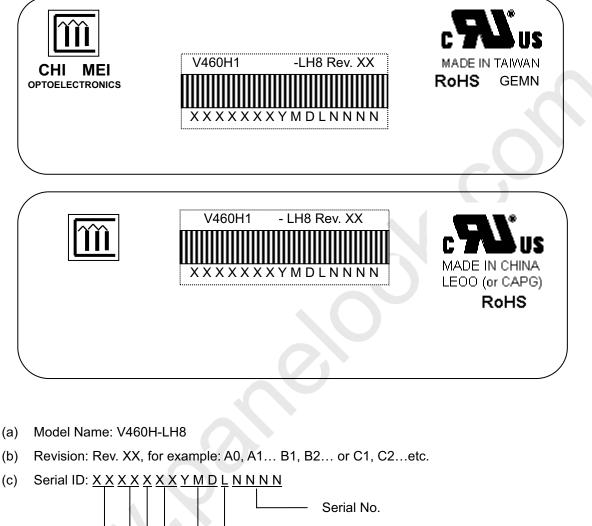
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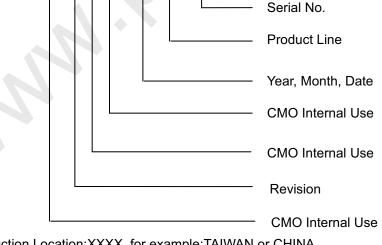


8. DEFINITION OF LABELS

8.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.





(d) Production Location:XXXX, for example:TAIWAN or CHINA .



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Serial ID includes the information as below:

- (a) Manufactured Date: Year: 2003=3, 2004=4....2010=0,2011=1,2012=2...
 - Month: 1~9, A~C, for Jan. ~ Dec.
 - Day: 1~9, A~Y, for 1^{st} to 31^{st} , exclude I ,O, and U.
- (b) Revision Code: Cover all the change
- (c) Serial No.: Manufacturing sequence of product

Product Line: 1 -> Line1, 2 -> Line 2, ...etc.



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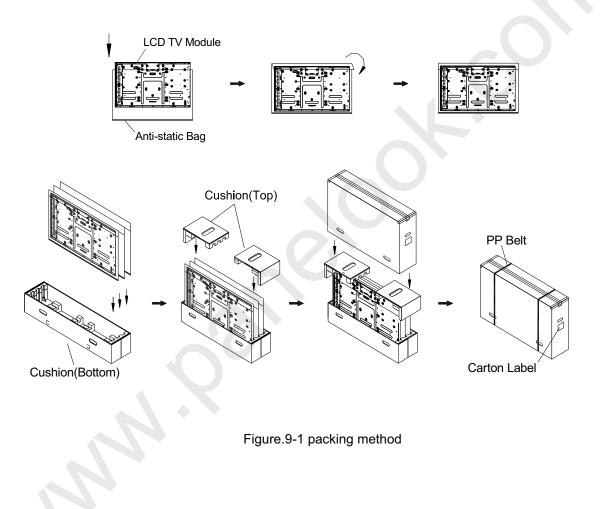
9. PACKAGING

9.1 PACKING SPECIFICATIONS

- (1) 3 LCD TV modules / 1 Box
- (2) Box dimensions : 1175(L)x 282(W)x 725(H)mm
- (3) Weight : approximately 45Kg (3 modules per box)

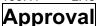
9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method





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Air Transportation &

Sea / Land Transportation (40ft Container)

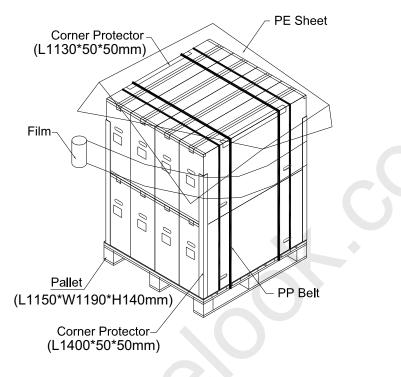


Figure.9-2 packing method

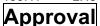
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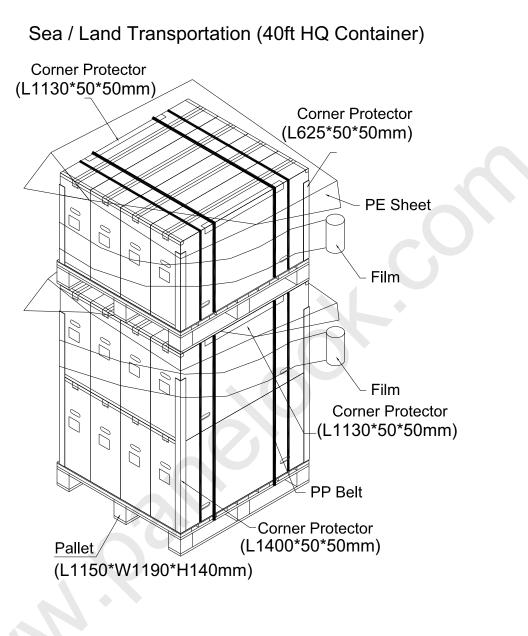


Figure.9-2 packing method



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10. PRECAUTIONS

10.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It is recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD modules in the specified storage conditions.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

10.2 SAFETY PRECAUTIONS

- (1) The startup voltage of a backlight is over 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

10.3 SAFETY STANDARDS

The LCD module should be certified with safety regulations as follows:

Regulatory	Item	Standard		
	UL	UL 60950-1: 2003		
Information Technology equipment	cUL	CAN/CSA C22.2 No.60950-1-03		
	СВ	IEC 60950-1:2001		
	UL	UL 60065: 2003		
Audio/Video Apparatus	cUL	CAN/CSA C22.2 No.60065-03		
	СВ	IEC 60065:2001		

If the module displays the same pattern for a long period of time, the phenomenon of image sticking may be occurred.

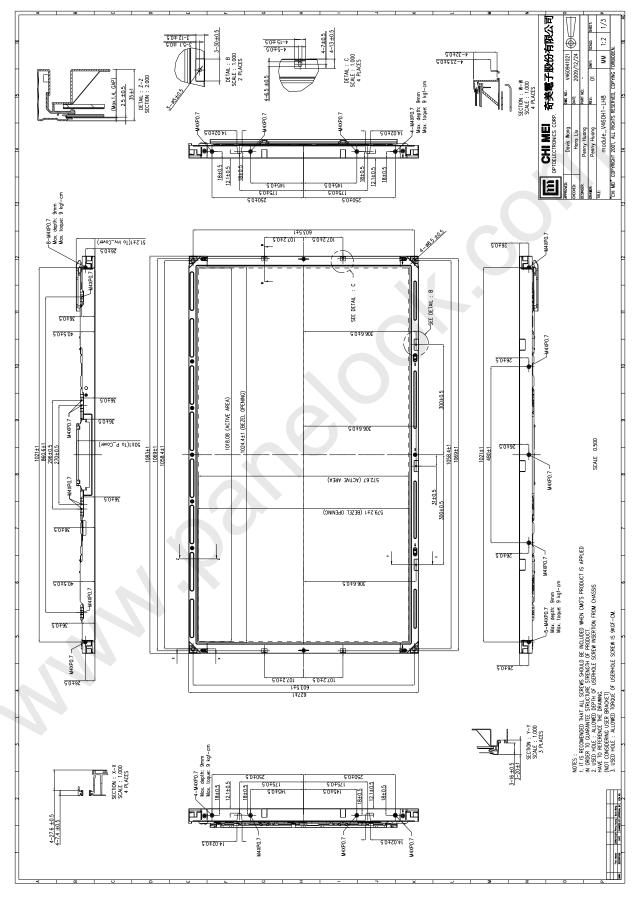


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11. MECHANICAL CHARACTERISTIC

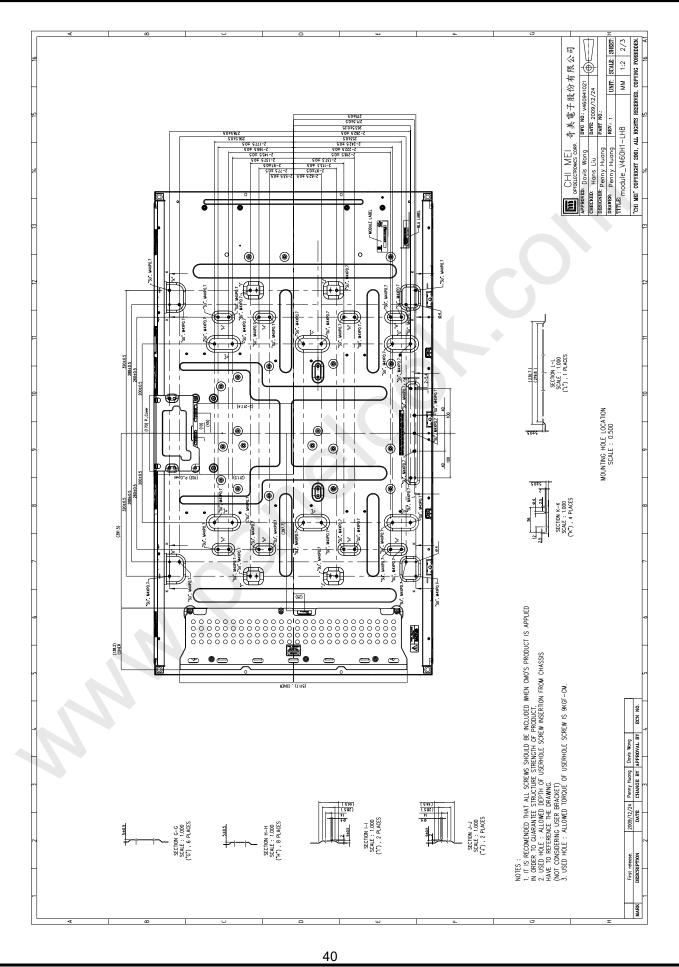


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