

# TIANMA MICROELECTRONICS CO., LTD

## DEVICE SPECIFICATION FOR LCD MODULE

Model No. TM122ADCW6

|                  |                 |
|------------------|-----------------|
| Prepared by: 王維萍 | Date: 14/3-2K   |
| Checked by: 潘 武  | Date: 15/3-2000 |
| Verified by: 周 建 | Date: 15/3-2K   |
| Approved by: 王維萍 | Date: 16/3-2000 |

To: \_\_\_\_\_

☐ CUSTOMER'S APPROVAL

DATE \_\_\_\_\_

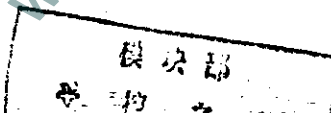
By: \_\_\_\_\_

Presented

By: \_\_\_\_\_

Sell and Market Dep.

TIANMA MICRO ELECTRONICS  
CO., LTD



## REVISION RECORD

| Date | Ref. Page | Revision No. | Revision Items | Check & Approval |
|------|-----------|--------------|----------------|------------------|
|      |           |              |                |                  |

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## **1 Display Specifications**

1.1 Display type: STN

1.2 Display color\*:

Display color: Blue-Black

Background color: Gray

1.3 Polarizer mode: Transflective/Positive

1.4 Viewing Angle: 6:00

1.5 Driving Duty: 1/16

1.6 Backlight: LED

\* Color tone is slightly changed by temperature and driving voltage.

## **2 Mechanical Specifications**

2.1 Outline Dimensions: Refer to outline drawing on page: 2

2.2 Display Format: 12 Characters X 2 Lines

2.3 Display Fonts: 5 X 7 dots+Cursor

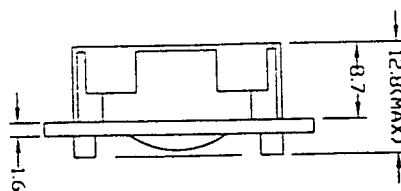
2.4 Character Size: 2.65 X5.5 (mm)

2.5 Dot Size: 0.45X0.60(mm)

2.6 Dot Pitch: 0.55X0.70(mm)

2.7 Weight: 25g

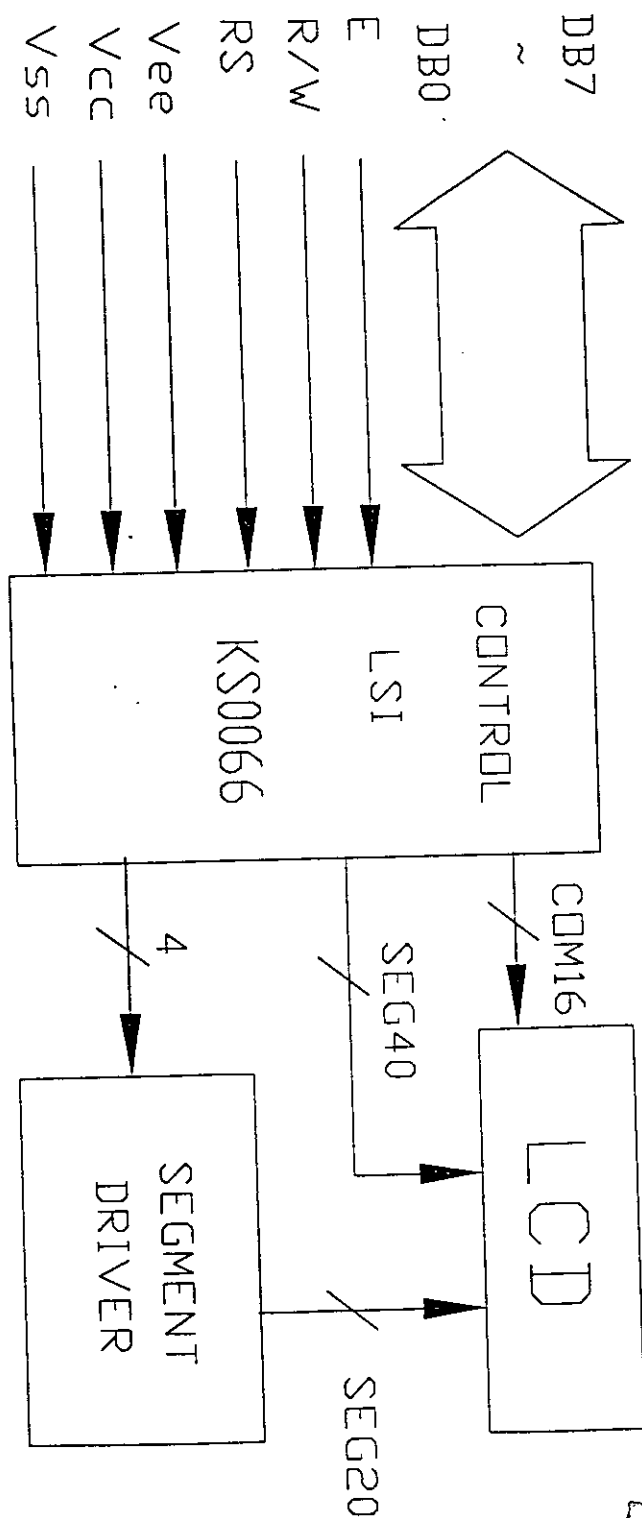
模块部  
受控文件



Technical drawing of a rectangular plate with dimensions and a grid pattern. The overall dimensions are 6.2 (width) and 3.2 (height). The grid pattern is 5.5 wide and 2.65 high. The grid consists of 10 columns and 8 rows of squares. The grid is offset from the top and right edges by 0.6 and 0.1 respectively. The grid is also offset from the bottom and left edges by 0.45 and 0.1 respectively.

模块部  
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### 3 Circuit Block Diagram



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#### 4 Absolute Maximum Ratings

| Item                        | Symbol          | Min. | Max. | Unit | Remark          |
|-----------------------------|-----------------|------|------|------|-----------------|
| Power Supply Voltage        | $V_{DD}-V_{SS}$ | -0.3 | 7.0  | V    |                 |
| LCD Driving Voltage         | $V_{DD}-V_{EE}$ | -0.3 | 13.0 |      |                 |
| Operating Temperature Range | $T_{OP}$        | -20  | +70  | °C   | No Condensation |
| Storage Temperature Range   | $T_{ST}$        | -30  | +80  |      |                 |

#### 5 Electrical Specifications and Instruction Code

##### 5.1 Electrical characteristics

| Item                       |          | Symbol          | Min.        | Typ. | Max.         | Unit | Remark |
|----------------------------|----------|-----------------|-------------|------|--------------|------|--------|
| Supply Voltage (Logic)     |          | $V_{DD}-V_{SS}$ | 4.5         | 5.0  | 5.5          | V    |        |
| Supply Voltage (LCD Drive) |          | $V_{DD}-V_{EE}$ | -           | 4.5  | -            | V    |        |
| Input Signal Voltage       | 'H'Level | $V_{IH}$        | $0.7V_{DD}$ | -    | $V_{DD}+0.3$ | V    |        |
|                            | 'L'Level | $V_{IL}$        | -0.3        | -    | $0.2 V_{DD}$ | V    |        |
| Supply current (Logic)     |          | $I_{DD}$        | -           | -    | 1.1          | mA   |        |
| Supply current (LCD Drive) |          | $I_{EE}$        | -           | -    | 0.37         | mA   |        |
| Supply Current (LED)       |          | $I_{LED}$       | -           | -    | 110.6        | mA   |        |

## 5.2 Interface Signals

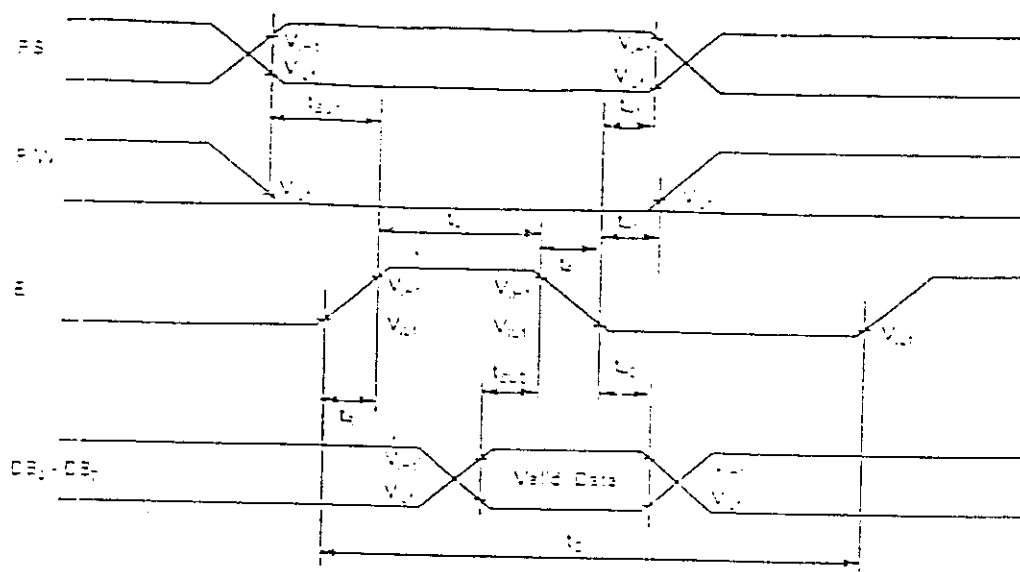
| Pin No. | Symbol             | Level | Description                               |
|---------|--------------------|-------|-------------------------------------------|
| 1       | V <sub>SS</sub> /K | 0V    | Ground                                    |
| 2       | V <sub>DD</sub>    | 5.0V  | Power supply voltage for logic and LCD(+) |
| 3       | V <sub>O</sub>     | 0.5V  | Power supply voltage for LCD(-)           |
| 4       | RS                 | H/L   | Selects registers                         |
| 5       | R/W                | H/L   | Selects read or write                     |
| 6       | E                  | H/L   | Starts data read/write                    |
| 7       | DB0                | H/L   | Data bit0                                 |
| 8       | DB1                | H/L   | Data bit1                                 |
| 9       | DB2                | H/L   | Data bit2                                 |
| 10      | DB3                | H/L   | Data bit3                                 |
| 11      | DB4                | H/L   | Data bit4                                 |
| 12      | DB5                | H/L   | Data bit5                                 |
| 13      | DB6                | H/L   | Data bit6                                 |
| 14      | DB7                | H/L   | Data bit7                                 |
| 15      | A                  | 4.2V  | The positive electrode of LED backlight   |

## 5.3 Interface Timing Chart:

AC Characteristics ( $V_{CC}=5V \pm 10\%$ ,  $V_{EE}=0V$ ,  $T_a=-20 \sim +75^\circ C$ )

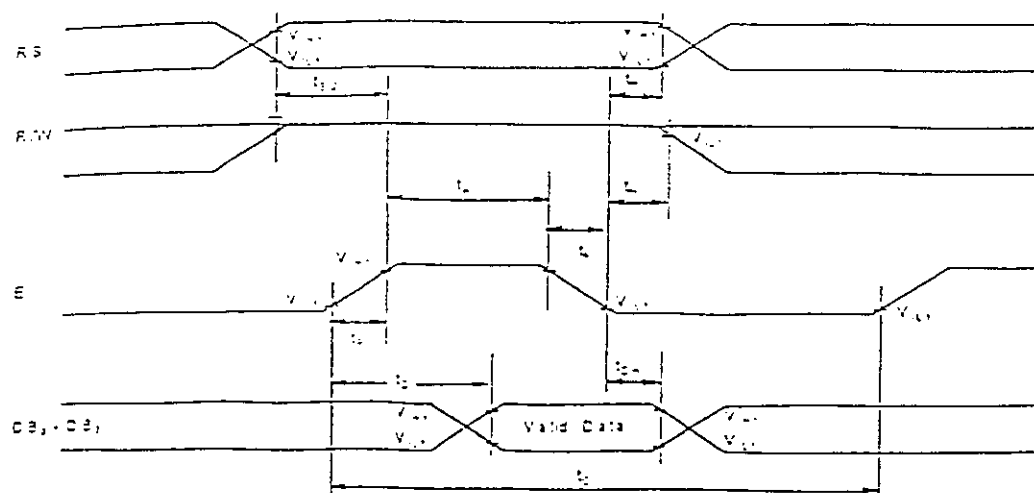
(1) Write mode (Writing data from Micom to KS0066)

| Characteristic            | Symbol   | Min | Typ | Max | Unit | Test p.n                         |
|---------------------------|----------|-----|-----|-----|------|----------------------------------|
| E Cycle Time              | $t_c$    | 500 | -   | -   | ns   | E                                |
| E Rise Time               | $t_r$    | -   | -   | 25  | ns   | E                                |
| E Fall Time               | $t_f$    | -   | -   | 25  | ns   | E                                |
| E Pulse Width (High, Low) | $t_w$    | 220 | -   | -   | ns   | E                                |
| RW and RS Setup Time      | $t_{su}$ | 40  | -   | -   | ns   | RW, RS                           |
| RW and RS Hold Time       | $t_h$    | 10  | -   | -   | ns   | RW, RS                           |
| Data Setup Time           | $t_{su}$ | 60  | -   | -   | ns   | CS <sub>1</sub> -CS <sub>2</sub> |
| Data Hold Time            | $t_h$    | 10  | -   | -   | ns   | CS <sub>1</sub> -CS <sub>2</sub> |



(2) Read mode (Reading data from KS0066 to Micom)

| Characteristic            | Symbol   | Min | Typ | Max | Unit | Test p.n                         |
|---------------------------|----------|-----|-----|-----|------|----------------------------------|
| E Cycle Time              | $t_c$    | 500 | -   | -   | ns   | E                                |
| E Rise Time               | $t_r$    | -   | -   | 25  | ns   | E                                |
| E Fall Time               | $t_f$    | -   | -   | 25  | ns   | E                                |
| E Pulse Width (High, Low) | $t_w$    | 220 | -   | -   | ns   | E                                |
| RW and RS Setup Time      | $t_{su}$ | 40  | -   | -   | ns   | RW, RS                           |
| RW and RS Hold Time       | $t_h$    | 10  | -   | -   | ns   | RW, RS                           |
| Data Output Delay Time    | $t_o$    | -   | -   | 100 | ns   | CS <sub>1</sub> -CS <sub>2</sub> |
| Data Hold Time            | $t_h$    | 20  | -   | -   | ns   | CS <sub>1</sub> -CS <sub>2</sub> |





## 5.4 Instruction Code

### CONTROL and DISPLAY COMMAND

| Command                  | RS | R/W                    | DB <sub>7</sub> | DB <sub>6</sub>                                   | DB <sub>5</sub>                                   | DB <sub>4</sub> | DB <sub>3</sub> | DB <sub>2</sub> | DB <sub>1</sub> | DB <sub>0</sub>              | Execution time<br>(fosc=250KHz)                                                                                                                                                                                          | Remark                                                                                                                                                                                                                                                                                                                                                                                                               |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|--------------------------|----|------------------------|-----------------|---------------------------------------------------|---------------------------------------------------|-----------------|-----------------|-----------------|-----------------|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|------|------------------|-------|------------------|-----|---|--------------------|---|------------------------|---|---|-------------|---|--------------|
| DISPLAY CLEAR            | L  | L                      | L               | L                                                 | L                                                 | L               | L               | L               | L               | H                            | 1.64ms                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| RETURN HOME              | L  | L                      | L               | L                                                 | L                                                 | L               | L               | L               | H               | X                            | 1.64ms                                                                                                                                                                                                                   | cursor move to first digit                                                                                                                                                                                                                                                                                                                                                                                           |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| ENTRY MODE SET           | L  | L                      | L               | L                                                 | L                                                 | L               | L               | H               | WD              | SH                           | 40 $\mu$ s                                                                                                                                                                                                               | <div>WD: set cursor move direction</div> <table><tr><td rowspan="2">WD</td><td>H</td><td>Increase</td></tr><tr><td>L</td><td>Decrease</td></tr></table> <div>•SH: Specifies shift of display</div> <table><tr><td rowspan="2">SH</td><td>H</td><td>display is shifted</td></tr><tr><td>L</td><td>display is not shifted</td></tr></table>                                                                            | WD | H    | Increase         | L     | Decrease         | SH  | H | display is shifted | L | display is not shifted |   |   |             |   |              |
| WD                       | H  | Increase               |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|                          | L  | Decrease               |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| SH                       | H  | display is shifted     |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|                          | L  | display is not shifted |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| DISPLAY ON/OFF           | L  | L                      | L               | L                                                 | L                                                 | L               | H               | D               | C               | B                            | 40 $\mu$ s                                                                                                                                                                                                               | <div>•Display</div> <table><tr><td rowspan="2">D</td><td>H</td><td>Display on</td></tr><tr><td>L</td><td>Display off</td></tr></table> <div>•Cursor</div> <table><tr><td rowspan="2">C</td><td>H</td><td>Cursor on</td></tr><tr><td>L</td><td>Cursor off</td></tr></table> <div>•Blinking</div> <table><tr><td rowspan="2">B</td><td>H</td><td>Blinking on</td></tr><tr><td>L</td><td>Blinking off</td></tr></table> | D  | H    | Display on       | L     | Display off      | C   | H | Cursor on          | L | Cursor off             | B | H | Blinking on | L | Blinking off |
| D                        | H  | Display on             |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|                          | L  | Display off            |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| C                        | H  | Cursor on              |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|                          | L  | Cursor off             |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| B                        | H  | Blinking on            |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|                          | L  | Blinking off           |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| SHIFT                    | L  | L                      | L               | L                                                 | L                                                 | H               | S/C             | R/L             | X               | X                            | 40 $\mu$ s                                                                                                                                                                                                               | <table><tr><td rowspan="2">SC</td><td>H</td><td>Display shift</td></tr><tr><td>L</td><td>Cursor move</td></tr></table> <table><tr><td rowspan="2">R/L</td><td>H</td><td>Right shift</td></tr><tr><td>L</td><td>Left shift</td></tr></table>                                                                                                                                                                          | SC | H    | Display shift    | L     | Cursor move      | R/L | H | Right shift        | L | Left shift             |   |   |             |   |              |
| SC                       | H  | Display shift          |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|                          | L  | Cursor move            |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| R/L                      | H  | Right shift            |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|                          | L  | Left shift             |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| SET FUNCTION             | L  | L                      | L               | L                                                 | H                                                 | DL              | N               | F               | X               | X                            | 40 $\mu$ s                                                                                                                                                                                                               | <table><tr><td rowspan="2">DL</td><td>H</td><td>8 bits interface</td></tr><tr><td>L</td><td>4 bits interface</td></tr></table> <table><tr><td rowspan="2">N</td><td>H</td><td>2 line display</td></tr><tr><td>L</td><td>1 line display</td></tr></table> <table><tr><td rowspan="2">F</td><td>H</td><td>5 x 10 dots</td></tr><tr><td>L</td><td>5 x 7 dots</td></tr></table>                                          | DL | H    | 8 bits interface | L     | 4 bits interface | N   | H | 2 line display     | L | 1 line display         | F | H | 5 x 10 dots | L | 5 x 7 dots   |
| DL                       | H  | 8 bits interface       |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|                          | L  | 4 bits interface       |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| N                        | H  | 2 line display         |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|                          | L  | 1 line display         |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| F                        | H  | 5 x 10 dots            |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|                          | L  | 5 x 7 dots             |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| Command                  | RS | R/W                    | DB <sub>7</sub> | DB <sub>6</sub>                                   | DB <sub>5</sub>                                   | DB <sub>4</sub> | DB <sub>3</sub> | DB <sub>2</sub> | DB <sub>1</sub> | DB <sub>0</sub>              | Execution time<br>(fosc=250KHz)                                                                                                                                                                                          | Remark                                                                                                                                                                                                                                                                                                                                                                                                               |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| SET CG RAM ADDRESS       | L  | L                      | L               | H                                                 | CG RAM address<br>(corresponds to cursor address) |                 |                 |                 |                 |                              | 40 $\mu$ s                                                                                                                                                                                                               | CG RAM Data is sent and received after this setting                                                                                                                                                                                                                                                                                                                                                                  |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| SET DD RAM ADDRESS       | L  | L                      | H               | DD RAM address                                    |                                                   |                 |                 |                 |                 | 40 $\mu$ s                   | DD RAM Data is sent and received after this setting                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| READ BUSY FLAG & ADDRESS | L  | H                      | BF              | Address Counter used for Both DD & CG RAM address |                                                   |                 |                 |                 |                 | 0 $\mu$ s                    | <table><tr><td rowspan="2">BF</td><td>H</td><td>Busy</td></tr><tr><td>L</td><td>Ready</td></tr></table> <div>• Reads BF indication<br/>internal operating is being performed.<br/>• reads address counter contents</div> | BF                                                                                                                                                                                                                                                                                                                                                                                                                   | H  | Busy | L                | Ready |                  |     |   |                    |   |                        |   |   |             |   |              |
| BF                       | H  | Busy                   |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
|                          | L  | Ready                  |                 |                                                   |                                                   |                 |                 |                 |                 |                              |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| WRITE DATA               | H  | L                      | Write Data      |                                                   |                                                   |                 |                 |                 | 40 $\mu$ s      | Write data into DD or CG RAM |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |
| READ DATA                | H  | H                      | Read Data       |                                                   |                                                   |                 |                 |                 | 40 $\mu$ s      | Read data from DD or CGRAM   |                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                      |    |      |                  |       |                  |     |   |                    |   |                        |   |   |             |   |              |

X: Don't care

## 5.5 Character generator ROM(KS0066U-00)

| Upper<br>4bit<br>Lower<br>4bit | LLLL             | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|--------------------------------|------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                           | CG<br>RAM<br>(1) |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LLLH                           | (2)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LLHL                           | (3)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LLHH                           | (4)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHLL                           | (5)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHLH                           | (6)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHHL                           | (7)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHHH                           | (8)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLLL                           | (1)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLLH                           | (2)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLHL                           | (3)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLHH                           | (4)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHLL                           | (5)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHLH                           | (6)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHHL                           | (7)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHHH                           | (8)              |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |

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## 6.Optical Characteristics

### 6.1 Optical Characteristics

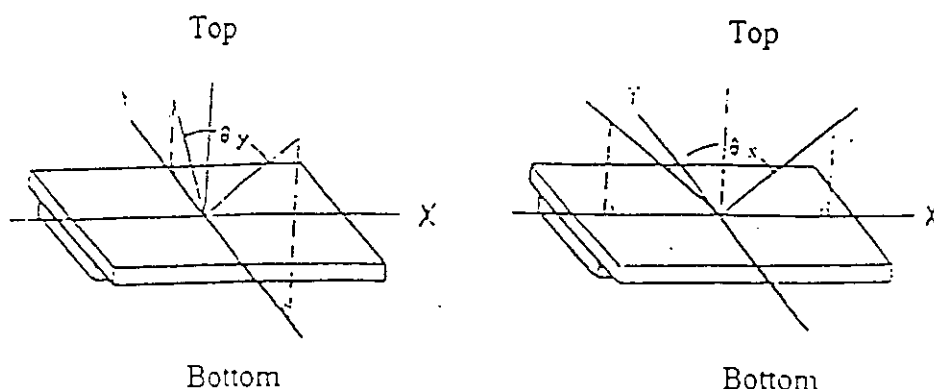
Top=25℃

| Item           |          | Symbol           | Condition                                |                     | Min. | Typ. | Max. | Unit | Remark |
|----------------|----------|------------------|------------------------------------------|---------------------|------|------|------|------|--------|
| Viewing Angle  |          | $\theta_x$       | Cr>2                                     | $\theta_y=0^\circ$  | -30  | --   | 30   | Deg  |        |
|                |          | $\theta_y$       |                                          | $\theta_x=90^\circ$ | -35  | --   | 20   |      |        |
| Contrast Ratio |          | Cr               | $\theta_x=0^\circ$<br>$\theta_y=0^\circ$ |                     | 4.0  |      |      |      |        |
| Response Time  | Turn on  | T <sub>on</sub>  | $\theta_x=0^\circ$<br>$\theta_y=0^\circ$ |                     |      |      | 250  | ms   |        |
|                | Turn off | T <sub>off</sub> |                                          |                     |      |      | 250  |      |        |

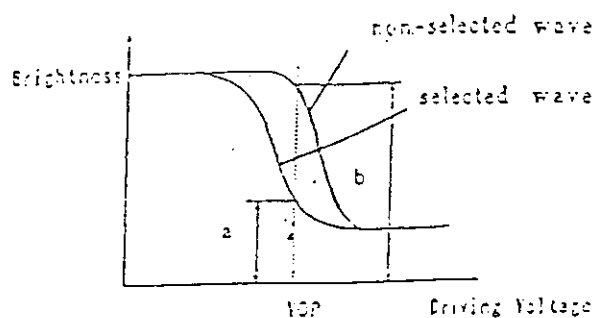
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零件文件

## 6.2 Definition of optical characteristics

### 6.2.1 Definition of viewing Angle(see fig. as follow)



### 6.2.2 Definition of Contrast Ratio(see fig. as follow)

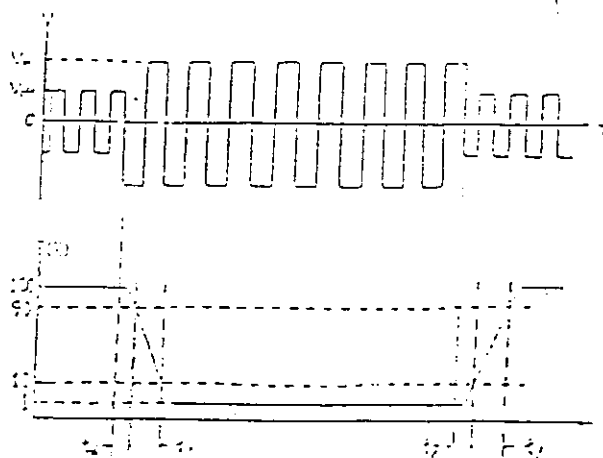


$$\text{Contrast Ratio} = b / a = \frac{\text{non-selected state brightness}}{\text{selected state brightness}}$$

Measuring Conditions:

- 1) Ambient Temperature: 25 °C ;      2) Frame frequency: 64Hz

### 6.2.3 Definition of Response time(see fig. as follow)



Turn-on time:  $t_{on} = t_d + t_r$

Turn-off time:  $t_{off} = t_d + t_r$

Measuring Condition:

- 1) Operating Voltage: 4.5 V ;      2) Frame frequency: 64Hz

## 7. Reliability

### 7.1 Content of Reliability Test

( $T_{OP}=25^{\circ}\text{C}$ )

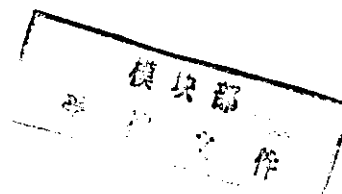
| No. | Test Item                          | Content of Test                                                                                                                                                                                                                                                                                                                                                                   | Test condition                                  |
|-----|------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------|
| 1   | High Temperature Storage           | Endurance test applying the high storage temperature for a long time                                                                                                                                                                                                                                                                                                              | 80°C<br>240H                                    |
| 2   | Low Temperature Storage            | Endurance test applying the low storage temperature for a long time                                                                                                                                                                                                                                                                                                               | -30°C<br>240H                                   |
| 3   | High Temperature Operation         | Endurance test applying the electric stress (voltage & current) and the thermal stress to the element for a long time                                                                                                                                                                                                                                                             | 70°C<br>240H                                    |
| 4   | Low Temperature Operation          | Endurance test applying the electric stress under low temperature for a long time                                                                                                                                                                                                                                                                                                 | -20°C<br>240H                                   |
| 5   | High Temperature /Humidity Storage | Endurance test applying the high temperature and high humidity storage for a long time                                                                                                                                                                                                                                                                                            | 60°C<br>95%RH<br>240H                           |
| 6   | Temperature Cycle                  | Endurance test applying the low and high temperature cycle<br>$\begin{array}{ccccccc} -30^{\circ}\text{C} & \longleftrightarrow & 25^{\circ}\text{C} & \longleftrightarrow & 80^{\circ}\text{C} & \longleftrightarrow & 25^{\circ}\text{C} \\ 30\text{min} & & 5\text{min} & & 30\text{min} & & 5\text{min} \end{array}$ <p style="text-align: center;">←————— 1 cycle —————→</p> | -30°C/80°C<br>10 cycles                         |
| 7   | Vibration Test (package state)     | Endurance test applying the vibration during transportation                                                                                                                                                                                                                                                                                                                       | 10Hz~500Hz,<br>100m/s <sup>2</sup> ,<br>120min  |
| 8   | Shock Test (package state)         | Endurance test applying the shock during transportation                                                                                                                                                                                                                                                                                                                           | Half-sinewave,<br>300m/s <sup>2</sup> ,<br>18ms |
| 9   | Atmospheric Pressure Test          | Endurance test applying the atmospheric pressure during transportation by air                                                                                                                                                                                                                                                                                                     | 25kPa<br>16H                                    |

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## 7.2 Failure Judgment Criterion

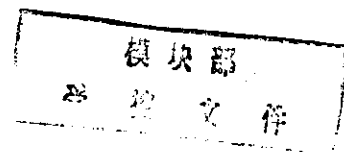
| Criterion Item           | Test Item No.                                                          |   |   |   |   |   |   |   |   | Failure Judgement Criterion         |
|--------------------------|------------------------------------------------------------------------|---|---|---|---|---|---|---|---|-------------------------------------|
|                          | 1                                                                      | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |                                     |
| Basic Specification      | 0                                                                      | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Out of the basic Specification      |
| Electrical specification | 0                                                                      | 0 | 0 | 0 | 0 |   |   |   |   | Out of the electrical specification |
| Mechanical Specification |                                                                        |   |   |   |   |   | 0 | 0 |   | Out of the mechanical specification |
| Optical Characteristic   | 0                                                                      | 0 | 0 | 0 | 0 | 0 |   |   | 0 | Out of the optical specification    |
| Remark                   | Basic specification = Optical specification + Mechanical specification |   |   |   |   |   |   |   |   |                                     |



## 8 Precautions for use of LCD Modules

### 8.1 Handling Precautions

- 8.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 8.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 8.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 8.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 8.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
  - Isopropyl alcohol
  - Ethyl alcoholSolvents other than those mentioned above may damage the polarizer. Especially, do not use the following:
  - Water
  - Ketone
  - Aromatic solvents
- 8.1.6 Do not attempt to disassemble the LCD Module.
- 8.1.7 If the logic circuit power is off, do not apply the input signals.
- 8.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - a. Be sure to ground the body when handling the LCD Modules.
  - b. Tools required for assembly, such as soldering irons, must be properly ground.
  - c. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
  - d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.



## 8.2 Storage precautions

8.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

8.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

temperature :  $0^{\circ}\text{C} \sim 40^{\circ}\text{C}$

relatively humidity:  $\leq 80\%$

8.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

8.3 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

