



Approval

TFT LCD Approval Specification MODEL NO.: V260H1 – L01

Customer:
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Note:

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REVISION HISTORY

Version	Date	Page (New)	Section	Description
Ver 2.0	Peb. 11,'10			Approval Specification was first issued.





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1. GENERAL DESCRIPTION

1.1 OVERVIEW

V260H1- L01 is a TFT Liquid Crystal Display module with 4U-CCFL Backlight unit and 2ch-LVDS interface. The display diagonal is 26". This module supports 1920 x 1080 Full HDTV format and can display 16.7M colors (8-bit/color). The inverter module for backlight is built-in.

1.2 FEATURES

- Optimized Brightness 400nits
- Contrast Ratio 800:1
- Fast Response Time 5ms
- Color Saturation NTSC 72%
- Full HDTV (1920 x 1080 pixels) resolution, true HDTV format
- DE (Data Enable) Only Mode
- LVDS (Low Voltage Differential Signaling) Interface
- Viewing Angle: 160(H)/150(V) (CR>10) TN Technology
- -Color Reproduction (Nature Color)

1.3 APPLICATION

- TFT LCD TVs
- Optimized Brightness, Multi-Media Displays

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	576 (H) x 324 (V) (26" Diagonal)	mm	(1)
Bezel Opening Area	580.8 (H) x 328.8 (V)	mm	(1)
Driver Element	a-si TFT Active Matrix	_	
Pixel Number	1920 x R.G.B. x 1080	pixel	
Pixel Pitch (Sub Pixel)	0.100 (H) x 0.300 (V)	mm	
Pixel Arrangement	RGB Vertical Stripe	_	
Display Colors	16.7M	color	
Display Operation Mode	Transmissive Mode / Normally White	_	
Surface Treatment	Anti-Glare Coating (Haze 25%) Hard Coating (3H)	_	

1.5 MECHANICAL SPECIFICATIONS

It	em	Min.	Тур.	Max.	Unit	Note
	Horizontal(H)	625	626	627	mm	
Module Size	Vertical(V)	372	373	374	mm	
	Depth(D)	31	32	33	mm	To Rear
Weight		-	3727	-	g	

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.





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2. ABSOLUTE MAXIMUM RATINGS

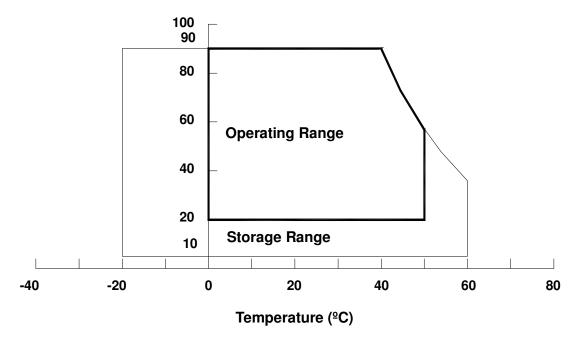
2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Va	Unit	Note	
item	Syllibol	Min.	Max.	Offic	Note
Storage Temperature	T _{ST}	-20	+60	ōC	(1)
Operating Ambient Temperature	T _{OP}	0	+50	оC	(1), (2)
Shock (Non-Operating)	S _{NOP}	_	50	G	(3), (5)
Vibration (Non-Operating)	V_{NOP}	_	1.0	G	(4), (5)

Note (1) Temperature and relative humidity range is shown in the figure below.

- (a) 90 %RH Max. (Ta \leq 40 $^{\circ}$ C).
- (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
- (c) No condensation.
- Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.
- Note (3) 11 ms, half sine wave, 1 time for $\pm X$, $\pm Y$, $\pm Z$.
- Note (4) 10 ~ 200 Hz, 30 min, 1 time each X, Y, Z.
- Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

Relative Humidity (%RH)







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2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Va	lue	Unit	Note	
item	Syllibol	Min.	Max.	Oliit		
Power Supply Voltage	Vcc	-0.3	13.5	V	(1)	
Input Signal Voltage	VIN	-0.3	3.6	V	(1)	

2.2.2 BACKLIGHT UNIT

Item	Symbol	Test Condition	Min.	Type	Max.	Unit	Note
Lamp Voltage	V _W	Ta = 25 °C		_	3000	V_{RMS}	
Power Supply Voltage	V_{BL}	_	0	_	30	٧	(1)
Control Signal Level	_	_	-0.3	_	7	V	(2), (3)

- Note (1) Permanent damage to the device may occur if maximum values are exceeded. Functional operation should be restricted to the conditions described under normal operating conditions.
- Note (2) No moisture condensation or freezing.
- Note (3) The control signals includes Backlight On/Off Control, Internal PWM Control and External PWM Control.



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3. ELECTRICAL CHARACTERISTICS

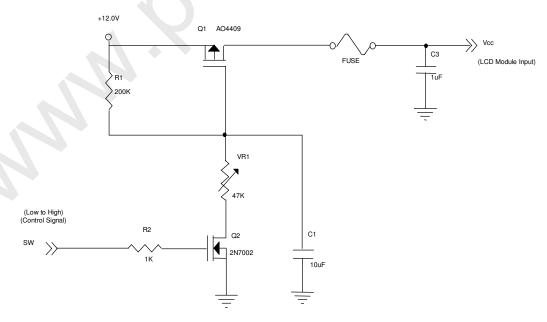
3.1 TFT LCD MODULE

 $Ta = 25 \pm 2 \,{}^{\circ}C$

Parameter				Value				
		Symbol	Min.	Тур.	Max.	Unit	Note	
Power Supply Voltage		V _{CC}	10.8	12	13.2	V	(1)	
Rush Curr	ent		I _{RUSH}	_	_	3.0	Α	(2)
		White Pattern	_	_	0.29	_	Α	
Power Sup	oply Current	Horizontal Stripe	_	_	0.45	-	Α	(3)
		Black Pattern	_	_	0.46	0.55	Α	
	Differential In Threshold Ve		V_{LVTH}	+100	_		mV	
	Differential In Threshold Vo	nput Low	V _{LVTL}	_	1-	-100	mV	
LVDS interface		Common Input Voltage		1.0	1.2	1.4	V	(4)
	Differential in	Differential input voltage		200		600	mV	
	Terminating	Terminating Resistor			100	_	ohm	
CMOS Input High		hreshold Voltage	V _{IH}	2.7	_	3.3	V	
interface	Input Low Th	reshold Voltage	V _{IL}	0	_	0.7	V	

Note (1) The module should be always operated within above ranges.

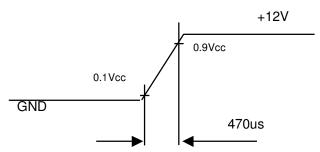
Note (2) Measurement Conditions:



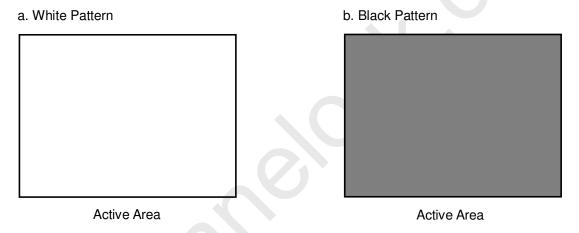


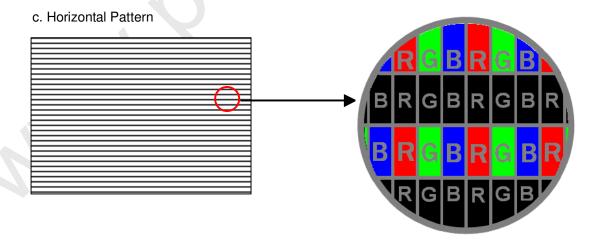


Vcc rising time is 470us



Note (3) The specified power supply current is under the conditions at Vcc = 12 V, $Ta = 25 \pm 2 \,^{\circ}\text{C}$, $f_v = 60 \,^{\circ}\text{Hz}$, whereas a power dissipation check pattern below is displayed.

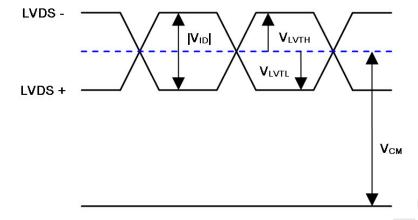








Note (4) The LVDS input characteristics are as follows:



3.2 BACKLIGHT UNIT

3.2.1 CCFL (Cold Cathode Fluorescent Lamp) CHARACTERISTICS (Ta = 25 ± 2 $^{\circ}$ C)

Parameter	Symbol		Value	Unit	Note		
Farameter	Syllibol	Min.	Typ.	Max.	Offic	NOLE	
Lamp Voltage	V_W	-	1410	ı	V_{RMS}	$I_L = 7.5 \text{mA}$	
Lamp Current(HI-Side)	I _L	-	7.5	1	mA _{RMS}	-	
Lama Ctartina Valtaga	.,	-	-	2270	V_{RMS}	(1), Ta = 0 ^o C	
Lamp Starting Voltage	Vs	-	-	1890	V_{RMS}	(1), Ta = 25 ^o C	
Operating Frequency	Fo	40	-	80	KHz	(2)	
Lamp Life Time	L_BL	50,000		-	Hrs	(3)	

3.2.2 INVERTER CHARACTERISTICS (Ta = 25 ± 2 $^{\circ}$ C)

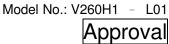
Parameter	Cymbol		Value		Unit	Note
Farameter	Symbol	Min.	Тур.	Max.	Ullit	Note
Total Power Consumption	P ₂₅₅	-	42	46	W	(5), (6), I _L =7.5mA
Power Supply Voltage	V_{BL}	22.8	24	25.2	V_{DC}	
Power Supply Current	I_{BL}	-	1.75	1.92	Α	Non Dimming
Input Ripple Noise	-	-	-	912	mV _{P-P}	V _{BL} =22.8V
Oscillating Frequency	F _w	55	58	61	kHz	(3)
Dimming frequency	F _B	150	160	170	Hz	
Minimum Duty Ratio	D_{MIN}	10	20	-	%	(7)

Note (1) Lamp current is measured by utilizing AC current probe and its value is average by measuring master and slave board.

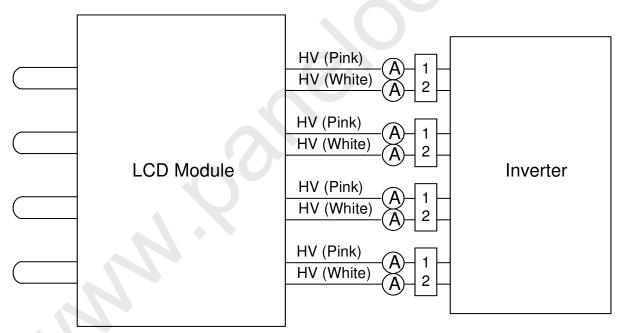
Note (2) The lamp starting voltage V_S should be applied to the lamp for more than 1 second after startup. Otherwise the lamp may not be turned on.

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- Note (3) The lamp frequency may produce interference with horizontal synchronous frequency of the display input signals, and it may result in line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.
- Note (4) The life time of a lamp is defined as when the brightness is larger than 50% of its original value and the effective discharge length is longer than 80% of its original length (Effective discharge length is defined as an area that has equal to or more than 70% brightness compared to the brightness at the center point of lamp.) as the time in which it continues to operate under the condition at Ta = 25 $\pm 2^{\circ}$ C and I_L = 7.0~ 8.0mArms.
- Note (5) The power supply capacity should be higher than the total inverter power consumption P_{BL}. Since the pulse width modulation (PWM) mode was applied for backlight dimming, the driving current changed as PWM duty on and off. The transient response of power supply should be considered for the changing loading when inverter dimming.
- Note (6) The measurement condition of Max. value is based on 26" backlight unit under input voltage 24V, average lamp current 7.8 mA and lighting 30 minutes later.
- Note (7) 10% minimum duty ratio is only valid for electrical operation





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3.2.3 INVERTER INTERFACE CHARACTERISTICS

Parameter		Cl	Test		Value		1.1	Note	
Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Note	
On/Off Control Voltage	ON	V	_	2.0	_	5.0	V		
On/On Control voltage	OFF	V_{BLON}		0	_	0.8	V		
Internal PWM Control	MAX	V_{IPWM}		3.0	3.15	3.3	٧	Maximum duty ratio	
Voltage	MIN	V IPWM		_	0	_	V	Minimum duty ratio	
External PWM Control	HI	V_{EPWM}	_	2.0	_	5.0	V	Duty on	
Voltage	LO	V EPWM		0	_	0.8	V	Duty off	
Error Signal		Error	_	gO	en Colle	ctor	V	Abnormal	
Elloi Sigilai		LIIOI		0	_	8.0	V	Normal	
VBL Rising Time		Tr1		30	30 - ms		ms	10%-90%V _{BL}	
VBL Falling Time		Tf1	_	30	_		ms	10 /o-30 /o V BL	
Control Signal Rising Tin	пе	Tr	_	_	_	100	ms		
Control Signal Falling Tir	ne	Tf	_	-	_	100	ms		
PWM Signal Rising Time)	T_{PWMR}	_			50	us		
PWM Signal Falling Time	e	T_{PWMF}	_			50	us		
Input impedance		R_{IN}		1	_		ΜΩ		
PWM Delay Time		T_PWM		100			ms		
BLON Delay Time		Ton	_	300		_	ms		
DEON Delay Tille		T _{on1}	_	300		_	ms		
BLON Off Time		T _{off}	-	300)	_	ms		

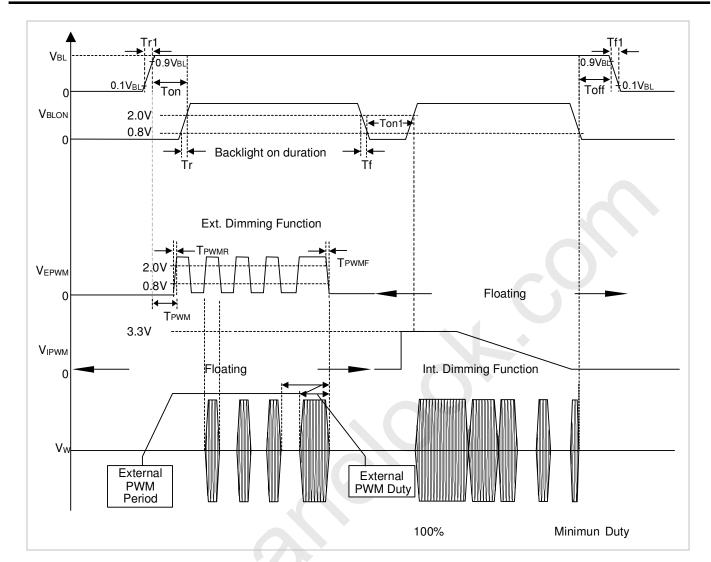
- Note (1) The Dimming signal should be valid before backlight turns on by BLON signal. It is inhibited to change the internal/external PWM signal during backlight turn on period.
- Note (2) The power sequence and control signal timing are shown in the following figure. For a certain reason, the inverter has a possibility to be damaged with wrong power sequence and control signal timing.
- Note (3) While system is turned ON or OFF, the power sequences must follow as below descriptions:

Turn ON sequence: VBL → PWM signal → BLON

Turn OFF sequence: BLOFF → PWM signal → VBL



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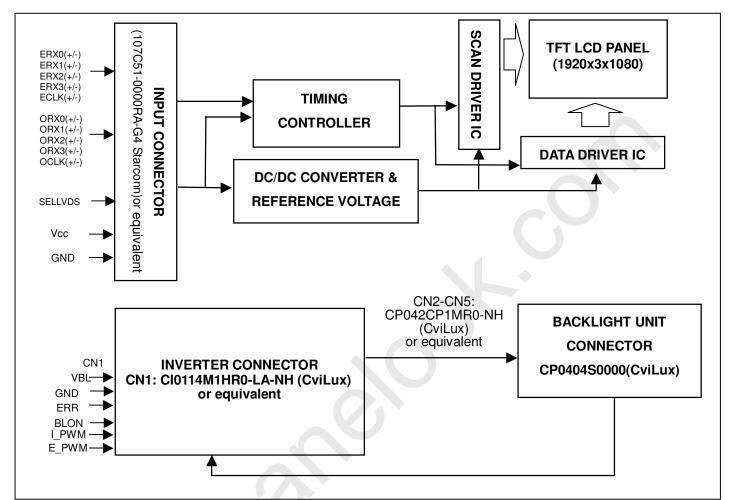




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4. BLOCK DIAGRAM

4.1 TFT LCD MODULE







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5. INTERFACE PIN CONNECTION

5.1 TFT LCD MODULE

CNF1 Connector Pin Assignment

Pin	Name	Description	Note				
1	VCC	+12V power supply					
2	VCC	+12V power supply					
3	VCC	+12V power supply					
4	VCC	+12V power supply					
5	VCC	+12V power supply					
6	GND	Ground					
7	GND	Ground					
8	GND	Ground					
9	GND	Ground					
10	ORX0-	Odd pixel Negative LVDS differential data input. Channel 0					
11	ORX0+	Odd pixel Positive LVDS differential data input. Channel 0					
12	ORX1-	Odd pixel Negative LVDS differential data input. Channel 1	(1)				
13	ORX1+	Odd pixel Positive LVDS differential data input. Channel 1	(1)				
14	ORX2-	Odd pixel Negative LVDS differential data input. Channel 2					
15	ORX2+	Odd pixel Positive LVDS differential data input. Channel 2					
16	GND	Ground					
17	OCLK-	Odd pixel Negative LVDS differential clock input	(1)				
18	OCLK+	Odd pixel Positive LVDS differential clock input.	(1)				
19	GND	Ground					
20	ORX3-	Odd pixel Negative LVDS differential data input. Channel 3	(1)				
21	ORX3+	Odd pixel Positive LVDS differential data input. Channel 3	(1)				
22	N.C.	No Connection	(0)				
23	N.C.	No Connection	(3)				
24	GND	Ground					
25	ERX0-	Even pixel Negative LVDS differential data input. Channel 0					
26	ERX0+	Even pixel Positive LVDS differential data input. Channel 0					
27	ERX1-	Even pixel Negative LVDS differential data input. Channel 1	(4)				
28	ERX1+	Even pixel Positive LVDS differential data input. Channel 1	(1)				
29	ERX2-	Even pixel Negative LVDS differential data input. Channel 2					
30	+ · · · · · · · · · · · · · · · · · · ·						
31	GND	Ground					
32	ECLK-	Even pixel Negative LVDS differential clock input.	(4)				
33	ECLK+	Even pixel Positive LVDS differential clock input.	(1)				



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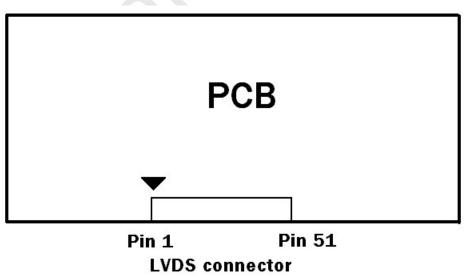
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34	GND	Ground	
35	ERX3-	Even pixel Negative LVDS differential data input. Channel 3	(1)
36	ERX3+	Even pixel Positive LVDS differential data input. Channel 3	(1)
37	N.C.	No Connection	(2)
38	N.C.	No Connection	(3)
39	GND	Ground	
40	N.C.	No Connection	
41	N.C.	No Connection	41
42	N.C.	No Connection	(3)
43	N.C.	No Connection	
44	N.C.	No Connection	
45	SELLVDS	High(3.3V) or open for VESA, Low (GND) for JEIDA	(4)(5)
46	N.C.	No Connection	
47	N.C.	No Connection	
48	N.C.	No Connection	(2)
49	N.C.	No Connection	(3)
50	N.C.	No Connection	
51	N.C.	No Connection	

Note (1) Two pixel data send into the module for every clock cycle. The first pixel of the frame is odd pixel and the second pixel is even pixel

Note (2) LVDS connector pin order defined as follows



Note (3) Reserved for internal use. Please leave it open.

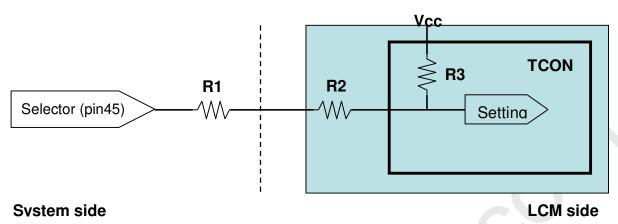
Note (4) Low: JEIDA LVDS Format (Connect to GND), High or open: VESA Format. (Connect to +3.3V)





Note (5) LVDS signal pin connected to the LCM side has the following diagram.

R1 in the system side should be less than 1K Ohm. (R1 < 1K Ohm)



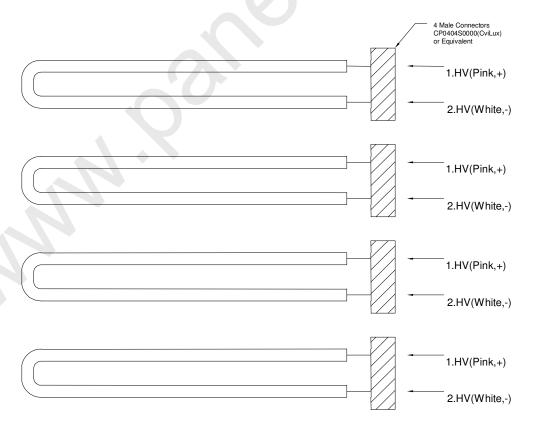
5.2 BACKLIGHT UNIT

The pin configuration for the housing and leader wire is shown in the table below.

Housing: 1.CP0404S0000(CviLux)

Pin No.	Symbol	Description	Wire Color
1	HV	High Voltage	Pink
2	HV	High Voltage	White

Note (1) The backlight interface housing for high voltage side is a model 1. CP0404S0000(CviLux).





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5.3 INVERTER UNIT

 $\mbox{CN1}:\mbox{CI0114M1HR0-LA-NH}$ (CviLux) or equivalent.

Pin No.	Symbol	Description
1		
2		
3	VBL	+24V Power input
4		
5		
6		
7		
8	GND	Ground
9		
10		
11	ERR	Normal (GND)
		Abnormal(Open collector)
12	BLON	BL ON/OFF
13	I_PWM	Internal PWM Control
14	E_PWM	External PWM Control

Note (1) PIN 13:Intermal PWM Control (Use Pin 13): Pin 14 must open.

Note (2) PIN 14:External PWM Control (Use Pin 14): Pin 13 must open.

Note (3) Pin 13(I_PWM) and Pin 14(E_PWM) can't open in same period.

CN2-CN5 : CP042CP1MR0-NH (CviLux) or equivalent.

Pin	Name	Description
1	CCFL HOT	CCFL High Voltage
2	CCFL HOT	CCFL High Voltage

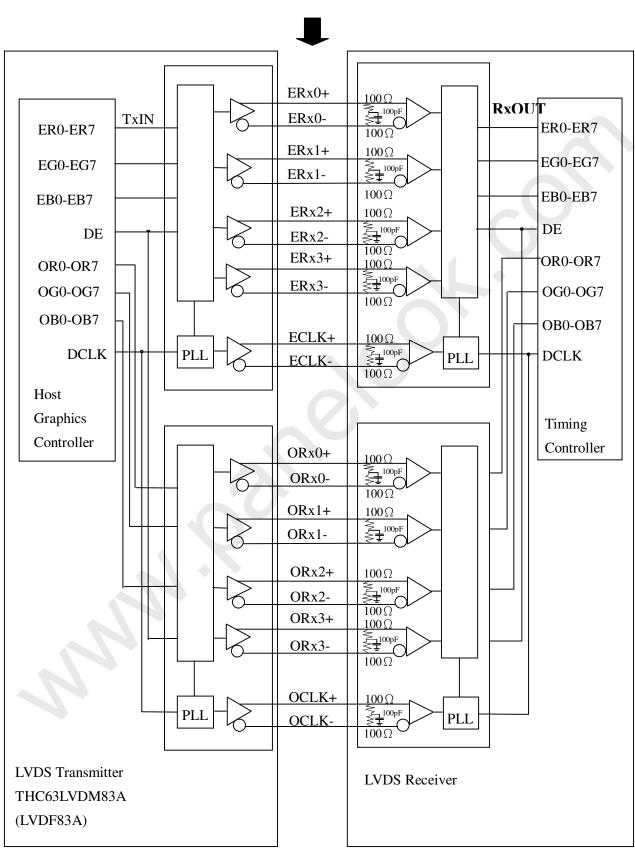




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5.4 BLOCK DIAGRAM OF INTERFACE

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ER0~ER7: Even pixel R data EG0~EG7: Even pixel G data EB0~EB7: Even pixel B data OR0~OR7: Odd pixel R data OG0~OG7: Odd pixel G data OB0~OB7: Odd pixel B data

DE: Data enable signal DCLK: Data clock signal

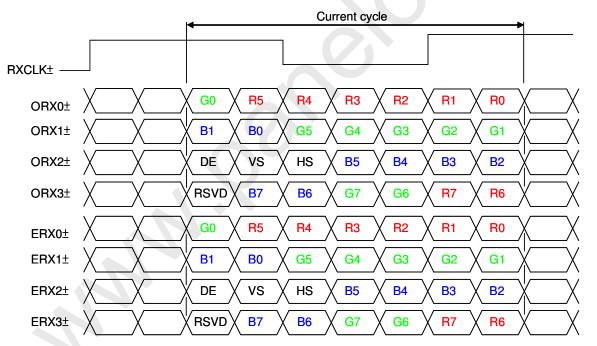
Note (1) The system must have the transmitter to drive the module.

Note (2) LVDS cable impedance shall be 50 ohms per signal line or about 100 ohms per twist-pair line when it is used differentially.

Note (3) Two pixel data send into the module for every clock cycle. The first pixel of the frame is odd pixel and the second pixel is even pixel.

5.5 LVDS INTERFACE

VESA LVDS format: (SELLVDS pin=H or open)

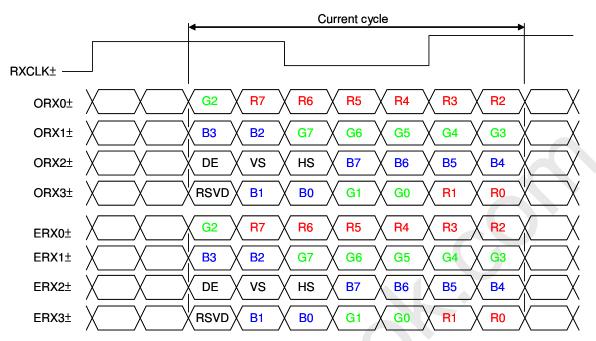






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 $\label{eq:JEDIALVDS} \textbf{JEDIALVDS pin=L)}$



R0~R7: Pixel R Data (7; MSB, 0; LSB) G0~G7: Pixel G Data (7; MSB, 0; LSB) B0~B7: Pixel B Data (7; MSB, 0; LSB)

DE : Data enable signal DCLK : Data clock signal

Notes: (1) RSVD (reserved) pins on the transmitter shall be "H" or "L".



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5.6 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of the color versus data input.

input.																									
												Da	ta S	igna	ıl										
	Color		1	1	Re	d		1	1		1		Gre	een							В	lue		1	
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	ВЗ	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	•	:	:):)	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	÷		9.	:	:	:	:	:	:	:	:	:	:	:	:	:
Red	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
i ieu	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Gray	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Scale	:	:	:		Ŀ):	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	1:	: .		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Green	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
Green	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Grav	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Gray Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Blue	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
Diue	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage



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6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note	
	Frequency	F _{clkin} (=1/TC)	60	74.25	80	MHz		
LVDS	Input cycle to cycle jitter	T _{rcl}			200	ps	(3)	
Receiver Clock	Spread spectrum modulation range	Fclkin_mo	F _{clkin} -2%	_	F _{clkin} +2%	MHz	(4)	
	Spread spectrum modulation frequency	F _{SSM}			200	KHz	(4)	
LVDS	Setup Time	Tlvsu	600	- \	-	ps		
Receiver Data	Hold Time	Tlvhd	600			ps	(5)	
	Frame Rate	F _{r5}	47	50	53	Hz		
Vertical	Traine riate	F _{r6}	57	60	63	Hz		
Active Display	Total	Tv	1115	1125	1135	Th	Tv=Tvd+Tvb	
Term	Display	Tvd	1080	1080	1080	Th	_	
	Blank	Tvb	35	45	55	Th	_	
Horizontal	Total	Th	1050	1100	1150	Тс	Th=Thd+Thb	
Active	Display	Thd	960	960	960	Тс	_	
Display Term	Blank	Thb	90	140	190	Tc	_	

Note (1) Please make sure the range of pixel clock has follow the below equation:

 $\mathsf{Fclkin}(\mathsf{max}) \geq \mathsf{Fr6} \times \mathsf{Tv} \times \mathsf{Th}$

 $Fr5 \times Tv \times Th \ge Fclkin(min)$

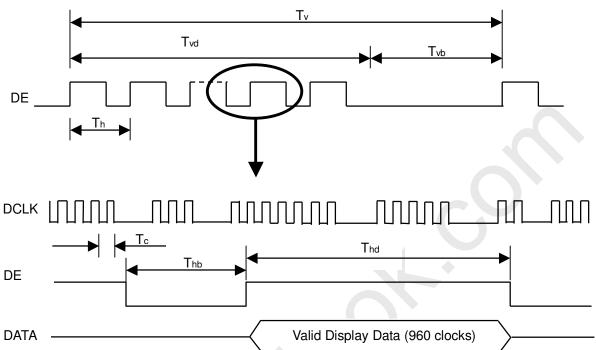
Note (2) This module is operated in DE only mode and please follow the input signal timing diagram below:



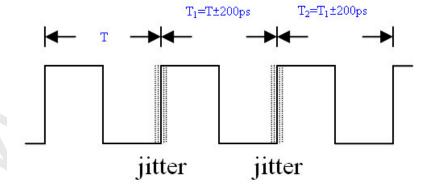


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INPUT SIGNAL TIMING DIAGRAM



Note (3) The input clock cycle-to-cycle jitter is defined as below figures. Trcl = I T_1 – TI





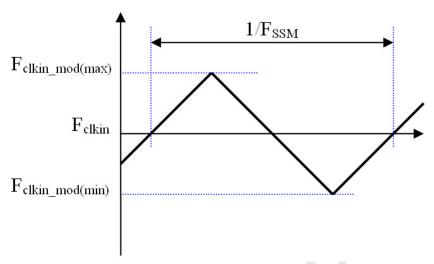


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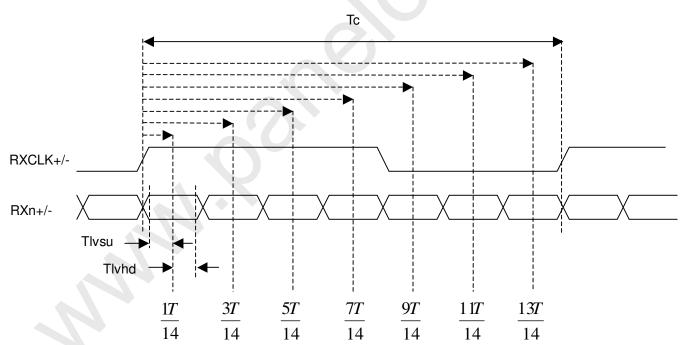
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Note (4) The SSCG (Spread spectrum clock generator) is defined as below figures.



Note (5) The LVDS timing diagram and setup/hold time is defined and showing as the following figures.

LVDS RECEIVER INTERFACE TIMING DIAGRAM

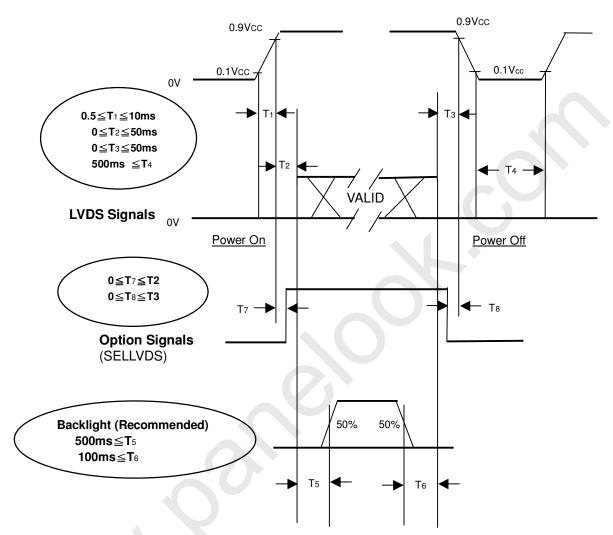




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6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

- Note (1) The supply voltage of the external system for the module input should follow the definition of Vcc.
- Note (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.
- Note (3) In case of Vcc is in off level, please keep the level of input signals on the low or high impedance. If T2<0,that maybe cause electrical overstress failure.
- Note (4) T4 should be measured after the module has been fully discharged between power off and on period.
- Note (5) Interface signal shall not be kept at high impedance when the power is on.





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7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit			
Ambient Temperature	Ta	25±2	°C			
Ambient Humidity	На	50±10	%RH			
Supply Voltage	V_{CC}	12.0	V			
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"					
Lamp Current	I∟	7.5 ± 0.5	mA			
Oscillating Frequency (Inverter)	F_W	58 ± 3	KHz			
Vertical Frame Rate	Fr	60	Hz			

7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

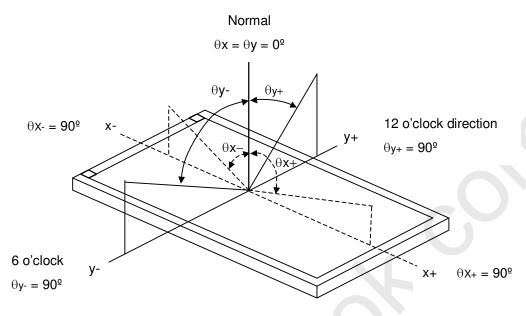
Ite	em	Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast Ratio		CR		600	800		-	(2)
D T		T_R			1.4	2.2		(0)
Response Tim	sponse rime				3.6	5.8	ms	(3)
Center Lumina	nce of White	L _C		320	400			(4)
White Variation	า	δW				1.3	-	(7)
Cross Talk		CT	$\theta_x=0^\circ, \ \theta_Y=0^\circ$			4	%	(5)
	Red	Rx			0.640		-	(6)
	neu	Ry	Viewing angle		0.330		-	
	Green	Gx	at normal direction	Typ0.03	0.268	Typ. +0.03	-	
Color		Gy			0.595		-	
Chromaticity	Blue	Bx			0.150		-	
Cilionalicity	blue	Ву			0.064		-	
	White	Wx			0.280		Target	
	VVIIILE	Wy			0.290		Target	
	Color Gamut	CG			72		%	NTSC
	Horizontal	θ_{x} +		70	80			
Viewing	Tionzoniai	θ_{x} -	CR≥10	70	80		Deg.	(1)
Angle	Vertical	θ_{Y} +	U⊓∠IU	70	80		Deg.	(1)
	Vertical	θ_{Y} -		60	70			



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Note (1) Definition of Viewing Angle (θx , θy):

Viewing angles are measured by Autronic Conoscope Cono-80.



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L255 / L0

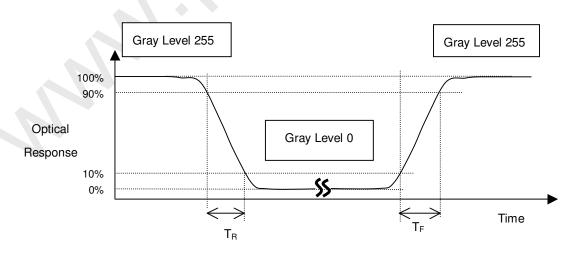
L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (5),

CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (7).





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Note (4) Definition of Luminance of White (L_C):

Measure the luminance of gray level 255 at center point and 5 points

$$L_C = L(5)$$

L(X) is corresponding to the luminance of the point X at the figure in Note (7).

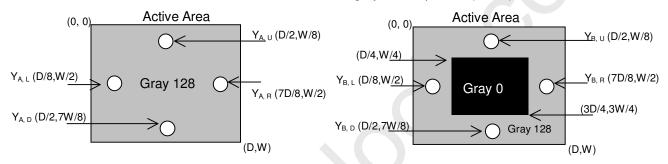
Note (5) Definition of Cross Talk (CT):

$$CT = | Y_B - Y_A | / Y_A \times 100 (\%)$$

Where:

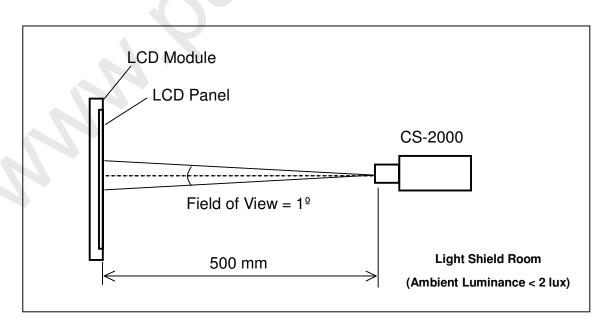
Y_A = Luminance of measured location without gray level 0 pattern (cd/m²)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m²)



Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement (CS-1000 or CA-210 calibrated by CS-2000) should be executed after lighting backlight for 1 hour in a windless room.





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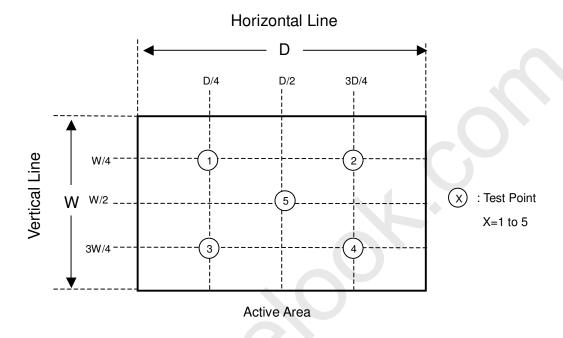
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Note (7) Definition of White Variation (δW):

Measure the luminance of gray level 255 at 5 points.

 $\delta W = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]$





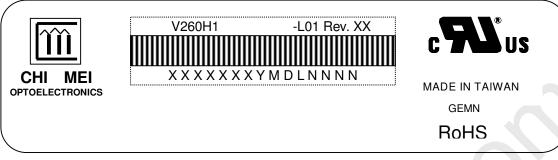


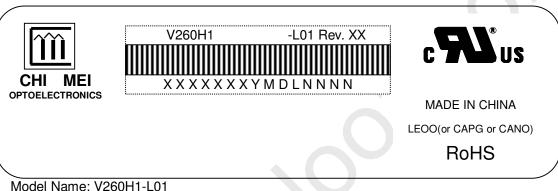
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8. DEFINITION OF LABELS

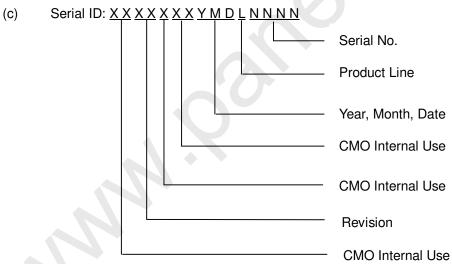
8.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.





- (a)
- (b) Revision: Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc.



Serial ID includes the information as below:

(a) Manufactured Date: Year: 0~9, for 2010~2019

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I,O, and U.

- (b) Revision Code: Cover all the change
- (c) Serial No.: Manufacturing sequence of product
- (d) Product Line: 1 -> Line1, 2 -> Line 2, ...etc.

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9. PACKAGING

9.1 PACKING SPECIFICATIONS

- (1) 7 LCD TV modules / 1 Box
- (2) Box dimensions: 713(L)x429(W)x453(H)mm
- (3) Weight: approximately 28.48 Kg (7 modules per box)

9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method

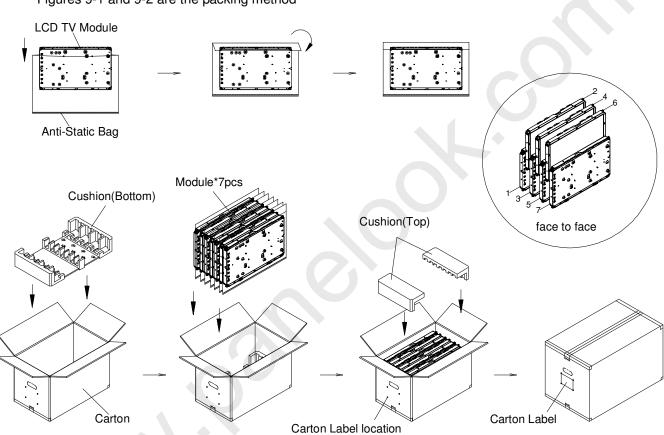


Figure.9-1 packing method

Sea / Land Transportation

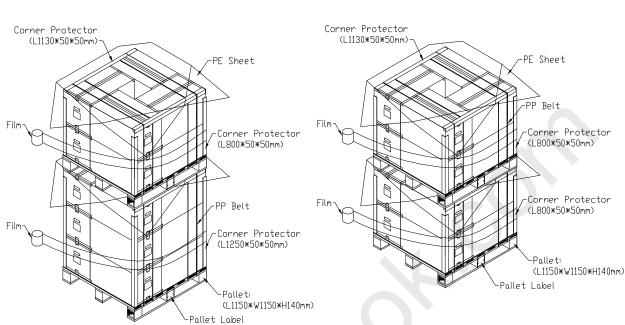
(40ft Container)



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Sea / Land Transportation (40ft HQ Container)



Air Transportation

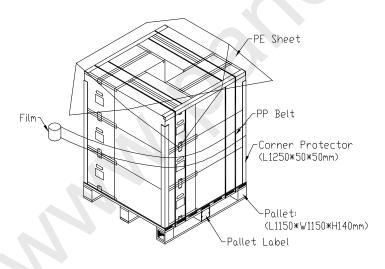


Figure.9-2 Packing method





10. PRECAUTIONS

10.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It is recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD modules in the specified storage conditions.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

10.2 SAFETY PRECAUTIONS

- (1) The startup voltage of a backlight is over 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

10.3 STORAGE PRECAUTIONS

When storing modules as spares for a long time, the following precaution is necessary.

- (1) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C at normal humidity without condensation.
- (2) The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.



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11. REGULATORY STANDARDS

11.1 SAFETY

The LCD module should be certified with safety regulations as follows:

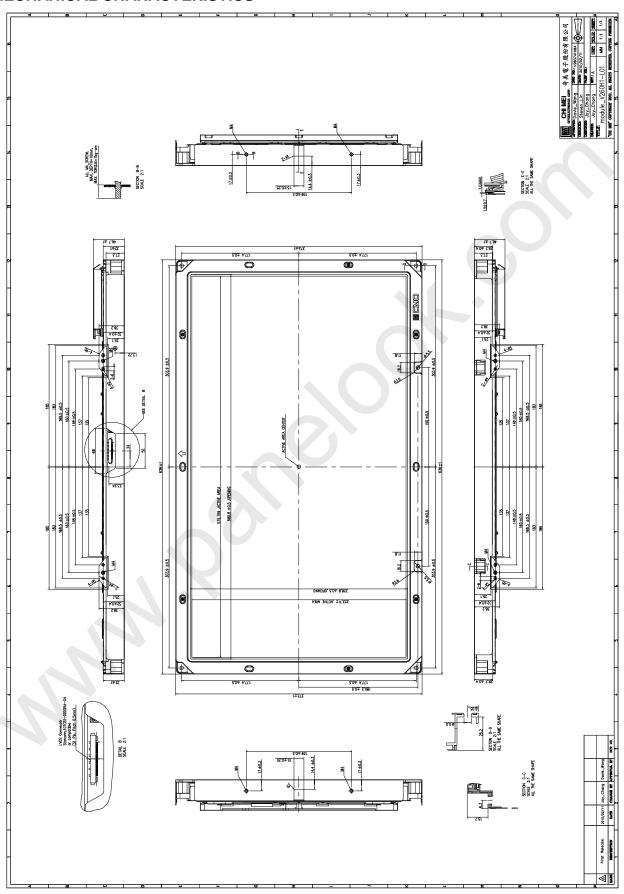
Requirement	Standard	Remark
UL	UL60950-1:2006 or Ed.2:2007	
OL	UL60065 Ed.7:2007	
cUL/CSA	CAN/CSA C22.2 No.60950-1-03 or 60950-1-07	
COLICSA	CAN/CSA C22.2 No.60065-03:2006 + A1:2006	
CB	IEC60950-1:2005 / EN60950-1:2006+ A11:2009	
ОВ	IEC60065:2001+ A1:2005 / EN60065:2002 + A1:2006 + A11:2008	





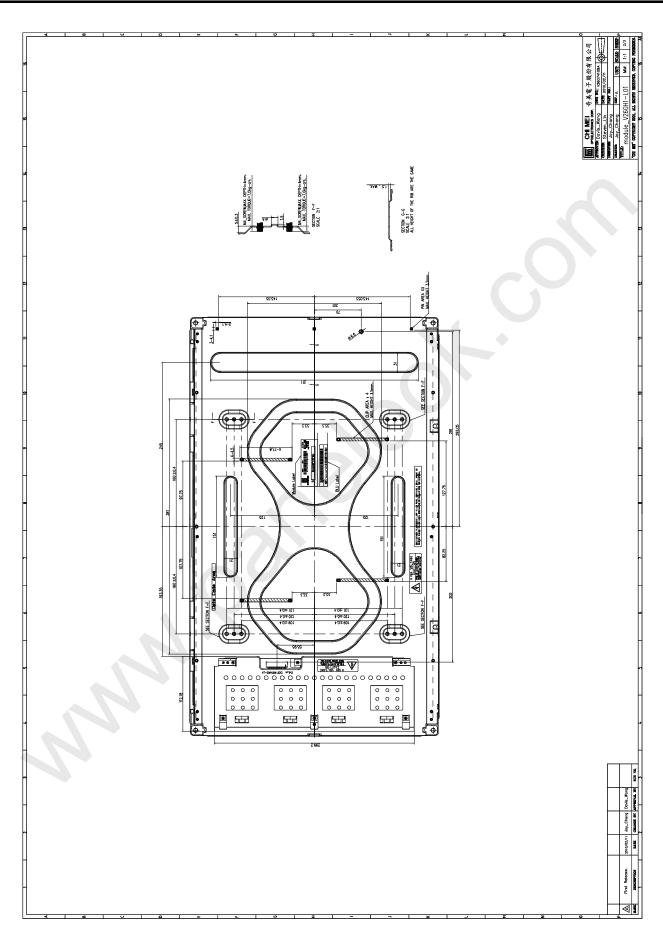
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12. MECHANICAL CHARACTERISTICS





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