

Issued Date: Nov, 5th, 2008 Model No.: V185B1 – L11 **Tentative**

TFT LCD Tentative Specification

MODEL NO.: V185B1-L11

| Customer: | |
|--------------|-------------|
| Approved by: | |
| Note: | |
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Tentative

CONTENTS

| REVISION HISTORY | | 3 |
|--|-------|----|
| 1. GENERAL DESCRIPTION 1.1 OVERVIEW 1.2 FEATURES 1.3 GENERAL 1.4 MECHANICAL | | 4 |
| 2. ABSOLUTE MAXIMUM RATINGS 2.1 ABSOLUTE RATINGS OF ENVIRONMENT 2.2 TFT LCD MODULE 2.3 BACKLIGHT UNIT | | 5 |
| 3. ELECTRICAL CHARACTERISTICS 3.1 TFT LCD MODULE 3.2 CCFL (Cold Cathode Fluorescent Lamp) CHARACTERI | STICS | 6 |
| 4. BLOCK DIAGRAM 4.1 TFT LCD MODULE | | 9 |
| 5. INPUT TERMINAL PIN ASSIGNMENT 5.1 TFT LCD MODULE 5.2 LVDS DATA MAPPING TABLE 5.3 BACKLIGHT UNIT 5.4 COLOR DATA INPUT ASSIGNMENT | | 10 |
| 6. INTERFACE TIMING 6.1 INPUT SIGNAL TIMING SPECIFICATIONS 6.2 POWER ON/OFF SEQUENCE | | 14 |
| 7. OPTICAL CHARACTERISTICS 7.1 TEST CONDITIONS 7.2 OPTICAL SPECIFICATIONS | | 17 |
| 8. DEFINITION OF LABELS 8.1 CMO MODULE LABEL | | 21 |
| 9. PACKAGING 9.1 PACKING SPECIFICATIONS 9.2 PACKING METHOD | | 23 |
| 10. PRECAUTIONS 10.1 ASSEMBLY AND HANDLING PRECAUTIONS 10.2 SAFETY PRECAUTIONS 10.3 SAFETY STANDARDS | | 25 |
| 11. MECHANICAL CHARACTERISTICS | | 26 |





Issued Date:Nov,5 th, 2008 Model No.: <u>V185B1 – L11</u>

Tentative

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REVISION HISTORY

| Ver 0.0 Nov.05.2008 ALL ALL Tentative Specification was first issued. | I Page I | | Page | | |
|---|---|-----|----------------------|------------------|-----------------|
| Ver 0.0 Nov.05.2008 ALL ALL Tentative Specification was first issued. | (New) Section Description | | (New) | | |
| | 8 ALL ALL Tentative Specification was first issued. | ALL | Page (New) ALL | Date Nov.05.2008 | Version Ver 0.0 |



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1.GENERAL SPECIFICATIONS

1.1 OVERVIEW

The V185B1-L11 model is a 18.5 inch wide TFT-LCD module with a 2-CCFL Backlight Unit and a 30-pin 1ch-LVDS interface. This module supports 1366 x 768 (16:9 wide screen) mode and displays up to 16.7 (6-bit+Hi-FRC colors) millions colors. The inverter module for the Backlight Unit is not built in.

1.2 FEATURES

- Excellent Brightness: 300nits

- Contrast Ratio: 800:1

- Fast Response Time: 5ms

- Color Saturation: NTSC 72%

- WXGA (1366 x 768 pixels) Resolution

- DE (Data Enable) Only Mode

- LVDS (Low Voltage Differential Signaling) Interface

- Viewing Angle: 170(H)/160(V) (CR>10) TN Technology

- Color Reproduction (Nature Color)

1.3 GENERAL

| MENERIAL | | | |
|-------------------------|---|-------|------|
| Item | Specification | Unit | Note |
| Active Area | 409.8(H) x 230.4(V) | mm | |
| Bezel Opening Area | 413.4(H) x 234(V) | mm | |
| Driver Element | a-si TFT active matrix | - | |
| Pixel Number | 1366 x R.G.B. x 768 | pixel | |
| Pixel Pitch (Sub Pixel) | 0.100 (H) x 0.300 (V) | mm | |
| Pixel Arrangement | RGB vertical stripe | - | |
| Display Colors | 16.7 millions | color | |
| Display Operation Mode | Transmissive mode / Normally White | - | |
| Surface Treatment | Anti-Glare Coating (Haze 25%) Hard Coating (3H) | - | |

1.4 MECHANICAL

| li li | tem | Min. | Тур. | Max. | Unit | Note |
|-------------|---------------|-------|-------|-------|------|--------------|
| | Horizontal(H) | 429.9 | 430.4 | 430.9 | mm | |
| Module Size | Vertical(V) | 254.1 | 254.6 | 255.1 | mm | |
| | Depth(D) | 13.25 | 13.75 | 14.25 | mm | To PCB cover |
| Weight | | | 1670 | | | g |





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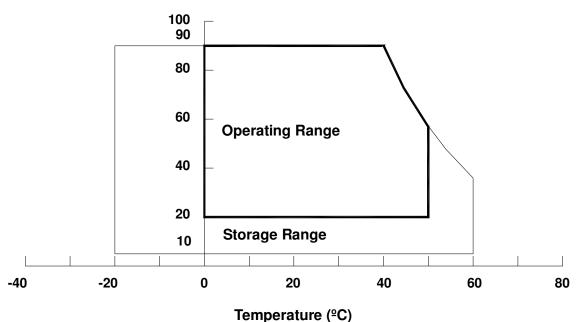
2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

| Item | Symbol | Valu | ıe | Unit | Note | |
|-------------------------------|--------|------|------|-------|----------|--|
| пеш | Symbol | Min. | Max. | Offic | | |
| Storage Temperature | TST | -20 | +60 | ºC | (1) | |
| Operating Ambient Temperature | TOP | 0 | +50 | ºC | (1), (2) | |
| Shock (Non-Operating) | SNOP | - | 50 | G | (3), (5) | |
| Vibration (Non-Operating) | VNOP | - | 1.0 | G | (4), (5) | |

- Note (1) Temperature and relative humidity range is shown in the figure below.
 - (a) 90% RH Max. (Ta \leq 40 $^{\circ}$ C).
 - (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
 - (c) No condensation.
- Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.
- Note (3) 11 ms, half-sine wave, 1 time for $\pm X$, $\pm Y$, $\pm Z$.
- Note (4) 10 ~ 200 Hz, 10 min, 1 time each X, Y, Z.
- Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.









Issued Date:Nov,5 th, 2008 Model No.: <u>V185B1 – L11</u>

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2.2 TFT LCD MODULE

| Item | Symbol | Va | lue | Unit | Note | |
|----------------------|--------|------|------|-------|------|--|
| item | Symbol | Min. | Max. | Offic | Note | |
| Power Supply Voltage | Vcc | -0.3 | 6.0 | V | | |
| Input Signal Voltage | VIN | -0.3 | 3.6 | V | | |

2.3 BACKLIGHT UNIT

| Item | Symbol | Test Condition | Min. | Туре | Max. | Unit | Note |
|--------------|---------|-------------------|------|------|------|-----------|------|
| Lamp Voltage | V_{W} | Ta = 25 °C | | _ | 3000 | V_{RMS} | |

3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE

Ta = 25 ± 2 °C

| Parameter | | Symbol | | Value | | Unit | Note | |
|----------------------|--|----------------|------------|------------|------|-------|------|-----|
| | | Syllibol | Min. | Тур. | Max. | Utill | Note | |
| Power Supply Voltage | | V_{CC} | 4.5 | 5.0 | 5.5 | V | (1) | |
| Power Su | pply Ripple Vo | Itage | V_{RP} | - | - | 150 | mV | |
| Rush Curi | rent | | I_{RUSH} | - | - | 3.0 | A | (2) |
| | | White | | - | 0.50 | - | A | |
| Power Su | Power Supply Current Black | | | - | 0.85 | 0.95 | A | (3) |
| Vertical Stripe | | | - | 0.75 | - | A | | |
| LVDC | Differential Input High Threshold Voltage | | V_{LVTH} | +100 | - | - | mV | |
| LVDS Interface | Differential In Threshold Vol | | V_{LVTL} |) - | - | -100 | mV | |
| | Common Input Voltage | | V_{LVC} | 1.125 | 1.25 | 1.375 | V | |
| | Terminating Resistor | | R_T | - | 100 | - | ohm | |
| CMOS | Input High Threshold Voltage | | V_{IH} | 2.7 | - | 3.3 | V | |
| interface | Input Low Thr | eshold Voltage | V_{IL} | 0 | - | 0.7 | V | |

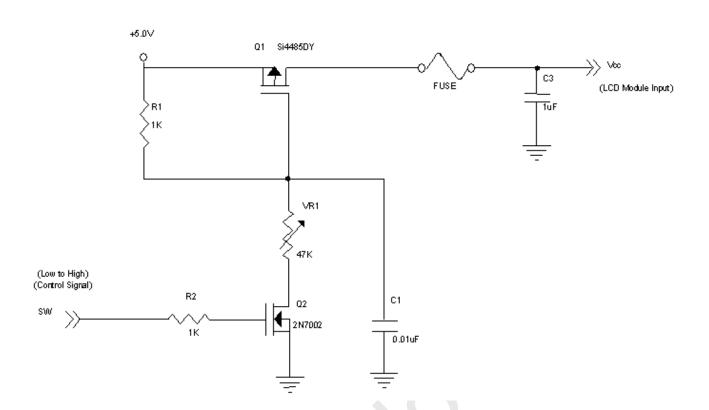
Note (1) The module should be always operated within above ranges.

Note (2) Measurement Conditions:

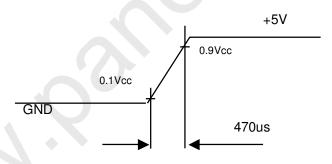


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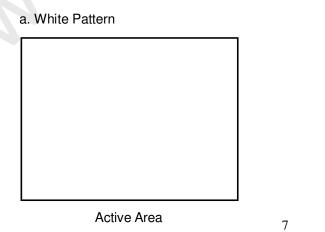
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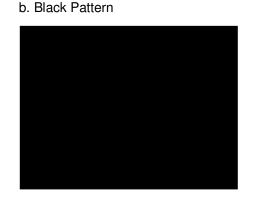


Vcc rising time is 470us



Note (3) The specified power supply current is under the conditions at Vcc = 5 V, $Ta = 25 \pm 2 \,^{\circ}\text{C}$, $f_v = 60 \text{ Hz}$, whereas a power dissipation check pattern below is displayed.



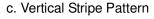


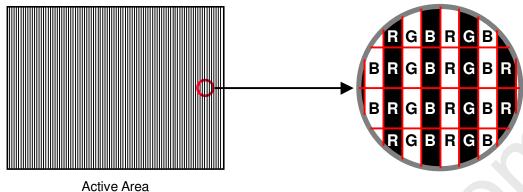
Active Area



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Tentative





3.2 CCFL (Cold Cathode Fluorescent Lamp) CHARACTERISTICS (Ta = 25 ± 2 °C)

| Parameter | Symbol | | Value | Unit | Note | | | |
|----------------------|----------|-------|-------|------|------------------|-----------------------------|--|--|
| Farameter | Syllibol | Min. | Тур. | Max. | Ullit | NOLE | | |
| Lamp Voltage | V_{W} | - | (940) | | V_{RMS} | $I_L = 12.0 \text{mA}$ | | |
| Lamp Current | I_L | 11.5 | 12.0 | 12.5 | mA_{RMS} | | | |
| Lama Tura On Valtaga | \/a | | | 1650 | V _{RMS} | (2), Ta = 25 ^o C | | |
| Lamp Turn On Voltage | Vs | | | 1960 | V _{RMS} | (2), Ta = 0 ^o C | | |
| Operating Frequency | F_L | 40 | | 80 | KHz | (3) | | |
| Lamp Life Time | L_BL | 40000 | | | Hrs | (4) | | |

- Note (1) The waveform of the voltage output of inverter must be area-symmetric and the design of the inverter must have specifications for the modularized lamp. The performance of the Backlight, such as lifetime or brightness, is greatly influenced by the characteristics of the DC-AC inverter for the lamp. All the parameters of an inverter should be carefully designed to avoid producing too much current leakage from high voltage output of the inverter. When designing or ordering the inverter please make sure that a poor lighting caused by the mismatch of the Backlight and the inverter (miss-lighting, flicker, etc.) never occurs. If the above situation is confirmed, the module should be operated in the same manners when it is installed in your instrument.
- Note (2) The lamp starting voltage V_s should be applied to the lamp for more than 1 second after startup. Otherwise the lamp may not be turned on.
- Note (3) The lamp frequency may produce interference with horizontal synchronous frequency of the display input signals, and it may result in line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.
- Note (4) The life time of a lamp is defined as when the brightness is larger than 50% of its original value and the effective discharge length is longer than 80% of its original length (Effective discharge length is defined as an area that has equal to or more than 70% brightness compared to the brightness at the center point of lamp.) as the time in which it continues to operate under the condition at Ta = 25 $\pm 2^{\circ}$ C and I_L = 12.0 mArms.

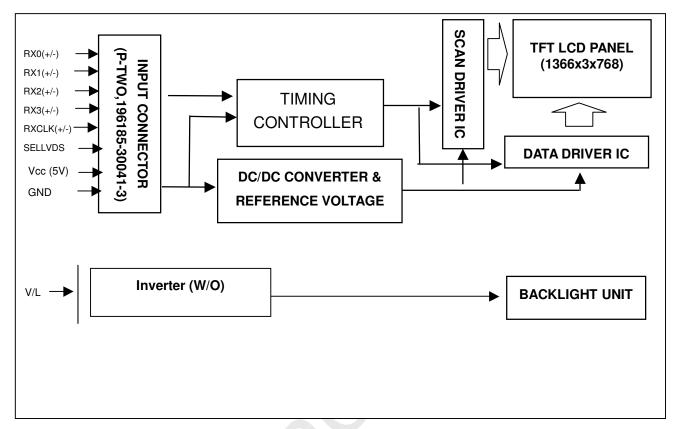




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4. BLOCK DIAGRAM

4.1 TFT LCD MODULE





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5. INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD MODULE

| Pin No. | Symbol | Description | Note |
|---------|---------|---------------------------------------|------|
| 1 | NC | No Connection | (2) |
| 2 | NC | No Connection | (2) |
| 3 | NC | No Connection | (2) |
| 4 | GND | Ground | |
| 5 | RX0- | Negative transmission data of pixel 0 | |
| 6 | RX0+ | Positive transmission data of pixel 0 | |
| 7 | GND | Ground | |
| 8 | RX1- | Negative transmission data of pixel 1 | |
| 9 | RX1+ | Positive transmission data of pixel 1 | |
| 10 | GND | Ground | |
| 11 | RX2- | Negative transmission data of pixel 2 | |
| 12 | RX2+ | Positive transmission data of pixel 2 | |
| 13 | GND | Ground | |
| 14 | RXCLK- | Negative of clock | |
| 15 | RXCLK+ | Positive of clock | |
| 16 | GND | Ground | |
| 17 | RX3- | Negative transmission data of pixel 3 | |
| 18 | RX3+ | Positive transmission data of pixel 3 | |
| 19 | GND | Ground | |
| 20 | NC | No Connection | (2) |
| 21 | SELLVDS | Select LVDS data format | (3) |
| 22 | NC | No Connection | (2) |
| 23 | GND | Ground | |
| 24 | GND | Ground | |
| 25 | GND | Ground | |
| 26 | VCC | Power supply: +5V | |
| 27 | VCC | Power supply: +5V | |
| 28 | VCC | Power supply: +5V | |
| 29 | VCC | Power supply: +5V | |
| 30 | VCC | Power supply: +5V | |

Note (1) Connector part no.: P-TWO 196185-30041-3 (1.0mm FFC) or compatible

Note (2) Reserved for CMO internal use, please leave it open

Note (3) Low: JEIDA data format. High/open: VESA data format.

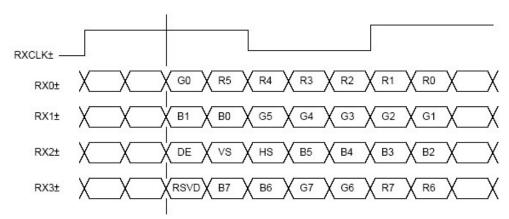
Note (4) Logic level voltage definition: Low: 0V, High: 3.3V



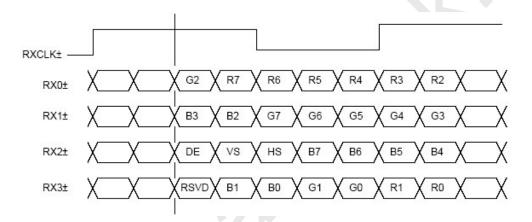
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5.2 LVDS DATA MAPPING TABLE

SELLVDS = H or Open (VESA)



SELLVDS = L (JEIDA)



R0~R7: Pixel R Data (7; MSB, 0; LSB) G0~G7: Pixel G Data (7; MSB, 0; LSB)

B0~B7: Pixel B Data (7; MSB, 0; LSB)

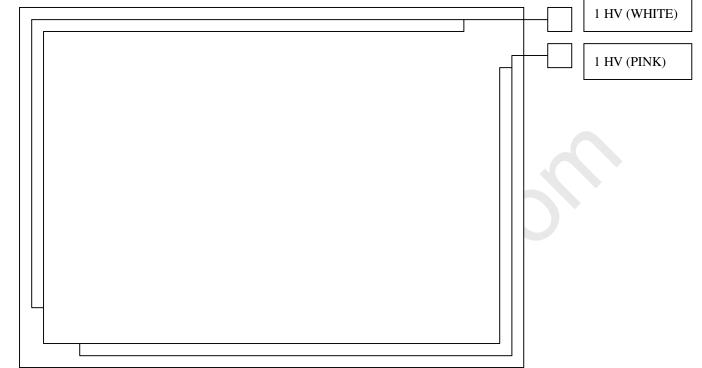
DE: Data enable signal

Note (1) RSVD (reserved) pins on the transmitter shall be "H" or "L"



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5.3 BACKLIGHT UNIT





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5.4 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of

| | | | | | | | | | | | | Da | ata | Sigr | nal | | | | | | | | | | |
|---------------|-----------------|----|-----|----|----|----|----|----|----|----|----|------|-----|------|-----|----|----|----|----|----|-----|----|----|----|---|
| | Color | | | | Re | ed | | | | | | | G | reer | า | | | | | | Bli | ue | | | |
| | | R7 | R6 | R5 | R4 | R3 | R2 | R1 | R0 | G7 | G6 | G5 | G4 | G3 | G2 | G1 | G0 | В7 | В6 | В5 | B4 | ВЗ | B2 | B1 | В |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | C |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | (|
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | (|
| Basic | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| Colors | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | Red(0) / Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | (|
| | Red(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Gray | Red(2) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Scale | : | : | : | : | : | : | : | : | : | Ŀ | | Ŀ | ŀ | : | : | : | : | : | : | : | : | : | : | : | |
| Of | : | : | : | : | : | : | : | : | | | |) :- | : | : | : | : | : | : | : | : | : | : | : | : | |
| Red | Red(253) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| neu | Red(254) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Red(255) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green(0) / Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Grav | Green(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Gray Scale | : | : | : | \; | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| Of | : | | : < | : | | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| Green | Green(253) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Green | Green(254) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green(255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Blue(0) / Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Blue(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Cravi | Blue(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| Gray | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| Scale Of | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | Blue(253) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | |
| Blue | Blue(254) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | Blue(255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |

Note (1) 0: Low Level Voltage, 1: High Level Voltage

13



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6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

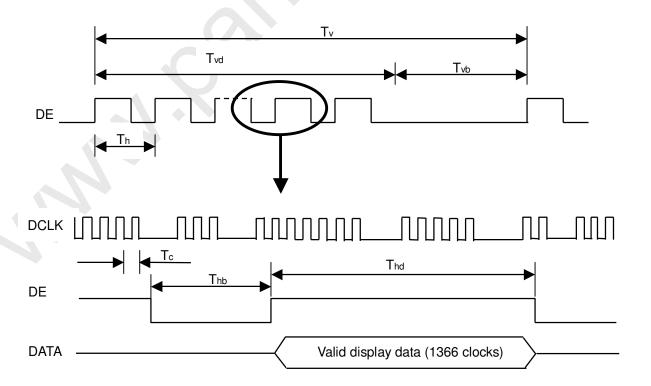
The input signal timing specifications are shown as the following table and timing diagram.

| Signal | Item | Symbol | Min. | Тур. | Max. | Unit | Note |
|--------------------------------|-----------------------------|--------|------|------|------|------|------------|
| Oigital . | Frequency | 1/Tc | 60 | 76 | 82 | MHz | 11010 |
| LVDS Receiver Clock | Input cycle to cycle Jitter | | - | - | 200 | ps | |
| LVDS Receiver Data | Setup Time | Tlvsu | 600 | - | - | ps | |
| LVDS neceiver Data | Hold Time | Tlvhd | 600 | - | - | ps | |
| | Frame Rate | Fr | 47 | 50 | 53 | Hz | |
| | riaille hale | | 57 | 60 | 63 | 112 | |
| Vertical Active Display Term | Total | Tv | 778 | 806 | 888 | Th | Tv=Tvd+Tvb |
| | Display | Tvd | 768 | 768 | 768 | Th | - |
| | Blank | Tvb | 10 | 38 | 120 | Th | - |
| Horizontal Active Display Term | Total | Th | 1442 | 1560 | 1936 | Tc | Th=Thd+Thb |
| | Display | Thd | 1366 | 1366 | 1366 | Tc | - |
| | Blank | Thb | 76 | 194 | 570 | Tc | - |

Note (1) Since this module is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this module would operate abnormally.

(2) Please refer to 5.1 for detail information.

INPUT SIGNAL TIMING DIAGRAM



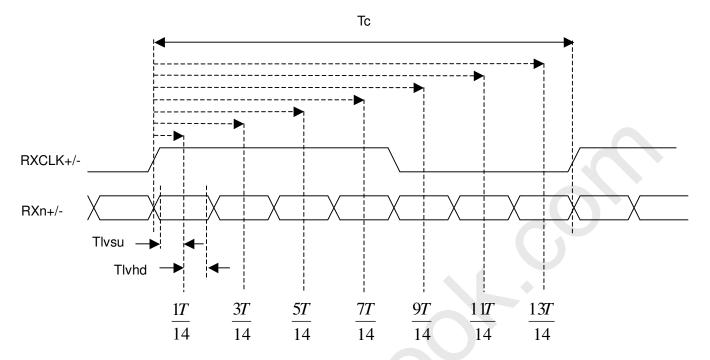




Issued Date:Nov, 5th, 2008 Model No.: <u>V185B1 – L11</u>

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LVDS RECEIVER INTERFACE TIMING DIAGRAM

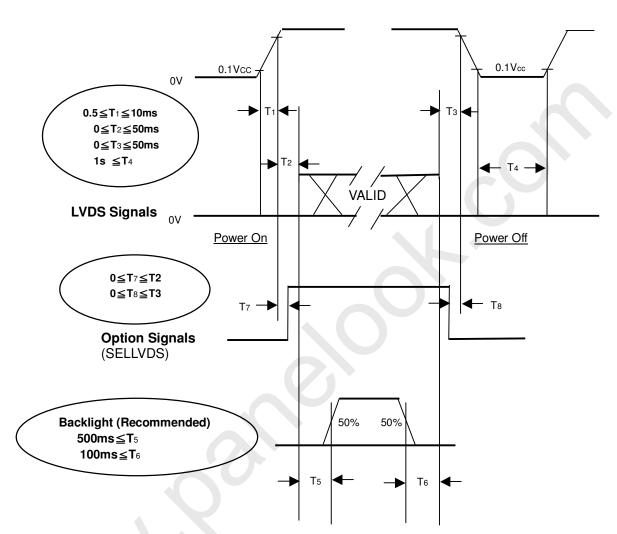




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6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

- Note (1) The supply voltage of the external system for the module input should follow the definition of Vcc.
- Note (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.
- Note (3) In case of Vcc is in off level, please keep the level of input signals on the low or high impedance. If T2<0,that maybe cause electrical overstress failure.
- Note (4) T4 should be measured after the module has been fully discharged between power off and on period.
- Note (5) Interface signal shall not be kept at high impedance when the power is on.
- Note (6)



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7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

| Item | Symbol | Value | Unit | | | | | |
|----------------------------|---|-------|------|--|--|--|--|--|
| Ambient Temperature | Ta | 25±2 | oC | | | | | |
| Ambient Humidity | На | 50±10 | %RH | | | | | |
| Supply Voltage | Vcc | 5.0 | V | | | | | |
| Input Signal | According to typical value in "3. ELECTRICAL CHARACTERISTICS" | | | | | | | |
| Inverter Current | lı | 12.0 | mA | | | | | |
| Inverter Driving Frequency | FL | 40 | KHz | | | | | |
| Dimming frequency | F _B | 160 | Hz | | | | | |
| Minimum Duty Ratio | D _{MIN} | 20 | % | | | | | |
| Inverter | | | | | | | | |

7.2 OPTICAL CHARACTERISTICS

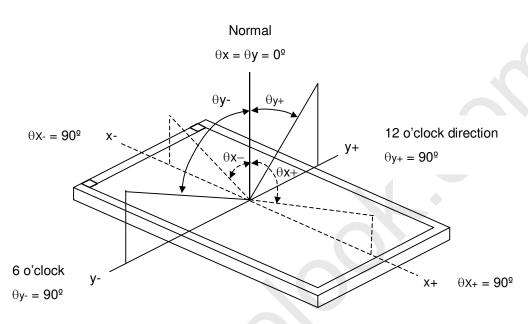
| Ite | m | Symbol | Condition | Min. | Тур. | Max. | Unit | Note | |
|-----------------|---------------|----------------|--|---------------|---------|---------------|-------------------|---------------|--|
| Contrast Ratio | | CR | Condition | IVIIII. | 800 | iviax. | - | (2) | |
| Response Time | | Tr | . (| | (1.4) | | | (-) | |
| | | Tf | | | (3.6) | | ms | (3) | |
| Center Lumina | ance of White | L _C | | • | 300 | | cd/m ² | (4) | |
| White Variation | | δW | | | | (1.3) | | (7) | |
| Cross Talk | | СТ | | | | (4) | % | (5) | |
| | 5 . | Rx | $\theta_x=0^\circ, \ \theta_Y=0^\circ$ | | (0.646) | Typ. +0.03 | - | (6) | |
| | Red | Ry | Viewing Normal | Typ. -0.03 | (0.335) | | - | | |
| | Green | Gx | Angle | | (0.281) | | - | | |
| | | Gy | | | (0.605) | | - | | |
| Color | Blue | Bx | | | (0.152) | | - | | |
| Chromaticity | | Ву | | | (0.070) | | - | | |
| | White | Wx | | | 0.313 | | - | | |
| | | Wy | | | 0.324 | | - | | |
| | Color Gamut | CG | | | (72) | | % | NTSC Ratio | |
| | Horizontal | θ_x + | CR≥10 | | (85) | | | | |
| Viewing | HUHZUHIAI | θ_x - | CR≥10 | | (85) | | Dog | (1) | |
| Angle | Vertical | θ_{Y} + | CR≥10 | | (80) | | Deg. | (1) | |
| | vertical | θ_{Y} - | CR≥10 | | (80) | | | | |



Tentative

Note (1) Definition of Viewing Angle $(\theta x, \theta y)$:

Viewing angles are measured by EZ-Contrast 160R (Eldim)



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L255 / L0

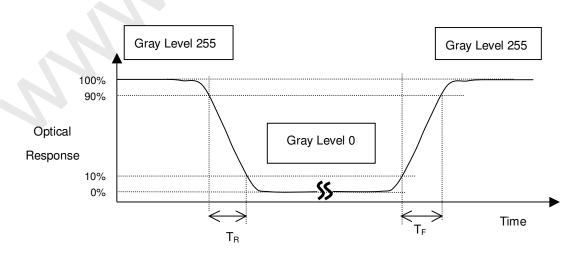
L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR(5),

CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (7).

Note (3) Definition of Response Time (T_R, T_F) :





Issued Date: Nov, 5th, 2008 Model No.: V185B1 - L11

Tentative

Note (4) Definition of Luminance of White (L_C):

Measure the luminance of gray level 255 at center point and 5 points

$$L_C = L(5)$$

L(X) is corresponding to the luminance of the point X at the figure in Note (7).

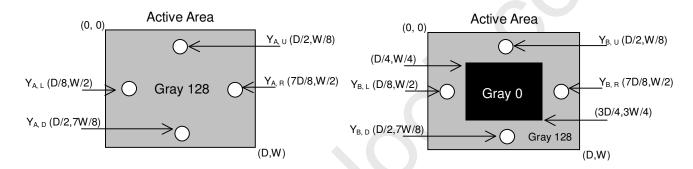
Note (5) Definition of Cross Talk (CT):

$$CT = | Y_B - Y_A | / Y_A \times 100 (\%)$$

Where:

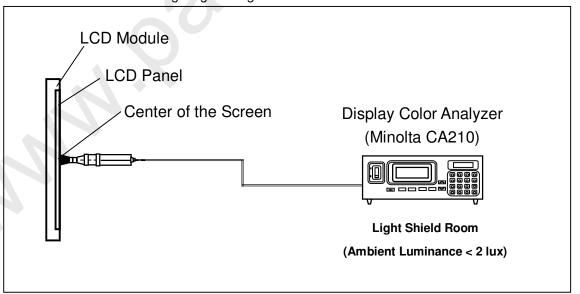
Y_A = Luminance of measured location without gray level 0 pattern (cd/m²)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m²)



Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 1 hour in a windless room.





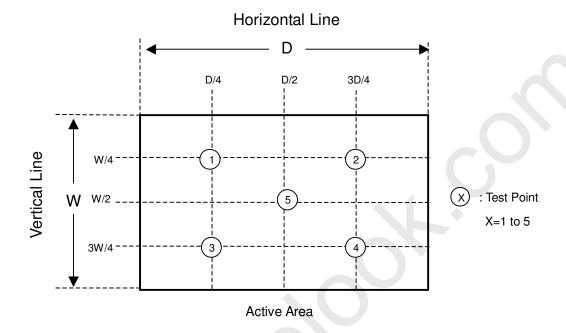
Issued Date: Nov, 5th, 2008 Model No.: V185B1 - L11

Tentative

Definition of White Variation (δW): Note (7)

Measure the luminance of gray level 255 at 5 points

 $\delta W = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]$





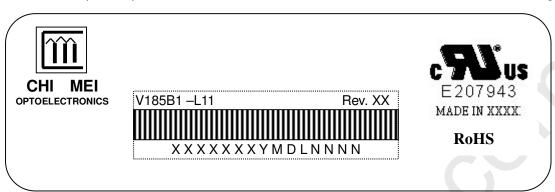
Issued Date: Nov, 5th, 2008 Model No.: V185B1 - L11

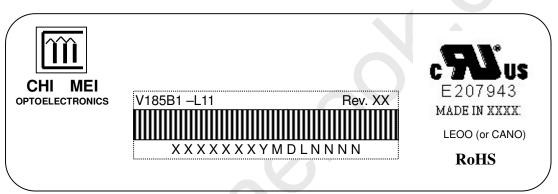
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8. DEFINITION OF LABELS

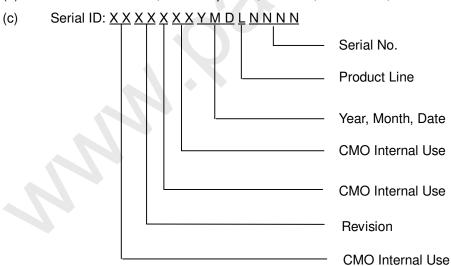
8.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.





- Model Name: V185B1-L11 (a)
- Revision: Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc. (b)



(d) Production Location:XXXX, for example:TAIWAN or CHINA.

Serial ID includes the information as below:

(a) Manufactured Date: Year: 0~9, for 2000~2009

Month: 1~9, A~C, for Jan. ~ Dec.

21



Tentative

Day: $1\sim9$, $A\sim Y$, for 1^{st} to 31^{st} , exclude I ,O, and U.

(b) Revision Code: Cover all the change $\,$

(c) Serial No.: Manufacturing sequence of product(d) Product Line: 1 -> Line1, 2 -> Line 2, ...etc.



Tentative

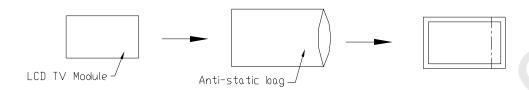
9. PACKAGING

9.1 PACKING SPECIFICATIONS

- (1) 10 LCD TV modules / 1 Box
- (2) Box dimensions (mm): 525(L) X 284 (W) X 360 (H)
- (3) Weight: approximately 18.9Kg (10 modules per box)

9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method



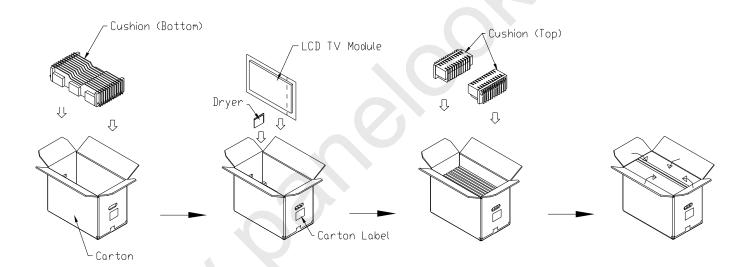


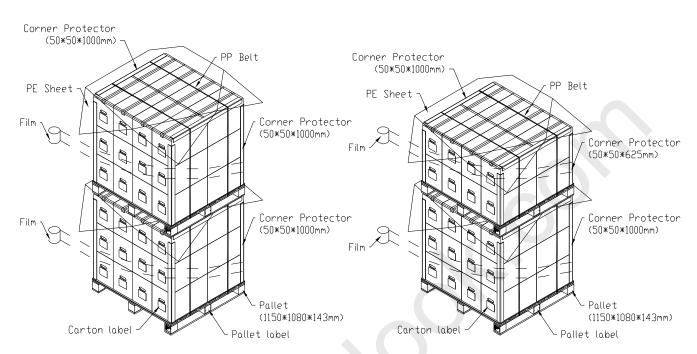
Figure.9-1 Packing Method



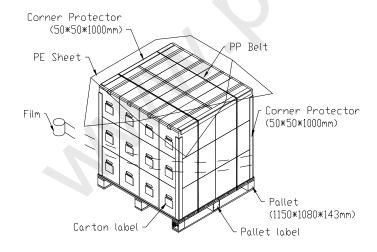
Tentative



Sea / Land Transportation (40ft Container)



Air Transportation







Tentative

10. PRECAUTIONS

10.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It is recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD modules in the specified storage conditions.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

10.2 SAFETY PRECAUTIONS

- (1) The startup voltage of a backlight is over 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

10.3 SAFETY STANDARDS

The LCD module should be certified with safety regulations as follows:

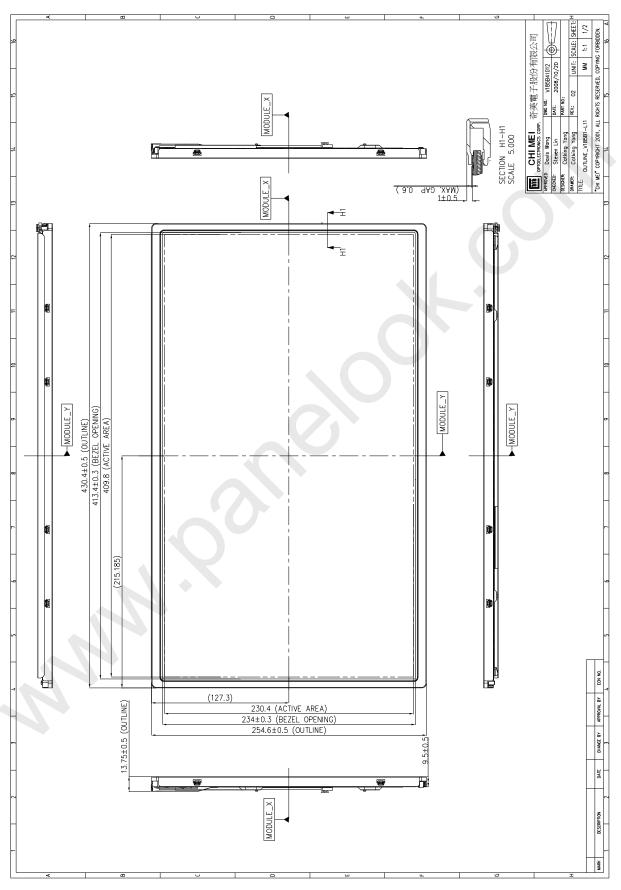
- (1) UL60950-1 or updated standard.
- (2) IEC60950-1 or updated standard.
- (3) UL60065 or updated standard.
- (4) IEC60065 or updated standard.



Issued Date:Nov, 5th, 2008 Model No.: <u>V185B1 – L11</u>

Tentative

11. MECHANICAL CHARACTERISTIC





Issued Date:Nov, 5th, 2008 Model No.: <u>V185B1 – L11</u>

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