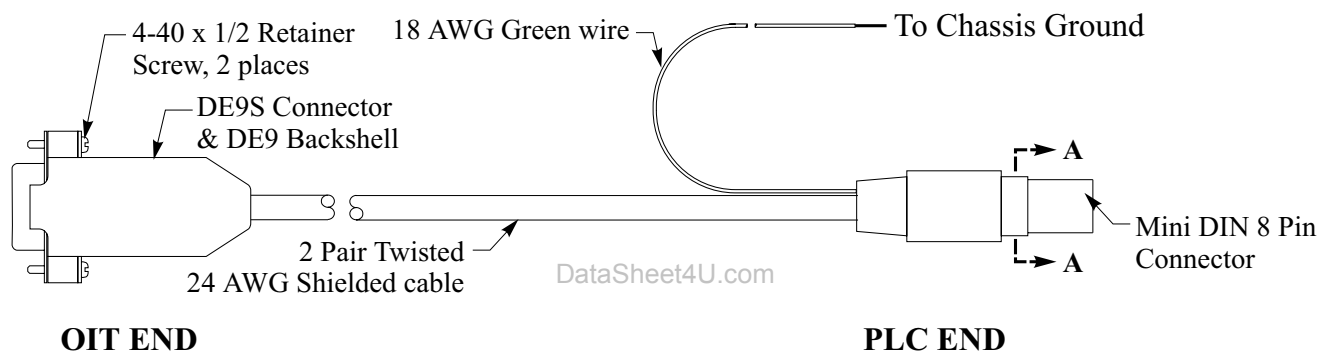


C A B L E A S S E M B L Y I N S T R U C T I O N

Controller Model: **Modicon TSX3710**Maple OIT Model: **HMI500 Series**Communication Type: **RS-485 with Mini DIN 8 Pin connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with the TER port on a Modicon TSX3710 PLC. Select Modbus Generic Network in OITware when connecting to a TSX PLC.

**NOTES:**

- 1 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

