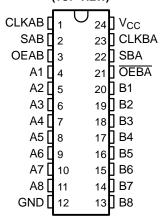




FEATURES

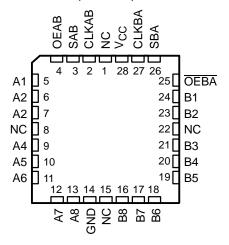
- Operate From 1.65 V to 3.6 V
- Inputs Accept Voltages to 5.5 V
- Max t_{pd} of 7.4 ns at 3.3 V
- Typical V_{OLP} (Output Ground Bounce) <0.8 V at V_{CC} = 3.3 V, T_Δ = 25°C
- Typical V_{OHV} (Output V_{OH} Undershoot) >2 V at V_{CC} = 3.3 V, T_A = 25°C

SN54LVC652A . . . JT OR W PACKAGE SN74LVC652A . . . DB, DW, NS, OR PW PACKAGE (TOP VIEW)



- Support Mixed-Mode Signal Operation on All Ports (5-V Input/Output Voltage With 3.3-V V_{CC})
- I_{off} Supports Partial-Power-Down Mode Operation
- ESD Protection Exceeds JESD 22
 - 2000-V Human-Body Model (A114-A)
 - 200-V Machine Model (A115-A)
 - 1000-V Charged-Device Model (C101)

SN54LVC652A . . . FK PACKAGE (TOP VIEW)



NC - No internal connection

DESCRIPTION/ORDERING INFORMATION

The SN54LVC652A octal bus transceiver and register is designed for 2.7-V to 3.6-V V_{CC} operation, and the SN74LVC652A octal bus transceiver and register is designed for 1.65-V to 3.6-V V_{CC} operation.

ORDERING INFORMATION

T _A	PAC	CKAGE ⁽¹⁾	ORDERABLE PART NUMBER	TOP-SIDE MARKING
	SOIC - DW	Tube of 25	SN74LVC652ADW	LVC652A
	30IC - DW	Reel of 2000	SN74LVC652ADWR	LVC052A
	SOP - NS	Reel of 2000	SN74LVC652ANSR	LVC652A
–40°C to 85°C	SSOP - DB	Reel of 2000	SN74LVC652ADBR	LC652A
		Tube of 60	SN74LVC652APW	
	TSSOP - PW	Reel of 2000	SN74LVC652APWR	LC652A
		Reel of 250	SN74LVC652APWT	
	CDIP – JT	Tube of 15	SNJ54LVC652AJT	SNJ54LVC652AJT
–55°C to 125°C	CFP – W	Tube of 85	SNJ54LVC652AW	SNJ54LVC652AW
	LCCC - FK	Tube of 42	SNJ54LVC652AFK	SNJ54LVC652AFK

(1) Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

SN54LVC652A, SN74LVC652A OCTAL BUS TRANSCEIVERS AND REGISTERS WITH 3-STATE OUTPUTS

SCAS303L-JANUARY 1993-REVISED SEPTEMBER 2005



DESCRIPTION/ORDERING INFORMATION (CONTINUED)

These devices consist of bus transceiver circuits, D-type flip-flops, and control circuitry arranged for multiplexed transmission of data directly from the data bus or from the internal storage registers.

Output-enable (OEAB and OEBA) inputs are provided to control the transceiver functions. Select-control (SAB and SBA) inputs are provided to select whether real-time or stored data is transferred. The circuitry used for select control eliminates the typical decoding glitch that occurs in a multiplexer during the transition between stored and real-time data. A low input selects real-time data, and a high input selects stored data. Figure 1 illustrates the four fundamental bus-management functions that are performed with the 'LVC652A devices.

Data on the A or B data bus, or both, is stored in the internal D-type flip-flops by low-to-high transitions at the appropriate clock (CLKAB or CLKBA) inputs, regardless of the select- or enable-control pins. When SAB and SBA are in the real-time transfer mode, it is possible to store data without using the internal D-type flip-flops by simultaneously enabling OEAB and OEBA. In this configuration, each output reinforces its input. When all other data sources to the two sets of bus lines are at high impedance, each set of bus lines remains at its last state.

Inputs can be driven from either 3.3-V or 5-V devices. This feature allows the use of these devices as translators in a mixed 3.3-V/5-V system environment.

These devices are fully specified for partial-power-down applications using I_{off} . The I_{off} circuitry disables the outputs, preventing damaging current backflow through the device when it is powered down.

To ensure the high-impedance state during power up or power down, $\overline{\text{OEBA}}$ should be tied to V_{CC} through a pullup resistor and OEAB should be tied to GND through a pulldown resistor; the minimum value of the resistor is determined by the current-sinking/current-sourcing capability of the driver.

FUNCTION TABLE

		INP	UTS			DATA	. I/O ⁽¹⁾	OPERATION OR FUNCTION
OEAB	OEBA	CLKAB	CLKBA	SAB	SBA	A1-A8	B1-B8	OPERATION OR FUNCTION
L	Н	H or L	H or L	Х	Х	Input	Input	Isolation
L	Н	\uparrow	\uparrow	X	Χ	Input	Input	Store A and B data
Х	Н	1	H or L	Х	Х	Input	Unspecified ⁽²⁾	Store A, hold B
Н	Н	\uparrow	\uparrow	X ⁽²⁾	Χ	Input	Output	Store A in both registers
L	Х	H or L	↑	Х	Х	Unspecified ⁽²⁾	Input	Hold A, store B
L	L	\uparrow	\uparrow	X	X ⁽²⁾	Output	Input	Store B in both registers
L	L	Х	Х	Х	L	Output	Input	Real-time B data to A bus
L	L	Χ	H or L	X	Н	Output	Input	Stored B data to A bus
Н	Н	Х	Х	L	Х	Input	Output	Real-time A data to B bus
Н	Н	H or L	Χ	Н	Χ	Input	Output	Stored A data to B bus
Н	L	H or L	H or L	Н	Н	Output	Output	Stored A data to B bus and stored B data to A bus

⁽¹⁾ The data-output functions can be enabled or disabled by a variety of level combinations at OEAB or OEBA. Data-input functions always are enabled; i.e., data at the bus terminals is stored on every low-to-high transition of the clock inputs.

⁽²⁾ Select control = L; clocks can occur simultaneously. Select control = H; clocks must be staggered to load both registers.



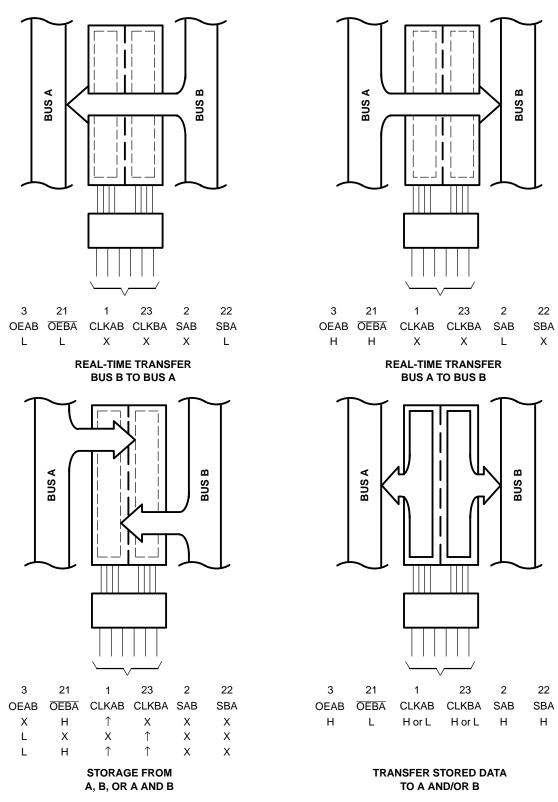
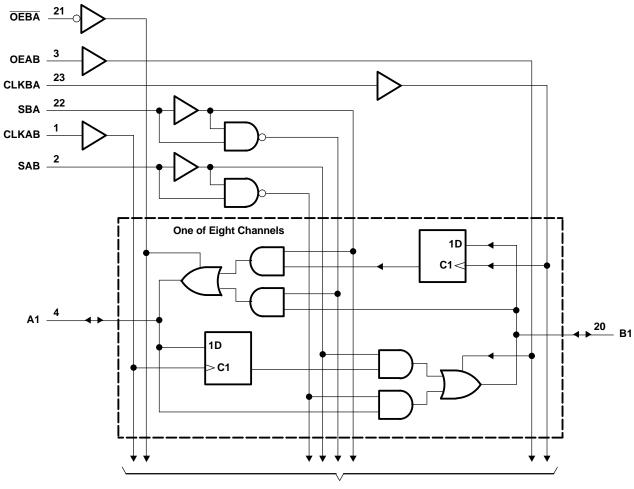


Figure 1. Bus-Management Functions



LOGIC DIAGRAM (POSITIVE LOGIC)



To Seven Other Channels

Pin numbers shown are for the DB, DW, JT, NS, PW, and W packages.



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Absolute Maximum Ratings⁽¹⁾

over operating free-air temperature range (unless otherwise noted)

			MIN	MAX	UNIT
V_{CC}	Supply voltage range		-0.5	6.5	٧
VI	Input voltage range		-0.5	6.5	V
Vo	Voltage range applied to any output in the hi	gh-impedance or power-off state ⁽²⁾	-0.5	6.5	V
Vo	Voltage range applied to any output in the hi	gh or low state ⁽²⁾⁽³⁾	-0.5	V _{CC} + 0.5	V
I _{IK}	Input clamp current	V ₁ < 0		-50	mA
I_{OK}	Output clamp current	V _O < 0		-50	mA
Io	Continuous output current			±50	mA
	Continuous current through V_{CC} or GND			±100	mA
		DB package		63	
0	Package thermal impedance (4)	DW package		46	°C/W
θ_{JA}	Раска <u>у</u> е петпагтірецапсе с	NS package		65	C/VV
		PW package		88	
T _{stg}	Storage temperature range		-65	150	°C

⁽¹⁾ Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

Recommended Operating Conditions⁽¹⁾

			SN54LV	C652A	SN74LVC	652A		
			MIN	MAX	MIN	MAX	UNIT	
.,	Overales verticals	Operating	2	3.6	1.65	3.6		
V_{CC}	Supply voltage	Data retention only	1.5		1.5		V	
		V _{CC} = 1.65 V to 1.95 V			$0.65 \times V_{CC}$			
V_{IH}	High-level input voltage	$V_{CC} = 2.3 \text{ V to } 2.7 \text{ V}$			1.7		V	
		$V_{CC} = 2.7 \text{ V to } 3.6 \text{ V}$	2		2			
		V _{CC} = 1.65 V to 1.95 V			0	$.35 \times V_{CC}$		
V_{IL}	Low-level input voltage	$V_{CC} = 2.3 \text{ V to } 2.7 \text{ V}$				0.7	V	
		$V_{CC} = 2.7 \text{ V to } 3.6 \text{ V}$		0.8		0.8		
VI	Input voltage		0	5.5	0	5.5	V	
\ /	Output valtage	High or low state	0	V _{CC}	0	V _{CC}	; v	
Vo	Output voltage	3-state	0	5.5	0	5.5	V	
		V _{CC} = 1.65 V				-4		
	Liab level output output	V _{CC} = 2.3 V				-8		
I _{OH}	High-level output current	V _{CC} = 2.7 V		-12		-12	mA	
		V _{CC} = 3 V		-24		24		
		V _{CC} = 1.65 V				4		
	Lave lavel autout avenue	V _{CC} = 2.3 V				8	A	
I _{OL}	Low-level output current	V _{CC} = 2.7 V		12		12	mA	
		V _{CC} = 3 V		24		24		
Δt/Δν	Input transition rise or fall rate	·		5		5	ns/V	
T _A	Operating free-air temperature		-55	125	-40	85	°C	

⁽¹⁾ All unused inputs of the device must be held at V_{CC} or GND to ensure proper device operation. Refer to the TI application report, *Implications of Slow or Floating CMOS Inputs*, literature number SCBA004.

The input negative-voltage and output voltage ratings may be exceeded if the input and output current ratings are observed. The value of V_{CC} is provided in the recommended operating conditions table.

The package thermal impedance is calculated in accordance with JESD 51-7.

SN54LVC652A, SN74LVC652A OCTAL BUS TRANSCEIVERS AND REGISTERS WITH 3-STATE OUTPUTS





Electrical Characteristics

over recommended operating free-air temperature range (unless otherwise noted)

DADAMETED	TEST COMPITIONS	V	SN54	LVC652A	١	SN74L	_VC652A	١	UNIT	
PARAMETER	TEST CONDITIONS	V _{cc}	MIN	TYP ⁽¹⁾	MAX	MIN	TYP ⁽¹⁾	MAX	UNII	
	100	1.65 V to 3.6 V				V _{CC} - 0.2				
	$I_{OH} = -100 \mu A$	2.7 V to 3.6 V	V _{CC} - 0.2							
	$I_{OH} = -4 \text{ mA}$	1.65 V				1.2				
V _{OH}	$I_{OH} = -8 \text{ mA}$	2.3 V				1.7			V	
	10 1	2.7 V	2.2			2.2				
	$I_{OH} = -12 \text{ mA}$	3 V	2.4			2.4				
	$I_{OH} = -24 \text{ mA}$	3 V	2.2			2.2				
	1. 100 4	1.65 V to 3.6 V						0.2		
	I _{OL} = 100 μA	2.7 V to 3.6 V			0.2					
	I _{OL} = 4 mA	1.65 V						0.45	V	
V _{OL}	I _{OL} = 8 mA	2.3 V						0.7	V	
	I _{OL} = 12 mA	2.7 V			0.4			0.4		
	I _{OL} = 24 mA	3 V			0.55			0.55		
I _I Control inpu	ts $V_1 = 0 \text{ to } 5.5 \text{ V}$	3.6 V			±5			±5	μΑ	
I _{off}	V_I or $V_O = 5.5 \text{ V}$	0						±10	μΑ	
I _{OZ} ⁽²⁾	V _O = 0 to 5.5 V	3.6 V			±15			±10	μΑ	
	$V_I = V_{CC}$ or GND	2.6.1/			10			10	^	
Icc	$3.6 \text{ V} \le \text{V}_{\text{I}} \le 5.5 \text{ V}^{(3)}$	3.6 V			10			10	μΑ	
Δl _{CC}	One input at V _{CC} – 0.6 V, Other inputs at V _{CC} or GND	2.7 V to 3.6 V			500			500	μΑ	
C _i Control inpu	ts $V_I = V_{CC}$ or GND	3.3 V		4.5		·	4.5		pF	
C _{io} A or B port	$V_O = V_{CC}$ or GND	3.3 V		7.5		-	7.5		pF	

Timing Requirements

over recommended operating free-air temperature range (unless otherwise noted) (see Figure 2)

			SN54LVC652A				
		V _{CC} = 2.7 V		V _{CC} = 3.3 V ± 0.3 V		UNIT	
		MIN	MAX	MIN	MAX		
f _{clock}	Clock frequency		80		100	MHz	
t _w	Pulse duration	3.3		3.3		ns	
t _{su}	Setup time, data before CLK↑	1.6		1.5		ns	
t _h	Hold time, data after CLK↑	0.5		1.5		ns	

 $[\]begin{array}{ll} \hbox{(1)} & \hbox{All typical values are at $V_{CC}=3.3$ V, $T_A=25^{\circ}$C.} \\ \hbox{(2)} & \hbox{For I/O ports, the parameter I_{OZ} includes the input leakage current.} \\ \hbox{(3)} & \hbox{This applies in the disabled state only.} \end{array}$



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Timing Requirements

over recommended operating free-air temperature range (unless otherwise noted) (see Figure 2)

			SN74LVC652A							
		V _{CC} = ± 0.1	V _{CC} = 1.8 V ± 0.15 V		2.5 V 2 V	V _{CC} =	2.7 V	V_{CC} = 3.3 V \pm 0.3 V		UNIT
		MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	
f _{clock}	Clock frequency		(1)		(1)		80		100	MHz
t _w	Pulse duration	(1)		(1)		3.3		3.3		ns
t _{su}	Setup time, data before CLK↑	(1)		(1)		1.9		1.9		ns
t _h	Hold time, data after CLK↑	(1)		(1)		1.5		1.7		ns

⁽¹⁾ This information was not available at the time of publication.

Switching Characteristics

over recommended operating free-air temperature range (unless otherwise noted) (see Figure 2)

				SN54LV	C652A			
PARAMETER	FROM (INPUT)	TO (OUTPUT)	V _{CC} =	2.7 V	V_{CC} = 3.3 V \pm 0.3 V		UNIT	
			MIN MAX		MIN	MAX		
f _{max}			80		100		MHz	
	A or B	B or A		7.8	1	7.4		
t _{pd}	CLK	A or B		8.4	1	8	ns	
	SAB or SBA	B or A		9.6	1	8.7		
t _{en}	OEBA	A		8.9	1	7.4	ns	
t _{dis}	OEBA	A		8.1	1	7.5	ns	
t _{en}	OEAB	В		8.6	1	7.1	ns	
t _{dis}	OEAB	В		7.7	1	7.4	ns	

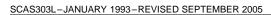
Switching Characteristics

over recommended operating free-air temperature range (unless otherwise noted) (see Figure 2)

						SN74LV	/C652A					
PARAMETER	FROM (INPUT)	TO (OUTPUT)	V _{CC} = 1.8 V ± 0.15 V		V_{CC} = 2.5 V \pm 0.2 V		V _{CC} =	2.7 V	V _{CC} = 3 ± 0.3	3.3 V 3 V	UNIT	
			MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX		
f _{max}			(1)		(1)		80		100		MHz	
	A or B	B or A	(1)	(1)	(1)	(1)		7.8	1.5	7.4		
t _{pd}	CLK	A or B	(1)	(1)	(1)	(1)		8.4	1.5	8	ns	
	SAB or SBA	B or A	(1)	(1)	(1)	(1)		9.6	1.5	8.7		
t _{en}	OEBA	Α	(1)	(1)	(1)	(1)		8.9	1.5	7.4	ns	
t _{dis}	OEBA	Α	(1)	(1)	(1)	(1)		8.1	1.5	7.5	ns	
t _{en}	OEAB	В	(1)	(1)	(1)	(1)		8.6	1.5	7.1	ns	
t _{dis}	OEAB	В	(1)	(1)	(1)	(1)		7.7	1.5	7.4	ns	

⁽¹⁾ This information was not available at the time of publication.

SN54LVC652A, SN74LVC652A OCTAL BUS TRANSCEIVERS AND REGISTERS WITH 3-STATE OUTPUTS





Operating Characteristics

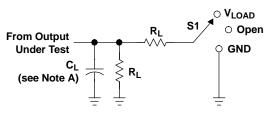
 $T_A = 25^{\circ}C$

	PARAMETER		TEST CONDITIONS	V _{CC} = 1.8 V TYP	V _{CC} = 2.5 V TYP	V _{CC} = 3.3 V TYP	UNIT
	Power dissipation capacitance	Outputs enabled	f = 10 MHz	(1)	(1)	84	pF
Cp	d per transceiver	Outputs disabled	I = IU IVIMZ	(1)	(1)	9.5	PΓ

⁽¹⁾ This information was not available at the time of publication.



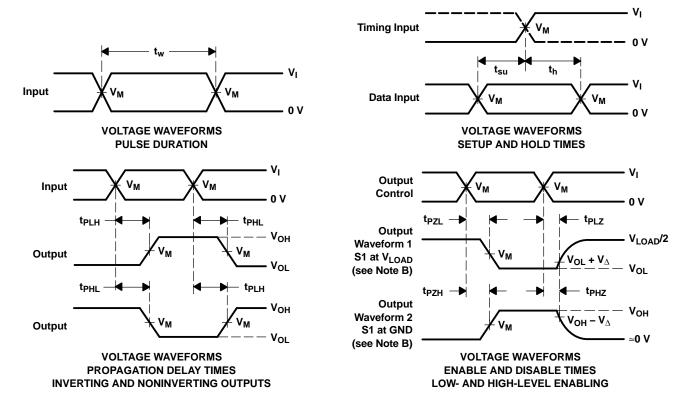
PARAMETER MEASUREMENT INFORMATION



TEST	S1
t _{PLH} /t _{PHL}	Open
t _{PLZ} /t _{PZL}	V _{LOAD}
t _{PHZ} /t _{PZH}	GND

LOAD CIRCUIT

.,	INPUTS		.,	.,		_	.,
V _{CC}	VI	t _r /t _f	V _M	V _{LOAD}	CL	R _L	$oldsymbol{V}_\Delta$
1.8 V \pm 0.15 V	V _{CC}	≤2 ns	V _{CC} /2	2×V _{CC}	30 pF	1 k Ω	0.15 V
2.5 V \pm 0.2 V	V _{CC}	≤2 ns	V _{CC} /2	2×V _{CC}	30 pF	500 Ω	0.15 V
2.7 V	2.7 V	≤2.5 ns	1.5 V	6 V	50 pF	500 Ω	0.3 V
3.3 V \pm 0.3 V	2.7 V	≤2.5 ns	1.5 V	6 V	50 pF	500 Ω	0.3 V



NOTES: A. C_L includes probe and jig capacitance.

- B. Waveform 1 is for an output with internal conditions such that the output is low, except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high, except when disabled by the output control.
- C. All input pulses are supplied by generators having the following characteristics: PRR ≤ 10 MHz, Z_O = 50 Ω.
- D. The outputs are measured one at a time, with one transition per measurement.
- E. t_{PLZ} and t_{PHZ} are the same as t_{dis} .
- F. t_{PZL} and t_{PZH} are the same as t_{en}.
- G. t_{PLH} and t_{PHL} are the same as t_{pd}.
- H. All parameters and waveforms are not applicable to all devices.

Figure 2. Load Circuit and Voltage Waveforms





10-Dec-2020

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
SN74LVC652ADW	ACTIVE	SOIC	DW	24	25	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVC652A	Samples
SN74LVC652ADWE4	ACTIVE	SOIC	DW	24	25	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVC652A	Samples
SN74LVC652ADWR	ACTIVE	SOIC	DW	24	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LVC652A	Samples
SN74LVC652APW	ACTIVE	TSSOP	PW	24	60	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LC652A	Samples
SN74LVC652APWR	ACTIVE	TSSOP	PW	24	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LC652A	Samples
SN74LVC652APWT	ACTIVE	TSSOP	PW	24	250	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	LC652A	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.



PACKAGE OPTION ADDENDUM

10-Dec-2020

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





_		
		Dimension designed to accommodate the component width
		Dimension designed to accommodate the component length
		Dimension designed to accommodate the component thickness
	W	Overall width of the carrier tape
ſ	P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN74LVC652ADWR	SOIC	DW	24	2000	330.0	24.4	10.75	15.7	2.7	12.0	24.0	Q1
SN74LVC652APWR	TSSOP	PW	24	2000	330.0	16.4	6.95	8.3	1.6	8.0	16.0	Q1
SN74LVC652APWT	TSSOP	PW	24	250	330.0	16.4	6.95	8.3	1.6	8.0	16.0	Q1

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*All dimensions are nominal

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Device	Device Package Type		Pins SPQ		Length (mm)	Width (mm)	Height (mm)	
SN74LVC652ADWR	SOIC	DW	24	2000	350.0	350.0	43.0	
SN74LVC652APWR	TSSOP	PW	24	2000	853.0	449.0	35.0	
SN74LVC652APWT	TSSOP	PW	24	250	853.0	449.0	35.0	

DW (R-PDSO-G24)

PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M-1994.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
- D. Falls within JEDEC MS-013 variation AD.



DW (R-PDSO-G24)

PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Refer to IPC7351 for alternate board design.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.





SMALL OUTLINE PACKAGE



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

 2. This drawing is subject to change without notice.

 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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