

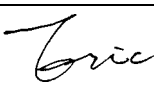
DATA IMAGE CORPORATION

LCD Module Specification

ITEM NO.: TG136510GFSYB-01

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R&D Dept.	Q.C. Dept.	Eng. Dept.	Prod. Dept.
			
Version:	Issued Date:	Sheet Code:	Total Pages:
B	2003/1/21		19

2. RECORD OF REVISION

Rev	Date	Item	Page	Comment
	JAN/21/02	12	15	New model numbering system update from old P/N# TG13652SL3YH
B	JAN/21/02	5,6,9,10	5,6,9,13-14	1.Change Block Diagram from SED1565TOB to SED1565. 2.Change 10.2.3 Inspection Parameters. 3.Add:10.3 Sampling Condition. 4.Change LCD Voltage and Resistor R10 value from 82K to 91K to eliminate vertical line problem.

3. GENERAL SPECIFICATIONS

Display Format : 132 (W) × 64 (H) Dots

Dot Size : 0.35 (W) × 0.49 (H) mm

Dot Pitch 0.39 (W) × 0.53 (H) mm

View Area : 56 (W) × 41 (H) mm

General Dimensions : 62.5 (W) × 51.6 (H) × 6.5 (T) mm Max.

Weight : 30 g max.

LCD Type : ☒ STN Gray ☐ STN Yellow ☐ FSTN

Polarizer mode : ☐ Reflective ☒ Transflective

☐ Transmissive ☐ Negative

View Angle : ☒ 6 O'clock ☐ 12 O'clock ☐ Others _____

Backlight : ☒ LED ☐ EL ☐ CCFL

Backlight Color : ☒ Yellow green ☐ Amber ☐ Blue Green

☐ White ☐ Others

Controller / Driver : SED1565

Temperature Range : ☐ Normal ☒ Wide Temperature

Operating	0 to 50°C	Operating	-20to 70°C
Storage	-20 to 70°C	Storage	-30 to 80°C

4. ABSOLUTE MAXIMUM RATINGS

4.1 ELECTRICAL ABSOLUTE MAXIMUM RATINGS

 $V_{SS} = 0V, \quad T_a = 25^{\circ}C$

Item	Symbol	Min.	Max.	Unit
Supply Voltage (Logic)	$V_{DD}-V_{SS}$	0	8	V
Supply Voltage (LCD Driver)	$V_{DD}-V_5$	0	16.5	V
Input Voltage	V_I	$V_{SS}-0.3$	$V_{DD}+0.3$	V
Operating Temperature	T_{OP}	-20	70	$^{\circ}C$
Storage Temperature	T_{STG}	-30	80	$^{\circ}C$

4.2 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

Item	Operating		Storage		Comment
	(Min.)	(Max.)	(Min.)	(Max.)	
Ambient Temp	-20	70	-30	80	Note (1)
Humidity	Note (2)		Note(2)		Without Condensation
Vibration	--	$4.9M/S^2$	--	$19.6M/S^2$	XYZ Direction
Shock	--	$29.4M/S^2$	--	$490M/S^2$	XYZ Direction

Note(1) $T_a = 0^{\circ}C$: 50Hr Max.

Note(2) $T_a \leq 40^{\circ}C$: 90% RH Max.

$T_a \geq 40^{\circ}C$: Absolute humidity must be lower than the humidity of 90% RH at $40^{\circ}C$.

5. ELECTRICAL CHARACTERISTICS

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Supply Voltage (Logic)	V _{DD-VSS}		2.7	3.0	5.0	V
Supply Voltage (LCD)	V _{DD-V5}	-25°C	8.1	8.6	9.1	V
		25°C	8.0	8.4	8.8	
		70°C	7.7	8.1	8.5	
Input Voltage	V _{IH}	--	V _{SS} +2.0	--	V _{DD}	V
	V _{IL}		V _{SS}	--	V _{SS} +0.8	
Logic Supply Current	I _{DD}	V _{DD-VSS} =3V	--	0.5	--	mA

6. ELECTRO-OPTICAL CHARACTERISTICS

ITEM	Symbol	Condition	Min.	Typ.	Max.	Unit	Ref.
Rise Time	Tr	-10°C	--	1000	1500	ms	Note (1)
		0°C		--	--		
		25°C		200	250		
Fall Time	Tf	-10°C	--	1000	1500	ms	
		0°C		--	--		
		25°C		200	250		
Contrast	CR	25°C	4	6	--		Note (3)
View Angle	θ1~θ2 Ø1, Ø2	25°C	40	--	--	Degree	Note (2)
			40	--	--		
Frame Frequency	Ff	25°C	32	64	--	Hz	

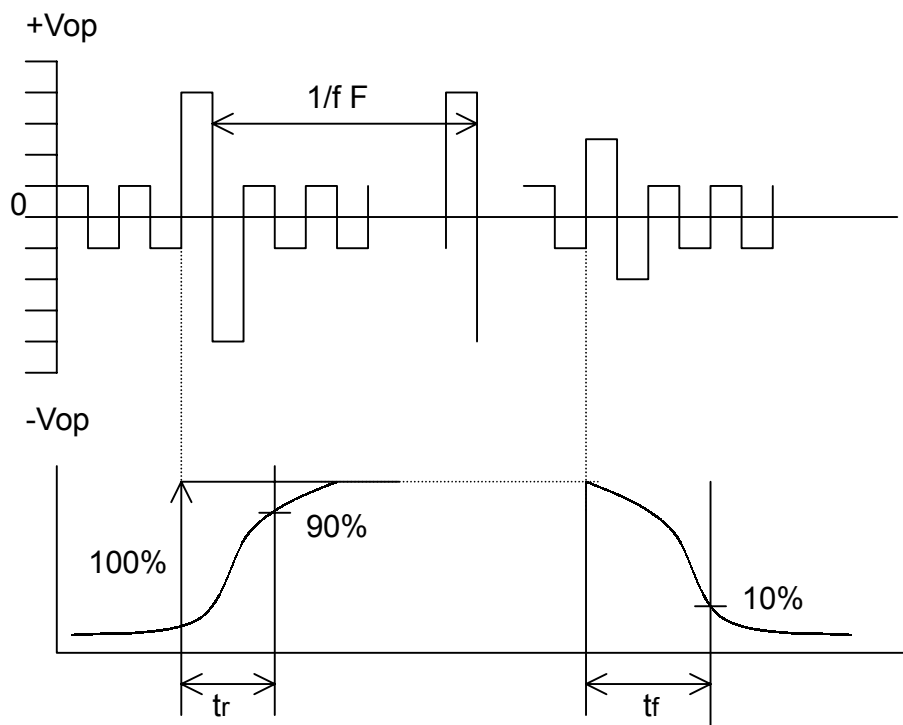
Note (1) & (2) : See next page

Note (3) : Contrast ratio is defined under the following condition:

$$CR = \frac{\text{Brightness of non-selected condition}}{\text{Brightness of selected condition}}$$

- (a). Temperature ----- 25°C
- (b). Frame frequency ---- 64Hz
- (c). Viewing angle ----- θ= 0°, Ø = 0°
- (d). Operating voltage --- 8.4V

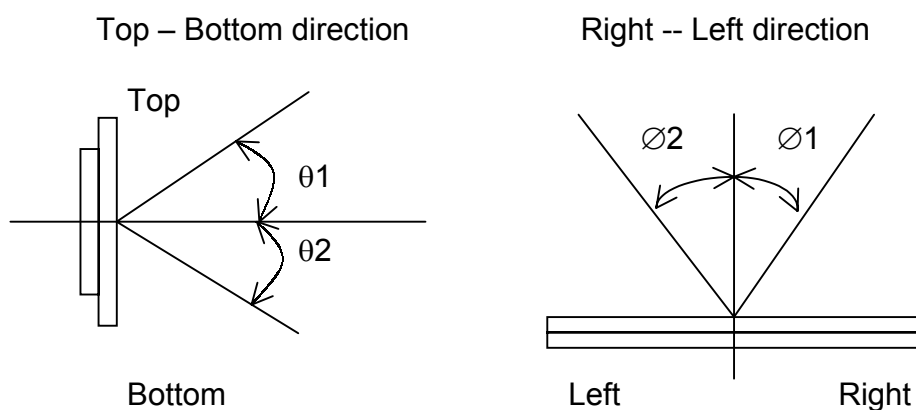
Note (1) Response time is measured as the shortest period of time possible between the change in state of an LCD segment as demonstrated below:



Condition:

- (a) . Temperature ----- 25°C
- (b) . Frame frequency ----- 64Hz
- (c) . View Angle ----- $\theta = 0^{\circ}, \phi = 0^{\circ}$
- (d) . Operating voltage ----- 8.4V

Note (2) Definition of View Angle



6.1 LED ELECTRO-OPTICAL CHARACTERISTIC

$T_a = 25^{\circ}\text{C}$

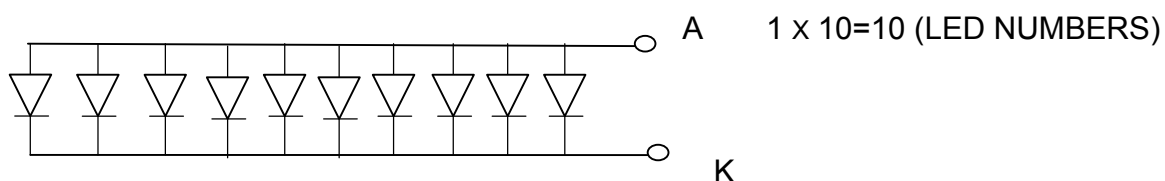
Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage	V_F	IF = 100mA Yellow Green	2.12	2.14	2.21	V
Luminous Intensity	IV	IF = 100mA Yellow Green	-	35	--	cd/m ²
Peak Emission	λ_P	IF = 100mA Yellow Green	--	570	--	nm
Spectrum Radiation	$\Delta\lambda$	IF = 100mA Yellow Green	--	35	--	nm
Reverse Current	IR	VR = 8V Yellow Green	--	--	1	mA

Note : Measured at the bared LED backlight unit.

6.1.2 LED MAXIMUM OPERATING RANGE

Item	Symbol	Yellow Green	Unit
Power Dissipation	PAD	6.6	W
Forward Current	IAF	300	mA
Reverse Voltage	VR	8	V
Operating Temperature	TOP	-20 to+70	$^{\circ}\text{C}$
Storage Temperature	TSTG	-35 to+85	$^{\circ}\text{C}$

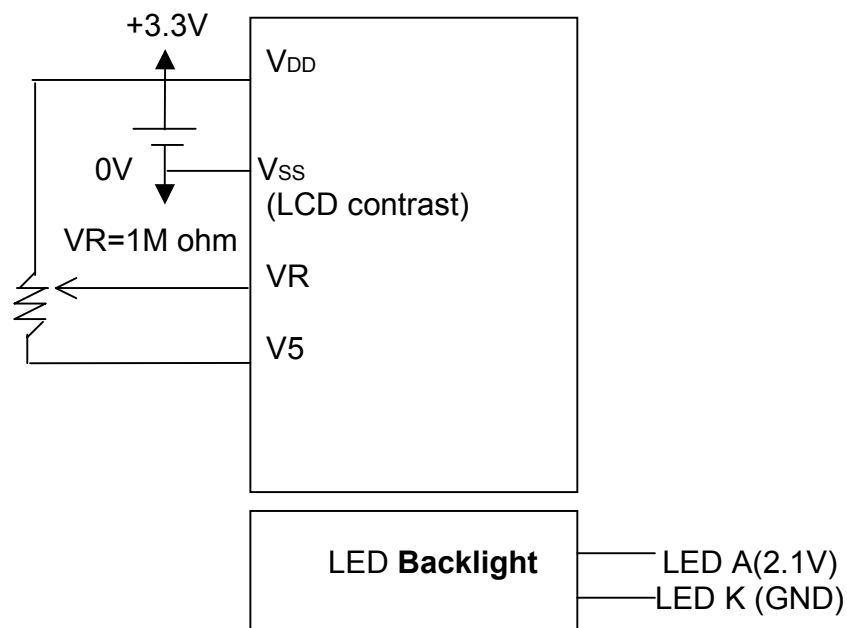
6.1.3 EDGE LIGHT LED BLOCK DIAGRAM



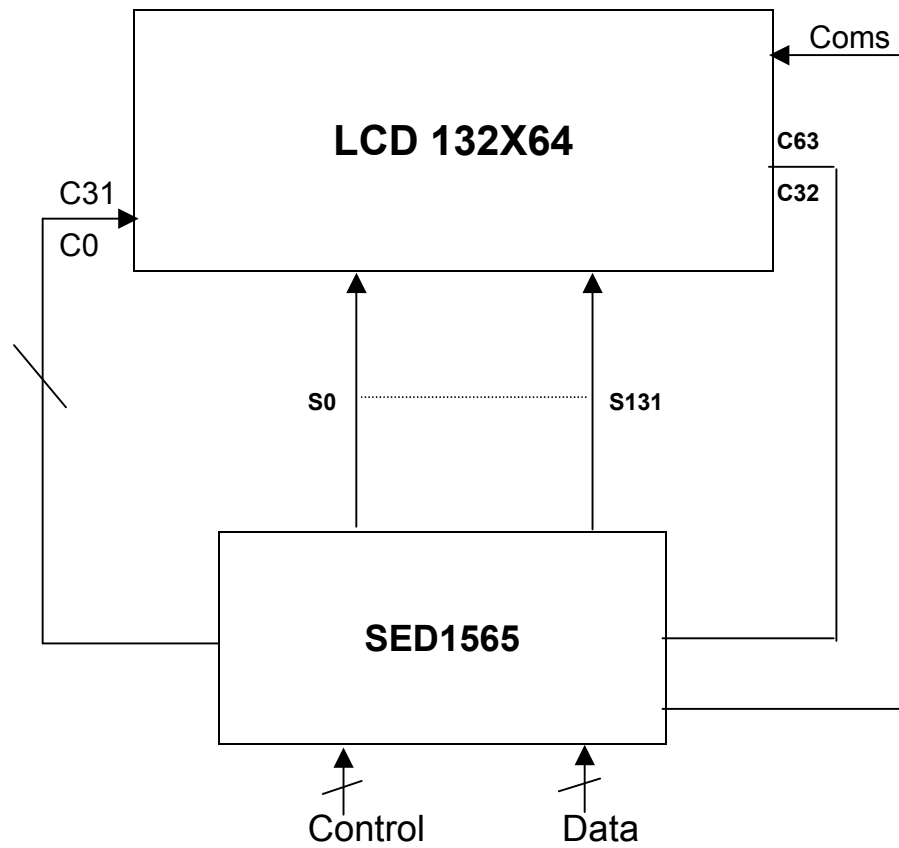
7. PIN CONNECTIONS

No.	Symbol	Function
1	VSS	Ground, 0V
2	VDD	Logic power supply
3	VR	LCD contrast control input
4	V5	Voltage output for LCD
5	/CS1	IC chip select
6	A0	Data/Command selection
7	/WR	Write data signal input
8	/RD	Read data signal input
9	DB0	Data Bus Line
10	DB1	
11	DB2	
12	DB3	
13	DB4	
14	DB5	
15	DB6	
16	DB7	
17	LED A	LED Anode(+)
18	LED K	LED Cathode(-)

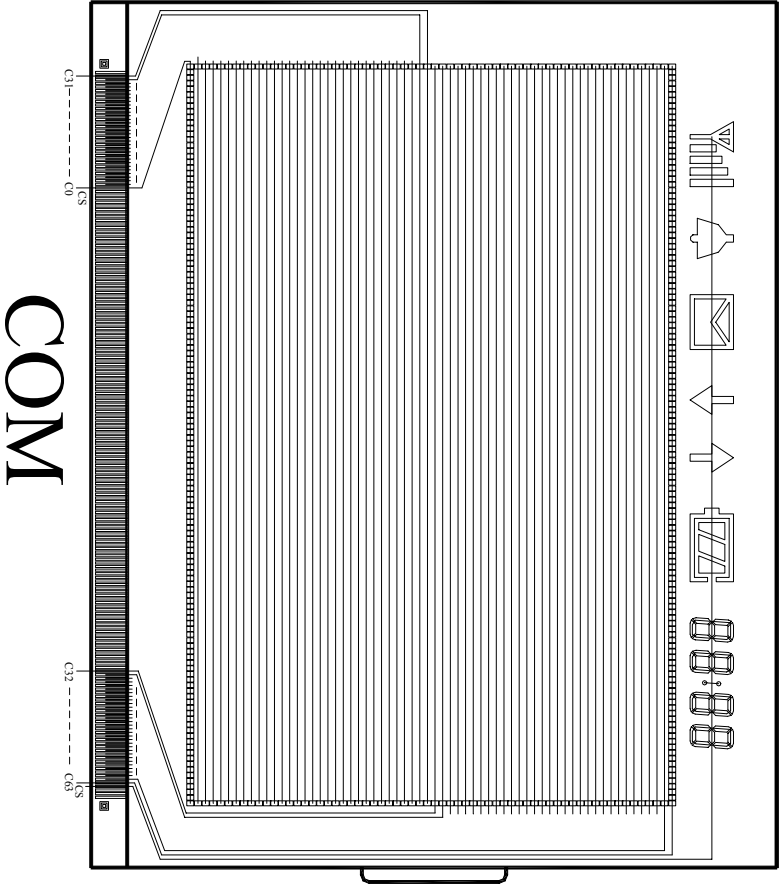
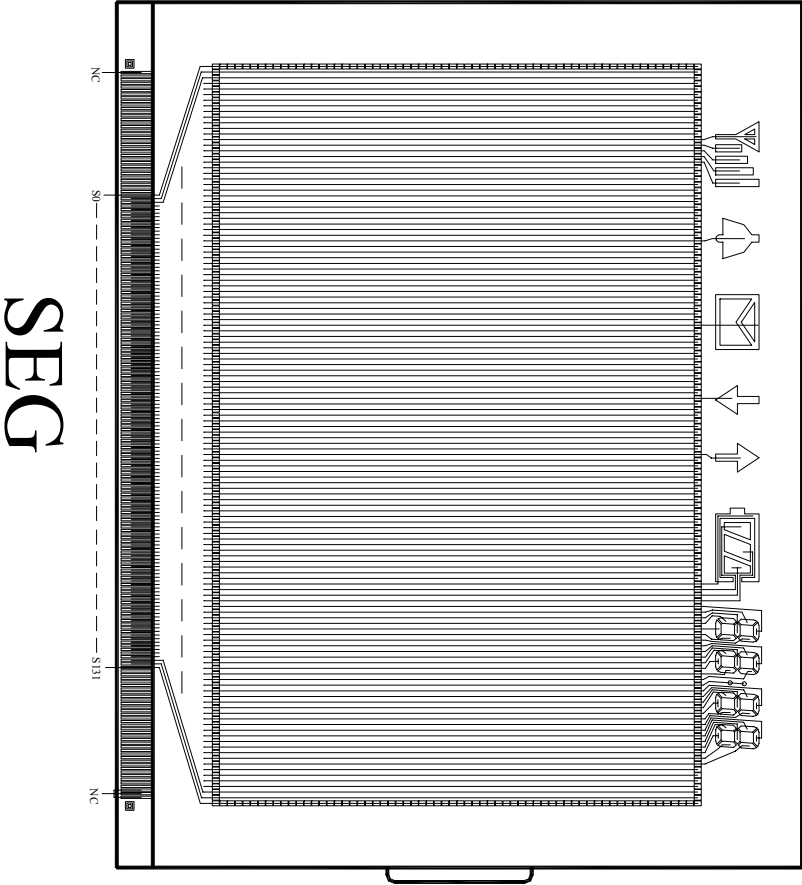
8. POWER SUPPLY



9.BLOCK DIAGRAM



9.1 LCD ICON Position COM & SEG



10. QUALITY ASSURANCE

10.1 Test Condition

10.1.1 Temperature and Humidity(Ambient Temperature)

Temperature : $20 \pm 5^{\circ}\text{C}$

Humidity : $65 \pm 5\%$

10.1.2 Operation

Unless specified otherwise, test will be conducted with LCM in operation.

10.1.3 Container

Unless specified otherwise, vibration test will be conducted on module only.

10.1.4 Test Frequency

Single cycle.

10.1.5 Test Method

No.	Parameter	Conditions	Regulations
1	High Temperature Operating	$70 \pm 2^{\circ}\text{C}$	Note 3
2	Low Temperature Operating	$-20 \pm 2^{\circ}\text{C}$	Note 3
3	High Temperature Storage	$80 \pm 2^{\circ}\text{C}$	Note 3
4	Low Temperature Storage	$-30 \pm 2^{\circ}\text{C}$	Note 3
5	Vibration Test (Non-operation state)	Total fixed amplitude : 1.5mm Vibration Frequency : 10 ~ 55Hz One cycle 60 seconds to 3 directions of X.Y.Z. for each 15 minutes	Note 3
6	Damp Proof Test (Non-operation state)	$40^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 90~95%RH, 96h	Note 1,2
7	Shock Test (Non-operation state)	To be measured after dropping from 60cm high once concrete surface in packing state	Note 3

Note 1: Returned under normal temperature and humidity for 4 hours.

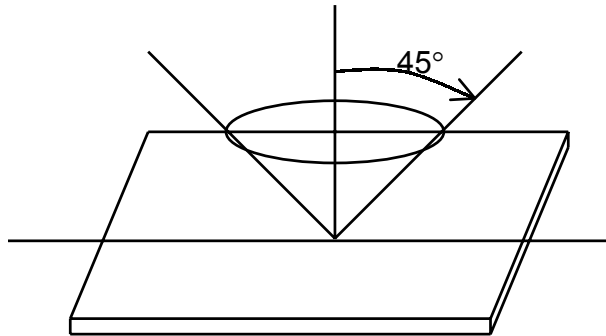
Note 2: No dew condensation to be observed.

Note 3: No change on display and in operation under the test condition

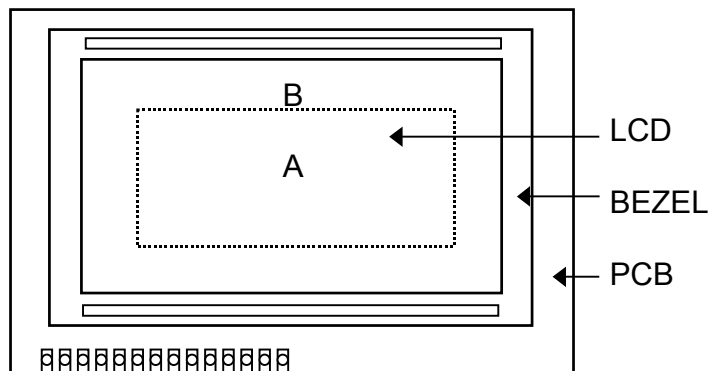
10.2 Inspection condition

10.2.1 Inspection conditions

The LCD shall be inspected under 40W white fluorescent light.

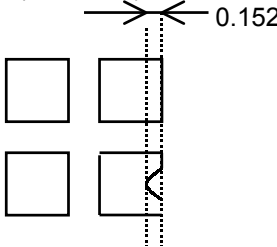


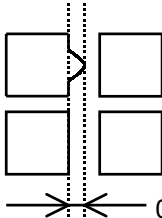
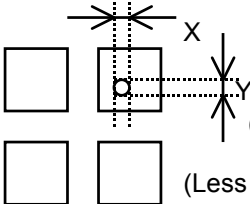
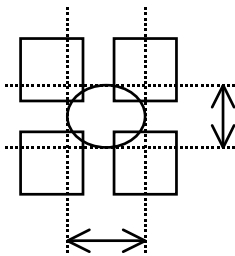
10.2.2 Definition of applicable Zones



A : Display Area
B : Non-Display Area

10.2.3 Inspection Parameters

No.	Parameter	Criteria																												
1	Black or White spots	<table><tr><th rowspan="2">Zone Dimension</th><th colspan="2">Acceptable number</th><th rowspan="2">Class Of Defects</th><th rowspan="2">AQL Level</th></tr><tr><th>A</th><th>B</th></tr><tr><td>D < 0.15</td><td>*</td><td>*</td><td rowspan="4">Minor</td><td rowspan="4">2.5</td></tr><tr><td>0.15 ≤ D < 0.2</td><td>4</td><td>4</td></tr><tr><td>0.2 ≤ D ≤ 0.25</td><td>2</td><td>2</td></tr><tr><td>D ≤ 0.3</td><td>0</td><td>1</td></tr></table> D = (Long + Short) / 2 * : Disregard	Zone Dimension	Acceptable number		Class Of Defects	AQL Level	A	B	D < 0.15	*	*	Minor	2.5	0.15 ≤ D < 0.2	4	4	0.2 ≤ D ≤ 0.25	2	2	D ≤ 0.3	0	1							
Zone Dimension	Acceptable number			Class Of Defects	AQL Level																									
	A	B																												
D < 0.15	*	*	Minor	2.5																										
0.15 ≤ D < 0.2	4	4																												
0.2 ≤ D ≤ 0.25	2	2																												
D ≤ 0.3	0	1																												
2	Scratch, Substances	<table><tr><th colspan="2">Zone</th><th colspan="2">Acceptable number</th><th rowspan="2">Class Of Defects</th><th rowspan="2">AQL Level</th></tr><tr><th>X (mm)</th><th>Y(mm)</th><th>A</th><th>B</th></tr><tr><td>*</td><td>0.04 ≥ W</td><td>*</td><td>*</td><td rowspan="4">Minor</td><td rowspan="4">2.5</td></tr><tr><td>3.0 ≥ L</td><td>0.06 ≥ W</td><td>4</td><td>4</td></tr><tr><td>2.0 ≥ L</td><td>0.08 ≥ W</td><td>2</td><td>3</td></tr><tr><td>—</td><td>0.1 < W</td><td>0</td><td>1</td></tr></table> X : Length Y : Width * : Disregard Total defects should not exceed 4/module	Zone		Acceptable number		Class Of Defects	AQL Level	X (mm)	Y(mm)	A	B	*	0.04 ≥ W	*	*	Minor	2.5	3.0 ≥ L	0.06 ≥ W	4	4	2.0 ≥ L	0.08 ≥ W	2	3	—	0.1 < W	0	1
Zone		Acceptable number		Class Of Defects	AQL Level																									
X (mm)	Y(mm)	A	B																											
*	0.04 ≥ W	*	*	Minor	2.5																									
3.0 ≥ L	0.06 ≥ W	4	4																											
2.0 ≥ L	0.08 ≥ W	2	3																											
—	0.1 < W	0	1																											
3	Air Bubbles (between glass & polarizer)	<table><tr><th rowspan="2">Zone Dimension</th><th colspan="2">Acceptable number</th><th rowspan="2">Class of Defects</th><th rowspan="2">AQL Level</th></tr><tr><th>A</th><th>B</th></tr><tr><td>D ≤ 0.15</td><td>*</td><td>*</td><td rowspan="3">Minor</td><td rowspan="3">2.5</td></tr><tr><td>0.15 < D ≤ 0.25</td><td>2</td><td>*</td></tr><tr><td>0.25 < D</td><td>0</td><td>1</td></tr></table> * : Disregard Total defects shall not excess 3/module.	Zone Dimension	Acceptable number		Class of Defects	AQL Level	A	B	D ≤ 0.15	*	*	Minor	2.5	0.15 < D ≤ 0.25	2	*	0.25 < D	0	1										
Zone Dimension	Acceptable number			Class of Defects	AQL Level																									
	A	B																												
D ≤ 0.15	*	*	Minor	2.5																										
0.15 < D ≤ 0.25	2	*																												
0.25 < D	0	1																												
4	Uniformity of Pixel	(1) Pixel shape (with Dent) 																												

4	Uniformity of Pixel		(2) Pixel shape (with Projection)
			 Should not be connected to next pixel 0.152
			(3) Pin hole
			 $(X + Y) / 2 \leq 0.02\text{mm}$ (Less than 0.1 mm is no counted)
		(4) Deformation	
		 $(X + Y) / 2 \leq 0.3\text{mm}$ Y	
		Total acceptable number : 1/pixel, 5/cell	
Class of defects	Major	AQL 0.65%	Definition It is a defect that is likely to result in failure or to reduce materially the usability of the product for the intended function.
		AQL 1.00%	It is a defect that is likely to assembly size and not result in functioning problem.
	Minor	AQL 2.5%	It is a defect that will not result in functioning problem with deviation classified.

10.3 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.

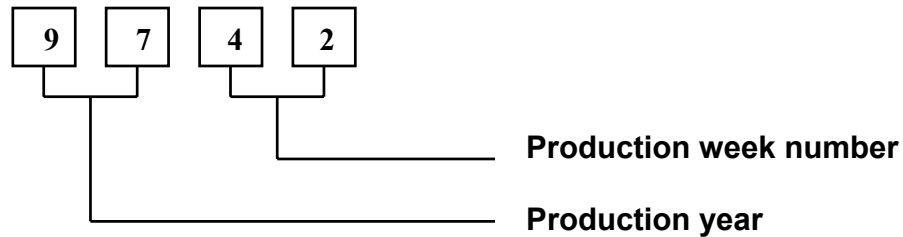
Lot size: Quantity of shipment lot per model.

Sampling type: normal inspection, single sampling

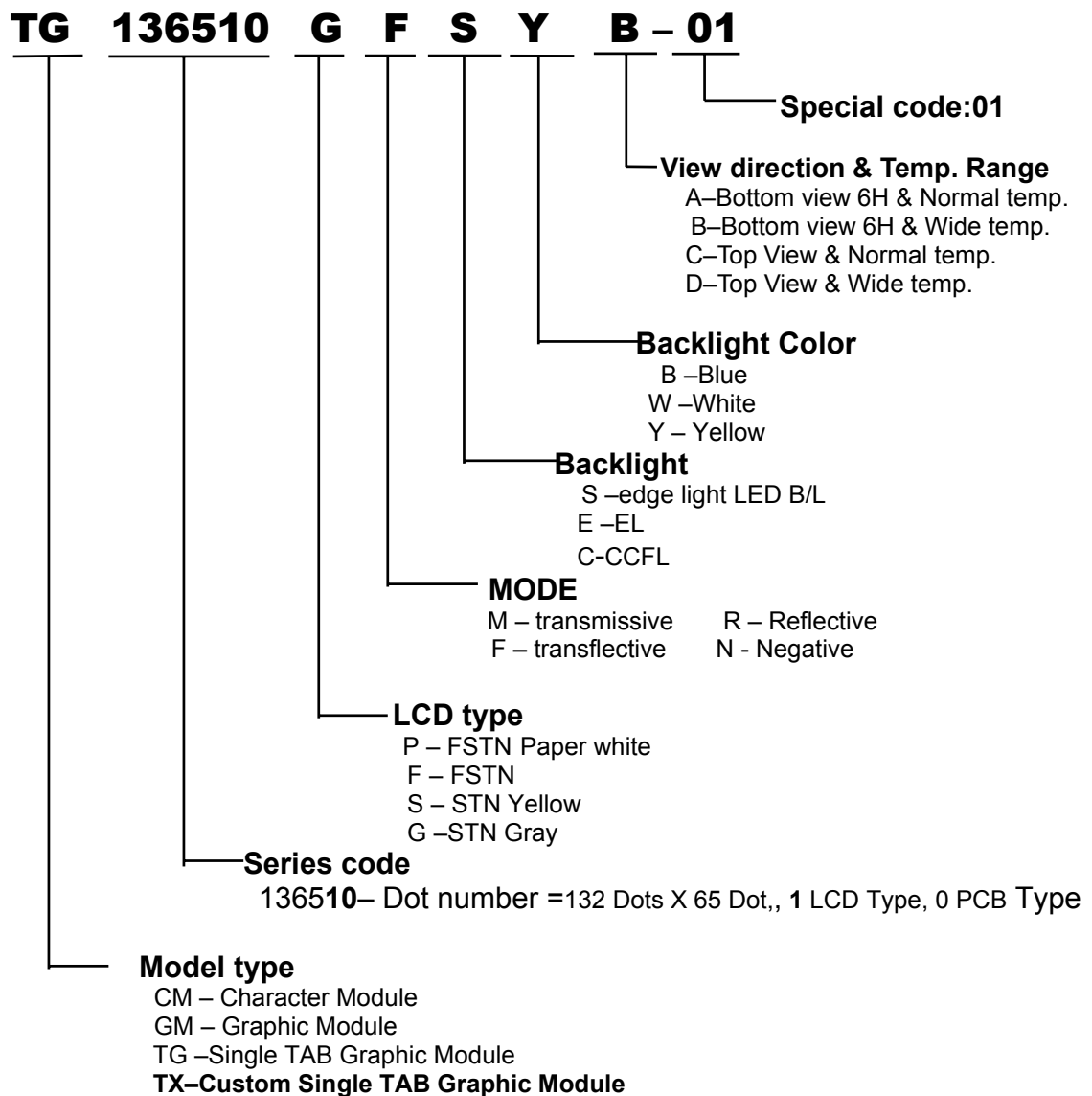
Inspection level: Level II

Sampling table: MIL-STD-105E

11. LOT NUMBERING SYSTEM



12. LCM NUMBERING SYSTEM



13. PRECAUTION FOR USING LCM

1. LIQUID CRYSTAL DISPLAY (LCD)

LCD is made up of glass, organic sealant, organic fluid, and polymer based polarizers. The following precautions should be taken when handling,

- (1). Keep the temperature within range of use and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel off or bubble.
- (2). Do not contact the exposed polarizers with anything harder than an HB pencil lead. To clean dust off the display surface, wipe gently with cotton, chamois or other soft material soaked in petroleum benzin.
- (3). Wipe off saliva or water drops immediately. Contact with water over a long period of time may cause polarizer deformation or color fading, while an active LCD with water condensation on its surface will cause corrosion of ITO electrodes.
- (4). Glass can be easily chipped or cracked from rough handling, especially at corners and edges.
- (5). Do not drive LCD with DC voltage.

2. Liquid Crystal Display Modules

2.1 Mechanical Considerations

LCM are assembled and adjusted with a high degree of precision. Avoid excessive shocks and do not make any alterations or modifications. The following should be noted.

- (1). Do not tamper in any way with the tabs on the metal frame.
- (2). Do not modify the PCB by drilling extra holes, changing its outline, moving its components or modifying its pattern.
- (3). Do not touch the elastomer connector, especially insert an backlight panel (for example, EL).
- (4). When mounting a LCM make sure that the PCB is not under any stress such as bending or twisting . Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.
- (5). Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels.

2.2. Static Electricity

LCM contains CMOS LSI's and the same precaution for such devices should apply, namely

- (1). The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such as the LSI pads, the copper leads on the PCB and the interface terminals with any parts of the human body.
- (2). The modules should be kept in antistatic bags or other containers resistant to static for storage.
- (3). Only properly grounded soldering irons should be used.
- (4). If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.

- (5) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended.
- (6). Since dry air is inductive to static, a relative humidity of 50-60% is recommended.

2.3 Soldering

- (1). Solder only to the I/O terminals.
- (2). Use only soldering irons with proper grounding and no leakage.
- (3). Soldering temperature : $280^{\circ}\text{C} \pm 10^{\circ}\text{C}$
- (4). Soldering time: 3 to 4 sec.
- (5). Use eutectic solder with resin flux fill.
- (6). If flux is used, the LCD surface should be covered to avoid flux spatters. Flux residue should be removed after wards.

2.4 Operation

- (1). The viewing angle can be adjusted by varying the LCD driving voltage V0.
- (2). Driving voltage should be kept within specified range; excess voltage shortens display life.
- (3). Response time increases with decrease in temperature.
- (4). Display may turn black or dark blue at temperatures above its operational range; this is (however not pressing on the viewing area) may cause the segments to appear "fractured".
- (5). Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured".

2.5 Storage

If any fluid leaks out of a damaged glass cell, wash off any human part that comes into contact with soap and water. Never swallow the fluid. The toxicity is extremely low but caution should be exercised at all the time.

2.6 Limited Warranty

Unless otherwise agreed between DATA IMAGE and customer, DATA IMAGE will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with DATA IMAGE acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of DATA IMAGE is limited to repair and/or replacement on the terms set forth above. DATA IMAGE will not responsible for any subsequent or consequential events.

14. IC CONTENTS ATTACHMENT:

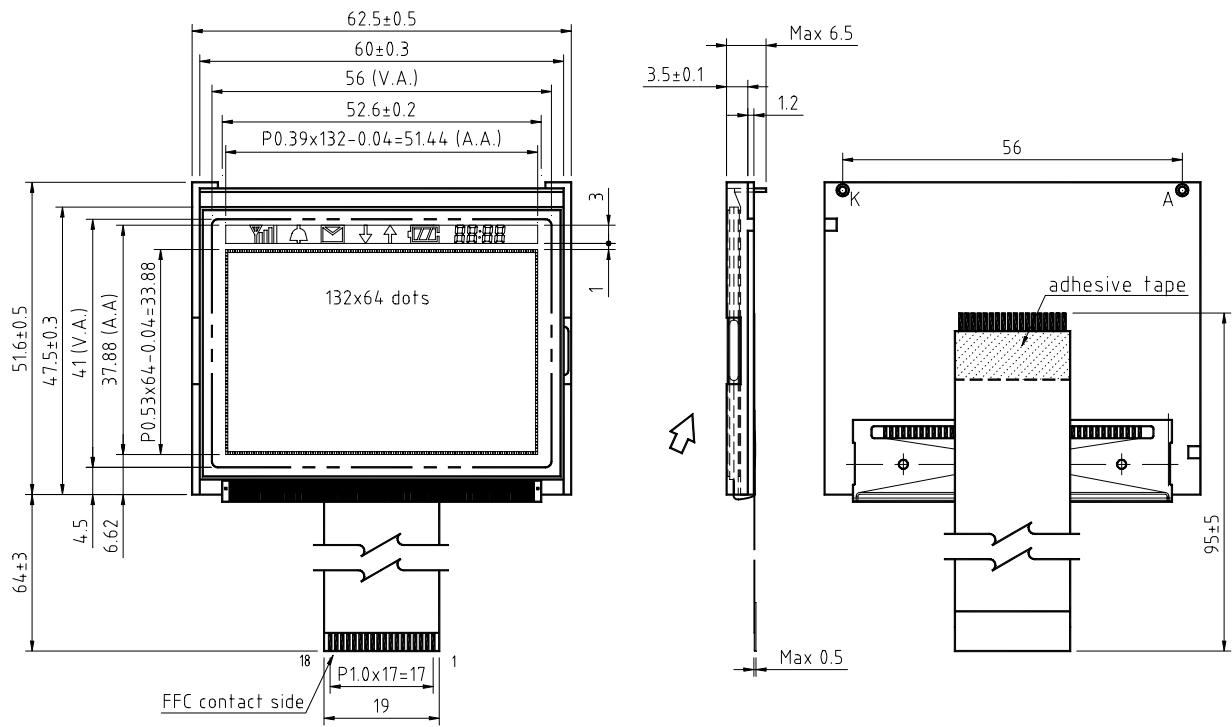
Reference Documents From EPSON SED1565 LCD DRIVER With

contents

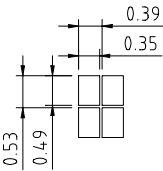
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15. OUTLINE DRAWING

UNITS MM



PIN FUNCTION	
1. VSS	10. DB1
2. VDD	11. DB2
3. VR	12. DB3
4. V5	13. DB4
5. /CS1	14. DB5
6. A0	15. DB6
7. /WR	16. DB7
8. /RD	17. LED A (3.3V)
9. DB0	18. LED K



DOTS Detail
Scale 10/1

16. PACKAGE INFORMATION

