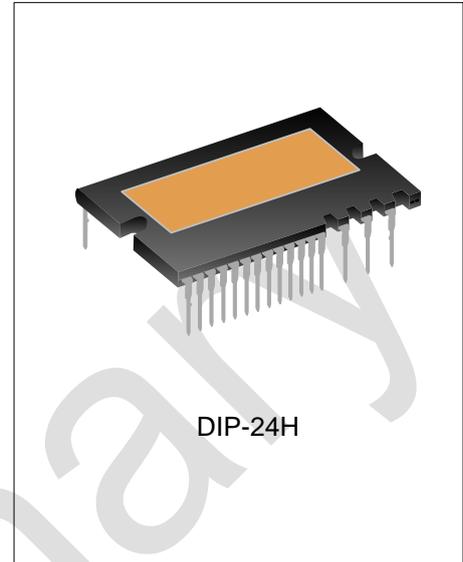


600V/10A 3-PHASE FULL-BRIDGE DRIVER (INTELLIGENT POWER MODULE)

DESCRIPTION

SDM10G60FB is a 3-phase brushless DC motor driver with high integration and high reliability for low power inverter driving such as air conditioner, refrigerator and dishwasher. It has embedded six low-loss IGBTs and three high-speed half-bridge gate drivers with high voltage. The under voltage, short circuit and over temperature protections integrated make the circuit work safely in a wide range. The current of each phase can be detected separately because there is one independent negative DC terminal for each phase.

SDM10G60FB uses high-insulation design, compact package and carries heat easily, which makes it easy to use especially for compact installation applications.



FEATURES

- ◆ Built-in six low-loss 600V/10A IGBT;
- ◆ Built-in high-voltage integrated circuit of gate driver;
- ◆ Built-in under voltage, over temperature and over current protections;
- ◆ Built-in bootstrap diode with current limiting resistor;
- ◆ Compatible with 3.3V, 5V MCU interface, active high;
- ◆ Three independent negative DC terminal for inverter current detection;
- ◆ Alarm signal: for low-side under voltage and short circuit protections;
- ◆ Package in Al₂O₃ DBC design with low thermal resistance;
- ◆ Insulation level: 1500Vrms/min

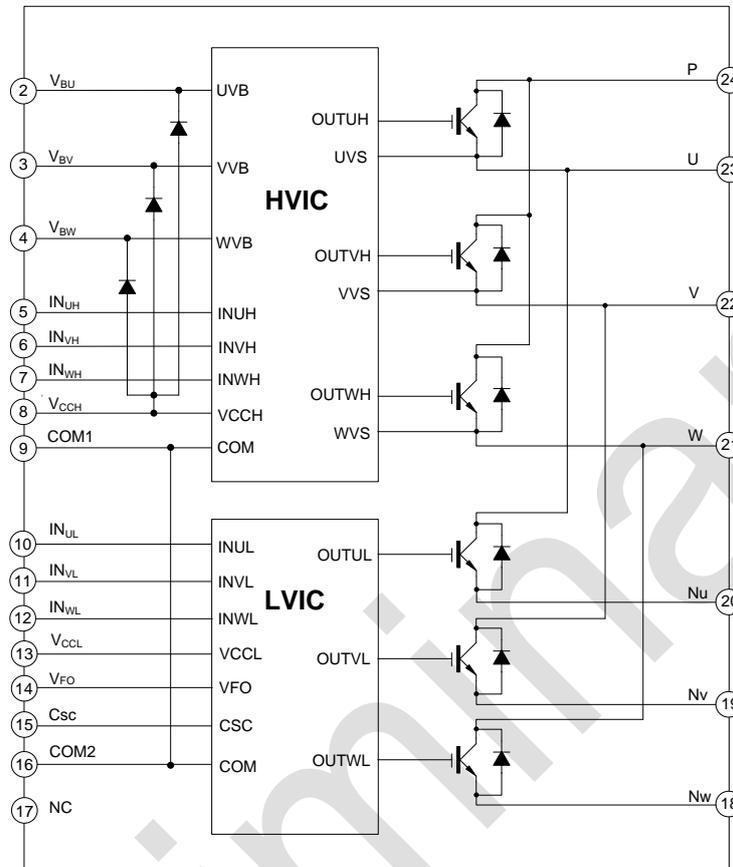
APPLICATIONS

- ◆ Air conditioner compressor
- ◆ Refrigerator compressor
- ◆ Low power inverter

ORDERING INFORMATION

| Part No. | Package | Marking | Material | Packing |
|------------|---------|------------|----------|---------|
| SDM10G60FB | DIP-24H | SDM10G60FB | Pb free | Tube |

BLOCK DIAGRAM



ABSOLUTE MAXIMUM RATING

| Characteristics | Symbol | Rating | Unit |
|---|-----------------|--------------------|------|
| Inverter section | | | |
| Voltage on the DC bus between PN | V_{PN} | 450 | V |
| Surge voltage on the DC bus between PN | $V_{PN(Surge)}$ | 500 | V |
| Voltage between collector and emitter | V_{CES} | 600 | V |
| Continuous current of the single IGBT collector, $T_C=25^\circ\text{C}$ | I_C | 10 | A |
| Peak current of the single IGBT collector, $T_C=25^\circ\text{C}$, Pulse width less than 1ms | I_{CP} | 20 | A |
| Max. power dissipation of the collector of each module, $T_C=25^\circ\text{C}$ | P_C | 25 | W |
| Control section | | | |
| Control supply voltage | V_{CC} | 20 | V |
| High-side control voltage | V_{BS} | 20 | V |
| Input signal voltage | V_{IN} | -0.5~ $V_{CC}+0.5$ | V |
| Fault output supply voltage | V_{FO} | -0.5~ $V_{CC}+0.5$ | V |

| Characteristics | Symbol | Rating | Unit |
|---|-----------------------|---------------------------|------------------|
| Fault output current Sink current at V _{FO} pin | I _{FO} | 1 | mA |
| Input voltage at current detect pin | V _{SC} | -0.5~V _{CC} +0.5 | V |
| Whole system | | | |
| Voltage limit of short circuit protection V _{CC} =V _{BS} =13.5~16.5V, T _J =150°C, single and less than 2μs | V _{PN(PROT)} | 400 | V |
| Operating temperature of module case Limit condition: -40°C≤T _J ≤150°C | T _C | -20~100 | °C |
| Storage temperature range | T _{STG} | -40~125 | °C |
| Junction-to-case thermal resistance of each IGBT | R _{θJCQ} | 4.0 | °C/W |
| Junction-to-case thermal resistance of each FRD | R _{θJCF} | 5.0 | °C/W |
| Insulation voltage 60Hz, Sine, 1 minute Connect the pin to heatsink | V _{ISO} | 1500 | V _{rms} |
| Mounting torque Mounting screws: -M3, 0.62N.m recommended | T | 0.5~0.8 | N.m |

RECOMMENDED OPERATING CONDITIONS

| Characteristics | Symbol | Ratings | | | Unit |
|---|--|---------|------|-----------------|------|
| | | Min. | Typ. | Max. | |
| Voltage on the bus between PN | V _{PN} | - | 300 | 400 | V |
| Control supply voltage | V _{CC} | 13.5 | 15 | 16.5 | V |
| High-side control voltage | V _{BS} | 13.5 | 15 | 16.5 | V |
| Control voltage variation | dV _{CC} /dt dV _{BS} /dt | -1 | - | 1 | V/μs |
| On threshold voltage | V _{IN(ON)} | 3.0 | - | V _{CC} | V |
| Off threshold voltage | V _{IN(OFF)} | 0 | - | 0.6 | V |
| Blanking time for preventing alarm-short V _{CC} =V _{BS} =13.5~16.5V, T _J ≤25°C | T _{dead} | 1.5 | - | - | μs |
| PWM input signal | f _{PWM} | - | - | 20 | KHz |
| COM variation (Between COM-Nu, Nv, Nw) | V _{COM} | -5 | - | 5 | V |

ELECTRICAL CHARACTERISTICS (Unless otherwise specified, Tamb=25°C, VCC=VBS=15V)

Inverter

| Characteristics | | Symbol | Conditions | Min. | Typ. | Max. | Unit |
|--|-----------|---------------|---|------|------|---------|---------|
| Saturation voltage between collector and emitter | | $V_{CE(SAT)}$ | $V_{CC}=V_{BS}=15V, V_{IN}=5V$ $I_C=10A, T_J=25^\circ C$ | - | 1.9 | 2.2 | V |
| FRD forward voltage | | V_F | $V_{IN}=0V, I_F=10A, T_J=25^\circ C$ | - | 1.7 | 2.2 | V |
| Switching times | High side | t_{ON} | $V_{PN}=300V, V_{CC}=V_{BS}=15V,$ $I_C=10A,$ $V_{IN}=0V \leftrightarrow 5V,$ Inductive load Refer to fig. 1 | - | 0.60 | - | μs |
| | | $t_{C(ON)}$ | | - | 0.20 | - | μs |
| | | t_{OFF} | | - | 0.60 | - | μs |
| | | $t_{C(OFF)}$ | | - | 0.15 | - | μs |
| | Low side | t_{ON} | | - | 0.74 | - | μs |
| | | $t_{C(ON)}$ | | - | 0.20 | - | μs |
| | | t_{OFF} | | - | 0.70 | - | μs |
| | | $t_{C(OFF)}$ | | - | 0.15 | - | μs |
| | | t_{rr} | - | 0.06 | - | μs | |
| Leakage current between collector and emitter | | I_{CES} | $V_{CE}=V_{CES}$ | - | - | 1 | mA |

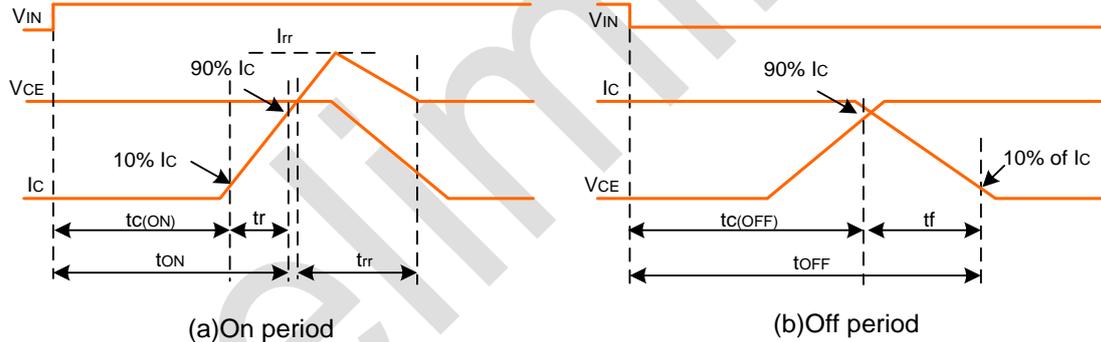


Fig.1 Switching definition

Control section

| Characteristics | | Symbol | Conditions | Min. | Typ. | Max. | Unit |
|----------------------------|------------|--|--|------|------|------|---------|
| V_{CC} Quiescent current | I_{QCCN} | $V_{CC}=15V,$ $V_{IN}=5V$ | $V_{CCH}-COM,$ $V_{CCL}-COM$ | - | - | 2.8 | mA |
| | I_{QCCF} | $V_{CC}=15V,$ $V_{IN}=0V$ | | - | - | 2.8 | mA |
| V_{BS} Quiescent current | I_{QBS} | $V_{BS}=15V,$ $V_{INH}=0V$ | $V_{BU}-V_{SU}, V_{BV}-V_{SV},$ $V_{BW}-V_{SW}$ | - | - | 100 | μA |
| Fault output voltage | V_{FOH} | $V_{SC}=0V, V_{FO}$ pull up 10K Ω resistor to 5V | | 4.9 | - | - | V |
| | V_{FOL} | $V_{SC}=1V, I_{FO}=1mA$ | | - | - | 0.95 | V |

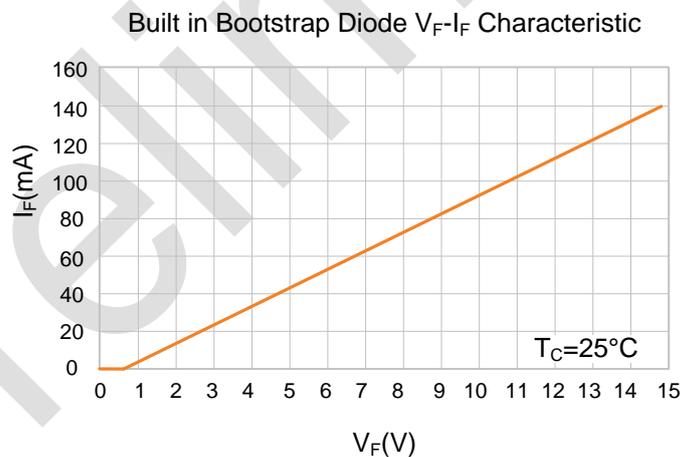
| Characteristics | Symbol | Conditions | Min. | Typ. | Max. | Unit |
|--|----------------------|--------------------------------|-----------------------|------|------|------|
| Fault output pulse width | t _{FO} | (note1) | 20 | - | - | us |
| Trip voltage of short circuit | V _{SC(ref)} | V _{CC} =15V (note2) | 0.43 | 0.48 | 0.53 | V |
| Over-temperature protection | TSD | LVIC temperature | 100 | 120 | 140 | °C |
| Over-temperature protection hysteresis | ΔTSD | LVIC temperature | - | 10 | - | °C |
| Low-side under voltage protection (fig.4) | UV _{CCD} | V _{CC} detect voltage | 10.3 | 11.2 | 12.5 | V |
| | UV _{CCR} | V _{CC} reset voltage | 10.8 | 11.7 | 13.0 | V |
| High-side under voltage protection (fig.5) | UV _{BSD} | V _{BS} detect voltage | 7.0 | 10.0 | 12.0 | V |
| | UV _{BSR} | V _{BS} reset voltage | 7.5 | 10.5 | 12.5 | V |
| On threshold voltage | V _{IH} | Logic High | Between input and COM | 2.1 | 2.6 | V |
| Off threshold voltage | V _{IL} | Logic Low | | 0.8 | 1.3 | V |

Note1: Fault signal FO outputs when SC or UV protection works. And FO pulse width is different for each protection modes. At SC failure, FO pulse width is a fixed width (=min.20us), but at UV failure, FO outputs continuously until recovering from UV state. (But minimum FO pulse width is 20us.)

Note2: Short circuit protection is functioning only at the low-sides.

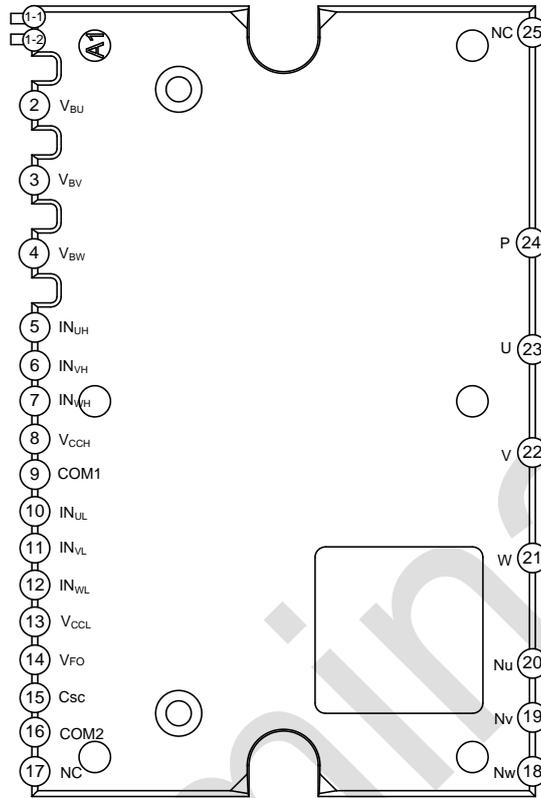
Bootstrap Diode Part(Each Bootstrap diode, Unless Otherwise Specified)

| Characteristics | Symbol | Test Conditions | Min. | Typ. | Max. | Unit |
|-----------------------|-----------------|--|------|------|------|------|
| Forward Voltage | V _F | I _F =0.1A, T _C =25°C | - | 10.7 | - | V |
| Reverse Recovery Time | t _{rr} | I _F =0.1A, T _C =25°C | - | 80 | - | ns |



Note: Resistive characteristic: equivalent resistor: ~100Ω.

PIN CONFIGURATION

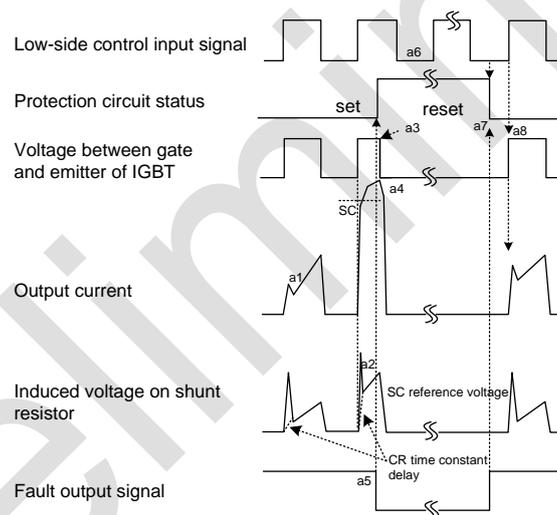


PIN DESCRIPTION

| Pin No. | Pin Name | I/O | Pin Descriptions |
|---------|------------------|-----|--|
| 1-1 | (Com) | NC | Inner used terminal, it has control GND potential, should be left no connection |
| 1-2 | (Vcc) | NC | Inner used terminal, it has control supply potential, should be left no connection |
| 2 | V _{BU} | I/O | Floating supply voltage for U-phase high-side IGBT driving |
| 3 | V _{BV} | I/O | Floating supply voltage for V-phase high-side IGBT driving |
| 4 | V _{BW} | I/O | Floating supply voltage for W-phase high-side IGBT driving |
| 5 | IN _{UH} | I | U-phase high-side signal input |
| 6 | IN _{VH} | I | V-phase high-side signal input |
| 7 | IN _{WH} | I | W-phase high-side signal input |
| 8 | V _{CCH} | I/O | Supply voltage for high-side gate driver |
| 9 | Com1 | I/O | Common ground for the module |
| 10 | IN _{UL} | I | U-phase low-side signal input |
| 11 | IN _{VL} | I | V-phase low-side signal input |
| 12 | IN _{WL} | I | W-phase low-side signal input |
| 13 | V _{CCL} | I/O | Supply voltage for low-side gate driver |
| 14 | V _{FO} | O | Fault output |

| Pin No. | Pin Name | I/O | Pin Descriptions |
|---------|----------------|-----|--|
| 15 | Csc | I/O | Connect to the capacitor for short circuit current detection input and low-pass filter |
| 16 | Com2 | I/O | Common ground for the module |
| 17 | NC | NC | No connection |
| 18 | N _W | I/O | W-phase DC negative terminal |
| 19 | N _V | I/O | V-phase DC negative terminal |
| 20 | N _U | I/O | U-phase DC negative terminal |
| 21 | W | O | W-phase output |
| 22 | V | O | V-phase output |
| 23 | U | O | U-phase output |
| 24 | P | I/O | DC positive terminal |
| 25 | NC | NC | No connection |

CONTROL TIMING SEQUENCE DESCRIPTION



(Including the external shunt resistor and CR connection)

a1: Normal working: IGBT is on and current is delivered to the load.

a2: Short circuit current detect(SC trigger) .

a3: All low-side IGBT gate hard interrupt.

a4: All low-side IGBT is off.

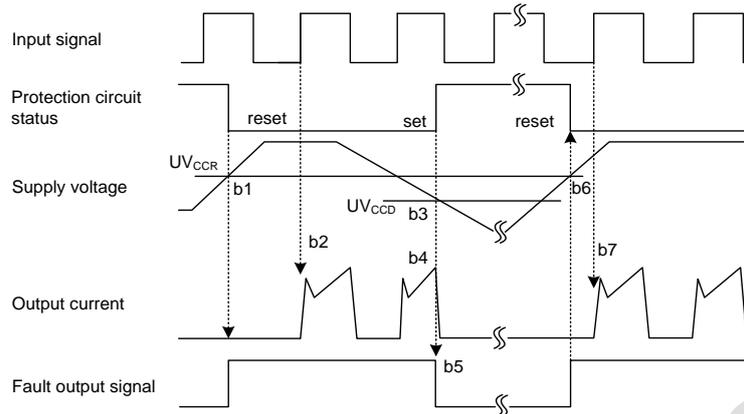
a5: Fault output timer starts working for t_{FO} =minimum 20uS.

a6: Input "L": IGBT is off.

a7: Input "H": IGBT is on, while during the period when fault output is active, IGBT is not conductive.

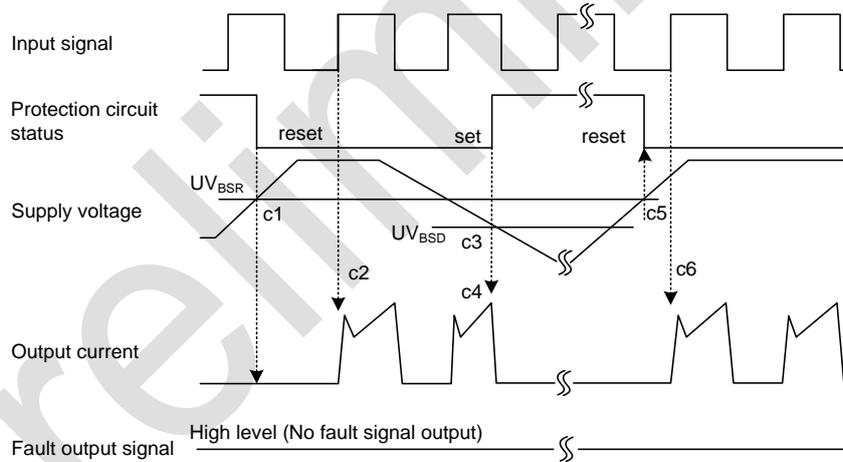
a8: Normal working: IGBT is on and current is delivered to the load.

Fig. 2 Short circuit current protection(only for low-side)



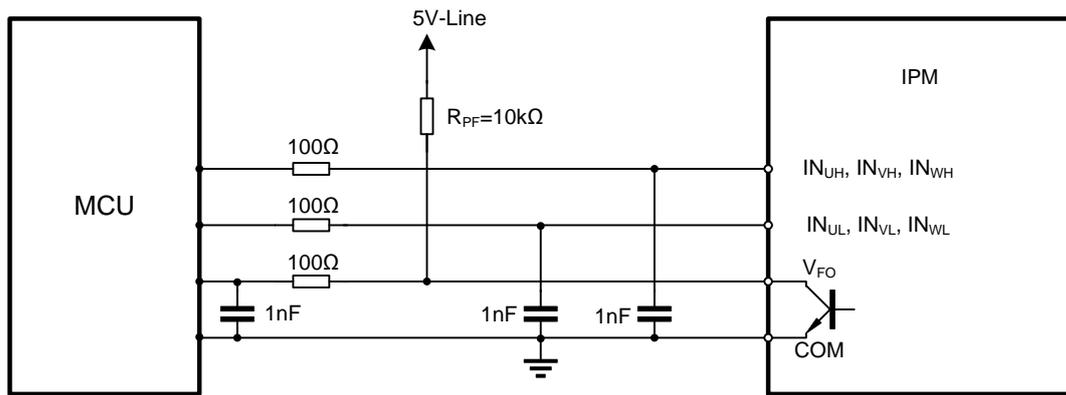
- b1: Supply voltage rises to UV_{CCR} , the circuit begins when next input waveform arrives.
- b2: Normal working: IGBT is on and current is delivered to the load.
- b3: Under voltage detect point (UV_{CCD}).
- b4: All low-side IGBT is off no matter what signal is input.
- b5: Begin to output fault indicating signal for $t_{FO} = \text{minimum } 20\mu\text{s}$.
- b6: Under voltage reset (UV_{CCR}).
- b7: Normal working: IGBT is on and current is delivered to the load.

Fig.3 Under voltage protection(low-side)



- c1: Supply voltage rises to UV_{BSR} , the circuit begins when next input signal arrives.
- c2: Normal working: IGBT is on and current is delivered to the load.
- c3: Under voltage detect (UV_{BSD}).
- c4: IGBT is off no matter what signal is input, but there is no fault signal output.
- c5: Under voltage reset (UV_{BSR}).
- c6: Normal working: IGBT is on and current is delivered to the load.

Fig.4 Under voltage protection(high-side)

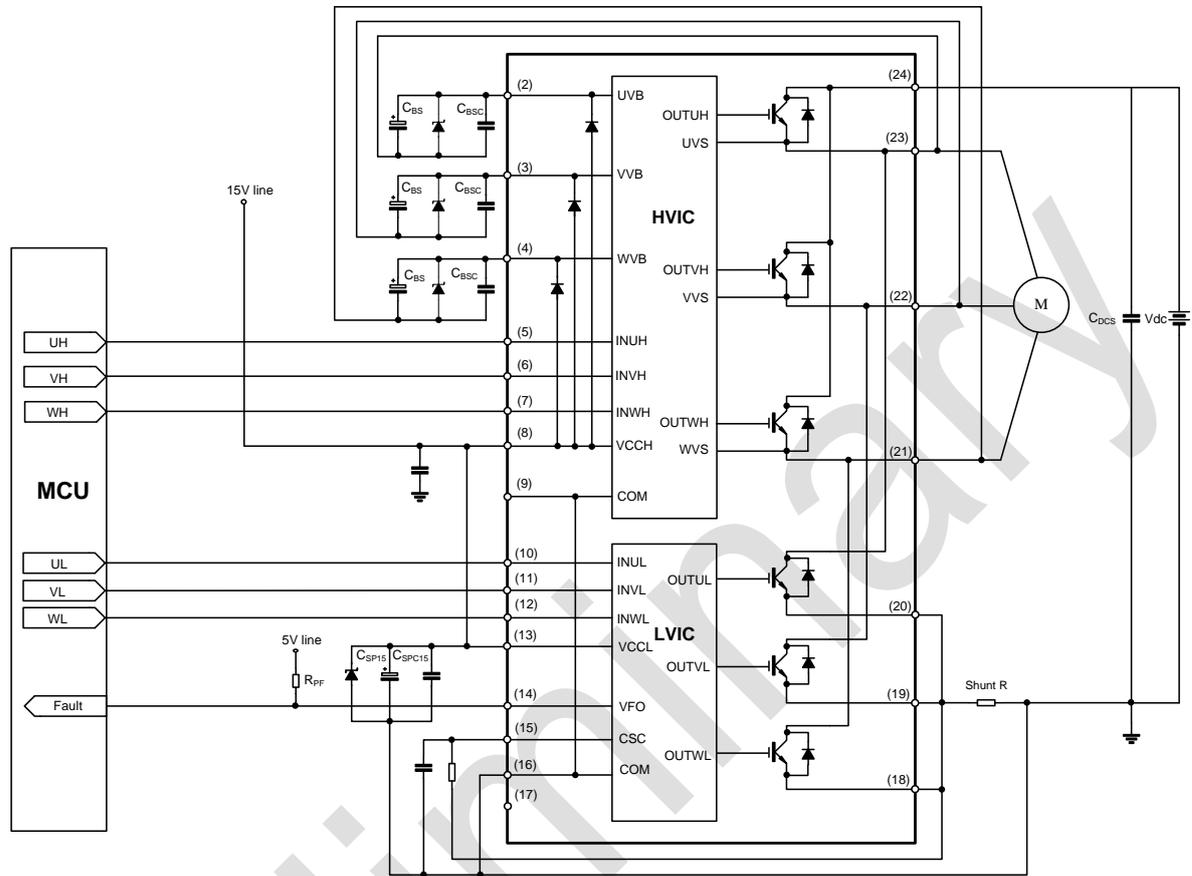


Note:

The RC coupling of each input should change following the PWM control solution and the PCB connection impedance. There is a 5K pull-down resistor integrated in IPM input signal section, so, should pay attention on the voltage drop at input terminal when using an external filter resistor.

Fig. 5 MCU input/output connection circuit recommended

TYPICAL APPLICATION CIRCUIT



Note:

- (1) The routing of each input pin should be as short as possible to avoid the possible error action;
- (2) Input signal is high active and there is a 5KΩ pull-down resistor connected to the ground at input of each channel in the HVIC; In addition, RC filter circuit can be added to the input, which will prevent the surge noise caused by the incorrect input.
- (3) To avoid the surge damage, a flat high-frequency non-inductive capacitor between 0.1μF and 0.22μF should be connected between PN and the routing must be as short as possible;
- (4) The routing between current detect resistor and IPM should be as short as possible to avoid the damage caused by the big surge voltage bringing from the connection inductance.
- (5) A filter capacitor at least 7 times by bootstrap capacitor CBS (CBS is recommended to be more than 1μF) is better to be added at the 15V power supply input;
- (6) Each external capacitor must be connected to the pins of IPM as close as possible;
- (7) V_{FO} output is open, it should be pulled up to a 5V supply with a resistor that make Ifo up to 1mA
- (8) In short circuit protection circuit, please select the time constant of RF and CSC between 1.5~2μs, at the same time, the routing around the RF and CSC should be as short as possible. The wiring of Rf should be near the terminal of shunt resistor.

| | | | |
|------------|---|----------------|---|
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|-------|-----|---------|----------|
| Rev.: | 0.1 | Author: | Chen Yan |
|-------|-----|---------|----------|

Revision History:

1. Preliminary

Preliminary