## **EEPROM Serial 1/2/4-Kb SPI** Low Voltage Automotive Grade 1

### Description

NV25010LV, NV25020LV and NV25040LV are EEPROM Serial 1/2/4-Kb SPI Low Voltage Automotive Grade 1 devices internally organized as 128x8, 256x8 and 512x8 bits. They feature a 16-byte page write buffer and support the Serial Peripheral Interface (SPI) protocol. The devices are enabled through a Chip Select ( $\overline{CS}$ ) input. In addition, the required bus signals are clock input (SCK), data input (SI) and data output (SO) lines. The HOLD input may be used to pause any serial communication with the NV250x0 device. The device features software and hardware write protection, including partial as well as full array protection. Byte Level On-Chip ECC (Error Correction Code) makes the device suitable for high reliability applications. The device offers an additional Identification Page which can be permanently write protected.

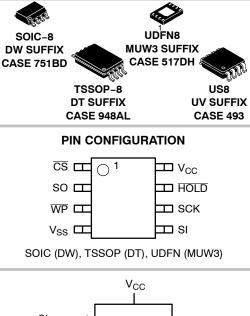
#### Features

- Automotive AEC-Q100 Grade 1 (-40°C to +125°C) Qualified
- 1.7 V to 5.5 V Supply Voltage Range
- 20 / 10 MHz SPI Compatible
- SPI Modes (0,0) & (1,1)
- 16-byte Page Write Buffer
- Self-timed Write Cycle
- Hardware and Software Protection
- Additional Identification Page with Permanent Write Protection
- NV Prefix for Automotive and Other Applications Requiring Site and Change Control
- Block Write Protection
  - Protect 1/4, 1/2 or Entire EEPROM Array
- Low Power CMOS Technology
- Program/Erase Cycles:
  - 4,000,000 at 25°C
  - 1,200,000 at +85°C
  - 600,000 at +125°C
- 200 Year Data Retention
- SOIC, TSSOP, US 8–lead & Wettable Flank UDFN 8–pad Packages
- This Device is Pb–Free, Halogen Free/BFR Free, and RoHS Compliant



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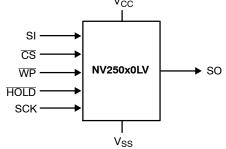


Figure 1. Functional Symbol

#### **PIN FUNCTION**

Pin Name	Function
CS	Chip Select
SO	Serial Data Output
WP	Write Protect
V <sub>SS</sub>	Ground
SI	Serial Data Input
SCK	Serial Clock
HOLD	Hold Transmission Input
V <sub>CC</sub>	Power Supply

#### **ORDERING INFORMATION**

See detailed ordering and shipping information on page 11 of this data sheet.

#### Table 1. ABSOLUTE MAXIMUM RATINGS

Parameters	Ratings	Unit
Operating Temperature	–45 to +150	°C
Storage Temperature	–65 to +150	°C
Voltage on any Pin with Respect to Ground (Note 1)	–0.5 to +6.5	V

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

1. The DC input voltage on any pin should not be lower than -0.5 V or higher than V<sub>CC</sub> + 0.5 V. During transitions, the voltage on any pin may undershoot to no less than -1.5 V or overshoot to no more than V<sub>CC</sub> + 1.5 V, for periods of less than 20 ns.

#### Table 2. RELIABILITY CHARACTERISTICS (Note 2)

Symbol	Parameter	Test Condition	Мах	Unit
NEND	Endurance	$T_A \le 25^{\circ}C, \ 1.7 \ V < V_{CC} < 5.5 \ V$	4,000,000	Write Cycles
		$T_A = 85^{\circ}C, \ 1.7 \ V < V_{CC} < 5.5 \ V$	1,200,000	(Note 3)
		$T_A = 125^{\circ}C, 1.7 \text{ V} < V_{CC} < 5.5 \text{ V}$	600,000	
TDR	Data Retention	$T_A = 25^{\circ}C$	200	Year

2. Determined through qualification/characterization.

3. A Write Cycle refers to writing a Byte, a Page, the Status Register or the Identification Page.

#### Table 3. DC OPERATING CHARACTERISTICS

(V\_{CC} = 1.7 V to 5.5 V, T\_A = -40°C to +125°C, unless otherwise specified.)

Symbol	Parameter	Test Cor	nditions	Min	Max	Unit
I <sub>CCR</sub>	Supply Current	Read, SO open	V <sub>CC</sub> = 1.7 V, f <sub>SCK</sub> = 5 MHz		1.5	mA
	(Read Mode)		V <sub>CC</sub> = 2.5 V, f <sub>SCK</sub> = 10 MHz		2	mA
			V <sub>CC</sub> = 5.5 V, f <sub>SCK</sub> = 20 MHz		3	mA
ICCW	Supply Current (Write Mode)	Write, CS = V <sub>CC</sub>	1.7 V < V <sub>CC</sub> < 5.5 V		2	mA
I <sub>SB1</sub>	Standby Current				3	μA
I <sub>SB2</sub>	Standby Current	$V_{IN} = GND \text{ or } V_{CC},$ CS = $V_{CC}, WP = GND,$ HOLD = GND, $V_{CC} = 5.5 \text{ V}$			5	μA
١L	Input Leakage Current	V <sub>IN</sub> = GND or V <sub>CC</sub>		-2	2	μA
I <sub>LO</sub>	Output Leakage Current	$CS = V_{CC}, V_{OUT} = GND \text{ or } V_{CC}$		-2	2	μA
V <sub>IL1</sub>	Input Low Voltage	$V_{CC} \ge 2.5 V$		-0.5	0.3 V <sub>CC</sub>	V
V <sub>IH1</sub>	Input High Voltage	V <sub>CC</sub> ≥	2.5 V	0.7 V <sub>CC</sub>	V <sub>CC</sub> + 0.5	V
V <sub>IL2</sub>	Input Low Voltage	V <sub>CC</sub> <	2.5 V	-0.5	0.2 V <sub>CC</sub>	V
V <sub>IH2</sub>	Input High Voltage	V <sub>CC</sub> <	2.5 V	0.8 V <sub>CC</sub>	V <sub>CC</sub> + 0.5	V
V <sub>OL1</sub>	Output Low Voltage	$V_{CC} \ge 2.5 \text{ V}, \text{ I}$	<sub>OL</sub> = 3.0 mA		0.4	V
V <sub>OH1</sub>	Output High Voltage	$V_{CC} \ge 2.5 \text{ V}, \text{ I}_{OH} = -1.6 \text{ mA}$		V <sub>CC</sub> -0.8 V		V
V <sub>OL2</sub>	Output Low Voltage	$V_{CC}$ < 2.5 V, I <sub>OL</sub> = 150 $\mu$ A			0.2	V
V <sub>OH2</sub>	Output High Voltage	V <sub>CC</sub> < 2.5 V, I <sub>0</sub>	<sub>DH</sub> = -100 μA	V <sub>CC</sub> -0.2 V		V
V <sub>PORth</sub>	Internal Power–On Reset Threshold			0.6	1.5	V

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

#### Table 4. PIN CAPACITANCE ( $T_A = 25^{\circ}C$ , f = 1.0 MHz, $V_{CC} = +5.0$ V) (Note 4)

Symbol	Test	Conditions	Min	Тур	Max	Unit
C <sub>OUT</sub>	Output Capacitance (SO)	V <sub>OUT</sub> = 0 V			8	pF
C <sub>IN</sub>	Input Capacitance (CS, SCK, SI, WP, HOLD)	V <sub>IN</sub> = 0 V			8	pF

4. Determined through qualification/characterization.

#### Table 5. AC CHARACTERISTICS (Note 5)

		V <sub>CC</sub> ≤	≤ 2.5 V	V <sub>CC</sub> = 2.5	V <sub>CC</sub> = 2.5 V to 4.5 V		V to 5.5 V	
Symbol	Parameter	Min	Max	Min	Max	Min	Max	Unit
f <sub>SCK</sub>	Clock Frequency	DC	5	DC	10	DC	20	MHz
t <sub>SU</sub>	Data Setup Time	20		10		5		ns
t <sub>H</sub>	Data Hold Time	20		10		5		ns
t <sub>WH</sub>	SCK High Time	75		40		20		ns
t <sub>WL</sub>	SCK Low Time	75		40		20		ns
t <sub>LZ</sub>	HOLD to Output Low Z		50		25		25	ns
t <sub>RI</sub> (Note 6)	Input Rise Time		2		2		2	μs
t <sub>FI</sub> (Note 6)	Input Fall Time		2		2		2	μs
t <sub>HD</sub>	HOLD Setup Time	0		0		0		ns
t <sub>CD</sub>	HOLD Hold Time	10		10		5		ns
t <sub>V</sub>	Output Valid from Clock Low		75		40		20	ns
t <sub>HO</sub>	Output Hold Time	0		0		0		ns
t <sub>DIS</sub>	Output Disable Time		50		20		20	ns
t <sub>HZ</sub>	HOLD to Output High Z		100		25		25	ns
t <sub>CS</sub>	CS High Time	80		40		20		ns
t <sub>CSS</sub>	CS Setup Time	60		30		15		ns
t <sub>CSH</sub>	CS Hold Time	60		30		15		ns
t <sub>CNS</sub>	CS Inactive Setup Time	60		30		15		
t <sub>CNH</sub>	CS Inactive Hold Time	60		30		15		
t <sub>WC</sub> (Note 7)	Write Cycle Time		4		4		4	ms

5. AC Test Conditions:

5. AC test conditions: Input Pulse Voltages: 0.3 V<sub>CC</sub> to 0.7 V<sub>CC</sub> at V<sub>CC</sub> > 2.5 V, 0.2 V<sub>CC</sub> to 0.8 V<sub>CC</sub> at V<sub>CC</sub> < 2.5 V Input rise and fall times: ≤ 10 ns Input and output reference voltages: 0.5 V<sub>CC</sub> Output load: current source I<sub>OL max</sub>/I<sub>OH max</sub>; C<sub>L</sub> = 30 pF
6. This parameter is tested initially and after a design or process change that affects the parameter.
7. t<sub>WC</sub> is the time from the rising edge of CS after a valid write sequence to the end of the internal write cycle.

#### Table 6. POWER-UP TIMING (Notes 6, 8)

Symbol	Parameter	Мах	Unit
t <sub>PUR</sub>	Power-up to Read Operation	0.35	ms
t <sub>PUW</sub>	Power-up to Write Operation	0.35	ms

8.  $t_{PUR}$  and  $t_{PUW}$  are the delays required from the time  $V_{CC}$  is stable until the specified operation can be initiated.

#### **Pin Description**

**SI:** The serial data input pin accepts op-codes, addresses and data. In SPI modes (0,0) and (1,1) input data is latched on the rising edge of the SCK clock input.

**SO:** The serial data output pin is used to transfer data out of the device. In SPI modes (0,0) and (1,1) data is shifted out on the falling edge of the SCK clock.

**SCK:** The serial clock input pin accepts the clock provided by the host and used for synchronizing communication between host and NV250x0.

**CS:** The chip select input pin is used to enable/disable the NV250x0. When  $\overline{CS}$  is high, the SO output is tri–stated (high impedance) and the device is in Standby Mode (unless an internal write operation is in progress). *Every communication session between host and NV250x0 must be preceded by a high to low transition and concluded with a low to high transition of the*  $\overline{CS}$  input.

**WP:** The write protect input pin will allow all write operations to the device when held high. When  $\overline{WP}$  pin is tied low all write operations are inhibited.

**HOLD:** The HOLD input pin is used to pause transmission between host and NV250x0, without having to retransmit the entire sequence at a later time. To pause, HOLD must be taken low and to resume it must be taken back high, with the SCK input low during both transitions. When not used for pausing, the HOLD input should be tied to  $V_{CC}$ , either directly or through a resistor.

#### **Functional Description**

The NV250x0 device supports the Serial Peripheral Interface (SPI) bus protocol, modes (0,0) and (1,1). The device contains an 8-bit instruction register. The instruction set and associated op-codes are listed in Table 7.

Reading data stored in the NV250x0 is accomplished by simply providing the READ command and an address. Writing to the NV250x0, in addition to a WRITE command, address and data, also requires enabling the device for writing by first setting certain bits in a Status Register, as will be explained later.

After a high to low transition on the  $\overline{CS}$  input pin, the NV250x0 will accept any one of the six instruction op-codes listed in Table 7 and will ignore all other possible 8-bit combinations. The communication protocol follows the timing from Figure 2.

The NV250x0 features an additional Identification Page (16 bytes) which can be accessed for Read and Write operations when the IPL bit from the Status Register is set to "0". The user can also choose to make the Identification Page permanent write protected.

Instruction	Op-code	Operation				
WREN	0000 0110	Enable Write Operations				
WRDI	0000 0100	Disable Write Operations				
RDSR	0000 0101	Read Status Register				
WRSR	0000 0001	Write Status Register				
READ	0000 0011	Read Data from Memory				
WRITE	0000 0010	Write Data to Memory				

**Table 7. INSTRUCTION SET** 

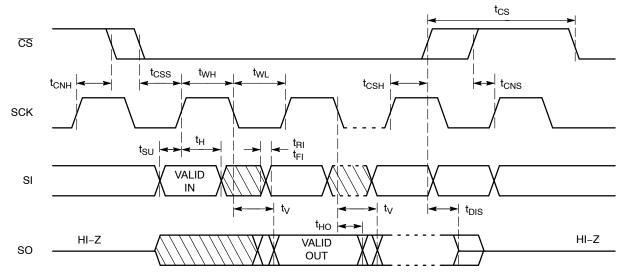


Figure 2. Synchronous Data Timing

#### **Status Register**

The Status Register, as shown in Table 8, contains a number of status and control bits.

The  $\overline{\text{RDY}}$  (Ready) bit indicates whether the device is busy with a write operation. This bit is automatically set to 1 during an internal write cycle, and reset to 0 when the device is ready to accept commands. For the host, this bit is read only.

The WEL (Write Enable Latch) bit is set/reset by the WREN/WRDI commands. When set to 1, the device is in a Write Enable state and when set to 0, the device is in a Write Disable state.

The BP0 and BP1 (Block Protect) bits determine which blocks are currently write protected. They are set by the user with the WRSR command and are non-volatile. The user is allowed to protect a quarter, one half or the entire memory, by setting these bits according to Table 9. The protected blocks then become read-only. The IPL (Identification Page Latch) bit determines whether the additional Identification Page (IPL = 0) or main memory array (IPL = 1) can be accessed both for Read and Write operations. The IPL bit is set by the user with the WRSR command and is volatile. The IPL bit is automatically set to 1 after read/write operations. The LIP (Lock Identification Page) bit is set by the user with the WRSR command and is non-volatile. When set to 0, the Identification Page is permanently write protected (locked in Read-only mode).

Note: The IPL and LIP bits cannot be set to 0 using the same WRSR instruction. If the user attempts to set ("0") both the IPL and LIP bit in the same time, these bits cannot be written and therefore they will remain unchanged.

#### **Table 8. STATUS REGISTER**

7	6	5	4	3	2	1	0
1	IPL	1	LIP	BP1	BP0	WEL	RDY

#### **Table 9. BLOCK PROTECTION BITS**

Status R	egister Bits		
BP1	BP0	Array Address Protected	Protection
0	0	None	No Protection
0	1	NV25010LV: 060-07F, NV25020LV: 0C0-0FF, NV25040LV: 180-1FF	Quarter Array Protection
1	0	NV25010LV: 040-07F, NV25020LV: 080-0FF, NV25040LV: 100-1FF	Half Array Protection
1	1	NV25010LV: 000–07F, NV25020LV: 000–0FF, NV25040LV: 000–1FF	Full Array Protection

#### Table 10. WRITE PROTECT CONDITIONS

WP	WEL	Protected Blocks	Unprotected Blocks	Status Register
Low	Х	Protected	Protected	Protected
High	0	Protected	Protected	Protected
High	1	Protected	Writable	Writable

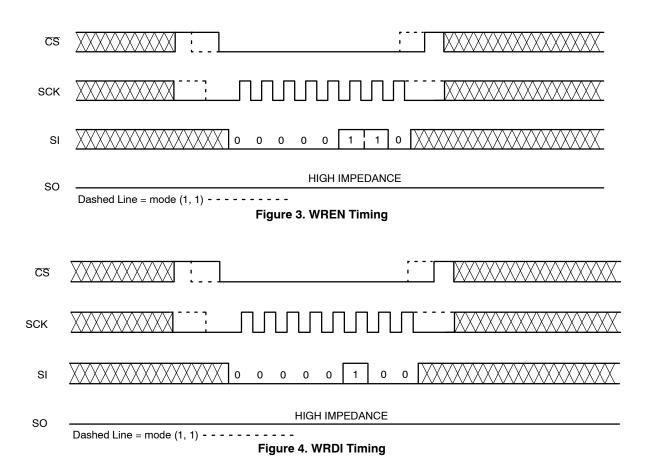
#### WRITE OPERATIONS

The NV250x0 device powers up into a write disable state. The device contains a Write Enable Latch (WEL) which must be set before attempting to write to the memory array or to the status register. In addition, the address of the memory location(s) to be written must be outside the protected area, as defined by BP0 and BP1 bits from the status register.

#### Write Enable and Write Disable

The internal Write Enable Latch and the corresponding Status Register WEL bit are set by sending the WREN instruction to the NV250x0. Care must be taken to take the  $\overline{CS}$  input high after the WREN instruction, as otherwise the Write Enable Latch will not be properly set. WREN timing is illustrated in Figure 3. The WREN instruction must be sent prior to any WRITE or WRSR instruction.

The internal write enable latch is reset by sending the WRDI instruction as shown in Figure 4. Disabling write operations by resetting the WEL bit, will protect the device against inadvertent writes.



#### **Byte Write**

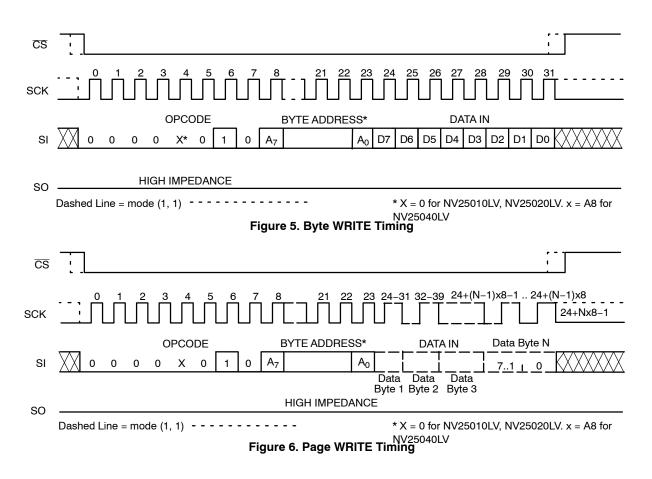
Once the WEL bit is set, the user may execute a write sequence, by sending a WRITE instruction, an 8-bit address and data as shown in Figure 5. For the NV25040LV, bit 3 of the write instruction opcode contains A8 address bit. Internal programming will start after the low to high  $\overline{CS}$  transition. During an internal write cycle, all commands, except for RDSR (Read Status Register) will be ignored. The  $\overline{RDY}$  bit will indicate if the internal write cycle is in progress ( $\overline{RDY}$  high), or the device is ready to accept commands ( $\overline{RDY}$  low).

#### Page Write

After sending the first data byte to the NV250x0, the host may continue sending data, up to a total of 16 bytes, according to timing shown in Figure 6. After each data byte, the lower order address bits are automatically incremented, while the higher order address bits (page address) remain unchanged. If during this process the end of page is exceeded, then loading will "roll over" to the first byte in the page, thus possibly overwriting previously loaded data. Following completion of the write cycle, the NV250x0 is automatically returned to the write disable state.

#### Write Identification Page

The additional 16-byte Identification Page (IP) can be written with user data using the same Write commands sequence as used for Page Write to the main memory array (Figure 6). **The IPL bit from the Status Register must be set to 0 using the WRSR instruction, before attempting to write to the IP.** The address bits [A8:A4] are Don't Care and the [A3:A0] bits define the byte address within the Identification Page. In addition, the Byte Address must point to a location outside the protected area defined by the BP1, BP0 bits from the Status Register. When the full memory array is write protected (BP1, BP0 = 1,1), the write instruction to the IP is not accepted and not executed. Also, the write to the IP is not accepted if the LIP bit from the Status Register is set to 0 (the page is locked in Read–only mode).

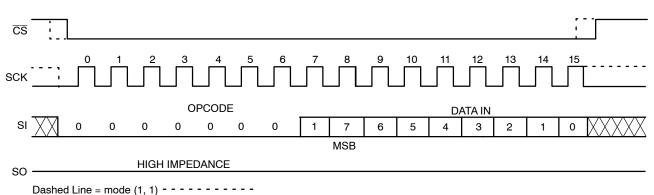


#### Write Status Register

The Status Register is written by sending a WRSR instruction according to timing shown in Figure 7. Only bits 2, 3, 4 and 6 can be written using the WRSR command.

#### Write Protection

When  $\overline{WP}$  input is low all write operations to the memory array and Status Register are inhibited.  $\overline{WP}$  going low while  $\overline{CS}$  is still low will interrupt a write operation. If the internal write cycle has already been initiated,  $\overline{WP}$  going low will have no effect on any write operation to the Status Register or memory array.





#### **READ OPERATIONS**

#### **Read from Memory Array**

To read from memory, the host sends a READ instruction followed by a 8-bit address (for the NV25040LV, bit 3 of the read instruction opcode contains A8 address bit).

After receiving the last address bit, the NV250x0 will respond by shifting out data on the SO pin (as shown in Figure 8). Sequentially stored data can be read out by simply continuing to run the clock. The internal address pointer is automatically incremented to the next higher address as data is shifted out. After reaching the highest memory address, the address counter "rolls over" to the lowest memory address, and the read cycle can be continued indefinitely. The read operation is terminated by taking  $\overline{CS}$  high.

#### **Read Status Register**

To read the status register, the host simply sends a RDSR command. After receiving the last bit of the command, the NV250x0 will shift out the contents of the status register on the SO pin (Figure 9). The status register may be read at any time, including during an internal write cycle. While the

internal write cycle is in progress, the RDSR command will output the full content of the status register. For easy detection of the internal write cycle completion, we recommend sampling the RDY bit only through the polling routine. After detecting the RDY bit "0", the next RDSR instruction will always output the expected content of the status register.

#### **Read Identification Page**

Reading the additional 16-byte Identification Page (IP) is achieved using the same Read command sequence as used for Read from main memory array (Figure 8). The IPL bit from the Status Register must be set to 0 before attempting to read from the IP. The [A3:A0] are the address significant bits that point to the data byte shifted out on the SO pin. If the CS continues to be held low, the internal address register defined by [A3:A0] bits is automatically incremented and the next data byte from the IP is shifted out. The byte address must not exceed the 16-byte page boundary.

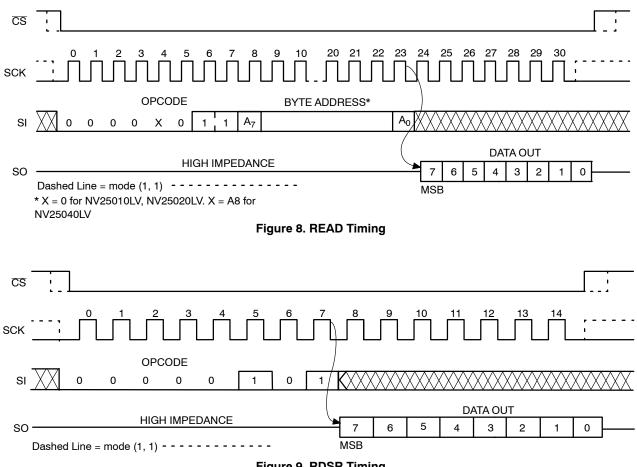


Figure 9. RDSR Timing

#### **Hold Operation**

The  $\overline{\text{HOLD}}$  input can be used to pause communication between host and NV250x0. To pause,  $\overline{\text{HOLD}}$  must be taken low while SCK is low (Figure 10). During the hold condition the device must remain selected ( $\overline{\text{CS}}$  low). During the pause, the data output pin (SO) is tri-stated (high impedance) and SI transitions are ignored. To resume communication,  $\overline{\text{HOLD}}$  must be taken high while SCK is low.

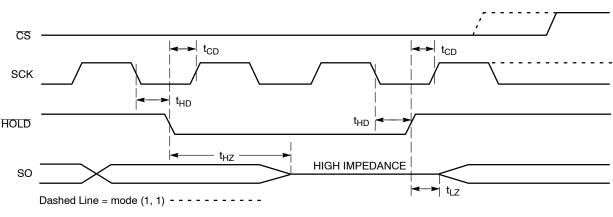
#### **Design Considerations**

The NV250x0 device incorporates Power–On Reset (POR) circuitry which protects the internal logic against powering up in the wrong state. The device will power up into Standby mode after  $V_{CC}$  exceeds the POR trigger level and will power down into Reset mode when  $V_{CC}$  drops

below the POR trigger level. This bi-directional POR behavior protects the device against 'brown-out' failure following a temporary loss of power.

The NV250x0 device powers up in a write disable state and in a low power standby mode. A WREN instruction must be issued prior to any writes to the device.

After power up, the  $\overline{CS}$  pin must be brought low to enter a ready state and receive an instruction. After a successful byte/page write or status register write, the device goes into a write disable mode. The  $\overline{CS}$  input must be set high after the proper number of clock cycles to start the internal write cycle. Access to the memory array during an internal write cycle is ignored and programming is continued. Any invalid op–code will be ignored and the serial output pin (SO) will remain in the high impedance state.





#### **Error Correction Code**

The NV250x0 incorporates on-board Error Correction Code (ECC) circuitry, which makes it possible to detect and correct one faulty bit in a byte. ECC improves data reliability by correcting random single bit failures that might occur over the life of the device.

OPN	Density	Automotive Grade	Package Type	Shipping <sup>†</sup>
NV25010DTVLT3G	1 kb	Grade 1 (-40°C to +125°C)	TSSOP-8 (Pb-Free)	3000 / Tape & Reel
NV25010DWVLT3G	1 kb	Grade 1 (-40°C to +125°C)	SOIC-8 (Pb-Free)	3000 / Tape & Reel
NV25010MUW3VLT3G*	1 kb	Grade 1 (-40°C to +125°C)	UDFN-8 (Pb-Free) Wettable Flank	3000 / Tape & Ree
NV25010UVLT2G*	1 kb	Grade 1 (-40°C to +125°C)	US8 (Pb-Free)	3000 / Tape & Ree
NV25020DTVLT3G	2 kb	Grade 1 (-40°C to +125°C)	TSSOP-8 (Pb-Free)	3000 / Tape & Ree
NV25020DWVLT3G	2 kb	Grade 1 (-40°C to +125°C)	SOIC-8 (Pb-Free)	3000 / Tape & Ree
NV25020MUW3VLT3G*	2 kb	Grade 1 (-40°C to +125°C)	UDFN-8 (Pb-Free) Wettable Flank	3000 / Tape & Ree
NV25020UVLT2G*	2 kb	Grade 1 (-40°C to +125°C)	US8 (Pb-Free)	3000 / Tape & Ree
NV25040DTVLT3G	4 kb	Grade 1 (-40°C to +125°C)	TSSOP-8 (Pb-Free)	3000 / Tape & Ree
NV25040DWVLT3G	4 kb	Grade 1 (-40°C to +125°C)	SOIC-8 (Pb-Free)	3000 / Tape & Ree
NV25040MUW3VLT3G*	4 kb	Grade 1 (-40°C to +125°C)	Grade 1 (-40°C to +125°C) UDFN-8 (Pb-Free) Wettable Flank	
NV25040UVLT2G*	4 kb	Grade 1 (-40°C to +125°C)	US8 (Pb-Free)	3000 / Tape & Ree

#### **ORDERING INFORMATION** (Notes 9, 10)

†For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.
\*Product in development.
9. All packages are RoHS-compliant (Pb-Free, Halogen-free).
10. The standard lead finish is NiPdAu.



SOIC 8, 150 mils CASE 751BD-01 ISSUE O

DATE 19 DEC 2008



TOP VIEW

SYMBOL	MIN	NOM	МАХ
А	1.35		1.75
A1	0.10		0.25
b	0.33		0.51
с	0.19		0.25
D	4.80		5.00
E	5.80		6.20
E1	3.80		4.00
е		1.27 BSC	
h	0.25		0.50
L	0.40		1.27
θ	0°		8°



SIDE VIEW



END VIEW

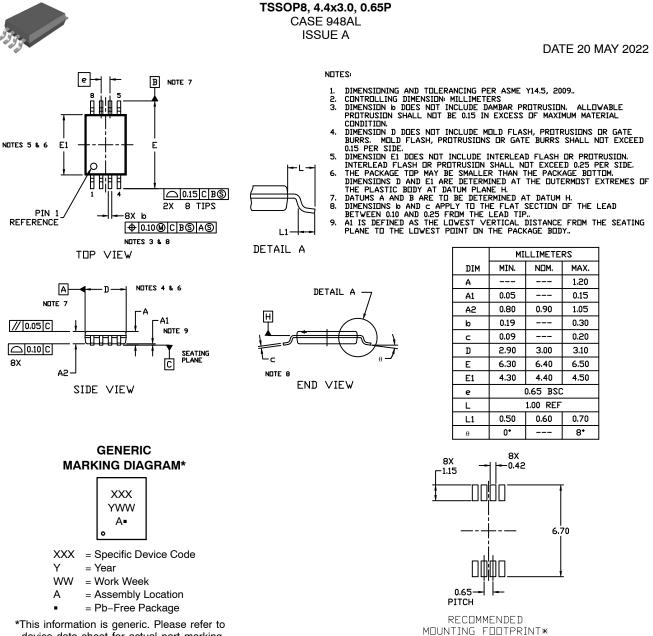
#### Notes:

(1) All dimensions are in millimeters. Angles in degrees.
 (2) Complies with JEDEC MS-012.

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#### MECHANICAL CASE OUTLINE PACKAGE DIMENSIONS

## onsemi



device data sheet for actual part marking. Pb-Free indicator, "G" or microdot "•", may or may not be present. Some products may not follow the Generic Marking.

\* For additional information on our Pb-Free strategy and soldering details, please download the DN Semiconductor Soldering and Mounting Techniques Reference Manual, SDLDERRM/D.

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