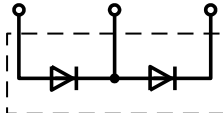
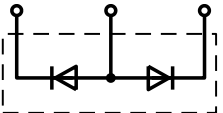
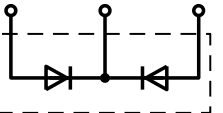


Diode Modules MD#410

Absolute Maximum Ratings

V_{RRM} V_{DRM} [V]	 MDD	 MDA	 MDK
2400	410-24N3	410-24N3	410-24N3
2800	410-28N3	410-28N3	410-28N3

	VOLTAGE RATINGS	MAXIMUM LIMITS	UNITS
V_{RRM}	Repetitive peak reverse voltage ¹⁾	2400-2800	V
V_{RSM}	Non-repetitive peak reverse voltage ¹⁾	2500-2900	V

	OTHER RATINGS	MAXIMUM LIMITS	UNITS
$I_{F(AV)M}$	Maximum average forward current, $T_C = 85^\circ\text{C}$ ²⁾	440	A
$I_{F(AV)M}$	Maximum average forward current, $T_C = 100^\circ\text{C}$ ²⁾	360	A
$I_{F(RMS)M}$	Nominal RMS forward current, $T_C = 55^\circ\text{C}$ ²⁾	910	A
$I_{F(d.c.)}$	D.C. forward current, $T_C = 55^\circ\text{C}$	730	A
I_{FSM}	Peak non-repetitive surge $t_p = 10\text{ ms}$, $V_{RM} = 60\%V_{RRM}$ ³⁾	7.8	kA
I_{FSM2}	Peak non-repetitive surge $t_p = 10\text{ ms}$, $V_{RM} \leq 10\text{ V}$ ³⁾	8.5	kA
I^2t	I^2t capacity for fusing $t_p = 10\text{ ms}$, $V_{RM} = 60\%V_{RRM}$ ³⁾	304	kA ² s
I^2t	I^2t capacity for fusing $t_p = 10\text{ ms}$, $V_{RM} \leq 10\text{ V}$ ³⁾	360	kA ² s
V_{ISOL}	Isolation Voltage ⁴⁾	3000	V
$T_{vj\text{ op}}$	Operating temperature range	-40 to +150	°C
T_{stg}	Storage temperature range	-40 to +150	°C

Notes:

- 1) De-rating factor of 0.13% per °C is applicable for T_{vj} below 25°C.
- 2) Single phase; 50 Hz, 180° half-sinewave.
- 3) Half-sinewave, 150°C T_{vj} initial.
- 4) AC RMS voltage, 50 Hz, 1min test

Characteristics

	PARAMETER	MIN.	TYP.	MAX.	TEST CONDITIONS ¹⁾	UNITS
V _{FM}	Maximum peak forward voltage	-	-	1.40	I _{TM} = 785 A, T _{VJ} = 25°C	V
V _{T0}	Threshold voltage	-	-	0.85		V
r _T	Slope resistance	-	-	0.45		mΩ
I _{RRM}	Peak reverse current	-	-	30	Rated V _{RRM}	mA
R _{thJC}	Thermal resistance, junction to case	-	0.1100	-	Single Arm	K/W
		-	0.0550	-	Whole Module	K/W
R _{thCH}	Thermal resistance, case to heatsink	-	0.040	-	Single Arm	K/W
		-	0.020	-	Whole Module	K/W
F ₁	Mounting force (to heatsink)	-	6.00	-	²⁾	Nm
F ₂	Mounting force (to terminals)	-	9.00	-		Nm
W _t	Weight	-	800	-		g

Notes:

- 1) Unless otherwise indicated T_{VJ}=125°C.
 2) Screws must be lubricated.

Notes on Ratings and Characteristics

1.0 Voltage Grade Table

Voltage Grade	V_{DRM} V_{RRM} V	V_{DSM} V_{RSM} V	V_D V_R DC V
24	2400	2500	1450
28	2800	2900	1550

2.0 Extension of Voltage Grades

This report is applicable to other voltage grades when supply has been agreed by Sales/Production.

3.0 De-rating Factor

A blocking voltage de-rating factor of 0.13%/°C is applicable to this device for T_{vj} below 25°C.

4.0 Repetitive dv/dt

Standard dv/dt is 1000V/μs.

5.0 Snubber Components

When selecting snubber components, care must be taken not to use excessively large values of snubber capacitor or excessively small values of snubber resistor. Such excessive component values may lead to device damage due to the large resultant values of snubber discharge current. If required, please consult the factory for assistance.

6.0 Computer Modelling Parameters

6.1 Thyristor Dissipation Calculations

$$I_{AV} = \frac{-V_{T0} + \sqrt{V_{T0}^2 + 4 \cdot ff^2 \cdot r_T \cdot W_{AV}}}{2 \cdot ff^2 \cdot r_T} \quad \text{and:} \quad W_{AV} = \frac{\Delta T}{R_{th}}$$

$$\Delta T = T_{jmax} - T_C$$

Where $V_{T0} = 0.85$ V, $r_T = 0.45$ mΩ.

R_{th} = Supplementary thermal impedance, see table below and

ff = Form factor, see table below.

Supplementary Thermal Impedance							
Conduction Angle	30°	60°	90°	120°	180°	270°	d.c.
Square wave	3.46	2.45	2	1.73	1.41	1.15	1
Sine wave	3.98	2.78	2.22	1.88	1.57		

Form Factors							
Conduction Angle	30°	60°	90°	120°	180°	270°	d.c.
Square wave	3.464	2.449	2	1.732	1.414	1.149	1
Sine wave	3.98	2.778	2.22	1.879	1.57		

6.2 D.C. Thermal Impedance Calculation

$$r_t = \sum_{p=1}^{p=n} r_p \cdot \left(1 - e^{\frac{-t}{\tau_p}} \right)$$

Where $p = 1$ to n and:

- n = number of terms in the series
- t = Duration of heating pulse in seconds
- r_t = Thermal resistance at time t
- r_p = Amplitude of p_{th} term
- τ_p = Time Constant of r_{th} term

The coefficients for this device are shown in the table below:

D.C.						
Term	1	2	3	4	5	6
r_p	0.1293	0.01314	0.02771	-0.05535	0.0528	0.002749
τ_p	2.823	1.393	0.3322	0.0611	0.05731	0.002713

Outline Drawing & Ordering Information

