

VI TELEFILTER**Filter specification****TFS 380B 1/5****Measurement Condition**

Ambient Temperature: 23 °C
 Input Power Level: 0 dBm
 Source impedance: 50 Ω
 Load impedance: 50 Ω
 Terminating impedances:
 input: 810 Ω || -4.75 pF
 output: 990 Ω || -4.75 pF

Characteristics**Remark:**

Reference level for the relative attenuation a_{rel} is the minimum pass band attenuation a_{min} . It is defined as the insertion loss a_e . The nominal frequency f_N is fixed to 380,0 MHz. The center frequency f_C is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e .

The given values for the insertion loss, the relative attenuation a_{rel} and the group delay ripple have to be reached at the frequencies given below also if the centre frequency f_C is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_C .

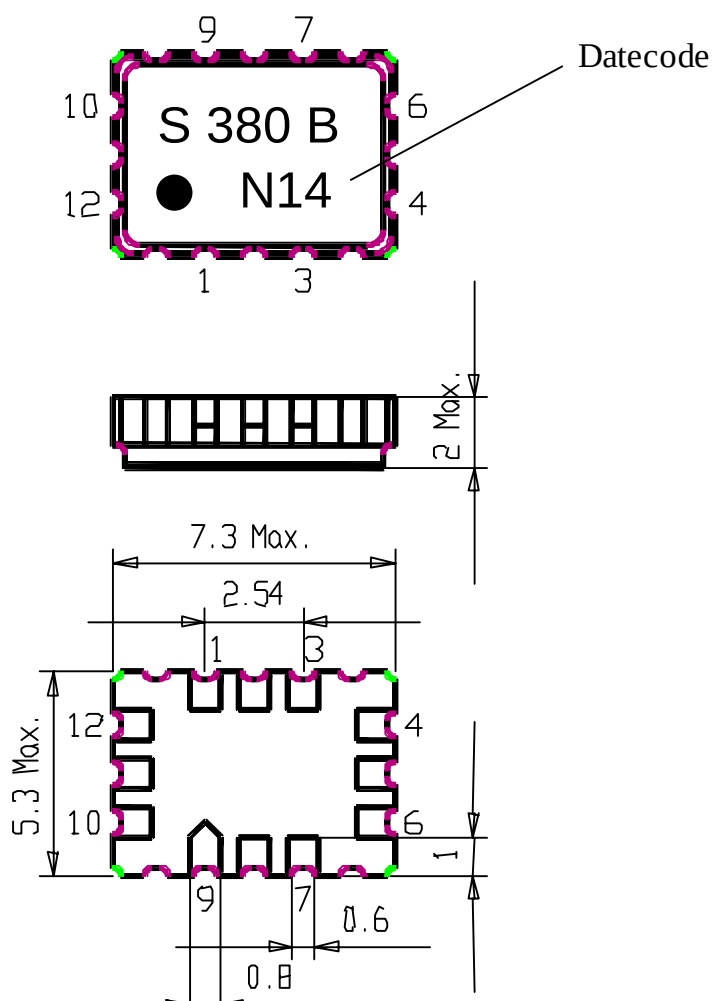
D a t a		typ. Value	Limit
Insertion Loss (Reference level)	$a_e = a_{min}$	-	max. 20,5 dB
Nominal Frequency	f_N	-	380,0 MHz
1,5 dB - Bandwidth	BW	-	min. 8,0 MHz
Relative Attenuation	a_{rel}		
$f_N \pm 5$ MHz ... $f_N \pm 5,8$ MHz		-	min. 3 dB
$f_N \pm 5,8$ MHz ... $f_N \pm 6,3$ MHz		-	min. 10 dB
$f_N \pm 6,3$ MHz ... $f_N \pm 6,6$ MHz		-	min. 20 dB
$f_N \pm 6,6$ MHz ... $f_N \pm 10$ MHz		-	min. 30 dB
$f_N \pm 10,0$ MHz ... $f_N \pm 100,0$ MHz		-	min. 40 dB
Pass Band Ripple $f_N \pm 4,0$ MHz		-	max. 1,5 dB
Group delay ripple $f_N \pm 4,0$ MHz	φ	-	max. 100 ns
Operating Temperature Range			- 0 °C ... + 70 °C

Generated:**Checked / approved:**

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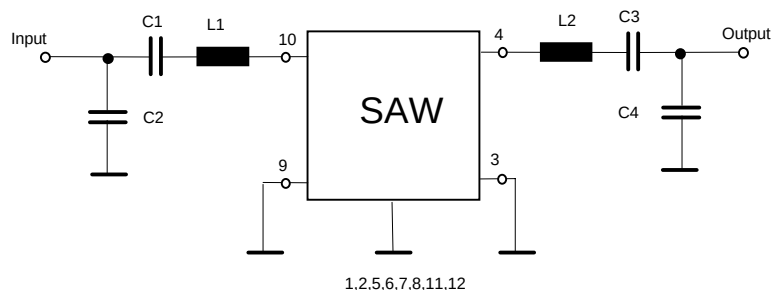
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VI TELEFILTER**Filter specification****TFS 380B****2/5****Construction and pin connection**

1	Ground
2	Ground
3	Output RF Return
4	Output
5	Ground
6	Ground
7	Ground
8	Ground
9	Input RF Return
10	Input
11	Ground
12	Ground

Datecode:	Year+week
L	1999
M	2000
N	2001
...	

50 Ω test circuit**VI TELEFILTER**

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VI TELEFILTER**Filter specification****TFS 380B 3/5****Stability Characteristics:**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Damp heat:
(cycle) 25 °C to 55°C / 95% r.H. / 10 cycles
DIN IEC 68 - 2 – 30 Db
4. Resistance to
solder heat (reflow): max. 2 times reflow process;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

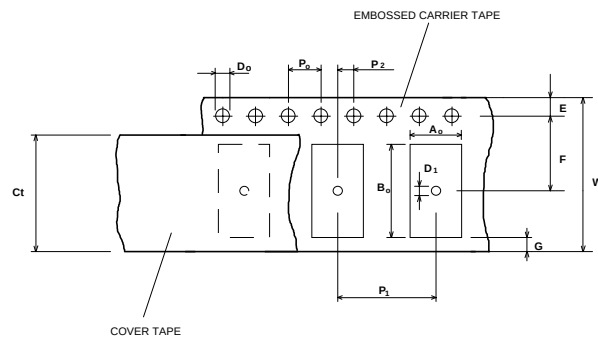
Packing:

Tape & Reel: IEC 286 - 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

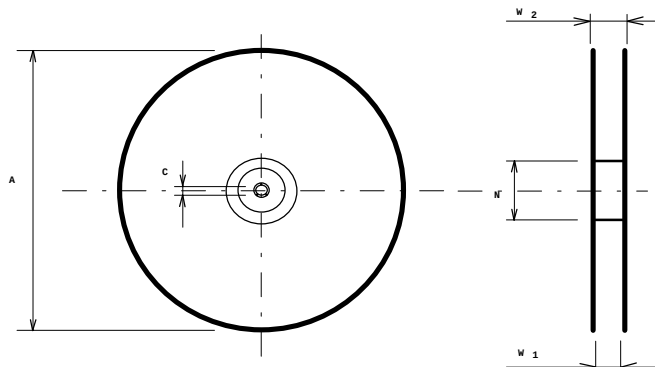
max. pieces of filters per reel: 3000
Reel of empty components at start: min 300 mm
Reel of empty components at start including leader: min 500 mm
Trailer min 300 mm

Tape (all dimensions in mm)

W : 16 ± 0,3
Po : 4 ± 0,1
Do : 1,5 + 0,5
E : 1,75 ± 0,1
F : 7,5 ± 0,1
G (min) : 0,6
P2 : 2 ± 0,1
P1 : 8 ± 0,1
D1(min) : 1,5
Ao : 5,5 ± 0,1
Bo : 7,5 ± 0,1
Ct : 13,5+/-0,1

**Reel (all dimensions in mm):**

A : 330
W1 : 16,4 +2
W2 (max) : 22,4
N (min) : 50
C : 13 + 0,5
- 0,2



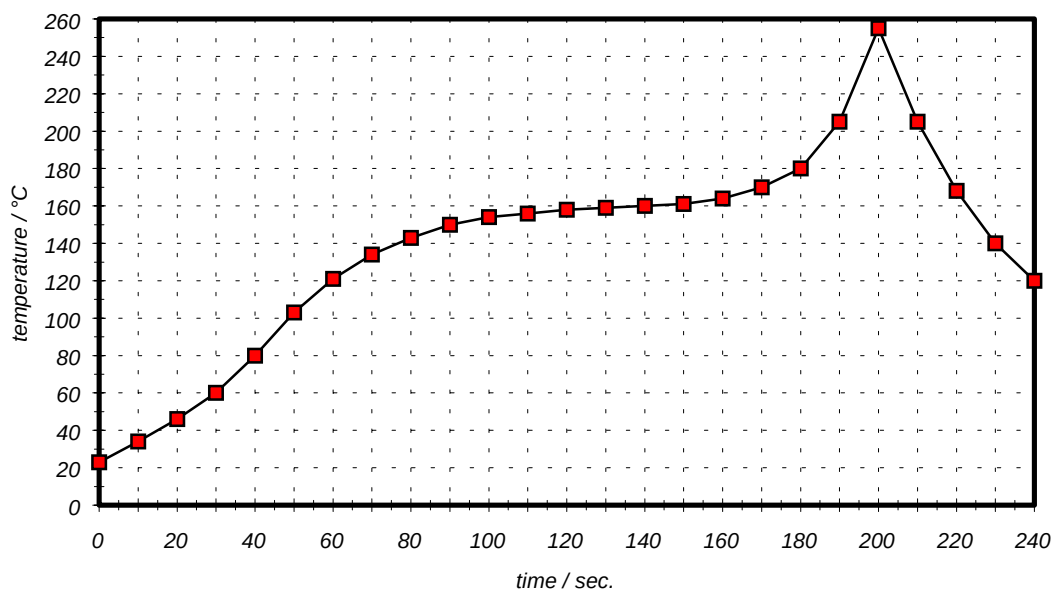
The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. The marking of the filters is readable if the sprocket holes are on the left side of the tape, i.e. pin 1 identifier is close to the sprocket holes.

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VI TELEFILTER**Filter specification****TFS 380B****4/5****Air reflow temperature conditions****1st and 2nd air reflow profile**

Name:	pre-heating periods	main-heating periods	peak temperature
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

Air reflow profile**Table for temperature vs. time during the air reflow process**

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

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VI TELEFILTER	Filter specification	TFS 380B	5/5
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History

Version	Reason of Changes	Name	Date
Development specification			
1.0	new generation	Steiner	11.04.2000
2.0	- correction of attenuation specification according to customer needs - stability characteristics, tape and reel dimensions, air reflow profile added	Steiner	04.08.2000
3.0	- new loss limit added according to customer information	Steiner	09.08.2000
Filter specification			
4.0	- passband ripple and group delay ripple modified as agreed with the customer	Steiner	09.04.2001

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