

# SEMiX305TMLI17E4C



**SEMiX® 5**

## 3-Level TNPC IGBT-Module

### Engineering Sample

### SEMiX305TMLI17E4C

#### Target Data

#### Features

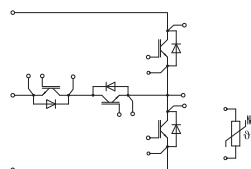
- Solderless assembling solution with PressFIT signal pins and screw power terminals
- IGBT 4 Trench Gate Technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and reliable internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

#### Remarks\*

- Case temperature limited to  $T_C=125^{\circ}\text{C}$  max.
- Product reliability results are valid for  $T_{jop}=150^{\circ}\text{C}$
- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
- Diode1: outer diodes D1 & D4
- Diode2: inner diodes D2 & D3
- Dynamic data are estimated
- For storage and case temperature with TIM see document "TP (HALA P8) SEMiX5p"

#### Absolute Maximum Ratings

Symbol	Conditions	Values	Unit
<b>IGBT1</b>			
$V_{CES}$	$T_j = 25^{\circ}\text{C}$	1700	V
$I_C$	$T_j = 175^{\circ}\text{C}$	$T_c = 25^{\circ}\text{C}$	486
		$T_c = 80^{\circ}\text{C}$	376
$I_{Cnom}$		300	A
$I_{CRM}$	$I_{CRM} = 3 \times I_{Cnom}$	900	A
$V_{GES}$		-20 ... 20	V
$t_{psc}$	$V_{CC} = 1000\text{ V}$ , $V_{GE} \leq 15\text{ V}$ , $T_j = 150^{\circ}\text{C}$ , $V_{CES} \leq 1700\text{ V}$	10	$\mu\text{s}$
$T_j$		-40 ... 175	$^{\circ}\text{C}$
<b>IGBT2</b>			
$V_{CES}$	$T_j = 25^{\circ}\text{C}$	1200	V
$I_C$	$T_j = 175^{\circ}\text{C}$	$T_c = 25^{\circ}\text{C}$	407
		$T_c = 80^{\circ}\text{C}$	312
$I_{Cnom}$		300	A
$I_{CRM}$	$I_{CRM} = 3 \times I_{Cnom}$	900	A
$V_{GES}$		-20 ... 20	V
$t_{psc}$	$V_{CC} = 800\text{ V}$ , $V_{GE} \leq 15\text{ V}$ , $T_j = 150^{\circ}\text{C}$ , $V_{CES} \leq 1200\text{ V}$	10	$\mu\text{s}$
$T_j$		-40 ... 175	$^{\circ}\text{C}$
<b>Diode1</b>			
$V_{RRM}$	$T_j = 25^{\circ}\text{C}$	1700	V
$I_F$	$T_j = 175^{\circ}\text{C}$	$T_c = 25^{\circ}\text{C}$	338
		$T_c = 80^{\circ}\text{C}$	250
$I_{Fnom}$		300	A
$I_{FRM}$	$I_{FRM} = 2 \times I_{Fnom}$	600	A
$I_{FSM}$	10 ms, sin 180°, $T_j = 25^{\circ}\text{C}$	1836	A
$T_j$		-40 ... 175	$^{\circ}\text{C}$
<b>Diode2</b>			
$V_{RRM}$	$T_j = 25^{\circ}\text{C}$	1200	V
$I_F$	$T_j = 175^{\circ}\text{C}$	$T_c = 25^{\circ}\text{C}$	312
		$T_c = 80^{\circ}\text{C}$	232
$I_{Fnom}$		300	A
$I_{FRM}$	$I_{FRM} = 2 \times I_{Fnom}$	600	A
$I_{FSM}$	10 ms, sin 180°, $T_j = 25^{\circ}\text{C}$	1620	A
$T_j$		-40 ... 175	$^{\circ}\text{C}$
<b>Module</b>			
$I_{t(RMS)}$		400	A
$T_{stg}$	module without TIM	-40 ... 125	$^{\circ}\text{C}$
$V_{isol}$	AC sinus 50Hz, $t = 1\text{ min}$	4000	V



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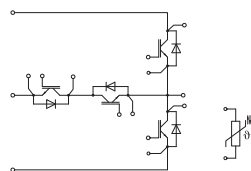
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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
IGBT1						
V <sub>CE(sat)</sub>	I <sub>C</sub> = 300 A	T <sub>j</sub> = 25 °C		1.90	2.20	V
	V <sub>GE</sub> = 15 V chiplevel	T <sub>j</sub> = 150 °C		2.30	2.60	V
V <sub>CE0</sub>	chiplevel	T <sub>j</sub> = 25 °C		0.80	0.90	V
		T <sub>j</sub> = 150 °C		0.70	0.80	V
r <sub>CE</sub>	V <sub>GE</sub> = 15 V chiplevel	T <sub>j</sub> = 25 °C		3.7	4.3	mΩ
		T <sub>j</sub> = 150 °C		5.3	6.0	mΩ
V <sub>GE(th)</sub>	V <sub>GE</sub> = V <sub>CE</sub> , I <sub>C</sub> = 12 mA		5.2	5.8	6.4	V
I <sub>CES</sub>	V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1700 V, T <sub>j</sub> = 25 °C				3.7	mA
C <sub>ies</sub>	V <sub>CE</sub> = 25 V V <sub>GE</sub> = 0 V	f = 1 MHz		27.2		nF
C <sub>oes</sub>		f = 1 MHz		1.06		nF
C <sub>res</sub>		f = 1 MHz		0.88		nF
Q <sub>G</sub>	V <sub>GE</sub> = - 8V...+15V			2400		nC
R <sub>Gint</sub>	T <sub>j</sub> = 25 °C			2.1		Ω
t <sub>d(on)</sub>	V <sub>CC</sub> = 1200 V	T <sub>j</sub> = 150 °C		135		ns
t <sub>r</sub>	I <sub>C</sub> = 300 A	T <sub>j</sub> = 150 °C		73		ns
E <sub>on</sub>	V <sub>GE</sub> = +15/-8 V	T <sub>j</sub> = 150 °C		38		mJ
t <sub>d(off)</sub>	R <sub>G on</sub> = 1 Ω	T <sub>j</sub> = 150 °C		583		ns
t <sub>f</sub>	R <sub>G off</sub> = 1 Ω	T <sub>j</sub> = 150 °C		139		ns
E <sub>off</sub>	di/dt <sub>on</sub> = 3765 A/μs di/dt <sub>off</sub> = 1725 A/μs du/dt = 3962 V/μs	T <sub>j</sub> = 150 °C		60		mJ
R <sub>th(j-c)</sub>	per IGBT				0.08	K/W
R <sub>th(c-s)</sub>	per IGBT (λgrease=0.81 W/(m*K))			0.03		K/W
R <sub>th(c-s)</sub>	per IGBT, pre-applied phase change material			0.02		K/W
IGBT2						
V <sub>CE(sat)</sub>	I <sub>C</sub> = 300 A	T <sub>j</sub> = 25 °C		1.80	2.05	V
	V <sub>GE</sub> = 15 V chiplevel	T <sub>j</sub> = 150 °C		2.20	2.40	V
V <sub>CE0</sub>	chiplevel	T <sub>j</sub> = 25 °C		0.80	0.90	V
		T <sub>j</sub> = 150 °C		0.70	0.80	V
r <sub>CE</sub>	V <sub>GE</sub> = 15 V chiplevel	T <sub>j</sub> = 25 °C		3.3	3.8	mΩ
		T <sub>j</sub> = 150 °C		5.0	5.3	mΩ
V <sub>GE(th)</sub>	V <sub>GE</sub> = V <sub>CE</sub> , I <sub>C</sub> = 12 mA		5	5.8	6.5	V
I <sub>CES</sub>	V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1200 V, T <sub>j</sub> = 25 °C				4	mA
C <sub>ies</sub>	V <sub>CE</sub> = 25 V V <sub>GE</sub> = 0 V	f = 1 MHz		18.6		nF
C <sub>oes</sub>		f = 1 MHz		1.16		nF
C <sub>res</sub>		f = 1 MHz		1.02		nF
Q <sub>G</sub>	V <sub>GE</sub> = - 8V...+15V			1700		nC
R <sub>Gint</sub>	T <sub>j</sub> = 25 °C			2.5		Ω
t <sub>d(on)</sub>	V <sub>CC</sub> = 1200 V	T <sub>j</sub> = 150 °C		94		ns
t <sub>r</sub>	I <sub>C</sub> = 300 A	T <sub>j</sub> = 150 °C		75		ns
E <sub>on</sub>	V <sub>GE</sub> = +15/-8 V	T <sub>j</sub> = 150 °C		42		mJ
t <sub>d(off)</sub>	R <sub>G on</sub> = 1 Ω	T <sub>j</sub> = 150 °C		481		ns
t <sub>f</sub>	R <sub>G off</sub> = 1 Ω	T <sub>j</sub> = 150 °C		124		ns
E <sub>off</sub>	di/dt <sub>on</sub> = 3415 A/μs di/dt <sub>off</sub> = 2153 A/μs du/dt = 5133 V/μs	T <sub>j</sub> = 150 °C		35		mJ
R <sub>th(j-c)</sub>	per IGBT				0.12	K/W
R <sub>th(c-s)</sub>	per IGBT (λgrease=0.81 W/(m*K))			0.048		K/W
R <sub>th(c-s)</sub>	per IGBT, pre-applied phase change material			0.023		K/W

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**SEMiX® 5**

## 3-Level TNPC IGBT-Module

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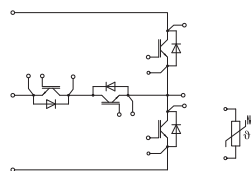
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#### Remarks\*

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- IGBT1: outer IGBTs T1 & T4
- IGBT2: inner IGBTs T2 & T3
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- Dynamic data are estimated
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#### Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
<b>Diode1</b>					
$V_F = V_{EC}$	$I_F = 300\text{ A}$ $V_{GE} = 0\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	2.00	2.40	V
		$T_j = 150^\circ\text{C}$	2.14	2.56	V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$	1.32	1.56	V
		$T_j = 150^\circ\text{C}$	1.08	1.22	V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$	2.3	2.8	mΩ
		$T_j = 150^\circ\text{C}$	3.5	4.5	mΩ
$I_{RRM}$	$I_F = 300\text{ A}$	$T_j = 150^\circ\text{C}$	216.2		A
$Q_{rr}$	$di/dt_{off} = 3415\text{ A}/\mu\text{s}$ $V_{CC} = 1200\text{ V}$	$T_j = 150^\circ\text{C}$	88.7		μC
$E_{rr}$	$V_{GE} = +15/-8\text{ V}$	$T_j = 150^\circ\text{C}$	38		mJ
$R_{th(j-c)}$	per diode			0.17	K/W
$R_{th(c-s)}$	per diode ( $\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$ )		0.04		K/W
$R_{th(c-s)}$	per diode, pre-applied phase change material		0.035		K/W
<b>Diode2</b>					
$V_F = V_{EC}$	$I_F = 300\text{ A}$ $V_{GE} = 0\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	2.14	2.46	V
		$T_j = 150^\circ\text{C}$	2.07	2.38	V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$	1.30	1.50	V
		$T_j = 150^\circ\text{C}$	0.90	1.10	V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$	2.8	3.2	mΩ
		$T_j = 150^\circ\text{C}$	3.9	4.3	mΩ
$I_{RRM}$	$I_F = 300\text{ A}$	$T_j = 150^\circ\text{C}$	194.6		A
$Q_{rr}$	$di/dt_{off} = 3765\text{ A}/\mu\text{s}$ $V_R = 1200\text{ V}$	$T_j = 150^\circ\text{C}$	37.8		μC
$E_{rr}$	$V_{GE} = +15/-8\text{ V}$	$T_j = 150^\circ\text{C}$	13		mJ
$R_{th(j-c)}$	per diode			0.21	K/W
$R_{th(c-s)}$	per diode ( $\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$ )		0.058		K/W
$R_{th(c-s)}$	per diode, pre-applied phase change material		0.043		K/W
<b>Module</b>					
$L_{sCE1}$			31		nH
$L_{CE}$			42		nH
$R_{CC'+EE'}$	measured between terminal 5 and 1	$T_C = 25^\circ\text{C}$	0.8		mΩ
		$T_C = 125^\circ\text{C}$	1.1		mΩ
$R_{th(c-s)1}$	calculated without thermal coupling		0.005		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module ( $\lambda_{grease}=0.81\text{ W}/(\text{m}^2\text{K})$ )		0.0085		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module, pre-applied phase change material		0.0056		K/W
$M_s$	to heat sink (M5)		3	6	Nm
$M_t$		to terminals (M6)	3	6	Nm
					Nm
$w$			398		g
<b>Temperature Sensor</b>					
$R_{100}$	$T_C=100^\circ\text{C}$ ( $R_{25}=5\text{ k}\Omega$ )		$493 \pm 5\%$		Ω
$B_{100/125}$	$R(T)=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[K]$		$3550 \pm 2\%$		K

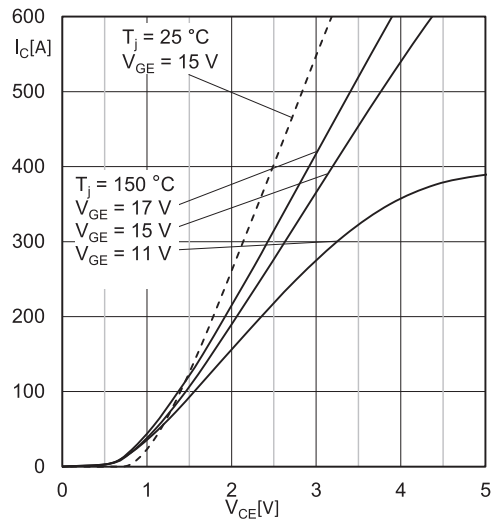


Fig. 1: Typ. IGBT1 output characteristic, incl.  $R_{CC}'+EE'$

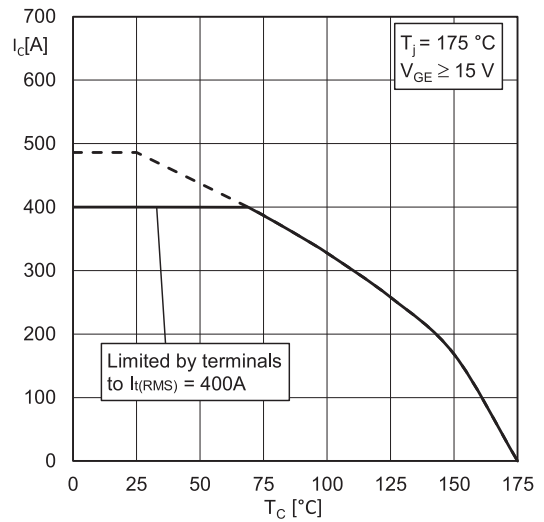


Fig. 2: IGBT1 rated current vs. Temperature  $I_c=f(T_c)$

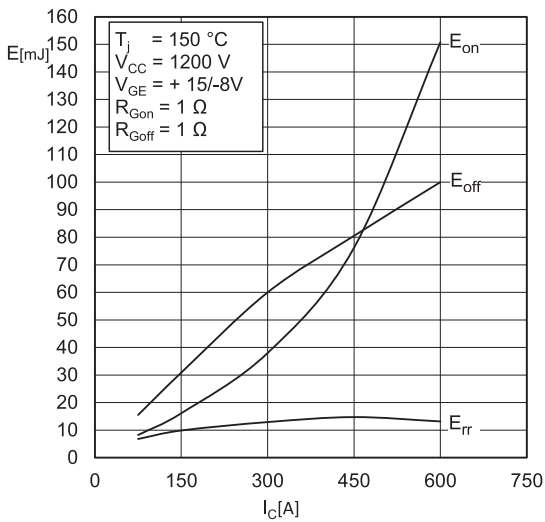


Fig. 3: Typ. IGBT1 & Diode2 turn-on /-off energy =  $f(I_C)$

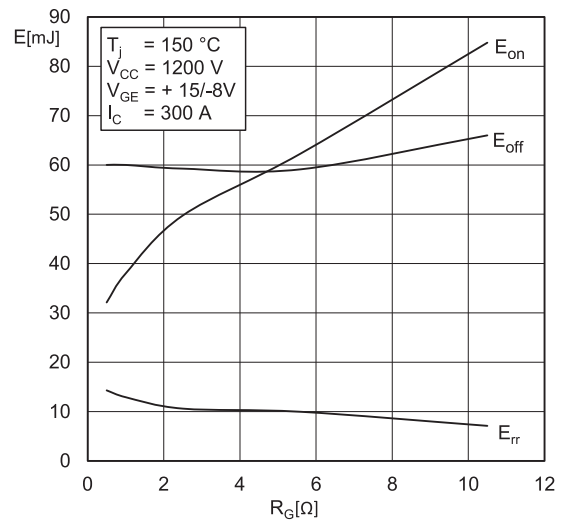


Fig. 4: Typ. IGBT1 & Diode2 turn-on /-off energy =  $f(R_G)$

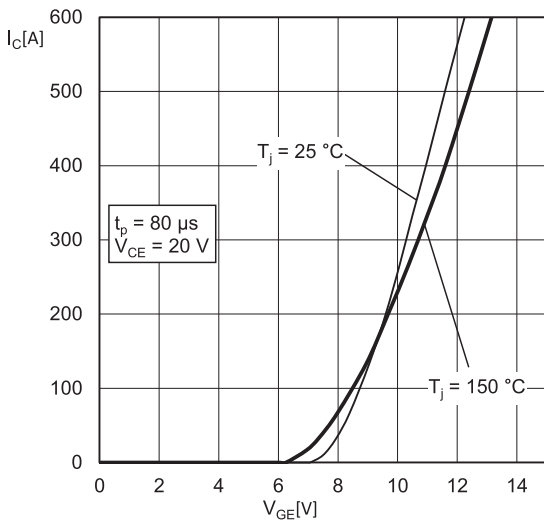


Fig. 5: Typ. IGBT1 transfer characteristic

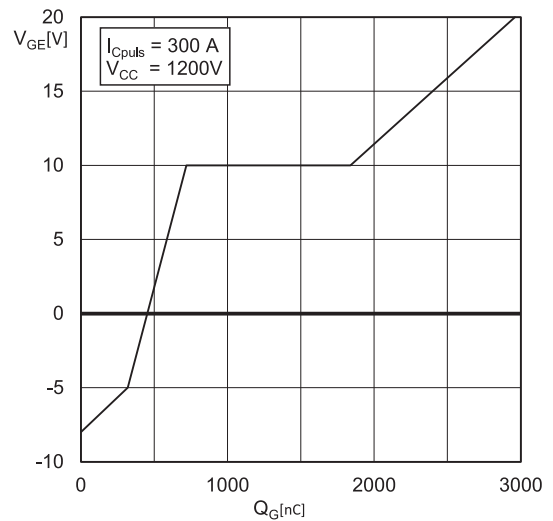
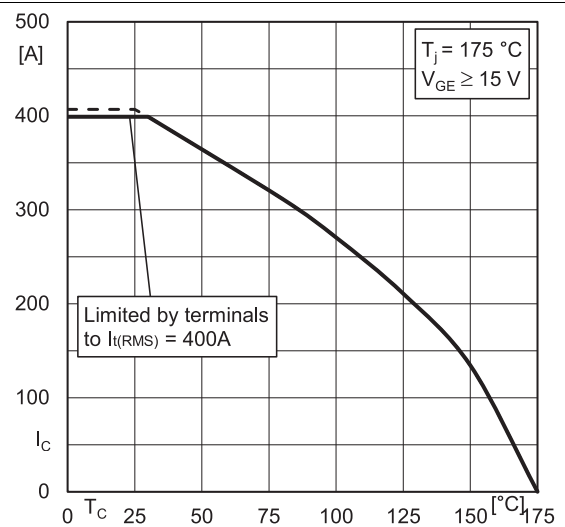
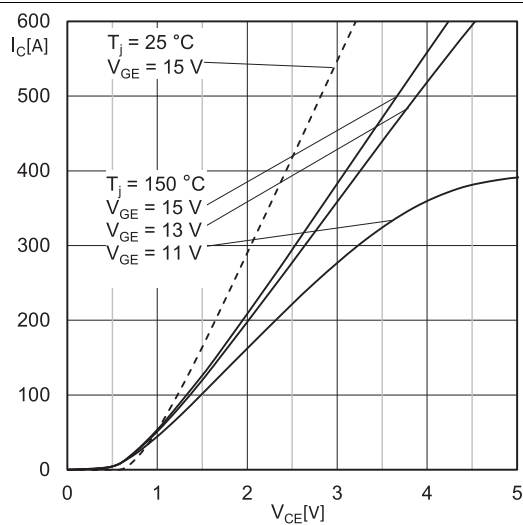
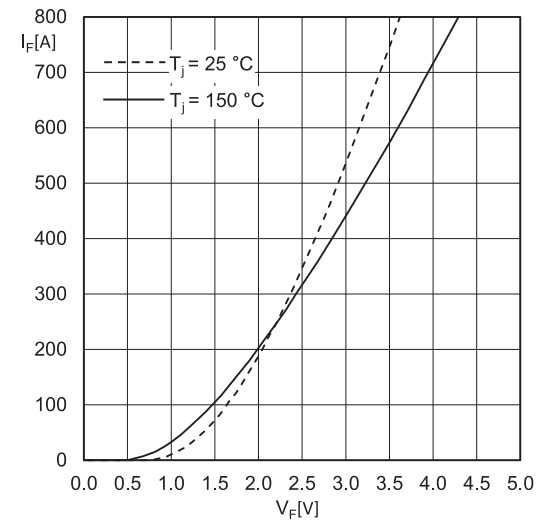
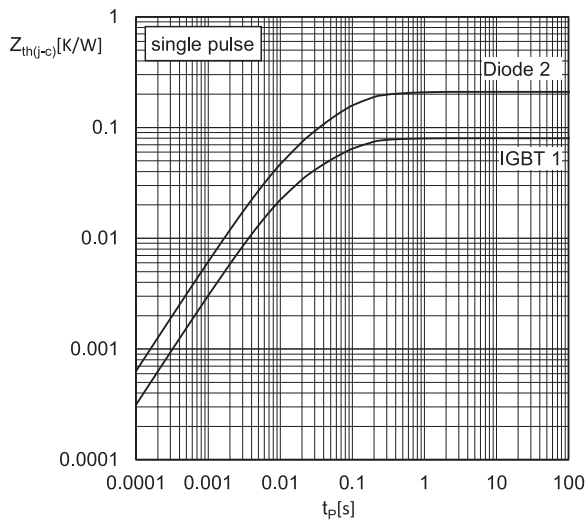
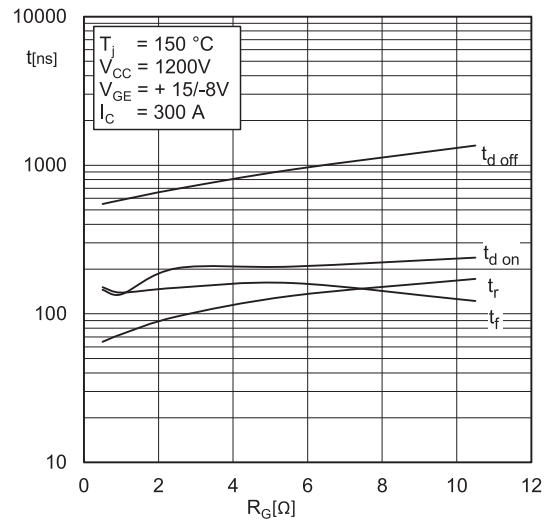
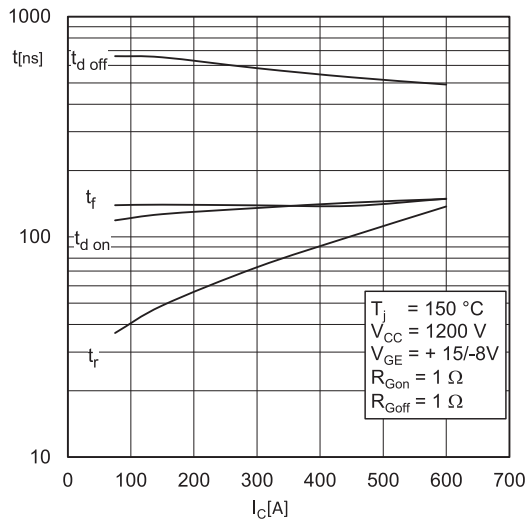


Fig. 6: Typ. IGBT1 gate charge characteristic



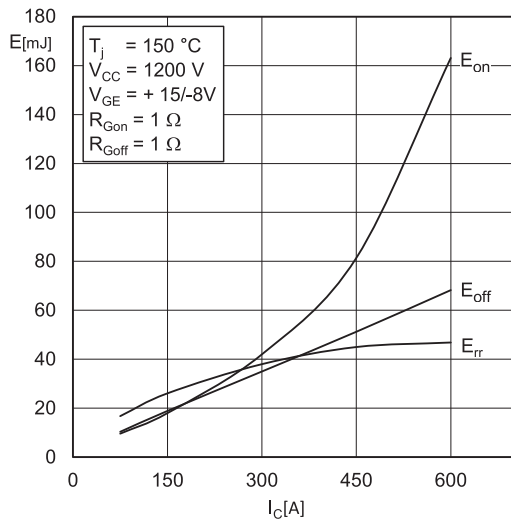


Fig. 15: Typ. IGBT2 & Diode1 turn-on /-off energy =  $f(I_C)$

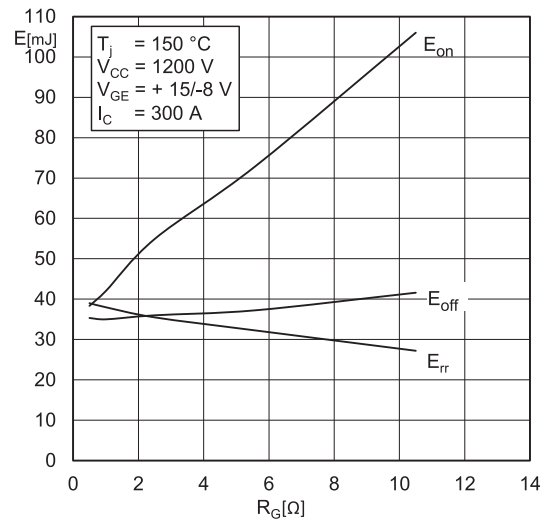


Fig. 16: Typ. IGBT2 & Diode1 turn-on /-off energy =  $f(R_G)$

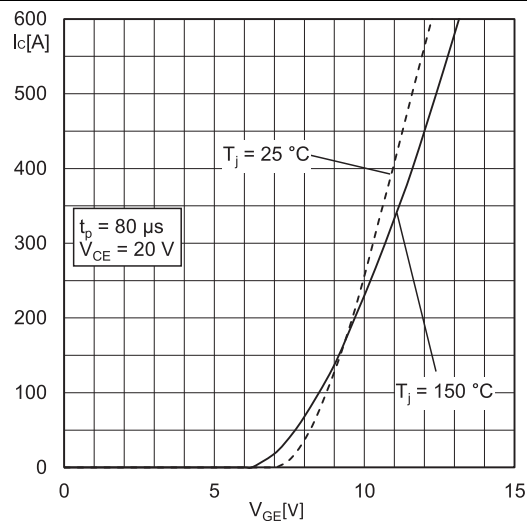


Fig. 17: Typ. IGBT2 transfer characteristic

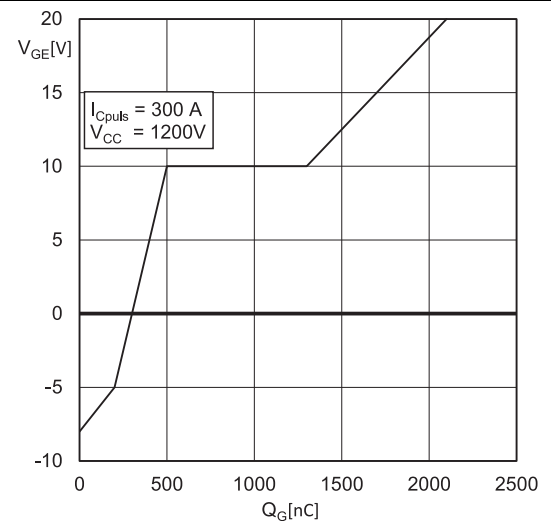


Fig. 18: Typ. IGBT2 gate charge characteristic

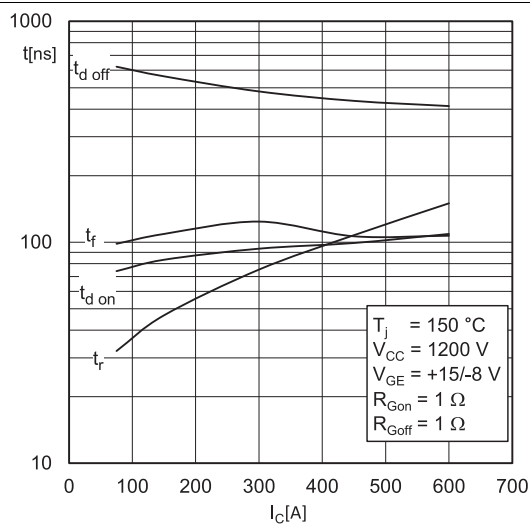


Fig. 19: Typ. IGBT2 switching times vs.  $I_C$

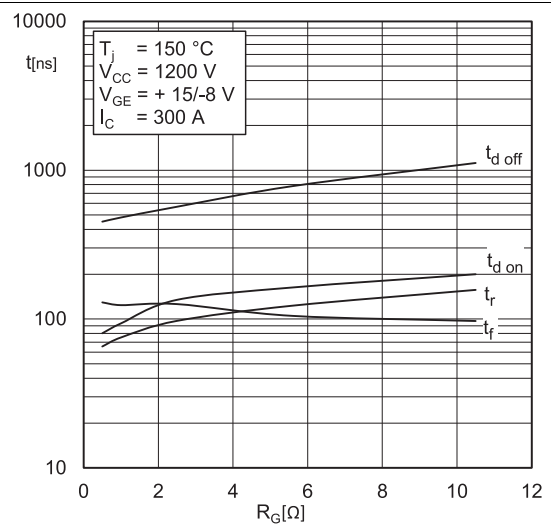


Fig. 20: Typ. IGBT2 switching times vs. gate resistor  $R_G$

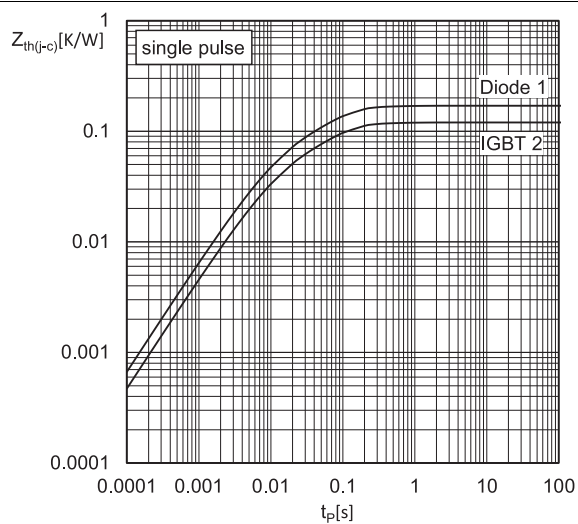


Fig. 21: Transient thermal impedance of IGBT2 & Diode1

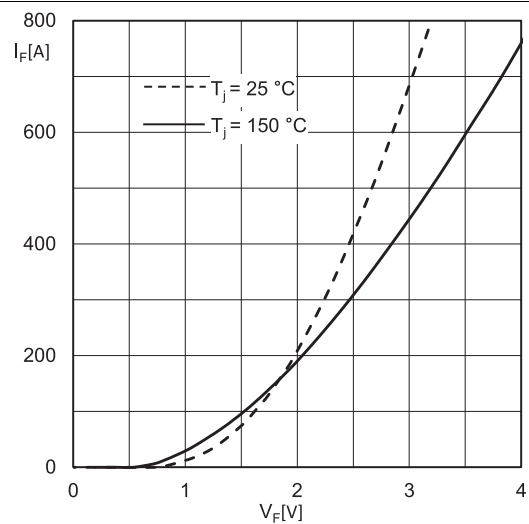
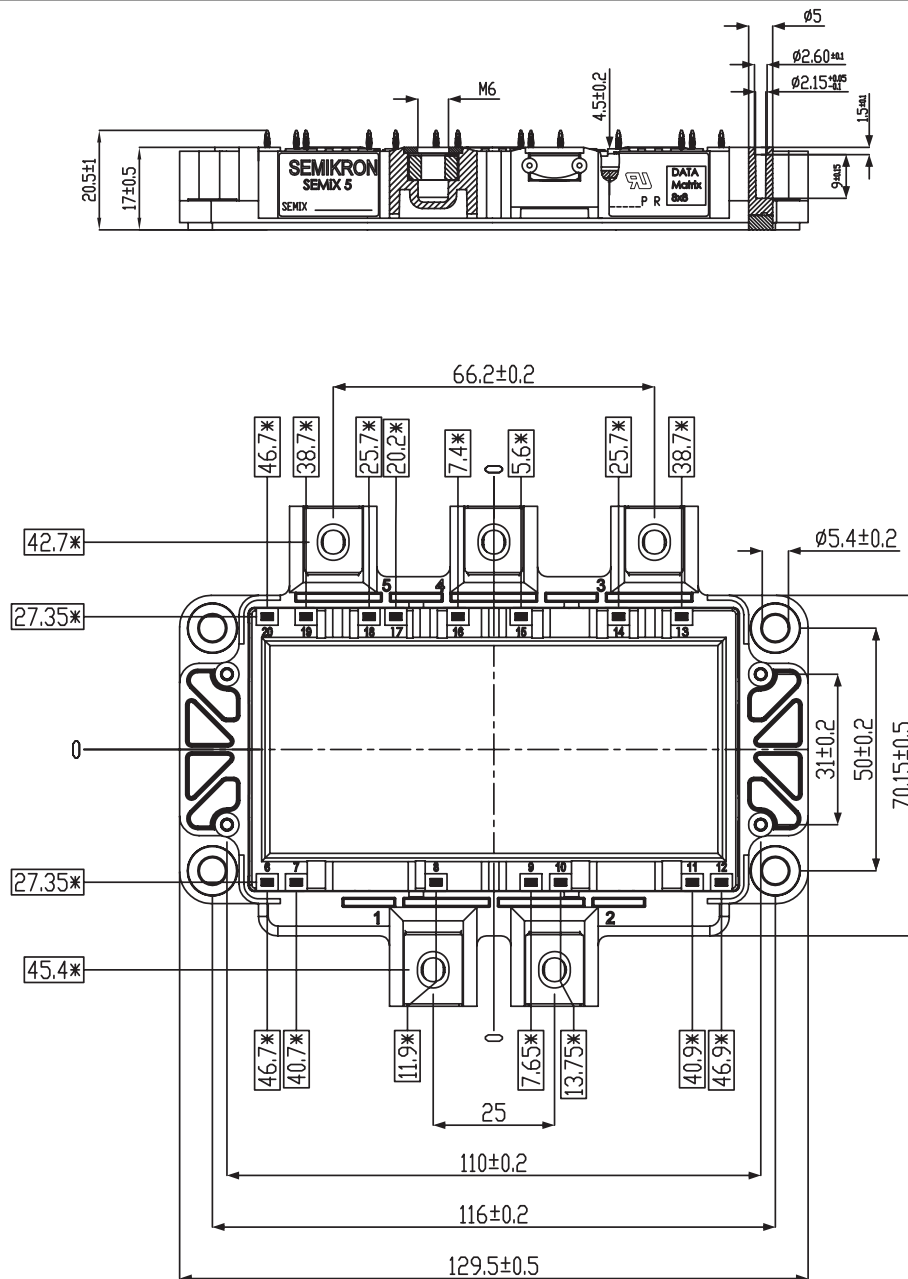


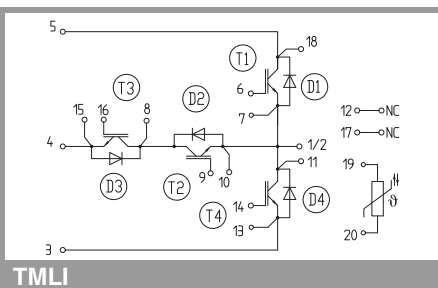
Fig. 22: Typ. Diode1 forward characteristic, incl.  $R_{CC'+EE'}$



\* = All dimensions with tolerance of  $\pm 0.4$

For technical details please refer  
to SEMiX(R)5 Mounting Instruction

SEMiX5p





This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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