

VI TELEFILTER**Filter Specification****TFS 254 A****1/5****Measurement condition**

Ambient temperature: 23 °C
 Input power level: 0 dBm
 Terminating impedances
 for input: 625 Ω // -6,1 pF
 for output: 340 Ω // -8,5 pF

Characteristics

Remark:

Reference level for the relative attenuation a_{rel} of the TFS 254 A is the minimum of the pass band attenuation a_{min} . The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e . The centre frequency f_c is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed on 254,4 MHz without tolerance. The given values for the relative attenuation a_{rel} and for the group delay ripple have to be reached at the frequencies given below also if the centre frequency f_c is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_c .

D a t a		typ. value	tolerance/limit		
Insertion loss (Reference level)	$a_e = a_{min}$	5,7 dB	max.	14	dB
Nominal frequency	f_N	-		254,400	MHz
Centre frequency	f_c	254,412 MHz		-	
1 dB bandwidth	BW	-	min.	380	kHz
Relative attenuation $f_N \pm 700$ kHz ... $f_N \pm 3$ MHz $f_N \pm 3$ MHz ... $f_N \pm 30$ MHz	a_{rel}	-	min.	30	dB
		-	min.	40	dB
Group delay ripple $f_N \pm 190$ kHz	GD	-	max.	300	ns
Input power level		-	max.	10	dBm
Operating temperature range			-	0 °C ... + 70 °C	
Storage temperature range			-	45 °C ... + 85 °C	
Temperature coefficient of frequency	TC	- 0.036 ppm/K ²			
Frequency inversion temperature		+ 35 °C			

Generated: _____

Checked / approved: _____

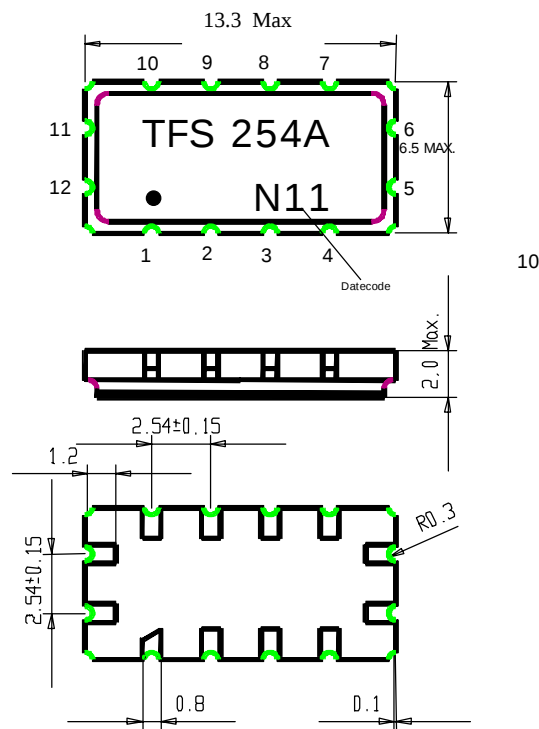
Construction and pin connection

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(All dimensions in mm)



1	Ground
2	Ground
3	Ground
4	Ground
5	Output
6	Output RF Return
7	Ground
8	Ground
9	Ground
10	Ground
11	Input
12	Input RF Return

Date code: Year+week

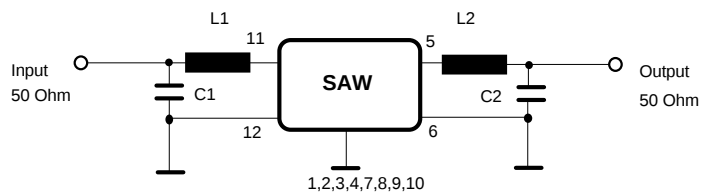
K 1998

L 1999

M 2000

N 2001

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50 Ω matching network:

Stability characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Damp heat: 25 °C to 55°C / 95% r.H. / 10 cycles
(cycle) DIN IEC 68 - 2 – 30 Db
4. Resistance to solder heat (reflow): max. 2 times reflow process;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

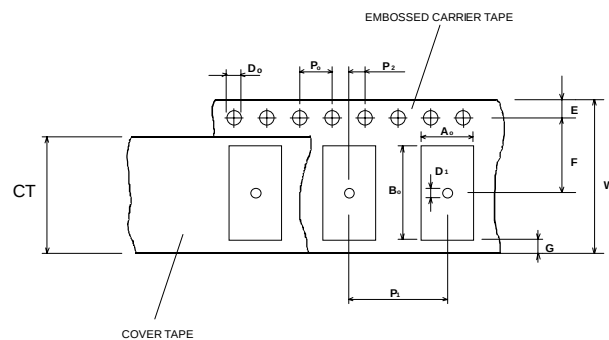
Packing

Tape & Reel: IEC 286 - 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;
max. pieces of filters per reel:
Reel of empty components at start:
Reel of empty components at start including leader:
Trailer

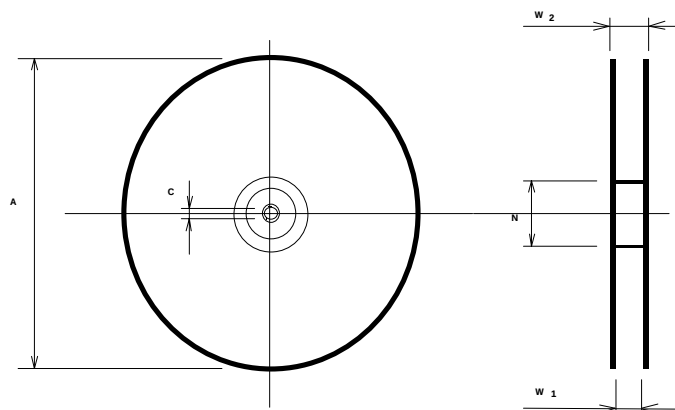
1700
min 300 mm
min 500 mm
min 300 mm

Tape (all dimensions in mm)

W : 24 ± 0,3
Po : 4 ± 0,1
Do : 1,5 + 0,1
E : 1,75 ± 0,1
F : 11,5 ± 0,1
G (min) : 0,60
P2 : 2 ± 0,1
P1 : 12 ± 0,1
D1(min) : 1,5
Ao : 7,1 ± 0,1
Bo : 13,9 ± 0,1
CT : 21,5 ± 0,1

**Reel (all dimensions in mm):**

A : 330
W1 : 24,40 +2,0
W2 (max) : 30,4
N (min) : 60
C : 13 +0,5/-0,2



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. The marking of the filters is able to read if the view is directed on the upper side of the carrier tape with the sprocket holes on the left side of the tape.

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Air reflow temperature conditions

1st and 2nd air reflow profile

Name:	pre-heating periods	main-heating periods	peak temperature
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

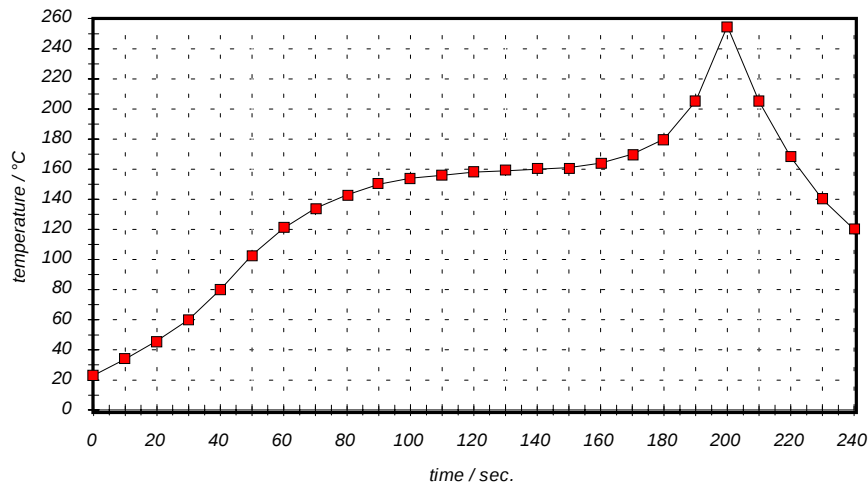
Chip-mount air reflow profile

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

VI TELEFILTER**Filter Specification****TFS 254 A****5/5****History**

Version	Reason of Changes	Name	Date
1.0	Generation of Specification	Dr. Wall	30.11.2000
1.1	terminated impedances added	Pfeiffer	16.03.2001