SingIFuse™ SF-1210SxxxW Series Features

- Single blow fuse for overcurrent protection
- 3225 (EIA 1210) footprint
- Slow blow fuse
- UL 248-14 listed
- RoHS compliant* and halogen free**
- Wire core SMD design
- Surface mount packaging for automated assembly

SF-1210SxxxW Series - Slow Blow Wire Core Surface Mount Fuses

Electrical Characteristics

Model	Rated Current (Amps)	Fusing Time	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I^2t (A^2s) ****
SF-1210S100W-2	1.00	Open within 5 sec. at 250 % rated current	0.079	AC 125 V	AC 125 V 100 A DC 65 V 100 A	0.20
SF-1210S150W-2	1.50		0.050			0.50
SF-1210S200W-2	2.00		0.037			0.90
SF-1210S250W-2	2.50		0.033			1.20
SF-1210S300W-2	3.00		0.028			1.50

*** Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±25 %.
**** Melting I^2t calculated at 0.001 second pre-arcing time.

Reliability Testing

No.	Test	Requirement	Test Condition	Test Reference
1	Reflow and bend	DCR change ≤ 20 % (≤ 10 % for ≤1 A) No mechanical damage	3 reflows at 245 °C followed by a 2 mm bend	Refer to STP document
2	Solderability	Minimum 90 % coverage	One dip at 245 °C for 5 seconds	MIL-STD-202 Method 208
3	Soldering heat resistance	DCR change ≤ 20 % (≤ 10 % for ≤1 A) New solder coverage ≤ 75 %	One dip at 260 °C for 10 seconds	MIL-STD-202 Method 210
4	Moisture resistance	DCR change ≤ ±15 % No excessive corrosion	10 cycles	MIL-STD-202 Method 106
5	Salt spray	DCR change ≤ ±10 % No excessive corrosion	48 hour exposure, 5 % salt solution	MIL-STD-202 Method 101
6	Mechanical vibration	DCR change ≤ ±10 % No mechanical damage	0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
7	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
8	Thermal Shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -65 °C and +125 °C	MIL-STD-202 Method 107
9	Life	No electrical “opens” during testing Voltage drop change shall be less than ±20 % of initial value	80 % rated current (75 % for < 1 A fuses) for 2000 hours at ambient temperature +25 °C	Refer to STP document

Agency Recognition

UL File Number E198545

BOURNS®

Asia-Pacific: Tel: +886-2 2562-4117 • Email: asiacus@bourns.com
EMEA: Tel: +36 88 520 390 • Email: eurocus@bourns.com
The Americas: Tel: +1-951 781-5500 • Email: americus@bourns.com
www.bourns.com

WARNING Cancer and Reproductive Harm
www.P65Warnings.ca.gov

* RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.
** Bourns considers a product to be “halogen free” if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

SingIFuse™ SF-1210SxxxW Series Applications

- White goods
- Lighting and drivers
- DC/DC converters
- Low voltage power and chargers
- Industrial equipment

SF-1210SxxxW Series - Slow Blow Wire Core Surface Mount Fuses

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Environmental Characteristics

Operating Temperature ..... -55 °C to +125 °C
Storage Conditions
- Temperature ..... +5 °C to +35 °C
- Humidity ..... 40 % to 75 %
- Shelf Life ..... 2 years from manufacturing date

Moisture Sensitivity Level 1
ESD Classification (HBM) ..... Class 6

Typical Part Marking

Represents total content. Layout may vary.

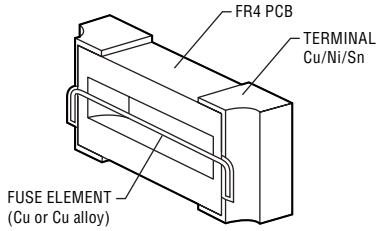
RATED CURRENT (A)
E = 1.00 J = 2.50
G = 1.50 K = 3.00
I = 2.00

How to Order

SF - 1210 S 150 W - 2

- SingIFuse™ Product Designator
- SMD Footprint
  1210 = 3225 (EIA 1210) size
- Fuse Blow Type
  S = Slow Blow
- Rated Current
  100 ~ 300 (1.00 A ~ 3.00 A)
- Structure Type
  W = Wire Core
- Packaging Type
  - 2 = Tape & Reel

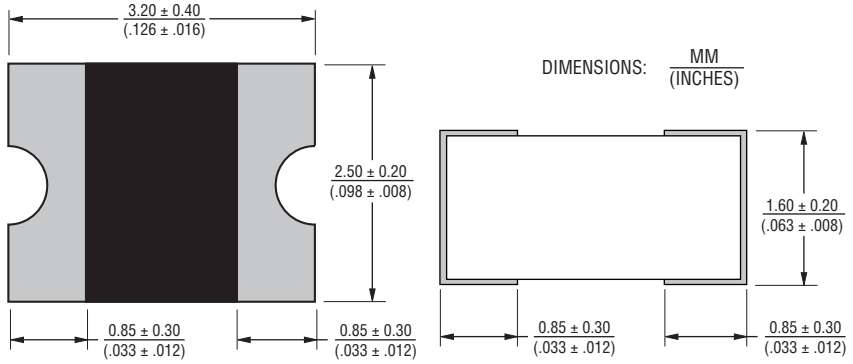
Construction



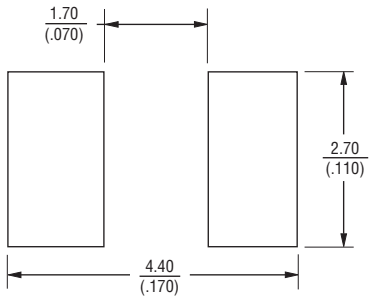
Packaging Quantity

2,500 pieces per 7-inch reel

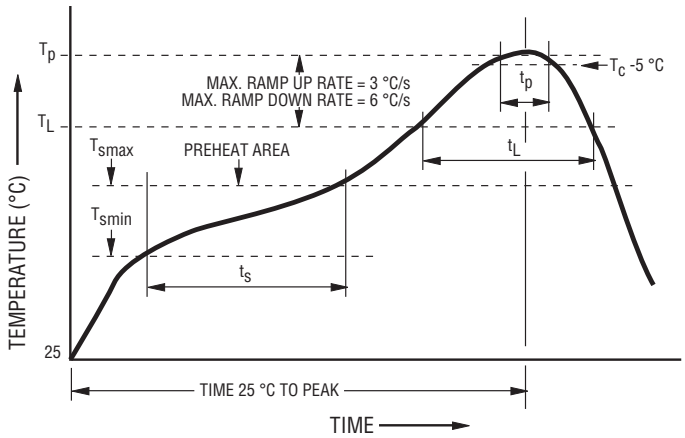
Product Dimensions



Recommended Pad Layout



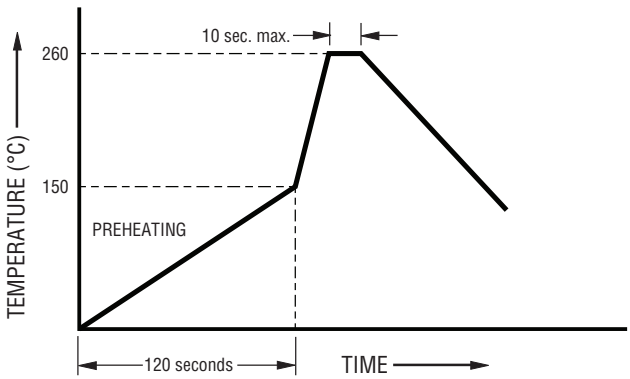
Solder Reflow Recommendations



Profile Feature	Pb-Free Assembly
Preheat / Soak: Temperature Min. (T_{smin}) Temperature Max. (T_{smax}) Time (t_s) from (T_{smin} to T_{smax})	 150 °C 200 °C 60~120 seconds
Ramp Up Rate (T_L to T_p)	3 °C / second max.
Liquidous Temperature (T_L) Time (t_L) maintained above T_L	217 °C 60~150 seconds
Peak Package Body Temperature (T_p)	260 °C
Time (t_p)* within 5 °C of the specified classification temperature (T_c)	30 seconds*
Ramp Down Rate (T_p to T_L)	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

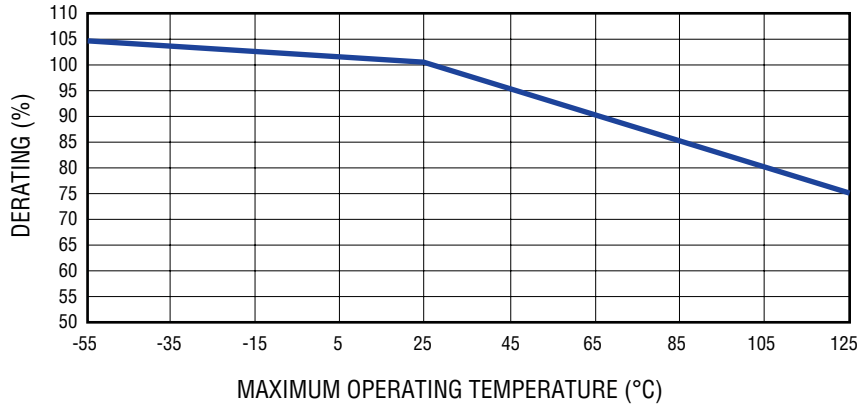
* Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

Recommended Temperature Profile for Wave Soldering

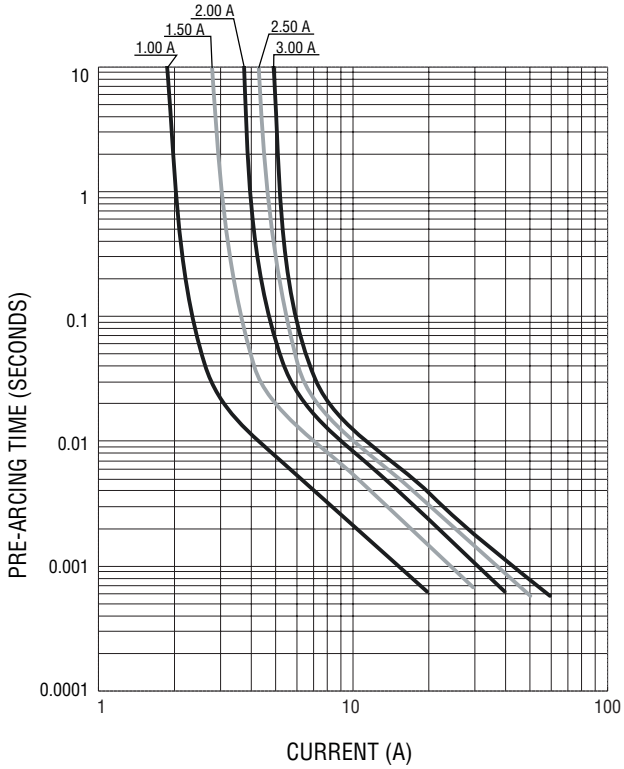


Wave soldering is suitable for 1210 size models.

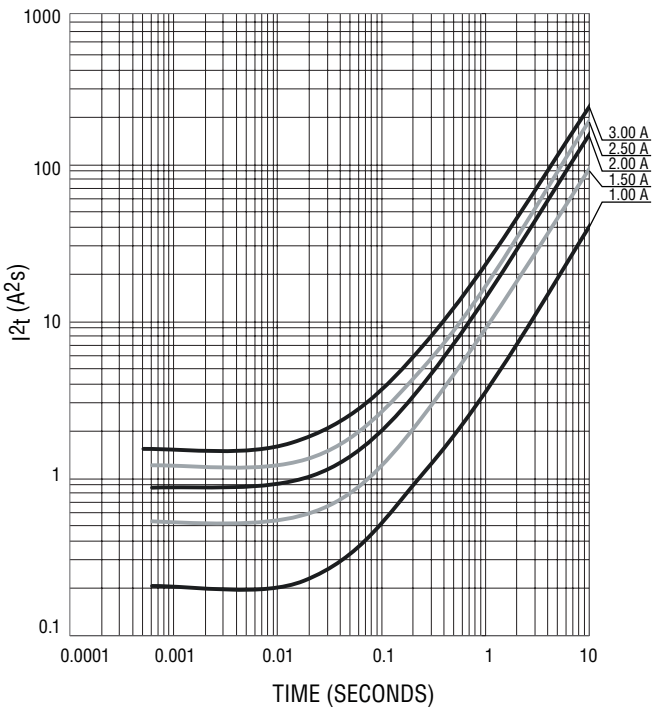
Current Rating Thermal Derating Curve



Average Pre-Arcing Time vs. Current Curves



Average I^2t vs. t Curves



SF-1210SxxxW Series Tape and Reel Packaging Specifications

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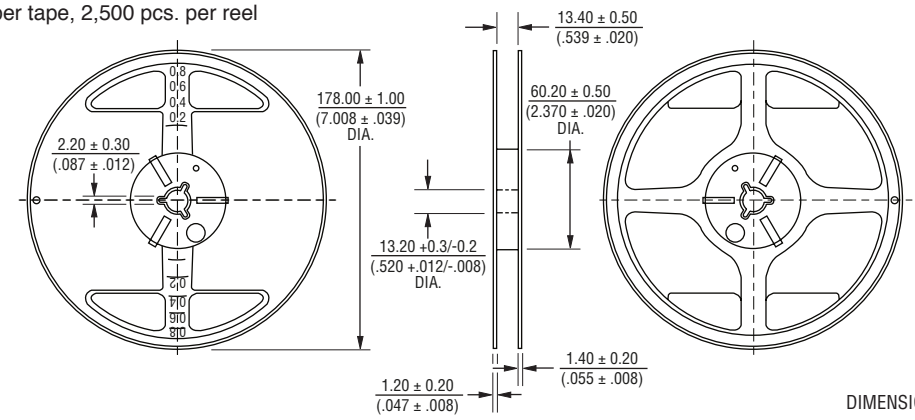
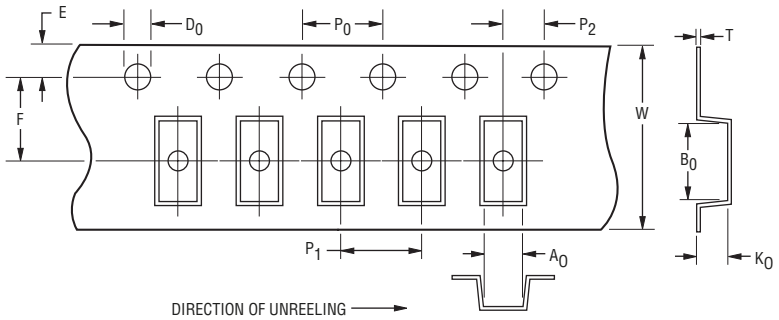
Tape Dimensions	SF-1210SxxxW Series per EIA 481-2
W	8.00 ± 0.10 (.315 ± .004)
P_0	4.0 ± 0.10 (.157 ± .004)
P_1	4.0 ± 0.10 (.157 ± .004)
P_2	2.0 ± 0.05 (.079 ± .002)
A_0	2.69 ± 0.10 (.106 ± .004)
B_0	3.50 ± 0.10 (.138 ± .004)
F	3.50 ± 0.05 (.138 ± .002)
E_1	1.75 ± 0.10 (.069 ± .004)
D_0	1.50 + 0.10 (.059 + .004)
K_0	1.43 ± 0.10 (.056 ± .004)
T	0.23 ± 0.02 (.009 ± .001)

PACKAGING: Paper tape, 2,500 pcs. per reel



DIMENSIONS: MM / (INCHES)



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