



PRODUCT SPECIFICATION

Part Number

PG24064A-O Series

CUSTOMER	
CUSTOMER PART NUMBER	
DESCRIPTION	
APPROVED BY	
DATE	

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[illegible]

1. Part number breakdown

P _ _ - _ _ - _ - _ - _
 1 2 3 4 5 6 7 8 9

Replace each Space (_) with the following letters and or numbers

1. P-tec LCD Type	C = Character G = Graphic COG = Chip On Glass	COF = Chip On Flex TAB = Tape Automated Bonding TFT = Thin-film Transistor
2. LCD Model	Example for Character: 2002A = 20 Characters x 2 Lines w/ Pins on Left side and 116mm x 37 x 12.7mm overall size Example for Graphic: 12864B = 128 Dots per row x 64 Dots per Column w/ Pins on lower side and 93mm x 70 x 8.8mm overall size	
3. Fluid Type	T = TN/Grey Y = STN/Yellow Green G = STN/ Grey	B = STN/ Blue F = FSTN/ White N = FSTN/ Black
4. Backlight/polorizer	NF = None/Transflective NM = None/Transmissive NR = None/Reflective EF = EL/Transflective EM = EL/Transmissive	LF = LED/Transflective LM = LED/Transmissive CF = CCFL/Transflective CM = CCFL=Transmissive
5. Backlight Color	(If no backlight provided move on to viewing angle [6.]) B = Blue/Green Y = Yellow G = Green	
6. Viewing Angle	D = 6:00 U = 12:00	R = 3:00 L = 9:00
7. Internal Number	Single Letter for internal purposes	
8. Extended Temperature	This space is blank if operating temperature is standard 0°C to 50°C An X will be visible if the LCD is Extended operating temperature	
9. Customer Specials or List of Value-added items	Usually blank unless customer requests some modifications. Can be several Letters long.	



2. Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.

3. General Specification

Item	Dimension	Unit
Number of Dots	240 x 64	—
Module dimension(None Backlight)	180.0 x 65.0 x 11.0 (MAX)	mm
Module dimension(With Backlight)	180.0 x 65.0 x 16.0 (MAX)	mm
View area	132.2 x 39.2	mm
Active area	127.16 x 33.88	mm
Dot size	0.49 x 0.49	mm
Dot pitch	0.53x 0.53	mm
LCD type	STN	
Duty	1/64	
View direction	6 o'clock or 12 o'clock	
Backlight Type	None, YELLOW-GREEN backlight, WHITE backlight	

4. Absolute Maximum Ratings

Item		Symbol	Min	Max	Unit
Input Voltage		V_I	-0.3	$V_{DD}+0.3$	V
Supply Voltage For Logic		$V_{DD}-V_{SS}$	-0.3	7.0	V
Supply Voltage For LCD		$V_{DD}-V_0$	0	16	V
Standard Temperature LCM	Operating Temp.	Top	0	50	°C
	Storage Temp.	Tstr	-10	60	°C
Wide Temperature LCM	Operating Temp.	Top	-20	70	°C
	Storage Temp.	Tstr	-30	80	°C

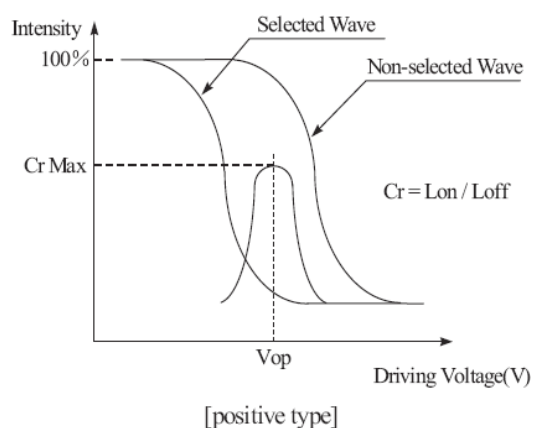
5. Electrical Characteristics

Item	Symbol	Condition	Min	Typ	Max	Unit
Supply Voltage For Logic	$V_{DD}-V_{SS}$	—	4.5	5.0	5.5	V
Supply Voltage For LCD	$V_{DD}-V_0$	Ta=25°C	12.0	12.5	13.2	V
Input High Volt.	V_{IH}	—	0.7 V_{DD}	—	V_{DD}	V
Input Low Volt.	V_{IL}	—	V_{SS}	—	0.3 V_{DD}	V
Supply Current	I_{DD}	$V_{DD}=5V$	9.0	9.9	12.0	mA
Supply Voltage of Yellow-green backlight	V_{LED}	Forward current =630 mA Number of LED die 2x63= 126	3.8	4.2	4.3	V
Supply Voltage of White backlight	V_{LED}	Forward current =60 mA Number of LED die 4	2.8	3.1	3.3	V

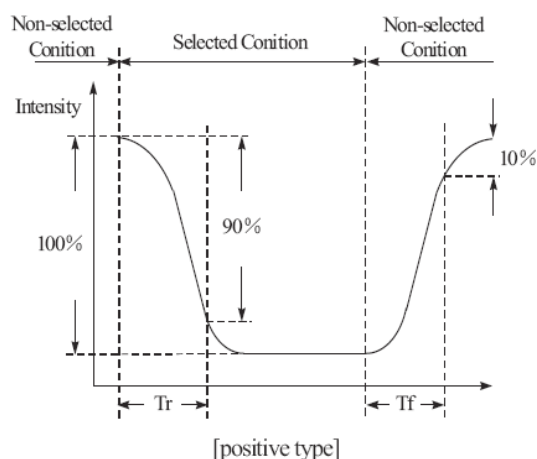
6. Optical Characteristics

Item	Symbol	Condition	Min	Typ	Max	Unit
View Angle	(V) θ	$CR \geq 2$	-20	—	35	deg
	(H) ϕ	$CR \geq 2$	-30	—	30	deg
Contrast Ratio	CR	—	—	3	—	—
Response Time	T rise	—	—	—	250	ms
	T fall	—	—	—	250	ms

Definition of Operation Voltage (Vop)



Definition of Response Time (Tr, Tf)



Conditions :

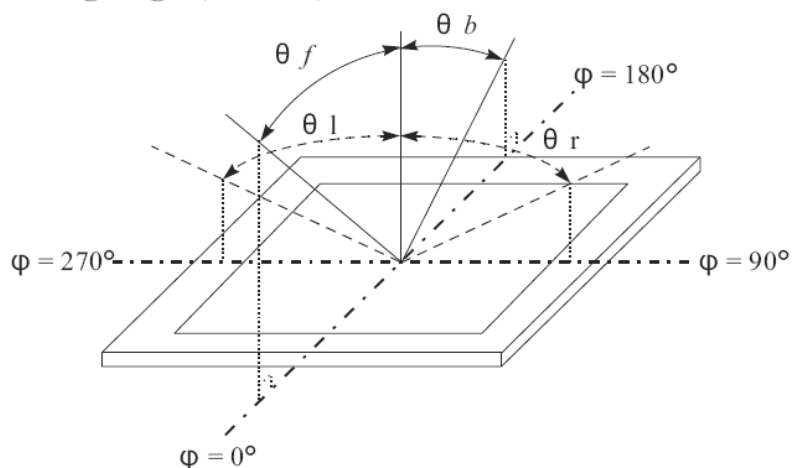
Operating Voltage : Vop

Viewing Angle(θ , ϕ) : 0° , 0°

Frame Frequency : 64 HZ

Driving Waveform : 1/N duty, 1/a bias

Definition of viewing angle($CR \geq 2$)

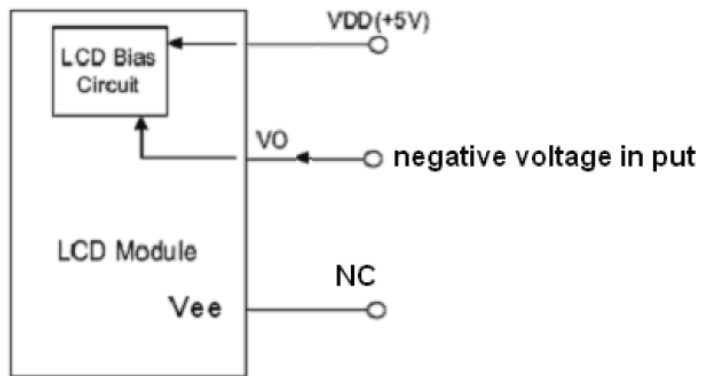


7. Interface Pin Function

Pin No.	Symbol	Level	Description
1	V _{SS}	0V	Ground
2	V _{DD}	5.0V	Supply Voltage for logic
3	V ₀		Supply voltage for LCD
4	RS	H/L	Command/Data select
5	RW	H/L	Data Read/Write
6	E	H/L	Chip Enable
7	DB0	H/L	Data bit 0
8	DB1	H/L	Data bit 1
9	DB2	H/L	Data bit 2
10	DB3	H/L	Data bit 3
11	DB4	H/L	Data bit 4
12	DB5	H/L	Data bit 5
13	DB6	H/L	Data bit 6
14	DB7	H/L	Data bit 7
15	/CS	H/L	Chip enable for T6963C
16	/RST	H/L	Reset signal
17	V _{ee}		Negative Voltage Output/input
18	NC		NC
19	LED(+)		Anode of LED Backlight
20	LED(-)		Cathode of LED Backlight

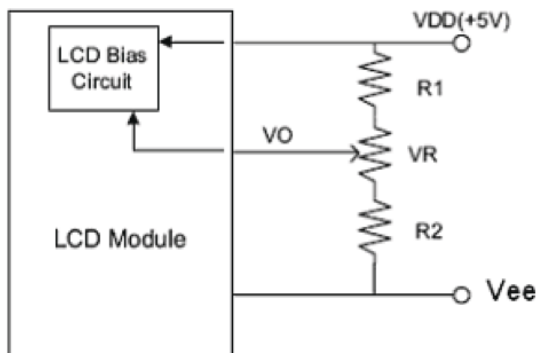
8. POWER SUPPLY

Without Negative Power on PCB



without DC-DC converter

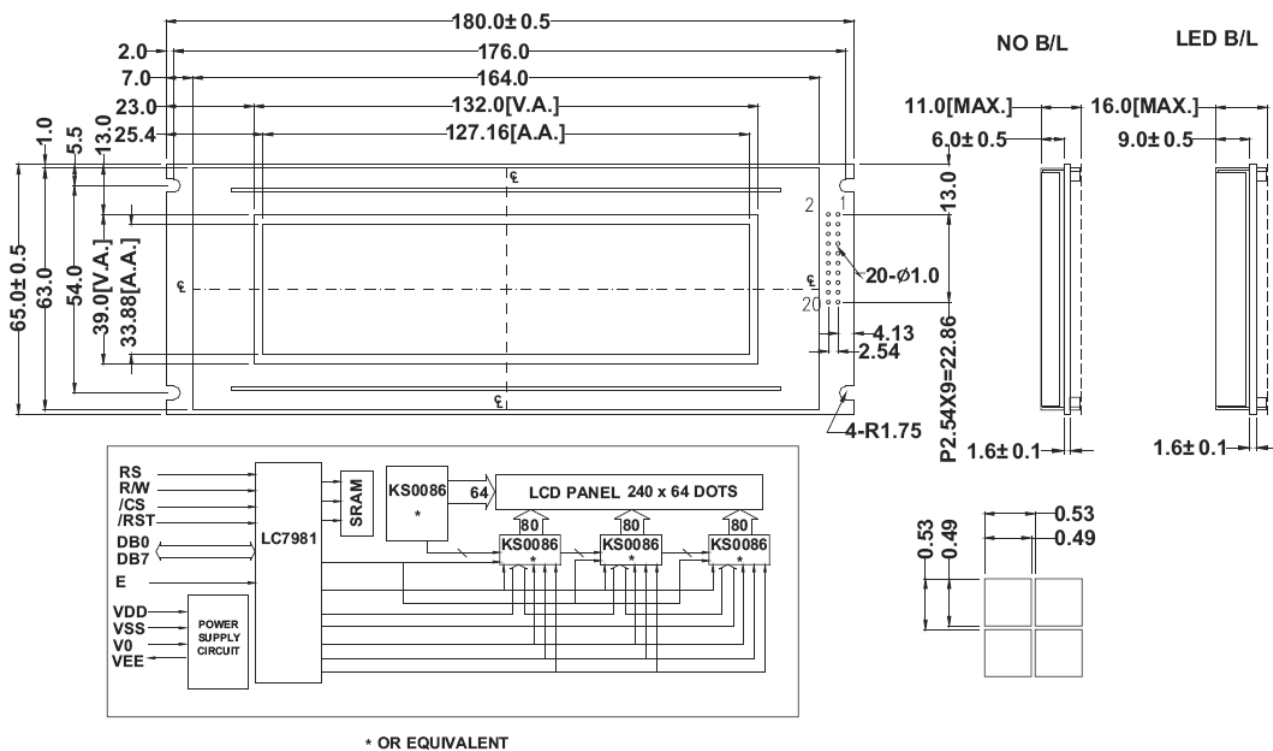
With Negative Power on PCB



with DC-DC converter

VR:10K-20K

9. Contour Drawing & Block Diagram

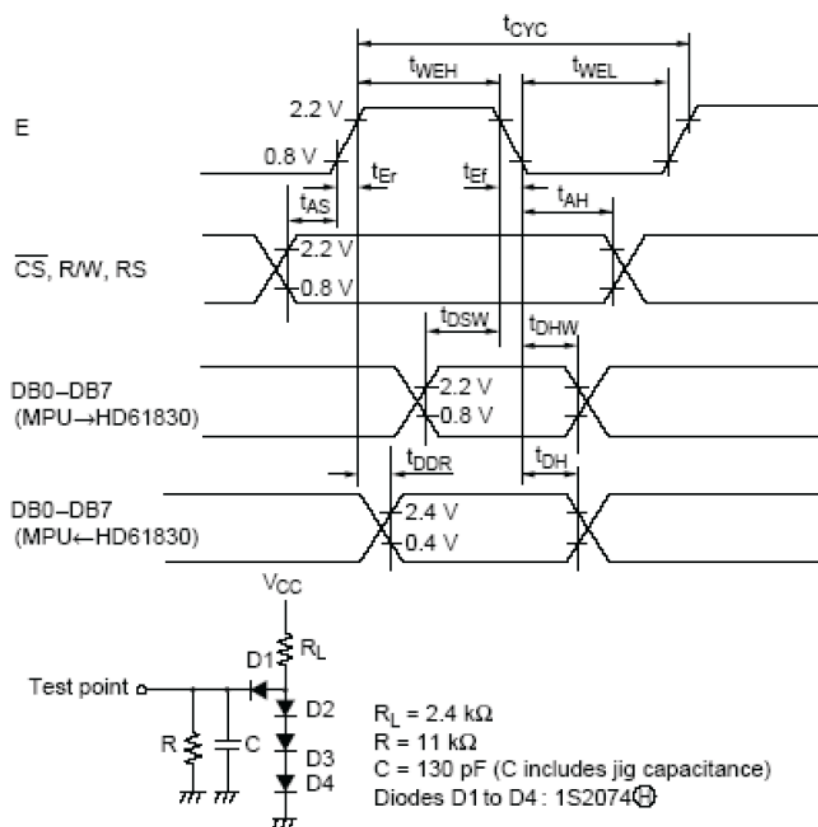


10. Timing Characteristics (equivalent to HD61830)

HD61830 MPU Interface ($V_{CC} = 5\text{ V} \pm 10\%$, $GND = 0\text{ V}$, $T_a = -20\text{ to }+75^\circ\text{C}$)

Item		Symbol	Min	Typ	Max	Unit
Enable cycle time		t_{CYC}	1.0	—	—	μs
Enable pulse width	High level	t_{WEH}	0.45	—	—	μs
	Low level	t_{WEL}	0.45	—	—	μs
Enable rise time		t_{Er}	—	—	25	ns
Enable fall time		t_{Ef}	—	—	25	ns
Setup time		t_{AS}	140	—	—	ns
Data setup time		t_{DSW}	225	—	—	ns
Data delay time		t_{DDR}	—	—	225	ns *
Data hold time		t_{DHW}	10	—	—	ns
Address hold time		t_{AH}	10	—	—	ns
Output data hold time		t_{DH}	20	—	—	ns

Note: * The following load circuit is connected for specification:





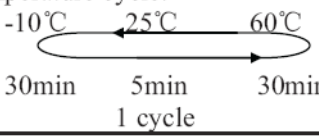
11.Quality Assurance

Screen Cosmetic Criteria

Item	Defect	Judgment Criterion	Partition																				
1	Spots	A)Clear <table><tr><td><u>Size: d mm</u></td><td><u>Acceptable Qty in active area</u></td></tr><tr><td>$d \leq 0.1$</td><td>Disregard</td></tr><tr><td>$0.1 < d \leq 0.2$</td><td>6</td></tr><tr><td>$0.2 < d \leq 0.3$</td><td>2</td></tr><tr><td>$0.3 < d$</td><td>0</td></tr></table> Note: Including pin holes and defective dots which must be within one pixel size. B)Unclear <table><tr><td><u>Size: d mm</u></td><td><u>Acceptable Qty in active area</u></td></tr><tr><td>$d \leq 0.2$</td><td>Disregard</td></tr><tr><td>$0.2 < d \leq 0.5$</td><td>6</td></tr><tr><td>$0.5 < d \leq 0.7$</td><td>2</td></tr><tr><td>$0.7 < d$</td><td>0</td></tr></table>	<u>Size: d mm</u>	<u>Acceptable Qty in active area</u>	$d \leq 0.1$	Disregard	$0.1 < d \leq 0.2$	6	$0.2 < d \leq 0.3$	2	$0.3 < d$	0	<u>Size: d mm</u>	<u>Acceptable Qty in active area</u>	$d \leq 0.2$	Disregard	$0.2 < d \leq 0.5$	6	$0.5 < d \leq 0.7$	2	$0.7 < d$	0	Minor
<u>Size: d mm</u>	<u>Acceptable Qty in active area</u>																						
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$0.5 < d \leq 0.7$	2																						
$0.7 < d$	0																						
2	Bubbles in Polarizer	<table><tr><td><u>Size: d mm</u></td><td><u>Acceptable Qty in active area</u></td></tr><tr><td>$d \leq 0.3$</td><td>Disregard</td></tr><tr><td>$0.3 < d \leq 1.0$</td><td>3</td></tr><tr><td>$1.0 < d \leq 1.5$</td><td>1</td></tr><tr><td>$1.5 < d$</td><td>0</td></tr></table>	<u>Size: d mm</u>	<u>Acceptable Qty in active area</u>	$d \leq 0.3$	Disregard	$0.3 < d \leq 1.0$	3	$1.0 < d \leq 1.5$	1	$1.5 < d$	0	Minor										
<u>Size: d mm</u>	<u>Acceptable Qty in active area</u>																						
$d \leq 0.3$	Disregard																						
$0.3 < d \leq 1.0$	3																						
$1.0 < d \leq 1.5$	1																						
$1.5 < d$	0																						
3	Scratch	In accordance with spots cosmetic criteria. When the light reflects on the panel surface, the scratches are not to be remarkable.	Minor																				
4	Allowable Density	Above defects should be separated more than 30mm each other.	Minor																				
5	Coloration	Not to be noticeable coloration in the viewing area of the LCD panels. Back-light type should be judged with back-light on state only.	Minor																				

12. Reliability

Content of Reliability Test

Environmental Test			
Test Item	Content of Test	Test Condition	Applicable Standard
High Temperature storage	Endurance test applying the high storage temperature for a long time.	60℃ 96hrs	—
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-10℃ 96hrs	—
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	50℃ 96hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	0℃ 96hrs	—
High Temperature/Humidity Storage	Endurance test applying the high temperature and high humidity storage for a long time.	60℃, 90%RH 96hrs	—
High Temperature/Humidity Operation	Endurance test applying the electric stress (Voltage & Current) and temperature / humidity stress to the element for a long time.	50℃, 90%RH 96hrs	—
Temperature Cycle	Endurance test applying the low and high temperature cycle. 	-10℃/60℃ 10 cycles	—
Mechanical Test			
Vibration test	Endurance test applying the vibration during transportation and using.	10~22Hz→1.5mmp-p 22~500Hz→1.5G Total 0.5hrs	—
Shock test	Constructional and mechanical endurance test applying the shock during transportation.	50G Half sign wave 11 msdc 3 times of each direction	—

***Supply voltage for logic system=5V. Supply voltage for LCD system =Operating voltage at 25℃