# **Three-Phase Bridge High-Speed IGBT 4 Power Module**

MSCGLQ25X120CRTBL3NG



### **Product Overview**

The MSCGLQ25X120CRTBL3NG device is a three-phase bridge high-speed 1200V, 25A Insulated-Gate Bipolar Transistor (IGBT) 4 power module.

The following figures show the electrical diagram and pinout location of the device.

Figure 1. Electrical Diagram

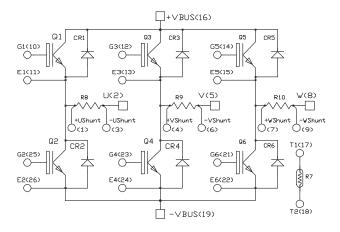
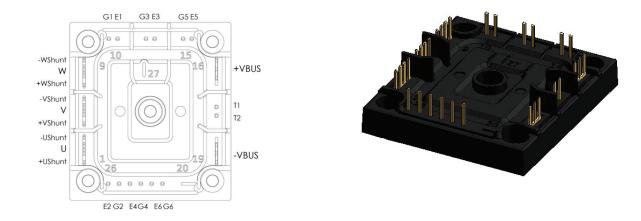


Figure 2. Pinout Location



**Note:** All ratings are at  $T_1 = 25$  °C, unless otherwise specified.

**⚠** CAUTION

These devices are sensitive to electrostatic discharge. Proper handling procedures must be followed.

#### **Features**

The MSCGLQ25X120CRTBL3NG device has the following key features:

- · High-Speed IGBT 4
  - Low voltage drop
  - Low leakage current
  - Low switching losses
- Silicon Carbide (SiC) Schottky Diode
  - Zero reverse recovery
  - Zero forward recovery
  - Temperature independent switching behavior
  - Positive temperature coefficient on VF
- Very low stray inductance
- · Ultra low weight and profile
- · Kelvin source for easy drive
- Si<sub>3</sub>N<sub>4</sub> substrate with thick copper for improved thermal performance
- · Internal thermistor for temperature monitoring
- Extended temperature range

### **Benefits**

The MSCGLQ25X120CRTBL3NG device has the following benefits:

- Outstanding performance at high frequency operation
- Direct mounting to heatsink (isolated package)
- · Low junction-to-case thermal resistance
- · Solderable terminals both for power and signal for easy PCB mounting
- Very integrated power conversion system
- Low profile
- RoHS compliant

## **Applications**

The MSCGLQ25X120CRTBL3NG device has the following applications:

- High reliability drive
- · Medium and heavy drones
- Aircraft actuation systems



## 1. Electrical Specifications

The following sections show the electrical specifications of the MSCGLQ25X120CRTBL3NG device.

## 1.1 IGBT Characteristics (Per IGBT)

The following table lists the absolute maximum ratings (per IGBT) of the MSCGLQ25X120CRTBL3NG device.

**Table 1-1.** Absolute Maximum Ratings

Symbol	Parameter		Maximum Ratings	Unit
V <sub>CES</sub>	Collector-emitter voltage		1200	V
Ic	Continuous collector current	T <sub>H</sub> = 25 °C	80	Α
		T <sub>H</sub> = 100 °C	25	
I <sub>CM</sub>	Pulsed collector current		90	
$V_{GE}$	Gate-emitter voltage		±20	V
$P_{D}$	Power dissipation	T <sub>H</sub> = 25 °C	263	W

The following table lists the electrical characteristics (per IGBT) of the MSCGLQ25X120CRTBL3NG device.

Table 1-2. Electrical Characteristics

Symbol	Characteristic	Test Conditions		Min.	Тур.	Max.	Unit
I <sub>CES</sub>	Zero gate voltage collector current	V <sub>GE</sub> = 0V; V <sub>CE</sub> = 1200V		_	_	50	μΑ
V <sub>CE(sat)</sub>	Collector emitter	V <sub>GE</sub> = 15V	T <sub>J</sub> = 25 °C	1.78	2.05	2.4	٧
	saturation voltage	I <sub>C</sub> = 25A	T <sub>J</sub> = 150 °C	_	2.6	_	
V <sub>GE(th)</sub>	Gate threshold voltage	$V_{GE} = V_{CE}$ ; $I_C = 0.85 \text{ mA}$		5.3	5.8	6.3	٧
I <sub>GES</sub>	Gate-emitter leakage current	$V_{GE} = 20V; V_{CE} = 0V$		_	_	150	nA



The following table lists the dynamic characteristics (per IGBT) of the MSCGLQ25X120CRTBL3NG device.

**Table 1-3.** Dynamic Characteristics

Symbol	Characteristic	Test Conditions		Min.	Тур.	Max.	Unit
C <sub>ies</sub>	Input capacitance	V <sub>GE</sub> = 0V		_	1430	_	pF
C <sub>oes</sub>	Output capacitance	V <sub>CE</sub> = 25V		_	115	_	
C <sub>res</sub>	Reverse transfer capacitance	f = 1 MHz		_	75	_	
Q <sub>G</sub>	Gate charge	$V_{GE} = 15V$ $V_{CE} = 960V$ $I_{C} = 25A$		_	115	_	nC
T <sub>d(on)</sub>	Turn-on delay time	V <sub>GE</sub> = ±15V	T <sub>J</sub> = 150 °C	_	26	_	ns
T <sub>r</sub>	Rise time	V <sub>Bus</sub> = 600V		_	35	_	
T <sub>d(off)</sub>	Turn-off delay time	I <sub>C</sub> = 25A		_	347	_	
$T_f$	Fall time	$R_G = 19\Omega$		_	50	_	
E <sub>on</sub>	Turn-on energy	$V_{GE} = \pm 15V$	T <sub>J</sub> = 150 °C	_	1.4	_	mJ
E <sub>off</sub>	Turn-off energy	$V_{Bus} = 600V$ $I_C = 25A$ $R_G = 19\Omega$		_	1.4	_	
I <sub>sc</sub>	Short circuit data	$\begin{split} &V_{GE} \leq 15V \\ &V_{Bus} = 600V \\ &t_{P} \leq 10~\mu s \end{split}$	T <sub>J</sub> = 150 °C	_	90		A
R <sub>thJH</sub>	Junction-to-heatsink t	hermal resistance	λ = 3.4 W/mK	_	0.57	_	°C/W

### 1.2 SiC Diode Characteristics (Per SiC Diode)

The following table lists the SiC diode characteristics (per SiC diode) of the MSCGLQ25X120CRTBL3NG device.

Table 1-4. SiC Diode Characteristics

Symbol	Characteristic	Test Conditions		Min.	Тур.	Max.	Unit
$V_{RRM}$	Peak repetitive reverse volta	age		_	_	1200	٧
I <sub>RM</sub>	Reverse leakage current	V <sub>R</sub> = 1200V	T <sub>J</sub> = 25 °C	_	10	200	μΑ
			T <sub>J</sub> = 175 °C	_	150	_	
I <sub>F</sub>	DC forward current		T <sub>H</sub> = 100 °C	_	30	_	Α
V <sub>F</sub>	Diode forward voltage	I <sub>F</sub> = 30A	T <sub>J</sub> = 25 °C	_	1.5	1.8	V
			T <sub>J</sub> = 175 °C	_	2.1	_	
Q <sub>C</sub>	Total capacitive charge	V <sub>R</sub> = 600V		_	130	_	nC
С	Total capacitance	f = 1 MHz $V_R = 400V$		-	141	-	pF
		f = 1 MHz V <sub>R</sub> = 800V		_	105	_	
R <sub>thJH</sub>	Junction-to-heatsink therma	al resistance	$\lambda = 3.4 \text{ W/mK}$	_	0.854	_	°C/W



### 1.3 Electrical Shunt Characteristics

The following tables list the electrical shunt characteristics of the MSCGLQ25X120CRTBL3NG device.

**Table 1-5.** Shunt (R8 to R10)

Symbol	Characteristic		Min.	Тур.	Max.	Unit
R <sub>i</sub>	Resistance value	i = 8, 9, and 10	_	10	_	mΩ
T <sub>Ri</sub>	Tolerance	TCE = 50 ppm	_	1	1.5	%
P <sub>Ri</sub>	Load capacity		_	_	3	W
I <sub>Ri</sub>	Current capacity		_	_	17	Α

### 1.4 Temperature Sensor NTC

The following table lists the temperature sensor NTC of the MSCGLQ25X120CRTBL3NG device.

Table 1-6. Temperature Sensor NTC

Symbol	Characteristic		Min.	Тур.	Max.	Unit
R <sub>25</sub>	Resistance at 25 °C		_	50	_	kΩ
$\Delta R_{25}/R_{25}$	_		_	5	_	%
B <sub>25/85</sub>	T <sub>25</sub> = 298.15K		_	3952	_	K
ΔΒ/Β	_	T <sub>H</sub> = 100 °C	_	4	_	%

$$R_{T} = \frac{R_{25}}{\exp \left[ B_{25/85} \left( \frac{1}{T_{25}} - \frac{1}{T} \right) \right]} \quad \text{T: Thermistor temperature } R_{T}: \text{ Thermistor value at T}$$

**Note:** For more information, see APT0406—Using NTC Temperature Sensor Integrated into Power Module.

## 1.5 Thermal and Package Characteristics

The following table lists the thermal and package characteristics of the MSCGLQ25X120CRTBL3NG device.

Table 1-7. Thermal and Package Characteristics

Symbol	Characteristic			Min.	Тур.	Max.	Unit
V <sub>ISOL</sub>	RMS isolation voltage, any terminal to ca	se t = 1 min, 5	0/60 Hz	2500	_	_	V
CTI	Comparative tracking index	parative tracking index		600	_	_	_
T <sub>J</sub>	Operating junction temperature range			-55	_	175	°C
T <sub>JOP</sub>	Recommended junction temperature un	der switching	conditions	-55	_	T <sub>Jmax</sub> -25	
T <sub>STG</sub>	Storage temperature range			-55	_	125	
T <sub>C</sub>	Operating case temperature			-55	_	125	
Torque	Mounting torque	To heatsink	M3	0.7	_	0.9	N.m
Wt	Package weight			_	32.5	_	g



## 1.6 Typical IGBT Performance Curve

The following figures show the IGBT performance curves of the MSCGLQ25X120CRTBL3NG device.

Figure 1-1. Junction-to-Heatsink Thermal Impedance

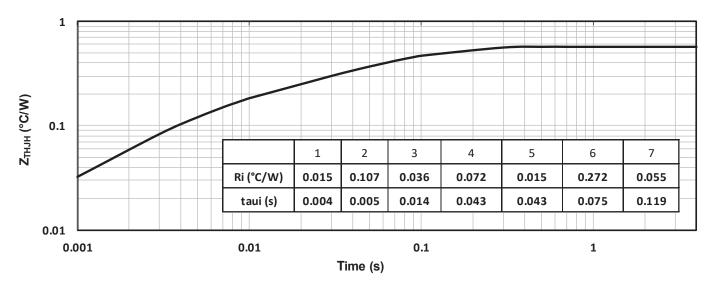


Figure 1-2. Output Characteristics, V<sub>GE</sub> = 15V

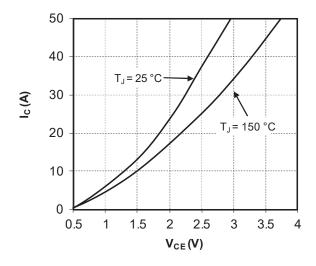


Figure 1-3. Output Characteristics, T<sub>J</sub> = 150 °C

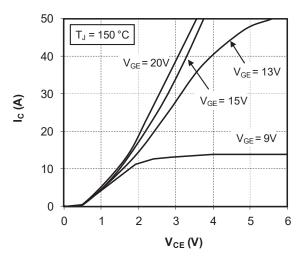


Figure 1-4. Transfer Characteristics

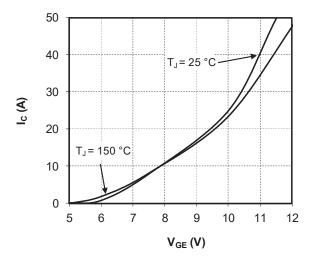


Figure 1-5. Energy Losses vs. Collector Current

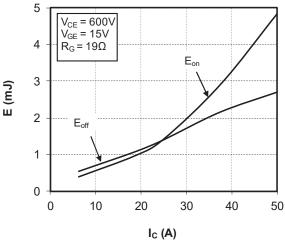


Figure 1-6. Switching Energy vs. Gate Resistance

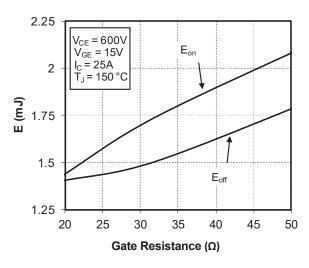
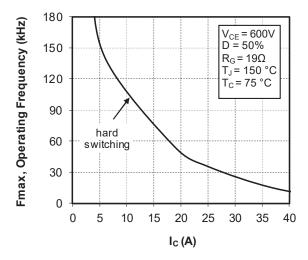


Figure 1-7. Operating Frequency vs Collector Current





## 1.7 Typical SiC Diode Performance Curve

The following figures show the SiC diode performance curves of the MSCGLQ25X120CRTBL3NG device.

Figure 1-8. Junction-to-Heatsink Thermal Impedance

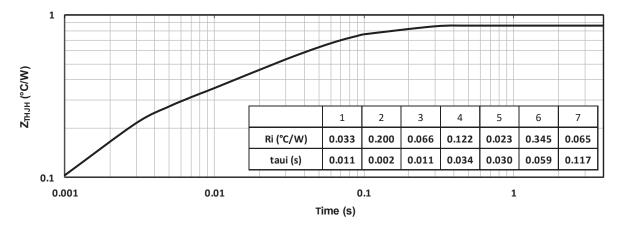


Figure 1-9. Forward Characteristics

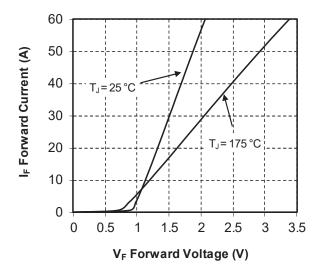
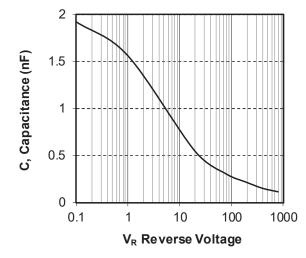


Figure 1-10. Capacitance vs. Reverse Voltage



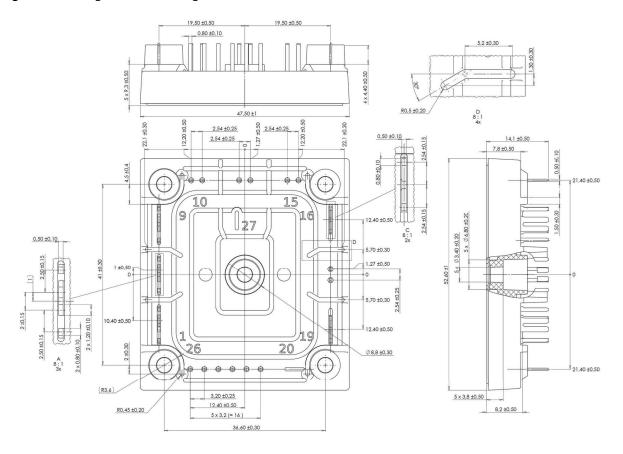
# 2. Package Specifications

The following section shows the package specification of the MSCGLQ25X120CRTBL3NG device.

## 2.1 Package Outline

The following figure shows the package outline drawing of the MSCGLQ25X120CRTBL3NG device. The dimensions in the following figure are in millimeters.

Figure 2-1. Package Outline Drawing



**Note:** For more information, see application note AN4306-Mounting Instruction for Baseless Power Module.



## 3. Revision History

The revision history describes the changes that were implemented in the document. The changes are listed by revision, starting with the most current publication.

F	Revision	Date	Description
A	4	09/2023	Initial revision



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