

SEMiX<sup>®</sup> 5

## **Trench IGBT Modules**

## Engineering Sample SEMiX205GARL07E3

#### Target Data

#### Features

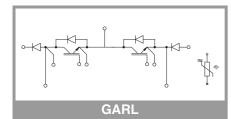
- Solderless assembling solution with PressFIT signal pins and screw power terminals
- IGBT Trench Gate Technology
- V<sub>CE(sat)</sub> with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and reliable internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

### **Typical Applications\***

- UPS
- 3 Level Inverters

#### Remarks

- Case temperature limited to  $T_C{=}125^\circ$  max.
- Product reliability results are valid for  $T_{jop}=150^{\circ}C$
- Dynamic data are estimated
- For storage and case temperature with TIM see document "TP(HALA P8) SEMiX 5p"



Absolute	e Maximum Ratir	igs		
Symbol	Conditions		Values	Unit
IGBT				
V <sub>CES</sub>	T <sub>j</sub> = 25 °C		650	V
Ic	T <sub>i</sub> = 175 °C	T <sub>c</sub> = 25 °C	258	А
	$r_j = 175 \text{ C}$	T <sub>c</sub> = 80 °C	194	Α
I <sub>Cnom</sub>		<b>I</b>	200	Α
I <sub>CRM</sub>	$I_{CRM} = 3 x I_{Cnom}$		600	А
V <sub>GES</sub>			-20 20	V
t <sub>psc</sub>	$V_{CC} = 360 V$ $V_{GE} \le 15 V$ $V_{CES} \le 650 V$	T <sub>j</sub> = 150 °C	6	μs
Tj			-40 175	°C
Inverse d	liode			
V <sub>RRM</sub>	T <sub>j</sub> = 25 °C		650	V
I <sub>F</sub>	T <sub>i</sub> = 175 °C	T <sub>c</sub> = 25 °C	86	A
	$ _{j} = 1/5 C$	T <sub>c</sub> = 80 °C	64	A
I <sub>Fnom</sub>			50	A
I <sub>FRM</sub>	$I_{FRM} = 2xI_{Fnom}$		100	А
I <sub>FSM</sub>	t <sub>p</sub> = 10 ms, sin 180°, T <sub>j</sub> = 25 °C		550	Α
Tj			-40 175	°C
Freewhee	eling diode			
V <sub>RRM</sub>	T <sub>j</sub> = 25 °C		650	V
l <sub>F</sub>	T 175 °C	T <sub>c</sub> = 25 °C	255	Α
	_ T <sub>j</sub> = 175 °C	T <sub>c</sub> = 80 °C	187	Α
<b>I</b> <sub>Fnom</sub>			200	А
I <sub>FRM</sub>	I <sub>FRM</sub> = 2xI <sub>Fnom</sub>		400	А
I <sub>FSM</sub>	$t_p = 10 \text{ ms, sin } 180^\circ, T_j = 25 \text{ °C}$		1476	Α
Tj			-40 175	°C
Module				•
I <sub>t(RMS)</sub>			300	А
T <sub>stg</sub>	module without	ГІМ	-40 125	°C
Visol	AC sinus 50Hz,	t = 1 min	4000	V

Characteristics							
Symbol	Conditions	min.	typ.	max.	Unit		
IGBT							
V <sub>CE(sat)</sub>	I <sub>C</sub> = 200 A	T <sub>j</sub> = 25 °C		1.45	1.85	V	
	V <sub>GE</sub> = 15 V chiplevel	T <sub>j</sub> = 150 °C		1.70	2.10	V	
V <sub>CE0</sub>	- chiplevel	T <sub>j</sub> = 25 °C		0.90	1.00	V	
		T <sub>j</sub> = 150 °C		0.82	0.90	V	
r <sub>CE</sub>	V <sub>GE</sub> = 15 V	T <sub>j</sub> = 25 °C		2.8	4.3	mΩ	
	chiplevel	T <sub>j</sub> = 150 °C		4.4	6.0	mΩ	
V <sub>GE(th)</sub>	$V_{GE}=V_{CE}$ , $I_C = 3.2 \text{ mA}$		5	5.8	6.5	V	
I <sub>CES</sub>	V <sub>GE</sub> = 0 V V <sub>CE</sub> = 650 V	T <sub>j</sub> = 25 °C		0.08	0.2	mA	
		T <sub>j</sub> = 150 °C		-		mA	
Cies	V <sub>CE</sub> = 25 V V <sub>GE</sub> = 0 V	f = 1 MHz		12.3		nF	
Coes		f = 1 MHz		0.77		nF	
C <sub>res</sub>		f = 1 MHz		0.37		nF	
Q <sub>G</sub>	V <sub>GE</sub> = - 15 V+ 15 V			3030		nC	
R <sub>Gint</sub>	T <sub>j</sub> = 25 °C			1.0		Ω	



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Target Data

#### Features

- Solderless assembling solution with PressFIT signal pins and screw power terminals
- IGBT Trench Gate Technology
- V<sub>CE(sat)</sub> with positive temperature coefficient
- Low inductance case
- Reliable mechanical design with injection moulded terminals and reliable internal connections
- UL recognized file no. E63532
- NTC temperature sensor inside

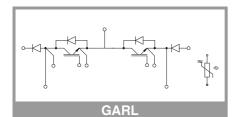
## **Typical Applications\***

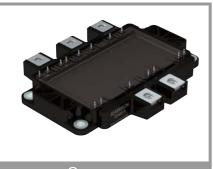
- UPS
- 3 Level Inverters

#### Remarks

- Case temperature limited to  $T_C{=}125^\circ$  max.
- Product reliability results are valid for  $T_{jop}=150^{\circ}C$
- Dynamic data are estimated
- For storage and case temperature with TIM see document "TP(HALA P8) SEMiX 5p"

Characte	ristics					
Symbol	Conditions		min.	typ.	max.	Unit
IGBT						
t <sub>d(on)</sub>	V <sub>CC</sub> = 300 V	T <sub>j</sub> = 150 °C		220		ns
tr	$I_{\rm C} = 200 \rm{A}$	T <sub>j</sub> = 150 °C		220		ns
Eon	V <sub>GE</sub> = +15/-15 V R <sub>G on</sub> = 17 Ω	T <sub>j</sub> = 150 °C	16.38			mJ
t <sub>d(off)</sub>	$R_{G off} = 17 \Omega$	T <sub>j</sub> = 150 °C	1120			ns
t <sub>f</sub>	$di/dt_{on} = 2038 \text{ A/}\mu\text{s}$	T <sub>j</sub> = 150 °C		103		ns
E <sub>off</sub>	di/dt <sub>off</sub> = 3960 A/μs du/dt = 3052 V/μs	T <sub>j</sub> = 150 °C		16.38		mJ
R <sub>th(j-c)</sub>	per IGBT	<u> </u>			0.23	K/W
R <sub>th(c-s)</sub>	per IGBT (λgrease=0.81 W/mK, thickness 50-100μm)			0.072		K/W
R <sub>th(c-s)</sub>	per IGBT (λ=3.4 W	/mK)		t.b.d.		K/W
Inverse di	iode					
$V_{F} = V_{EC}$	I <sub>F</sub> = 50 A	T <sub>j</sub> = 25 °C		1.37	1.73	V
	V <sub>GE</sub> = 0 V chiplevel	T <sub>j</sub> = 150 °C		1.35	1.72	V
V <sub>F0</sub>	chiplevel	T <sub>j</sub> = 25 °C		1.04	1.24	V
		T <sub>j</sub> = 150 °C		0.85	0.99	V
r <sub>F</sub>	- chiplevel	T <sub>j</sub> = 25 °C		6.7	9.8	mΩ
		T <sub>j</sub> = 150 °C		10	15	mΩ
I <sub>RRM</sub>	I <sub>F</sub> = 50 A	T <sub>j</sub> = 150 °C		-		Α
Q <sub>rr</sub>		T <sub>j</sub> = 150 °C		-		μC
E <sub>rr</sub>	V <sub>CC</sub> = 300 V	T <sub>j</sub> = 150 °C				mJ
R <sub>th(j-c)</sub>	per diode	L			0.81	K/W
R <sub>th(c-s)</sub>	per diode (λgrease=0.81 W/mK, thickness 50-100μm)			0.082		K/W
R <sub>th(c-s)</sub>	per diode (λ=3.4 W/mK)			t.b.d.		K/W
Freewhee	ling diode		•			
$V_{F} = V_{EC}$	I <sub>F</sub> = 200 A	T <sub>j</sub> = 25 °C		1.40	1.76	V
	V <sub>GE</sub> = 0 V chiplevel	T <sub>j</sub> = 150 °C		1.38	1.77	V
V <sub>F0</sub>	chiplevel	T <sub>j</sub> = 25 °C		1.04	1.236	V
		T <sub>j</sub> = 150 °C		0.85	0.99	V
r <sub>F</sub> chiplevel	chiployol	T <sub>j</sub> = 25 °C		1.78	2.6	mΩ
		T <sub>j</sub> = 150 °C		2.7	3.9	mΩ
I <sub>RRM</sub>	$I_{\rm F} = 200  {\rm A}$	T <sub>j</sub> = 150 °C		106.2		Α
Q <sub>rr</sub>	di/dt <sub>off</sub> = 2038 A/µs	T <sub>j</sub> = 150 °C		21		μC
E <sub>rr</sub>	V <sub>CC</sub> = 300 V	T <sub>j</sub> = 150 °C		3.53		mJ
R <sub>th(j-c)</sub>	per diode	I			0.31	K/W
R <sub>th(c-s)</sub>	per diode (λgrease=0.81 W/mK, thickness 50-100μm)			0.084		K/W
R <sub>th(c-s)</sub>	per diode (λ=3.4 W	/mK)		t.b.d.		K/W





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#### **Typical Applications\***

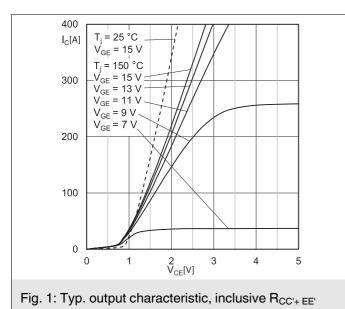
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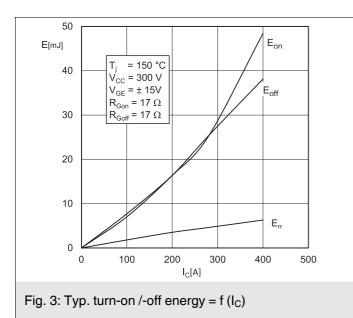
#### Remarks

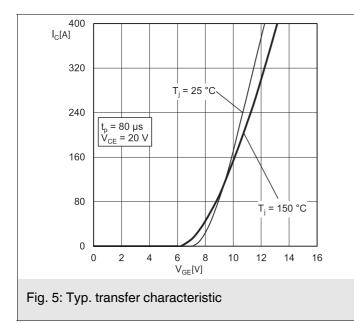
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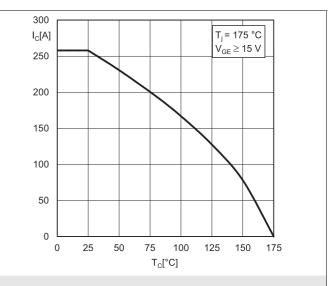
Characte	ristics					
Symbol	Conditions	min.	typ.	max.	Unit	
Module						
L <sub>CE</sub>				30		nH
R <sub>CC'+EE'</sub>	measured per switch	T <sub>C</sub> = 25 °C		0.8		mΩ
		T <sub>C</sub> = 125 °C	1.1		mΩ	
Rth <sub>(c-s)1</sub>	calculated without thermal coupling		0.019			K/W
Rth <sub>(c-s)2</sub>	including thermal coupling, Ts underneath module $(\lambda_{grease}=0.81 \text{ W/} (m^{\star}K))$		t.b.d.			K/W
Rth <sub>(c-s)2</sub>	including thermal coupling, Ts underneath module, pre-applied phase change material			t.b.d.		K/W
Ms	to heat sink (M5)		3		6	Nm
M <sub>t</sub>		to terminals (M6)	3		6	Nm
						Nm
w		-		398		g
Temperat	ure Sensor					•
R <sub>100</sub>	T <sub>c</sub> =100°C (R <sub>25</sub> =5 kΩ)		493 ± 5%			Ω
B <sub>100/125</sub>	R <sub>(T)</sub> =R <sub>100</sub> exp[B <sub>100/125</sub> (1/T-1/T <sub>100</sub> )]; T[K];			3550 ±2%		к

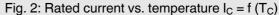
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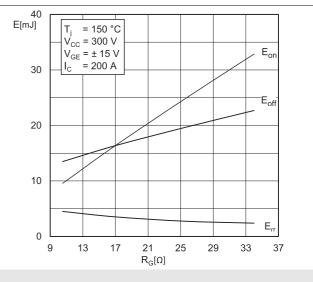


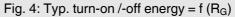












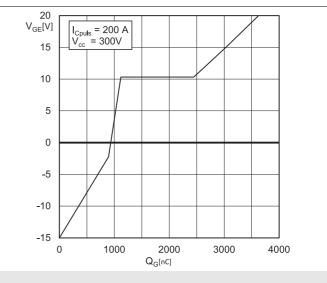
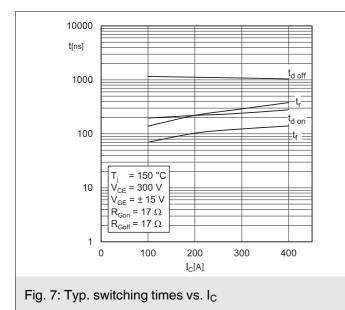
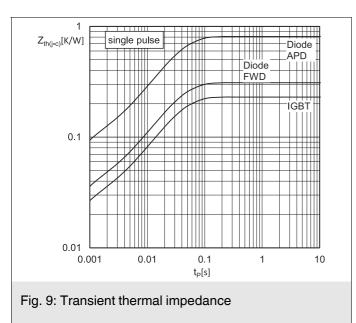
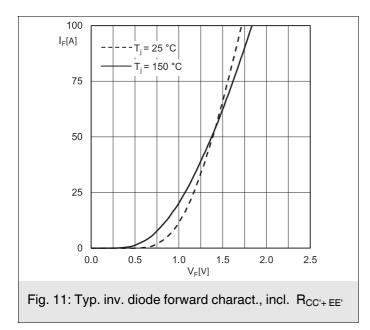


Fig. 6: Typ. gate charge characteristic







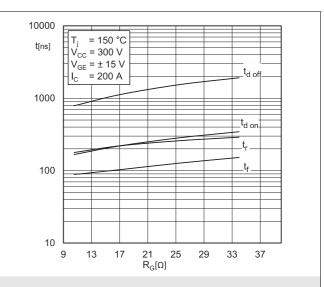
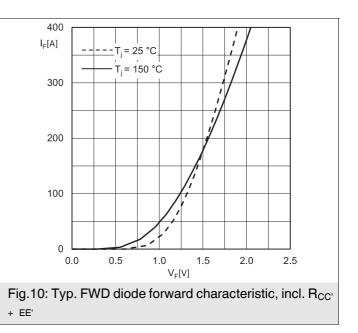
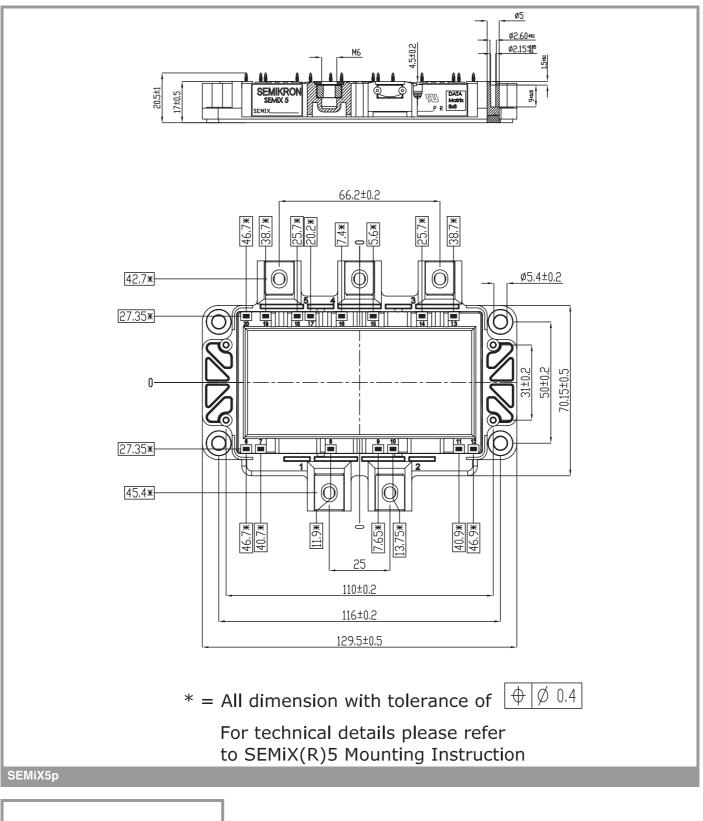
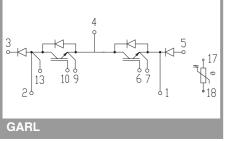


Fig. 8: Typ. switching times vs. gate resistor R<sub>G</sub>







This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

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