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Issued Date: 10, Mar 2008 Model No.: V260B1 – L12 Preliminary

TFT LCD Preliminary Specification

MODEL NO.: V260B1 – L12

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REVISION HISTORY

Version Date	Page Section	Description
Version Date (N	New)	Preliminary Specification was first issued.

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1. GENERAL DESCRIPTION

1.1 OVERVIEW

V260B1- L12 is a TFT Liquid Crystal Display module with 5U-CCFL Backlight unit and 1ch-LVDS interface. The display diagonal is 26". This module supports 1366 x 768 WXGA format and can display 16.2M colors (6-bit+FRC colors). The inverter module for backlight is built-in.

1.2 FEATURES

- Excellent Brightness 500nits
- Contrast Ratio 800:1
- Fast Response Time (8ms)
- Color Saturation NTSC 72%
- WXGA (1366 x 768 pixels) Resolution
- DE (Data Enable) Only Mode
- LVDS (Low Voltage Differential Signaling) Interface
- Viewing Angle: 160(H)/150(V) (CR>10) TN Technology
- -Color Reproduction (Nature Color)

1.3 APPLICATION

- TFT LCD TVs
- High Brightness, Multi-Media Displays

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area 575.769 (H) x 323.712 (V) (26" Diagonal)		mm	(1)
Bezel Opening Area	580.8 (H) x 328.8 (V)	mm	(1)
Driver Element	a-si TFT Active Matrix	—	
Pixel Number	1366 x R.G.B. x 768	pixel	
Pixel Pitch (Sub Pixel)	0.1405 (H) x 0.4215 (V)	mm	
Pixel Arrangement	RGB Vertical Stripe	—	
Display Colors	16.2M	color	
Display Operation Mode	Transmissive Mode / Normally White	—	
Surface Treatment	Anti-Glare Coating (Haze 25%)	_	
	Hard Coating (3H)		

1.5 MECHANICAL SPECIFICATIONS

	em	Min.	Тур.	Max.	Unit	Note
	Horizontal(H)	625	626	627	mm	
Module Size	Vertical(V)	372	373	374	mm	
Module Size	Depth(D)	31	32	33	mm	To Rear
	Depth(D)	45.7	46.7	47.7	mm	To Inverter Cover
Weight		—	4200	_	g	

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.



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2. ABSOLUTE MAXIMUM RATINGS

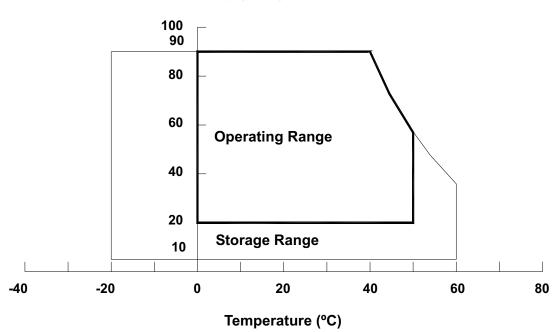
2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Va	Unit	Note		
liem	Symbol	Min.	Max.	Unit	Note	
Storage Temperature	T _{ST}	-20	+60	°C	(1)	
Operating Ambient Temperature	T _{OP}	0	+50	°C	(1), (2)	
Shock (Non-Operating)	S _{NOP}	—	50	G	(3), (5)	
Vibration (Non-Operating)	V _{NOP}	_	1.0	G	(4), (5)	

Note (1) Temperature and relative humidity range is shown in the figure below.

(a) 90 %RH Max. (Ta \leq 40 °C).

- (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
- (c) No condensation.
- Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.
- Note (3) 11 ms, half sine wave, 1 time for $\pm X$, $\pm Y$, $\pm Z$.
- Note (4) 10 ~ 500 Hz, 10 min, 1 time each X, Y, Z.
- Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.



Relative Humidity (%RH)

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2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Symbol Value		Unit	Note	
nem	Symbol	Min.	Max.	Unit	Note	
Power Supply Voltage	Vcc	-0.3	13.0	V	(1)	
Input Signal Voltage	Vin	-0.3	3.6	V	(1)	

2.2.2 BACKLIGHT UNIT

Item	Symbol	Test Condition	Min.	Туре	Max.	Unit	Note
Lamp Voltage	Vw	Ta = 25 ℃	_		3000	V_{RMS}	
Power Supply Voltage	V _{BL}	—	0		30	V	(1)
Control Signal Level	—	—	-0.3		7	V	(1), (3)

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Functional operation should be restricted to the conditions described under normal operating conditions.

Note (2) No moisture condensation or freezing.

Note (3) The control signals includes Backlight On/Off Control, Internal PWM Control and External PWM Control.



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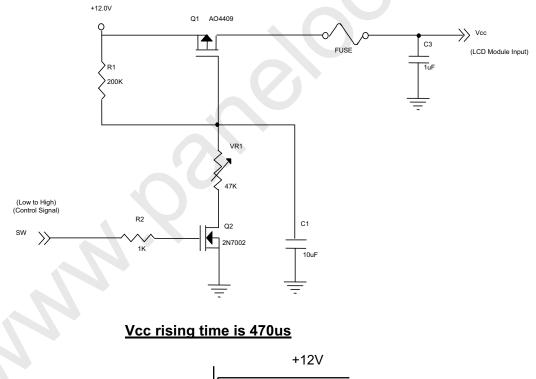
3. ELECTRICAL CHARACTERISTICS

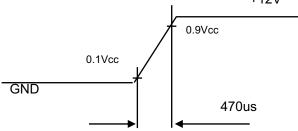
3 1 TET I CD MODULE

3.1 TFT L	1 TFT LCD MODULE							
	Darama	tor	Symbol		Value	Unit	Note	
Parameter			Symbol	Min.	Тур.	Max.	Unit	NOLE
Power Su	pply Voltage		V _{cc}	11.4	12.0	12.6	V	(1)
Power Su	pply Ripple Vo	oltage	V _{RP}	—	—	300	mV	
Rush Cur	rent		I _{RUSH}	—	—	3.0	Α	(2)
		White		—	0.2	0.25	А	
Power Su	Power Supply Current Black		I _{CC}	—	0.5	0.55	А	(3)
		Vertical Stripe]	—	0.4	0.45	Α	
	Differential Input High Threshold Voltage		V_{LVTH}	_	_	+100	mV	
LVDS Interface	Differential Input Low Threshold Voltage		V _{lvtl}	-100	_	-	mV	
	Common Inp	ut Voltage	V _{LVC}	1.125	1.25	1.375	V	
	Terminating Resistor		R _T	_	100	-	ohm	
CMOS	Input High Th	reshold Voltage	V _{IH}	2.7	—	3.3	V	
interface	Input Low Th	reshold Voltage	VIL	0	-	0.7	V	

Note (1) The module should be always operated within above ranges.

Note (2) Measurement Conditions:





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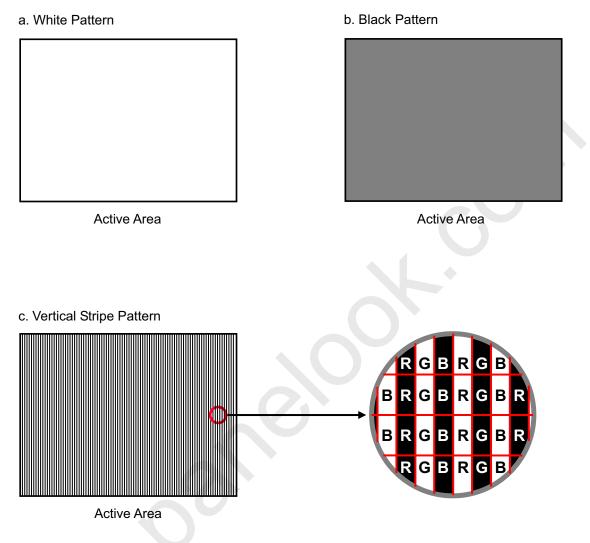




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Note (3) The specified power supply current is under the conditions at Vcc = 12 V, Ta = 25 \pm 2 °C, f_v = 60

Hz, whereas a power dissipation check pattern below is displayed.



3.2 BACKLIGHT INVERTER UNIT

3.2.1 CCFL (Cold Cathode Fluorescent Lamp) CHARACTERISTICS (Ta = 25 ± 2 °C)

Parameter	Symbol		Value	Unit	Note	
Falameter	Symbol	Min.	Тур.	Max.	Unit	NOLE
Lamp Voltage	Vw	_	1688	_	V_{RMS}	I _L = 7.5mA
Lamp Current	١L	7.0	7.5	8.0	mA _{RMS}	(1)
	N	_	_	2830	V _{RMS}	(2), Ta = 0 °C
Lamp Starting Voltage	Vs	_	_	2410	V _{RMS}	(2), Ta = 25 °C
Operating Frequency	Fo	40		80	KHz	(3)
Lamp Life Time	L _{BL}	50,000	60,000	_	Hrs	(4)

 \oslash

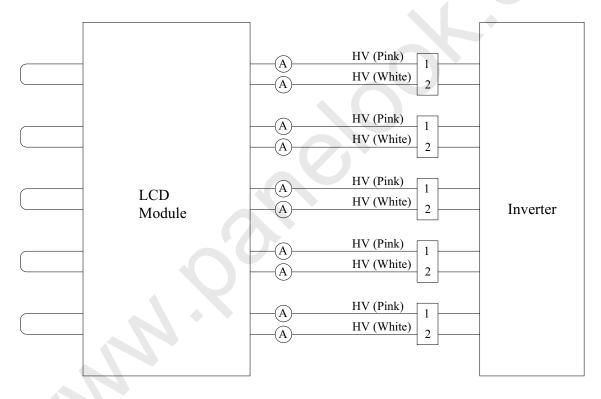
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3.2.2 INVERTER CHARACTERISTICS (Ta = 25 ± 2 °C)

Parameter	Symbol			Unit	Note	
Farameter	Symbol	Min.	Тур.	Max.	Unit	nole
Power Consumption	P _{BL}	_	66	_	W	(5)(6), I _L = 7.5mA
Input Voltage	V_{BL}	22.8	24	25.2	V _{DC}	
Input Current	I _{BL}	_	2.75	_	А	Non Dimming
Input Inrush Current	—	_	—	4.3	A _{peak}	V _{BL} =24.0V
Input Ripple Noise	— -		_	912	mV _{P-P}	V _{BL} =22.8V
Oscillating Frequency	Fw	63	66	69	kHz	
Dimming Frequency	F _Β	150	160	170	Hz	
Minimum Duty Ratio	D _{MIN}	_	20	_	%	

Note (1) Lamp current is measured by utilizing high frequency current meters as shown below:



Note (2) The lamp starting voltage V_s should be applied to the lamp for more than 1 second under starting up duration. Otherwise the lamp could not be lighted on completed.

Note (3) The lamp frequency may produce interference with horizontal synchronous frequency from the display, and this may cause line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.





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- Note (4) The life time of a lamp is defined as when the brightness is larger than 50% of its original value and the effective discharge length is longer than 80% of its original length (Effective discharge length is defined as an area that has equal to or more than 70% brightness compared to the brightness at the center point.) as the time in which it continues to operate under the condition Ta = $25 \pm 2^{\circ}$ C and I_L = 7.0~ 8.0mA_{RMS}.
- Note (5) The power supply capacity should be higher than the total inverter power consumption P_{BL}. Since the pulse width modulation (PWM) mode was applied for backlight dimming, the driving current changed as PWM duty on and off. The transient response of power supply should be considered for the changing loading when inverter dimming.
- Note (6) The measurement of Max. value is based on 26" backlight unit under 24V input voltage and 7.8mA lamp in average after lighting for 30 minutes.
- Note (7) 10% minimum duty ratio is only valid for electrical operation.

		1					1	
Item		Symbol	Test Condition	Min.	Тур.	Max.	Unit	Note
Error Signal		ERR	_	—	_	_	_	(Note 2)
On/Off Control	ON	V	-	2.0	_	5.0	V	
Voltage	OFF	V _{BLON}		0	_	0.8	V	
Internal PWM	MAX	V _{IPWM}		3.0	3.15	3.3	V	Maximum Duty Ratio
Control Voltage	MIN	V IPVVM		—	0	—	V	Minimum Duty Ratio
External PWM	HI	N		2.0	_	5.0	V	Duty On
Control Voltage	LO	V _{EPWM}		0		0.8	V	Duty Off
VBL Rising Tim	е	Tr1	_	30		50	ms	
VBL Falling Tim	ie	Tf1		30		50	ms	
Control Signal Rising	g Time	T _r	_	_	_	100	ms	
Control Signal Fallin	g Time	T _f	_	_	_	100	ms	
PWM Signal Rising	Time	T _{PWMR}	_	_	_	50	us	
PWM Signal Falling	Time	T _{PWMF}	_	_	_	50	us	
Input Impedance	e	R _{IN}	_	1		_	MΩ	
PWM Delay Time		T _{PWM}		100		300	ms	
BLON Delay Tin	ne	T _{on}	_	300	_	500	ms	
BLON Off Time	e	T _{off}	_	300		500	ms	

3.2.3 INVERTER INTERTFACE CHARACTERISTICS

Note (1) The power sequence and control signal timing as shown in following figure.

Note (2) When inverter protective function is triggered, ERR will output open collector status. In normal operation, the signal of ERR will output a low level voltage.

VBL

0 Vblon

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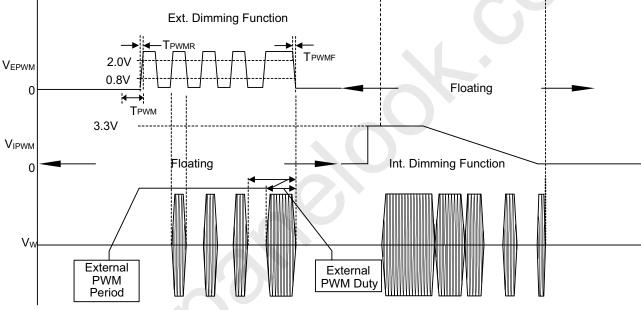
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Tf1

Toff



Tr1



100%

Minimun Duty

11

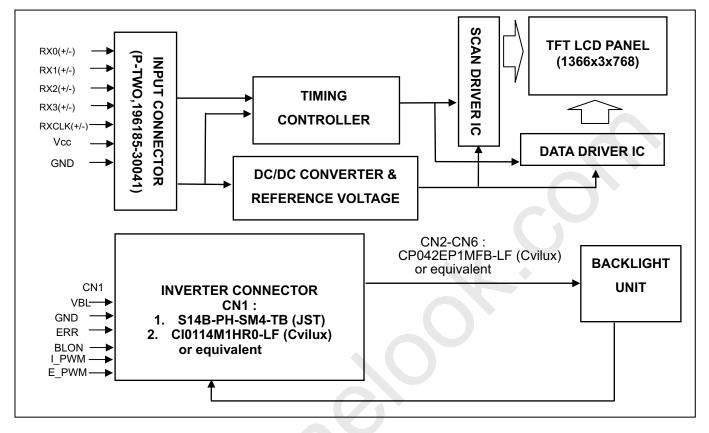


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4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



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5. INTERFACE PIN CONNECTION

5.1 TFT LCD MODULE

CNF1 Connector Pin Assignment

Pin No.	Symbol	Description	Note
1	VCC	Power supply: +12V	
2	VCC	Power supply: +12V	
3	VCC	Power supply: +12V	
4	VCC	Power supply: +12V	
5	GND	Ground	
6	GND	Ground	
7	GND	Ground	
8	GND	Ground	
9	SELLVDS	Select LVDS data format	(2)
10	NC	No connection	(3)
11	GND	Ground	
12	RX0-	Negative transmission data of pixel 0	
13	RX0+	Positive transmission data of pixel 0	
14	GND	Ground	
15	RX1-	Negative transmission data of pixel 1	
16	RX1+	Positive transmission data of pixel 1	
17	GND	Ground	
18	RX2-	Negative transmission data of pixel 2	
19	RX2+	Positive transmission data of pixel 2	
20	GND	Ground	
21	RXCLK-	Negative of clock	
22	RXCLK+	Positive of clock	
23	GND	Ground	
24	RX3-	Negative transmission data of pixel 3	
25	RX3+	Positive transmission data of pixel 3	
26	GND	Ground	
27	NC	No connection	(3)
28	NC	No connection	(3)
29	GND	Ground	
30	GND	Ground	

Note (1) Connector Part No.: P-TWO, 196185-30041 or compatible

Note (2) Ground or OPEN: Normal, High: JEIDA LVDS format

Please refer to 5.5 LVDS INTERFACE (Page 17)

Note (3) Reserved for internal use. Please leave it open.



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5.2 BACKLIGHT UNIT

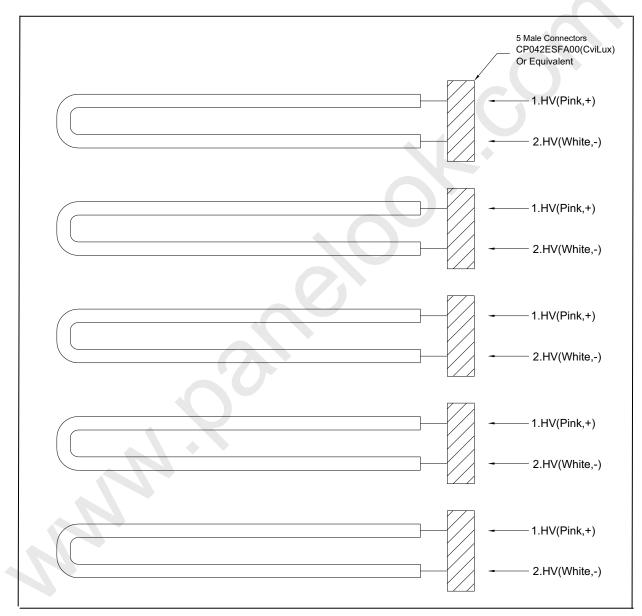
The pin configuration for the housing and leader wire is shown in the table below.

CN2-CN6 (Housing) : CP042ESFA00 (CviLux) or equivalent.

Pin No.	Symbol	Description	Wire Color
1	HV	High Voltage	Pink
2	HV	High Voltage	White

Note (1) The backlight interface housing for high voltage side is a model CP042ESFA00 (CviLux) or equivalent.

The mating header on inverter part number is CP042EP1MFB-LF (CyiLux) or equivalent.





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5.3 INVERTER UNIT

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CN1 (Header) : 1.S14B-PH-SM4-TB (JST) 2. CI0114M1HR0-LF (Cvilux) or equivalent.

· · · · · · · · · · · · · · · · · · ·		
Pin No.	Symbol	Description
1		
2		
3	VBL	+24V Power input
4		
5		
6		
7		
8	GND	Ground
9		
10		
11	ERR	Normal (GND)
Į Į		Abnormal(Open collector)
12	BLON	BL ON/OFF
13	I_PWM	Internal PWM Control
14	E_PWM	External PWM Control

Notice:

#PIN 13:Analog Dimming Control (Use Pin 13): 0V~3.3V and Pin 14 must open.

#PIN 14:PWM Dimming Control (Use Pin 14): Pin 13 must open.

#Pin 13 (I_PWM) and Pin 14 (E_PWM) can not open in same period.

CN2-CN6 (Header) : CP042EP1MFB-LF (Cvilux) or equivalent.

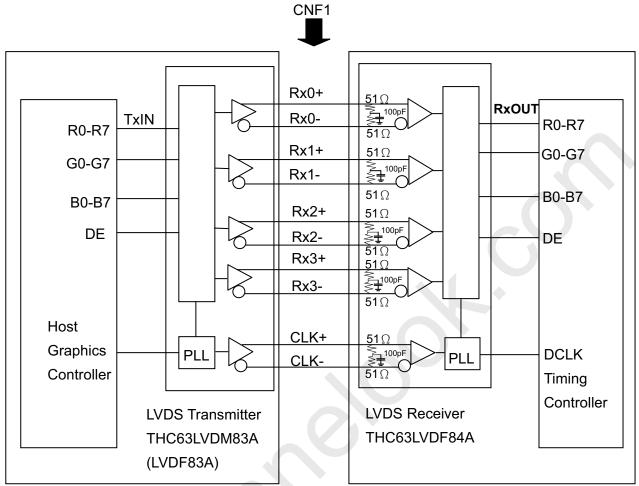
Pin	Name	Description
1	CCFL HOT	CCFL High Voltage
2	CCFL HOT	CCFL High Voltage



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5.4 BLOCK DIAGRAM OF INTERFACE



R0~R7 : Pixel R Data

G0~G7 : Pixel G Data

B0~B7 : Pixel B Data

DE : Data Enable Signal

Note (1) The system must have the transmitter to drive the module.

Note (2) LVDS cable impedance shall be 50 ohms per signal line or about 100 ohms per twist-pair line when it is used differentially.



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5.5 LVDS INTERFACE

	SIGNAL		TRANSMITTER THC63LVDM83A			INTERFACE CONNECTOR			TFT CONTROL INPUT		
	SELLVD= L or OPEN	SELLVDS =H	PIN INPUT		Host	TFT-LCD	PIN	OUTPUT	SELLVD= L or OPEN	SELLVDS =H	
	R0	R2	51	TxIN0			27	Rx OUT0	R0	R2	
	R1	R3	52	TxIN1			29	Rx OUT1	R1	R3	
	R2	R4	54	TxIN2	TA OUT0+	Rx 0+	30	Rx OUT2	R2	R4	
	R3	R5	55	TxIN3			32	Rx OUT3	R3	R5	
	R4	R6	56	TxIN4			33	Rx OUT4	R4	R6	
	R5	R7	3	TxIN6	TA OUT0-	Rx 0-	35	Rx OUT6	R5	R7	
	G0	G2	4	TxIN7			37	Rx OUT7	G0	G2	
	G1	G3	6	TxIN8			38	Rx OUT8	G1	G3	
	G2	G4	7	TxIN9			39	Rx OUT9	G2	G4	
	G3	G5	11	TxIN12	TA OUT1+	Rx 1+	43	Rx OUT12	G3	G5	
	G4	G6	12	TxIN13			45	Rx OUT13	G4	G6	
	G5	G7	14	TxIN14			46	Rx OUT14	G5	G7	
	B0	B2	15	TxIN15	TA OUT1-	Rx 1-	47	Rx OUT15	B0	B2	
	B1	B3	19	TxIN18			51	Rx OUT18	B1	B3	
24	B2	B4	20	TxIN19		Ť	53	Rx OUT19	B2	B4	
bit	B3	B5	22	TxIN20			54	Rx OUT20	B3	B5	
	B4	B6	23	TxIN21	TA OUT2+	Rx 2+	55	Rx OUT21	B4	B6	
	B5	B7	24	TxIN22			1	Rx OUT22	B5	B7	
	DE	DE	30	TxIN26			6	Rx OUT26	DE	DE	
	R6	R0	50	TxIN27	TA OUT2-	Rx 2-	7	Rx OUT27	R6	R0	
	R7	R1	2	TxIN5			34	Rx OUT5	R7	R1	
	G6	G0	8	TxIN10			41	Rx OUT10	G6	G0	
	G7	G1	10	TxIN11			42	Rx OUT11	G7	G1	
	B6	B0	16	TxIN16	TA OUT3+	Rx 3+	49	Rx OUT16	B6	B0	
	B7	B1	18	TxIN17			50	Rx OUT17	B7	B1	
	RSVD 1	RSVD 1	25	TxIN23			2	Rx OUT23	NC	NC	
	RSVD 2	RSVD 2	27	TxIN24	TA OUT3-	Rx 3-	3	Rx OUT24	NC	NC	
	RSVD 3	RSVD 3	28	TxIN25			5	Rx OUT25	NC	NC	
		DCLK	31	TxCLK IN	TxCLK OUT+	RxCLK IN+	26	RxCLK OUT	DCLK		
					TxCLK OUT-	RxCLK IN-					

R0~R7: Pixel R Data (7; MSB, 0; LSB)

G0~G7: Pixel G Data (7; MSB, 0; LSB)

B0~B7: Pixel B Data (7; MSB, 0; LSB)

DE: Data enable signal

Notes(1) RSVD(reserved)pins on the transmitter shall be "H" or "L".



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5.6 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

										1		Da	ata	Sigr	nal			1							
	Color				Re	ed			1			1	G	reer	ו					-	Blu	Je	1		
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	В5	B4	B3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	··	•	$\mathbf{\cdot}$	•	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Red	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Gray	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Scale	:	:	:		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	÷		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Green	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
Green	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Gray Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Blue	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
Diue	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage



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6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

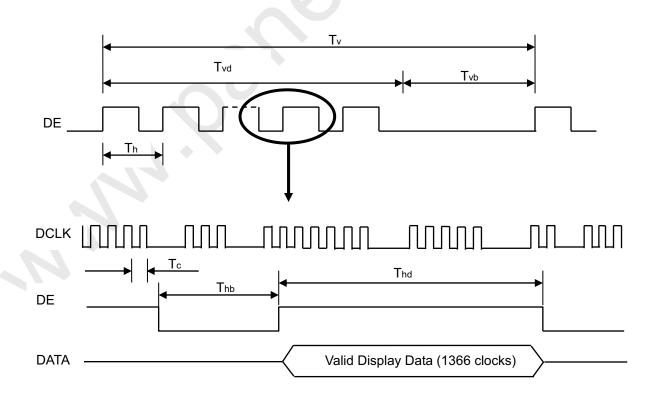
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The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note
	Frequency	1/Tc	60	76	82	MHz	
LVDS Receiver Clock	Input cycle to cycle jitter	Trcl	_	_	200	ps	
LVDS Receiver Data	Setup Time	Tlvsu	600			ps	
LVDS Receiver Data	Hold Time	Tlvhd	600			ps	
	Frame Rate	Fr5	47	50	53	Hz	
	Traine Nate	Fr6	57	60	63	Hz	
Vertical Active Display Term	Total	Τv	778	806	888	Th	Tv=Tvd+Tvb
	Display	Tvd	768	768	768	Th	-
	Blank	Tvb	10	38	120	Th	-
	Total	Th	1442	1560	1936	Тс	Th=Thd+Thb
Horizontal Active Display Term	Display	Thd	1366	1366	1366	Tc	-
	Blank	Thb	76	194	570	Tc	-

Note (1) Since this module is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this module would operate abnormally.

INPUT SIGNAL TIMING DIAGRAM



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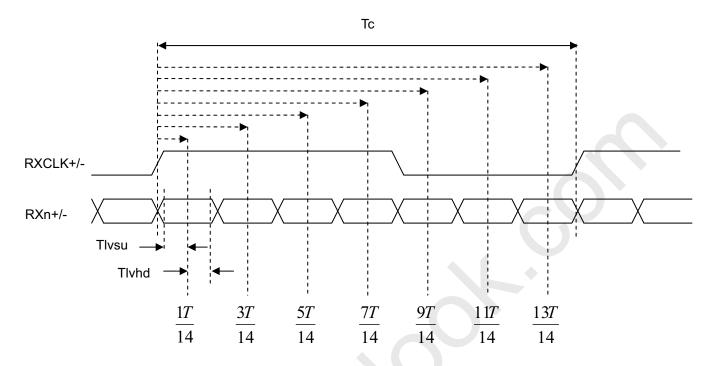
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LVDS RECEIVER INTERFACE TIMING DIAGRAM



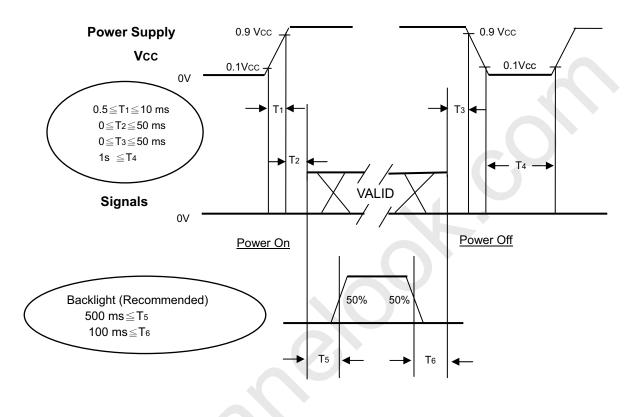


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6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

- Note (1) The supply voltage of the external system for the module input should follow the definition of Vcc.
- Note (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.
- Note (3) In case of Vcc is in off level, please keep the level of input signals on the low or high impedance.
- Note (4) T4 should be measured after the module has been fully discharged between power off and on period. Note (5) Interface signal shall not be kept at high impedance when the power is on.



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7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit		
Ambient Temperature	Та	25±2	O°		
Ambient Humidity	На	50±10	%RH		
Supply Voltage	V _{CC}	12.0	V		
Input Signal	According to typical va	alue in "3. ELECTRICAL	CHARACTERISTICS"		
Lamp Current	ΙL	7.5 ± 0.5	mA		
Oscillating Frequency (Inverter)	Fw	66 ± 3	KHz		
Vertical Frame Rate	Fr	60	Hz		

7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

lte	em	Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast Ratio)	CR		(600)	(800)		-	(2)
Response Tim	20	T _R			(3)	(5)	ma	(2)
Response min		T _F			(5)	(8)	ms	(3)
Center Lumina	ance of White	L _c		(400)	(500)			(4)
White Variation Cross Talk		δW				(1.3)	-	(7)
		СТ				(4)	%	(5)
	Red	Rx	$\theta_x=0^\circ, \ \theta_Y=0^\circ$		(0.638)		-	(6)
	Rea	Ry	Viewing Angle at		(0.330)	-	-	
	Green	Gx	Normal Direction		(0.273)		-	
		Gy		Тур.	(0.596)	Тур.	-	
Color	Blue	Bx		-0.03	(0.151)	+0.03	-	
Chromaticity		Ву			(0.065)		-	
	White	Wx			(0.280)		-	
	VVIIILE	Wy			(0.285)		-	
	Color Gamut	CG		(68)	(72)		%	NTSC Ratio
	Harizontal	θ_x +		(70)	(80)			
Viewing	Horizontal	θ _x -	CD>10	(70)	(80)		Dog	(1)
Angle	Vertical	θ_{Y} +	CR≥10	(70)	(80)		Deg.	(1)
	venucal	θ _Y -		(60)	(70)			

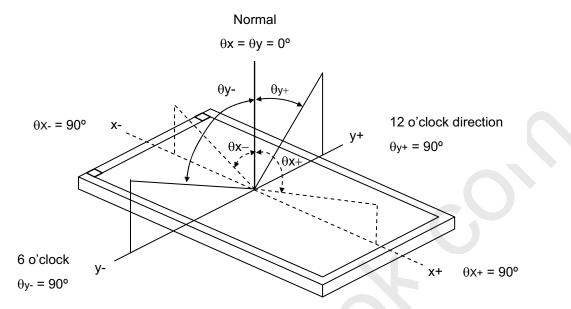


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Note (1) Definition of Viewing Angle ($\theta x, \theta y$):

Viewing angles are measured by EZ-Contrast 160R (Eldim)



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L255 / L0

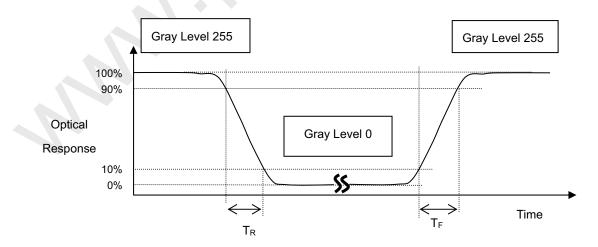
L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (5),

CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (7).

Note (3) Definition of Response Time (T_R, T_F) :





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Note (4) Definition of Luminance of White (L_C):

Measure the luminance of gray level 255 at center point and 5 points

 $L_{C} = L(5)$

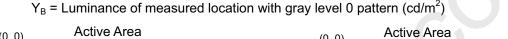
L (X) is corresponding to the luminance of the point X at the figure in Note (7).

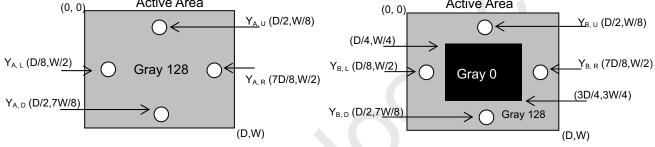
Note (5) Definition of Cross Talk (CT):

 $CT = |Y_B - Y_A| / Y_A \times 100$ (%)

Where:

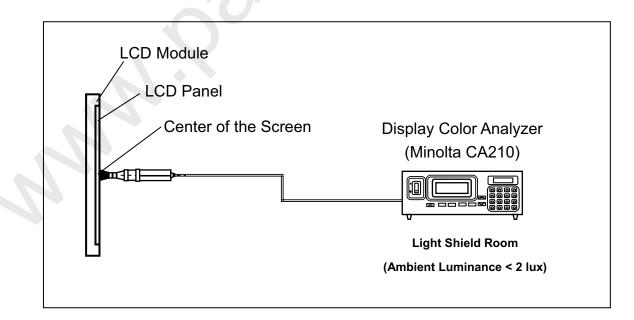
 Y_A = Luminance of measured location without gray level 0 pattern (cd/m²)





Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 1 hour in a windless room.





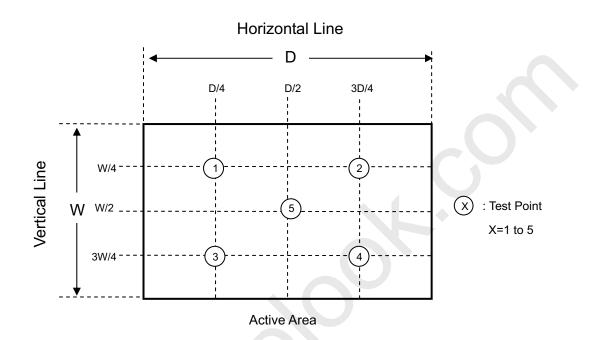
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Note (7) Definition of White Variation (δW):

Measure the luminance of gray level 255 at 5 points

δW = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]





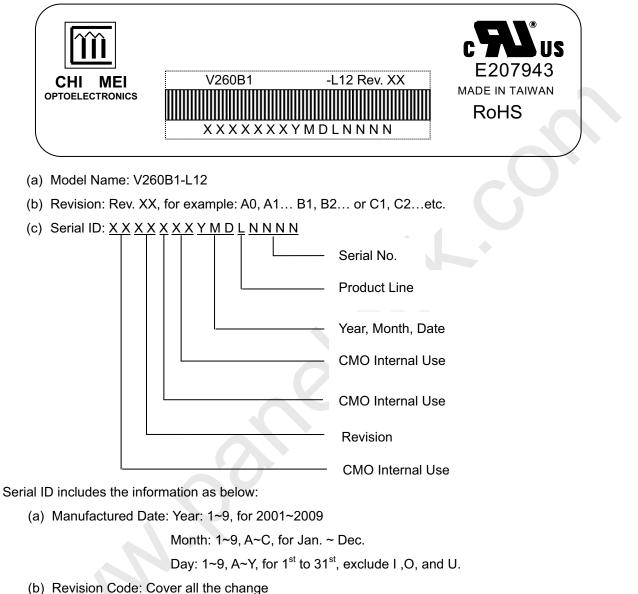
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8. DEFINITION OF LABELS

8.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (c) Serial No.: Manufacturing sequence of product
- (d) Product Line: 1 -> Line1, 2 -> Line 2, ...etc.



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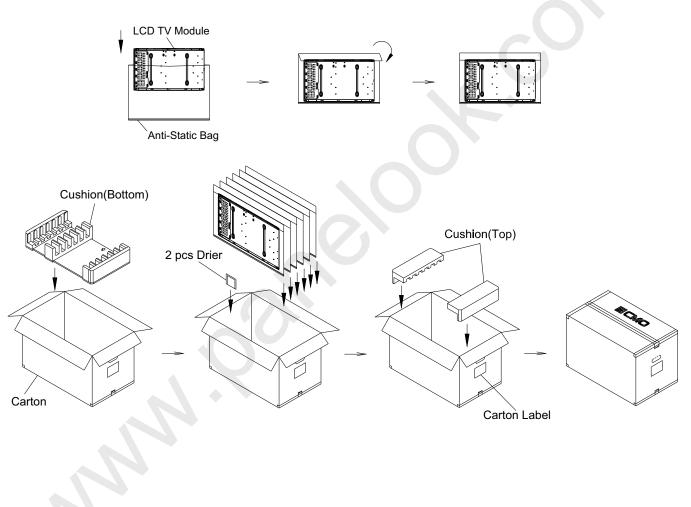
9. PACKAGING

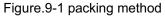
9.1 PACKING SPECIFICATIONS

- (1) 6 LCD TV Modules / Carton
- (2) Carton Dimensions : 713(L) X 429 (W) X 453 (H)
- (3) Weight : Approximately 29 Kg (6 Modules Per Carton)

9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method





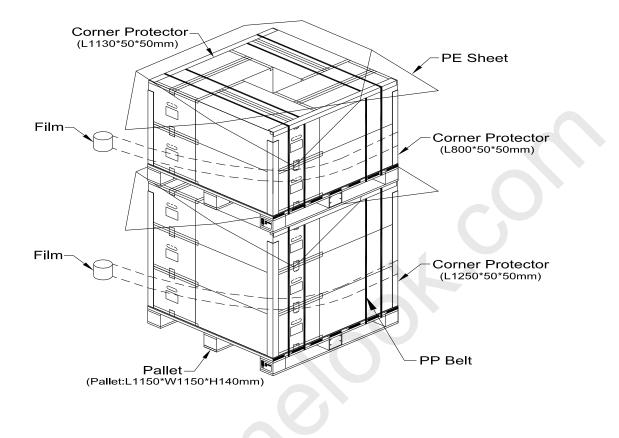
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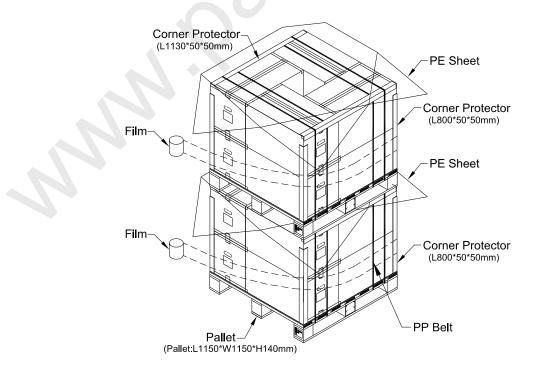


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Sea / Land Transportation (40ft HQ Container)



Sea / Land Transportation (40ft Container)



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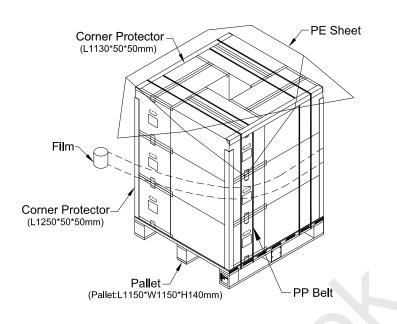
www.panelook.com

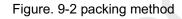
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Air Transportation







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10. PRECAUTIONS

10.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It is recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD modules in the specified storage conditions.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

10.2 SAFETY PRECAUTIONS

- (1) The startup voltage of a backlight is over 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

10.3 STORAGE PRECAUTIONS

When storing modules as spares for a long time, the following precaution is necessary.

- (1) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C at normal humidity without condensation.
- (2) The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.

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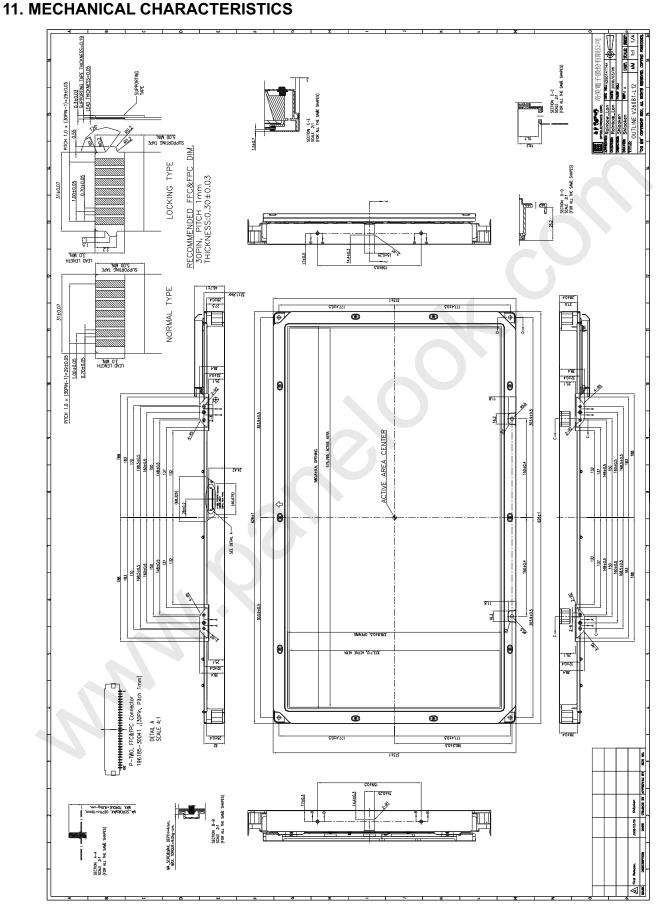
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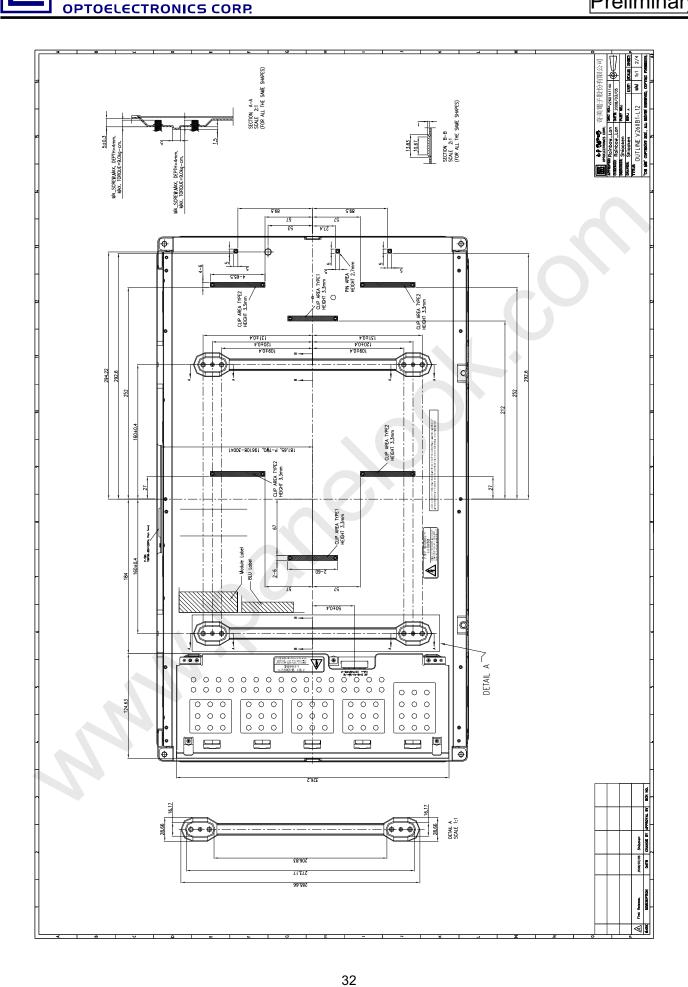


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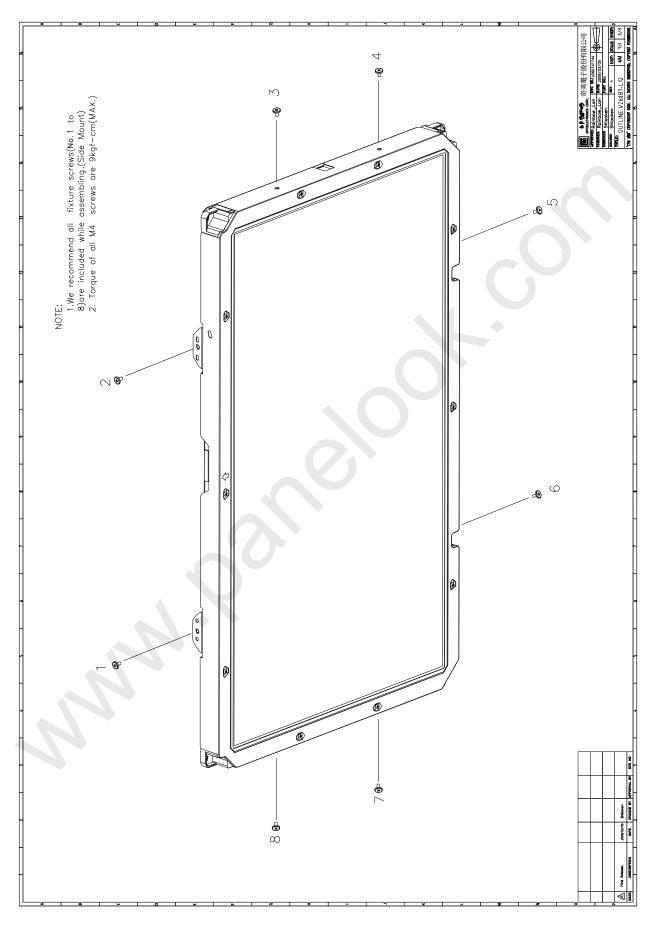
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