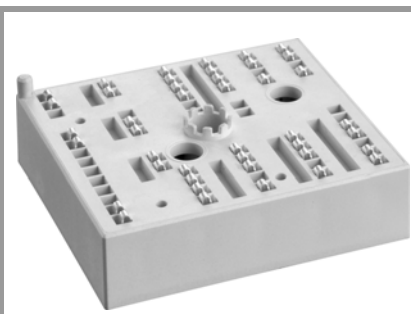


SKiiP 28MLI07E3V1



MiniSKiiP® 2

3-Level NPC IGBT-Module

SKiiP 28MLI07E3V1

Features*

- 650V Trench IGBTs
- Robust and soft diodes in CAL technology
- Highly reliable spring contacts for electrical connections
- UL recognised: File no. E63532
- NTC T-Sensor

Typical Applications

- Uninterruptible power supplies (UPS)
- Solar inverters

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.; $T_C=T_S$ (valid for baseplate-less modules)
- Product reliability results are valid for $T_{jop}=150^\circ\text{C}$

Footnotes

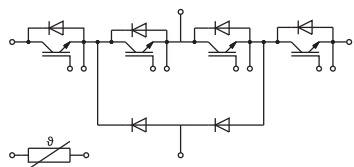
¹⁾ Please find further technical information on the SEMIKRON website.

Absolute Maximum Ratings

Symbol	Conditions	Values	Unit
IGBT			
V_{CES}		650	V
I_C	$\lambda_{paste}=0.8\text{ W/(mK)}$ $T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$ 135	A
		$T_s = 70^\circ\text{C}$ 107	A
I_C	$\lambda_{paste}=2.5\text{ W/(mK)}$ $T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$ 163	A
		$T_s = 70^\circ\text{C}$ 130	A
I_{Cnom}		150	A
I_{CRM}		450	A
V_{GES}		-20 ... 20	V
t_{psc}	$V_{CC} = 360\text{ V}$ $V_{GE} \leq 15\text{ V}$ $V_{CES} \leq 650\text{ V}$	$T_j = 150^\circ\text{C}$ 6	μs
T_j		-40 ... 175	$^\circ\text{C}$
Inverse diode			
I_F	$\lambda_{paste}=0.8\text{ W/(mK)}$ $T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$ 126	A
		$T_s = 70^\circ\text{C}$ 97	A
I_F	$\lambda_{paste}=2.5\text{ W/(mK)}$ $T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$ 151	A
		$T_s = 70^\circ\text{C}$ 118	A
I_{FRM}		300	A
I_{FSM}	$t_p = 10\text{ ms, sin } 180^\circ, T_j = 25^\circ\text{C}$	1200	A
T_j		-40 ... 175	$^\circ\text{C}$
Clamping diode			
I_F	$\lambda_{paste}=0.8\text{ W/(mK)}$ $T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$ 126	A
		$T_s = 70^\circ\text{C}$ 97	A
I_F	$\lambda_{paste}=2.5\text{ W/(mK)}$ $T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$ 151	A
		$T_s = 70^\circ\text{C}$ 118	A
I_{FRM}		300	A
I_{FSM}	$10\text{ ms, sin } 180^\circ, T_j = 25^\circ\text{C}$	1200	A
T_j		-40 ... 175	$^\circ\text{C}$
Module			
$I_{t(RMS)}$	$T_{terminal} = 80^\circ\text{C}, 20\text{A per spring}$	120	A
T_{stg}		-40 ... 125	$^\circ\text{C}$
V_{isol}	AC sinus 50 Hz, $t = 1\text{ min}$	2500	V

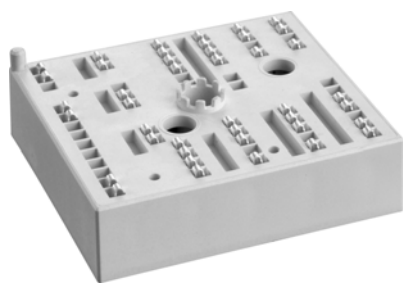
Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
IGBT					
$V_{CE(sat)}$	$I_C = 150\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$ 1.45	$T_j = 150^\circ\text{C}$ 1.70	1.90	V
V_{CE0}	chipelevel	$T_j = 25^\circ\text{C}$ 0.90	$T_j = 150^\circ\text{C}$ 0.82	1.00	V
r_{CE}	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$ 3.7	$T_j = 150^\circ\text{C}$ 5.9	6.0	m Ω
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 2.4\text{ mA}$	5.1	5.8	6.4	V
I_{CES}	$V_{GE} = 0\text{ V}$ $V_{CE} = 650\text{ V}$	$T_j = 25^\circ\text{C}$ -		1.5	mA
C_{ies}	$V_{CE} = 25\text{ V}$	$f = 1\text{ MHz}$ 9.24			nF
C_{oes}	$V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$ 0.58			nF
C_{res}		$f = 1\text{ MHz}$ 0.27			nF



MLI

SKiIP 28MLI07E3V1



MiniSKiIP® 2

3-Level NPC IGBT-Module

SKiIP 28MLI07E3V1

Features*

- 650V Trench IGBTs
- Robust and soft diodes in CAL technology
- Highly reliable spring contacts for electrical connections
- UL recognised: File no. E63532
- NTC T-Sensor

Typical Applications

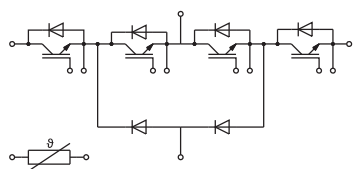
- Uninterruptible power supplies (UPS)
- Solar inverters

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.; $T_C=T_S$ (valid for baseplate-less modules)
- Product reliability results are valid for $T_{jop}=150^\circ\text{C}$

Footnotes

¹⁾ Please find further technical information on the SEMIKRON website.



MLI

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
IGBT					
Q_G	$V_{GE} = -8 \text{ V} \dots +15 \text{ V}$		1200		nC
R_{Gint}	$T_j = 25^\circ\text{C}$		2.0		Ω
T1 / T4					
$t_{d(on)}$	$V_{CE} = 300 \text{ V}$ $T_j = 150^\circ\text{C}$		108		ns
t_r	$I_C = 150 \text{ A}$ $T_j = 150^\circ\text{C}$		73		ns
E_{on}	$V_{GE} = +15/-15 \text{ V}$ $T_j = 150^\circ\text{C}$		5.5		mJ
$t_{d(off)}$	$R_{G on} = 3 \Omega$ $T_j = 150^\circ\text{C}$		268		ns
t_f	$R_{G off} = 1.6 \Omega$ $T_j = 150^\circ\text{C}$		76		ns
E_{off}	$di/dt_{on} = 2100 \text{ A}/\mu\text{s}$ $T_j = 150^\circ\text{C}$		5.6		mJ
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=0.8 \text{ W}/(\text{mK})$		0.55		K/W
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=2.5 \text{ W}/(\text{mK})$		0.41		K/W
T2 / T3					
$t_{d(on)}$	$V_{CE} = 300 \text{ V}$ $T_j = 150^\circ\text{C}$		106		ns
t_r	$I_C = 150 \text{ A}$ $T_j = 150^\circ\text{C}$		64		ns
E_{on}	$V_{GE} = +15/-15 \text{ V}$ $T_j = 150^\circ\text{C}$		2		mJ
$t_{d(off)}$	$R_{G on} = 3 \Omega$ $T_j = 150^\circ\text{C}$		268		ns
t_f	$R_{G off} = 1.6 \Omega$ $T_j = 150^\circ\text{C}$		77		ns
E_{off}	$di/dt_{on} = 2520 \text{ A}/\mu\text{s}$ $T_j = 150^\circ\text{C}$		5.2		mJ
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=0.8 \text{ W}/(\text{mK})$		0.55		K/W
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=2.5 \text{ W}/(\text{mK})$		0.41		K/W
Inverse diode					
$V_F = V_{EC}$	$I_F = 150 \text{ A}$ $V_{GE} = 0 \text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	1.40	1.76	V
		$T_j = 150^\circ\text{C}$	1.39	1.77	V
V_{F0}	chipelevel	$T_j = 25^\circ\text{C}$	1.04	1.24	V
		$T_j = 150^\circ\text{C}$	0.85	0.99	V
r_F	chipelevel	$T_j = 25^\circ\text{C}$	2.4	3.5	m Ω
		$T_j = 150^\circ\text{C}$	3.6	5.2	m Ω
I_{RRM}	$I_F = 150 \text{ A}$ $T_j = 150^\circ\text{C}$		121		A
Q_{rr}	$di/dt_{off} = 2450 \text{ A}/\mu\text{s}$ $T_j = 150^\circ\text{C}$		20		μC
E_{rr}	$V_{GE} = -15 \text{ V}$ $V_R = 300 \text{ V}$ $T_j = 150^\circ\text{C}$		5.5		mJ
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=0.8 \text{ W}/(\text{mK})$		0.75		K/W
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=2.5 \text{ W}/(\text{mK})$		0.58		K/W
Clamping diode					
$V_F = V_{EC}$	$I_F = 150 \text{ A}$ $V_{GE} = 0 \text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	1.40	1.76	V
		$T_j = 150^\circ\text{C}$	1.39	1.77	V
V_{F0}	chipelevel	$T_j = 25^\circ\text{C}$	1.04	1.24	V
		$T_j = 150^\circ\text{C}$	0.85	0.99	V
r_F	chipelevel	$T_j = 25^\circ\text{C}$	2.4	3.5	m Ω
		$T_j = 150^\circ\text{C}$	3.6	5.2	m Ω
I_{RRM}	$I_F = 150 \text{ A}$ $T_j = 150^\circ\text{C}$		116		A
Q_{rr}	$di/dt_{off} = 2210 \text{ A}/\mu\text{s}$ $T_j = 150^\circ\text{C}$		13.2		μC
E_{rr} ¹⁾	$V_{GE} = -15 \text{ V}$ $V_R = 300 \text{ V}$ $T_j = 150^\circ\text{C}$		2.6		mJ
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=0.8 \text{ W}/(\text{mK})$		0.75		K/W
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=2.5 \text{ W}/(\text{mK})$		0.58		K/W
Module					
M_s	to heat sink	2		2.5	Nm
w	weight		55		g
Temperature Sensor					
R_{25}	NTC, $T_r = 25^\circ\text{C}$ ¹⁾		5.0 $\pm$ 5%		k Ω

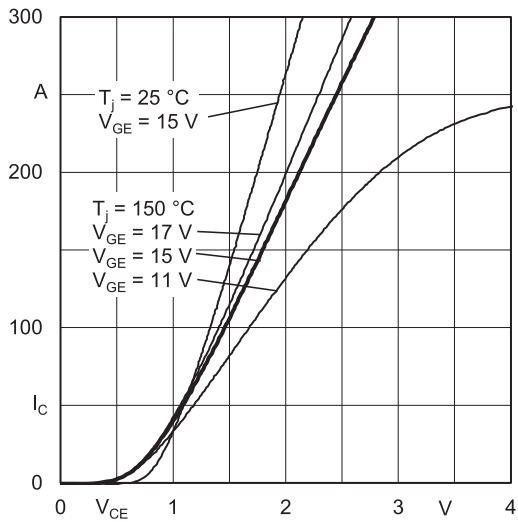


Fig. 1: Typ. IGBT1 output characteristic, incl. $R_{CC'+EE'}$

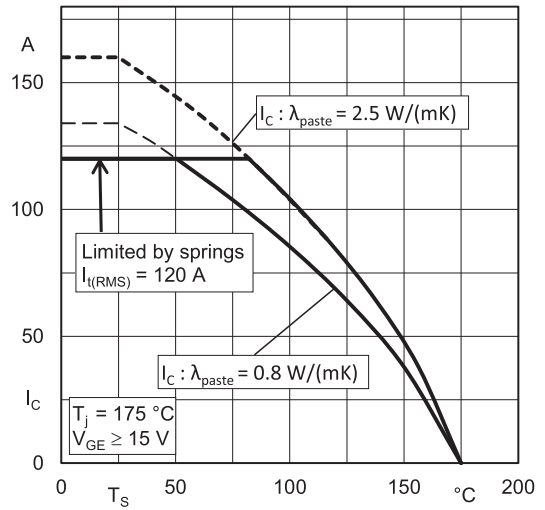


Fig. 2: Rated current vs. temperature $I_C = f(T_s)$

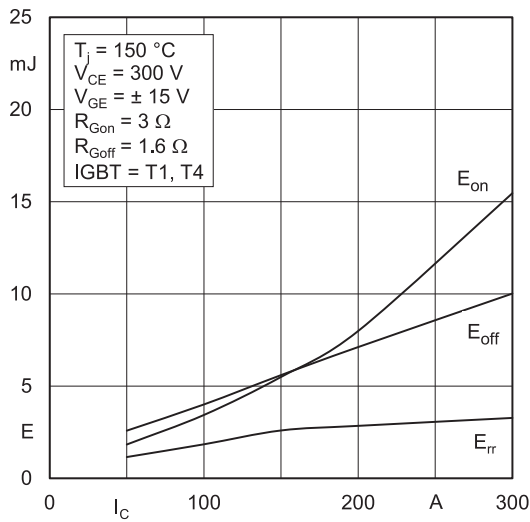


Fig. 3: Typ. IGBT1 & Diode5 turn-on /-off energy = $f(I_C)$

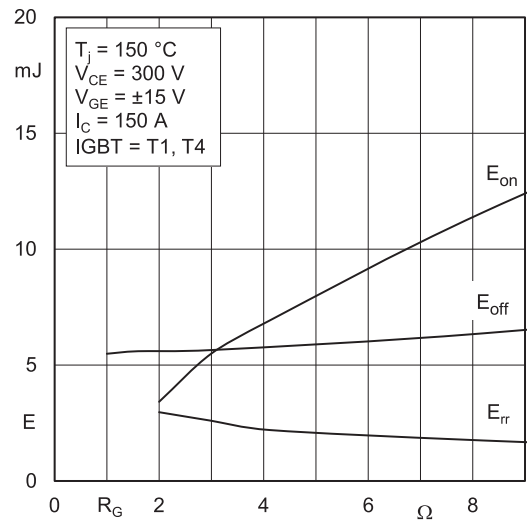


Fig. 4: Typ. IGBT1 & Diode5 turn-on /-off energy = $f(R_G)$

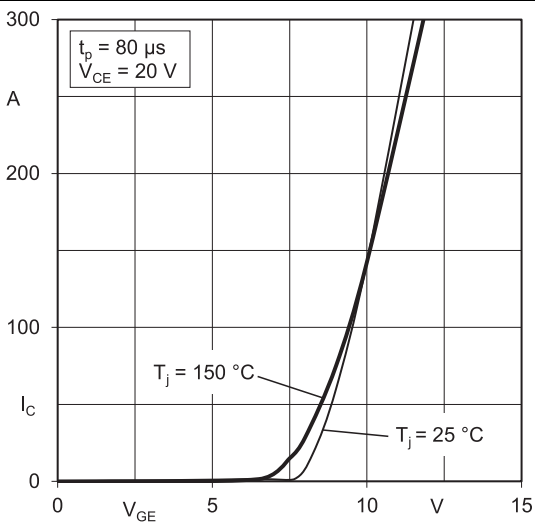


Fig. 5: Typ. IGBT1 transfer characteristic

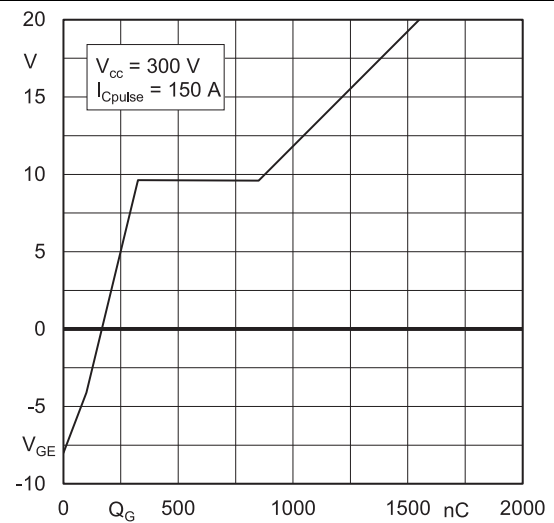


Fig. 6: Typ. IGBT1 gate charge characteristic

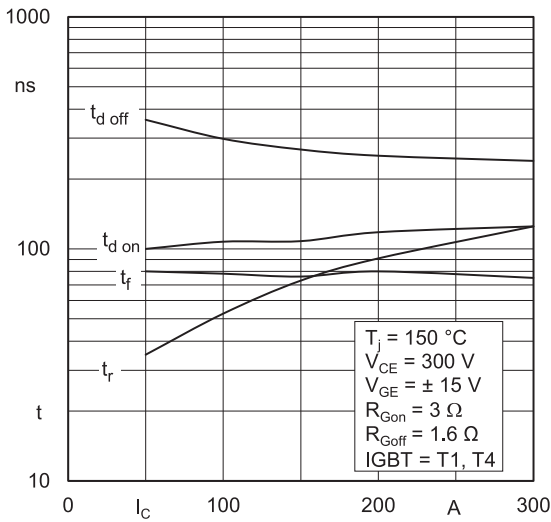


Fig. 7: Typ. IGBT1 switching times vs. I_C

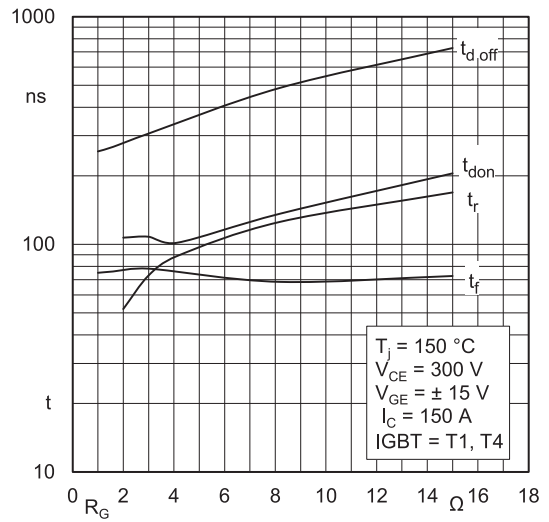


Fig. 8: Typ. IGBT1 switching times vs. gate resistor R_G

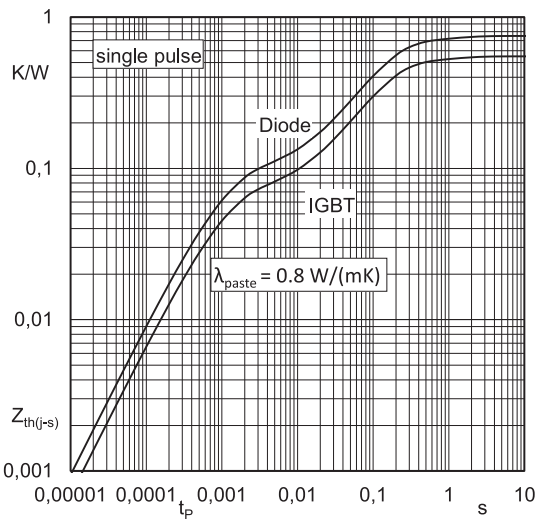


Fig. 9: Typ. transient thermal impedance of IGBT1 & Diode5

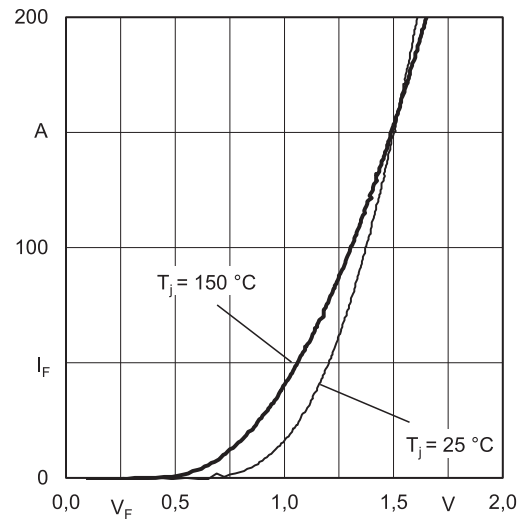


Fig. 10: Typ. Diode5 forward characteristic, incl. $R_{CC}+EE'$

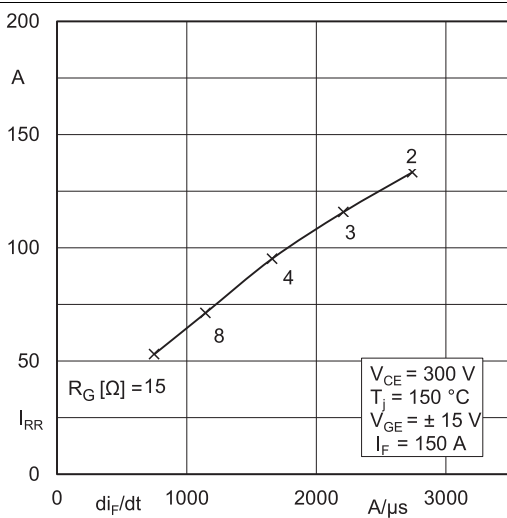


Fig. 11: Typ. Diode5 peak reverse recovery current

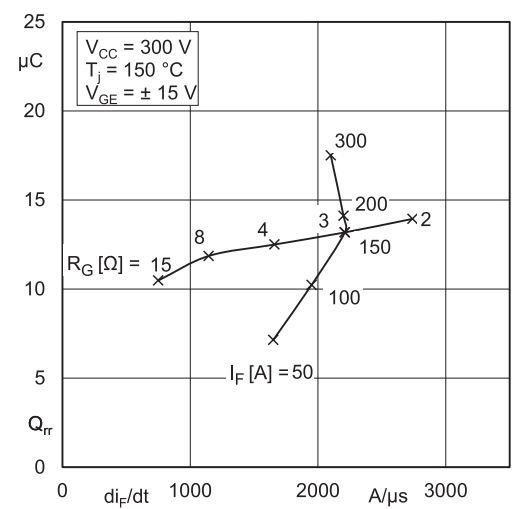
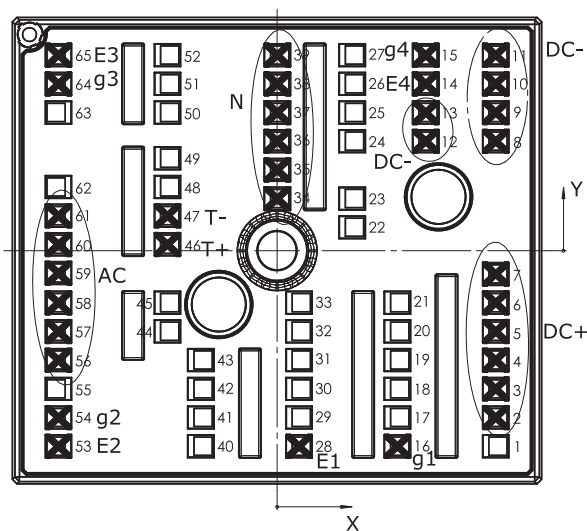


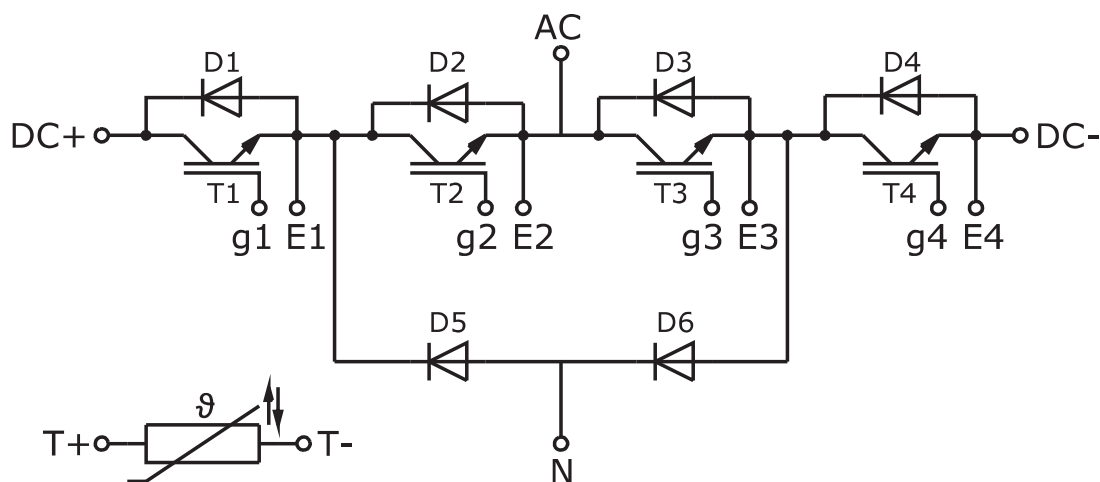
Fig. 12: Typ. Diode5 recovery charge

Pin out											
Pin	X	Y	Function	Pin	X	Y	Function	Pin	X	Y	Function
1	24,38	-21,80		23	8,38	5,80		45	-12,23	-5,80	
2	24,38	-18,60	DC+	24	8,38	12,20		46	-12,23	0,70	T+
3	24,38	-15,40	DC+	25	8,38	15,40		47	-12,23	3,90	T-
4	24,38	-12,20	DC+	26	8,38	18,60		48	-12,23	7,10	
5	24,38	-9,00	DC+	27	8,38	21,80		49	-12,23	10,30	
6	24,38	-5,80	DC+	28	2,46	-21,80	E1	50	-12,23	15,40	
7	24,38	-2,60	DC+	29	2,46	-18,60		51	-12,23	18,60	
8	24,38	12,20	DC-	30	2,46	-15,40		52	-12,23	21,80	
9	24,38	15,40	DC-	31	2,46	-12,20		53	-24,38	-21,80	E2
10	24,38	18,60	DC-	32	2,46	-9,00		54	-24,38	-18,60	g2
11	24,38	21,80	DC-	33	2,46	-5,80		55	-24,38	-15,40	
12	16,58	12,20	DC-	34	0,03	5,80	N	56	-24,38	-12,20	AC
13	16,58	15,40	DC-	35	0,03	9,00	N	57	-24,38	-9,00	AC
14	16,58	18,60	E4	36	0,03	12,20	N	58	-24,38	-5,80	AC
15	16,58	21,80	g4	37	0,03	15,40	N	59	-24,38	-2,50	AC
16	13,42	-21,80	G1	38	0,03	18,60	N	60	-24,38	0,70	AC
17	13,42	-18,60		39	0,03	21,80	N	61	-24,38	3,90	AC
18	13,42	-15,40		40	-8,51	-21,80		62	-24,38	7,10	
19	13,42	-12,20		41	-8,51	-18,60		63	-24,38	15,40	
20	13,42	-9,00		42	-8,51	-15,40		64	-24,38	18,60	g3
21	13,42	-5,80		43	-8,51	-12,20		65	-24,38	21,80	E3
22	8,38	2,60		44	-12,23	-9,00					

all values in mm



Pinout and Dimensions



Pinout

This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

***IMPORTANT INFORMATION AND WARNINGS**

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