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•	,		opoomouno.	

(V) Final Specification

Module	17.0" SXGA Color TFT-LCD
Model Name	M170EG02 V3(QD17EL0711)

Customer	Date	Checked & Approved by	Date
		CC Chiu	2006/7/17
Approved by		Prepared by	
		Katy Chang	2006/7/17
Note: This Specificatio without notice.	n is subject to change	Desktop Display E AU Optronic	Business Group / s corporation

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		Revision History
REV.	Date	Change Content
00	03/24/2005	Specification Initiation
01	04/20/2005	Update the optical specification
02	06/20/2005	Update the timing specification



1. Application

This specification applies to a color TFT-LCD module, QD17EL07 Rev.11

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel; driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a 1280×3×1024 dots panel with 16.2 million colors by using LVDS (Low Voltage Differential Signaling) to interface and supplying +5V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

The TFT-LCD panel used for this module has very high aperture ratio. A low-reflection and higher-color-saturation type color filter is also used for this panel. Therefore, high-brightness and high-contrast image, which is suitable for the multimedia use, can be obtained by using this module.

Optimum viewing direction is 6 o'clock.

[Features]

- 1) High aperture ratio, high-brightness & low power consumption.
- 2) Brilliant and high contrast image.
- 3) Small footprint and thin shape.
- 4) SXGA resolution (1024 vertical by 1280 horizontal pixel array).
- 5) LVDS interface.
- 6) PSWG type.
- 7) Wide viewing angle.
- 8) RoHS compliant

3. General Specifications

Parameter	Specifications	Unit
Display size	43(17") Diagonal	mm
Active area	337.9(H)×270.3(V)	mm
Pixel format	1280 (H)×1024(V)	Pixel
	(1 pixel = R+G+B dots)	
Pixel pitch	0.264(H) × 0.264 (V)	mm
Pixel configuration	R, G, B vertical stripe	
Display mode	Normally white	
Unit outline dimensions (typ.)*1	296.5(W)×358.5(H)×17(T)max.	mm
Mass	1700 max.	g
Surface treatment	Anti-glare and hard-coating 3H	

^{*1.}Note: excluding backlight cables. Outline dimensions are shown in this specification.



4. Input Terminals

4-1. TFT-LCD panel driving

CN1 (LVDS signals and +5V DC power supply)
Using connector: AL2307-A0G1D-P(PII)

Corresponding connector: FI-X30M or FI-X30H (JAE)

Interface Cable Pin Assignments

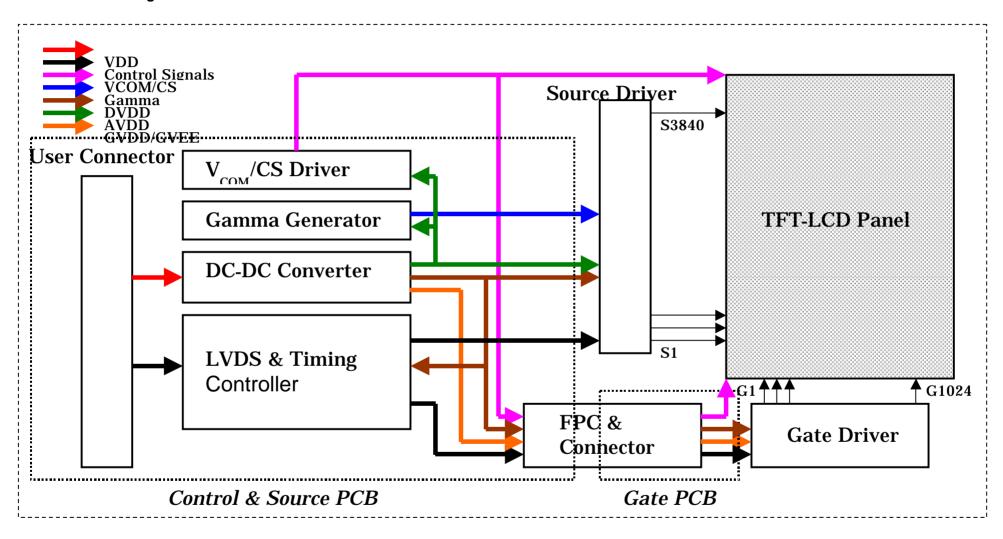
Pin No.	Symbol	Function	Remark
1	R1IN0-	Receiver signal of Odd side pixels (-)	LVDS
2	R1IN0+	Receiver signal of Odd side pixels (+)	LVDS
3	R1IN1-	Receiver signal of Odd side pixels (-)	LVDS
4	R1IN1+	Receiver signal of Odd side pixels (+)	LVDS
5	R1IN2-	Receiver signal of Odd side pixels (-)	LVDS
6	R1IN2+	Receiver signal of Odd side pixels (+)	LVDS
7	GND		
8	CK1IN-	Clock signal of Odd side pixels (-)	LVDS
9	CK1IN+	Clock signal of Odd side pixels (+)	LVDS
10	R1IN3-	Receiver signal of Odd side pixels (-)	LVDS
11	R1IN3+	Receiver signal of Odd side pixels (+)	LVDS
12	R2IN0-	Receiver signal of Even side pixels (-)	LVDS
13	R2IN0+	Receiver signal of Even side pixels (+)	LVDS
14	GND		
15	R2IN1-	Receiver signal of Even side pixels (-)	LVDS
16	R2IN1+	Receiver signal of Even side pixels (+)	LVDS
17	GND		
18	R2IN2-	Receiver signal of Even side pixels (-)	LVDS
19	R2IN2+	Receiver signal of Even side pixels (+)	LVDS
20	CK2IN-	Clock signal of Even side pixels (-)	LVDS
21	CK2IN+	Clock signal of Even side pixels (+)	LVDS
22	R2IN3-	Receiver signal of Even side pixels (-)	LVDS
23	R2IN3+	Receiver signal of Even side pixels (+)	LVDS
24	GND		
25	GND		
26	NC		
27	GND		
28	V _{DD}	+5V power supply	Power
29	V _{DD}	+5V power supply	Power
30	V_{DD}	+5V power supply	Power

[Note 1] All GND(ground) pins should be connected together.

[Note 2] All V_{DD} (power supply) pins should be connected together.



4-2 Interface block diagram





4-3. Backlight driving

Using connector CN2: BHSR-02VS-1 (JST)

Corresponding connector: SM02B-BHSS-1 (JST)

Pin No.	Symbol	Function
1	HIGH	High voltage side
2	GND	Ground

Note) VBLH and VBLC must be connected correctly. If user connects wrongly, the user will be hurt and the module will be broken.

5. Absolute Maximum Ratings

5-1 LCD module

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage	VI	Ta=25℃	$-0.3 \sim \text{VDD+0.3}$	V	[Note1]
+5V supply voltage	VDD	Ta=25℃	-0.3 \sim + 6.0	v	
Storage temperature	Tstg	_	$-20 \sim +60$	${\mathcal C}$	[Note2]
Operating temperature	Topa	_	0 ~ + 50	${\mathcal C}$	[Note3]
(Ambient)					

[Note1] LVDS signals

[Note2] Humidity: 95%RH Max. at Ta≤40°C.

Maximum wet-bulb temperature at 39℃ or less at Ta>40℃.

No condensation.

[Note3] When you apply the LCD module for OA system. Please make sure to keep the temperature of LCD module is less than 60°C.



6. Electrical Characteristics

6-1.TFT-LCD panel driving

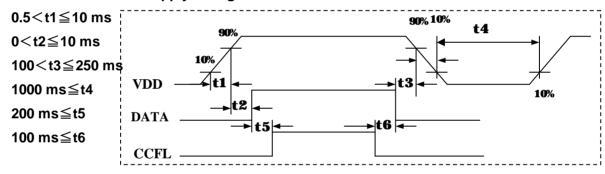
Ta=25℃

	Sym.	Min.	Тур.	Max.	Unit	Remark		
VDD	Supply voltag	VDD	+4.5	+5.0	+5.5	V	[Note2]	
Current	@ Full Back pat	tern	IDD	1	760	1200	m A	[Note3]
dissipation	@ Full White pa	ttern		1	480		m A	
	@ 1-line on/off pattern				700		m A	
	@ 1-dot on/off p		I	860		m A		
	@ Mosaic pattern			1	630		m A	
Permissive	input ripple volt	age	V_{RP}		1	100	mV p-p	VDD=+5.5V
Differential	input	High	V _{TH}	1		+100	mV	V _{CM} =+1.2V
Threshold	d voltage	Low	V_{TL}	-100	_	_	mV	【Note1】
Terminal resistor			R _T	_	100	_	Ω	Differential
								input
Rush current			I _{RUSH}			3	Α	Rise time
								470uS

[Note1] V_{CM} : Common mode voltage of LVDS driver.

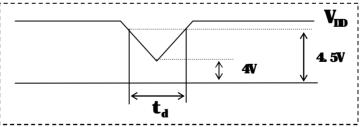
[Note2]

On-off conditions for supply voltage



VDD-dip conditions

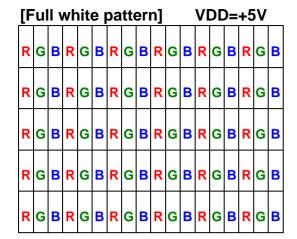
- 1) 4.0 V≦VDD<4.5V td≦10 ms
- 2) VDD<4 V

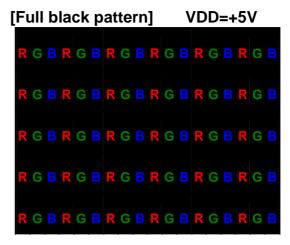


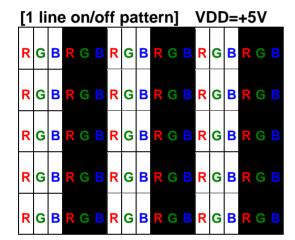
VDD-dip conditions should also follow the On-off conditions for supply voltage

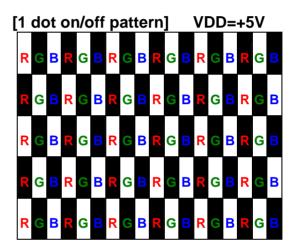


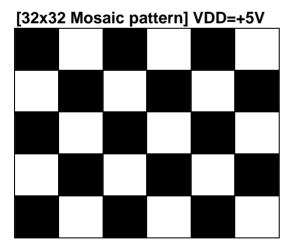
[Note3] Test pattern of current dissipation













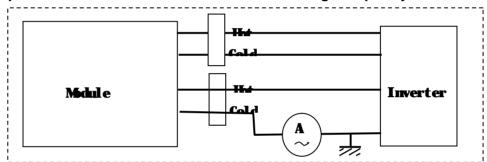
6-2. Backlight driving

The backlight system is an edge-lighting type with 2 CCFT (Cold Cathode Fluorescent Tube).

The characteristics of the lamp are shown in the following table.

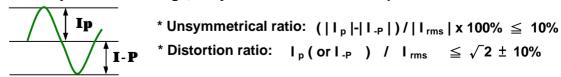
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Lamp current range	Ŀ	4.0	7.0	8.0	mArms	[Note1]
Lamp voltage	٧L	550.8	612	673.2	Vrms	
Lamp power	P∟	-	4.28	_	W	[Note2]
consumption						
Lamp frequency	FL	1	47	_	kHz	[Note3]
Kick-off voltage	Vs		1	1200	Vrms	Ta=25℃
			_	1500	Vrms	Ta=0 [°] C 【Note4】
Lamp life time	LL	40000	50000	_	hour	[Note5]

[Note1] Lamp current is measured with current meter for high frequency as shown below.



- [Note2] Calculated Value for reference (IL × VL)
- [Note3] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.
- [Note4] The voltage above this value should be applied to the lamp for more than 1 second to start-up. Otherwise the lamp may not be turned on.
- [Note5] Lamp life time is defined as the time when either ① or ② occurs in the continuous operation under the condition of Ta = 25° C and I_L = 7.0 mArms.
 - ① Brightness becomes 50 % of the original value under standard condition.
 - ② Kick-off voltage at $Ta = 0^{\circ}C$ exceeds maximum value.
- [Note6] The output of the inverter must have symmetrical waveform of voltage and current.

 The unsymmetric rate should be less than 10%. You don't use the inverter which has unsymmetrical voltage, unsymmetrical current and spike wave.



Note) The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur.



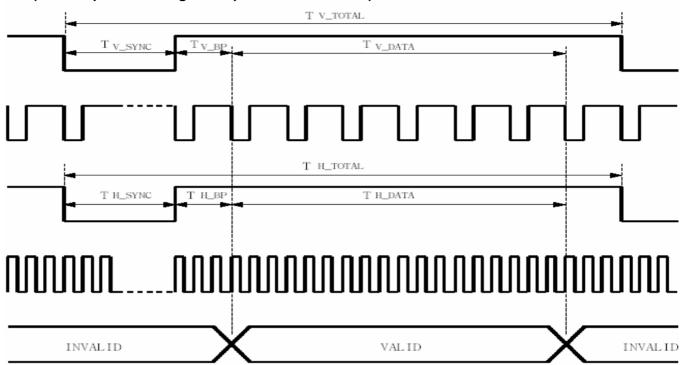
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When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

7. Timing characteristics of LCD module input signals

7-1. Timing characteristics

(This is specified at digital outputs of LVDS driver.)



DE MODE:

	Item	Description	Condition	Min.	Тур.	Max.	Unit
Frame	V TOTAL	V total line	-	1032	1066	1536	н
	$T_{V_{-}DATA}$	Data daration	-	-	1024	-	н
Line	$T_{H_{-}TOTAL}$	H total pixel number	-	672	844	1022	CLK
	$T_{H_{-}DATA}$	Data duration	-	-	640	-	CLK

(Clock)

Item	Min.	Тур.	Max.	Unit	Remark
Frequency	45	54	67.5	MHz	

Note)1. Typ. Timing is <u>1280X1024@64KHz/60Hz</u> SXGA

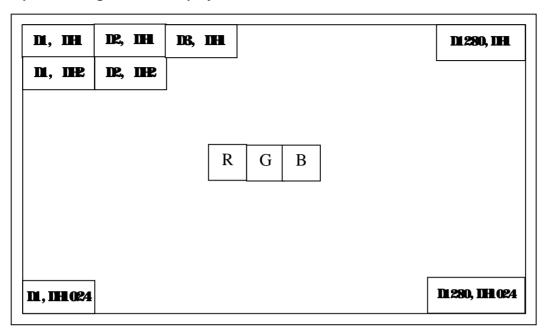
2. The panel can run at 1280X1024@79.976KHz/75Hz as well.



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- 3. If increase Vsync cycle too much, it may cause flicker.
- 4. Vsync/Hsync cycle value (TVA / THA) is divided by 4.

7-2. Input Data Signals and Display Position on the screen





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8. Input Signals, Basic Display Colors and Gray Scale of Each Color

0. 11	Colors & Data Signal																								
	Gray scale			R2		D4	D5	DR	D 7	CO	CI	C2	C3	CA	CS	CR	C7	RO	Rí	R2	R2	R4	RK	RG	R 7
	•																								
	Black	0		0	0	0	0	0	0	0	0	0	0	0	0		0						0		
	RI ue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Basic	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
sic Color	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
¥	Migenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of	Bl ack	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	ñ	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sca	ñ				á	á							ź	á							É	í			
le o	Ò		â						â						â										
f Red	Bright	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
þ	ò	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Bl ack	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	ñ	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Darker	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	ñ		á						á						á										
ıle c	Ò	â					â						â												
of G	Bright	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0
reen	ò	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
n	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale of Blue	Bl ack	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	ñ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
ale	ñ		á					á						á											
of F	ò		â						â						â										
Blu	Bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1
W	` ` `	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1
	Ò	v							v																

0 : Low level voltage, 1 : High level voltage

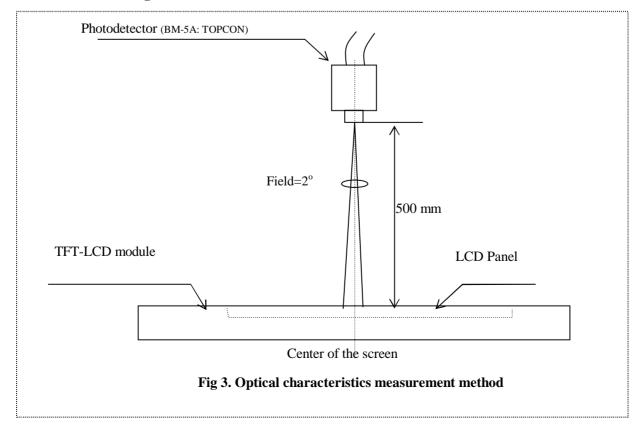


9. Optical Characteristics

Ta=25℃, VDD=+5V

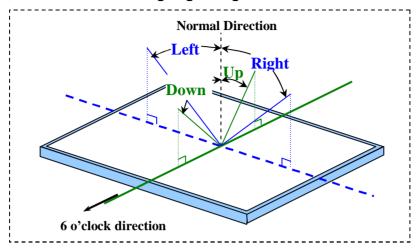
						l	· · · · ·	
Para	meter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
	Horizontal		CR>10	60	70		Deg.	[Note1,4]
	Vertical			55	65		Deg.	
Viewing		<i>θ</i> 12		50	60		Deg.	
Angle Horizonta		θ 21, θ 22	CR>5	70	80		Deg.	
Range Vertica		θ 11		65	75		Deg.	
		<i>θ</i> 12		60	70		Deg.	
Contra	st ratio	CRn	θ =0 °	400	600	_		[Note2,4]
Respor	nse time	τ	θ =0 °	1	8	16	ms	[Note3,4]
Rise tim	e τ r				2		ms	
Fall time	τ d				6		ms	
Chromatic	ity of	Wx		0.283	0.313	0.343		[Note4]
White (CIE	1931)	Wy		0.299	0.329	0.359		
Chromatic	ity of	Rx		0.612	0.642	0.672		
Red (CIE 1	931)	Ry		0.311	0.341	0.371		
Chromatic	ity of	Gx		0.249	0.279	0.309		
Green (CIE	E 1931)	Gy		0.580	0.610	0.640		
Chromatic	ity of	Вх		0.113	0.143	0.173		
Blue (CIE 1	1931)	Ву		0.053	0.083	0.113		
Luminand	e of white	ΥL		240	300		Cd/m ²	IL = 7.0mArms
White U	niformity	δW		_	1.25	1.3		[Note5]

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.3.





[Note1] Definitions of viewing angle range:

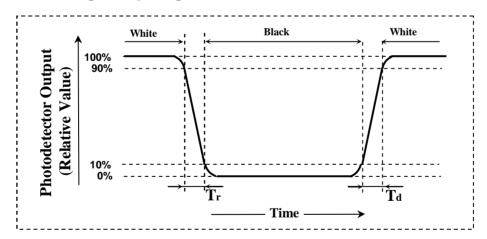


[Note2] Definition of contrast ratio:

The contrast ratio is defined as the following.

[Note3] Definition of response time:

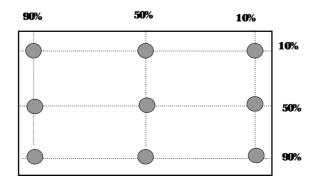
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note4] This shall be measured at center of the screen.

[Note5] Definition of white uniformity:

9 points neasurements





Maximun Luminance of 9 points δw = Minimum Luminance of 9 points

11. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

12. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling.
- h) Observe all other precautionary requirements in handling components.
- i) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
- j) Laminated film is attached to the module surface to prevent it from being scratched. Peel the film off slowly just before the use with strict attention to electrostatic charges. Ionized air shall be blown over during the action. Blow off the 'dust' on the polarizer by using an ionized nitrogen gun, etc..
- k) Cold cathode fluorescent lamp in LCD panel contains a small amount of mercury, please follow local ordinance or regulation for disposal.

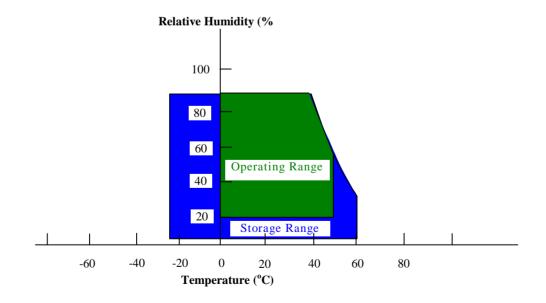


13. Reliability test items

	Test item	Conditions
No.		
1	High temperature storage test	Ta = 60°C 240h
2	Low temperature storage test	Ta = -20℃ 240h
3	High temperature	Ta = 40°C ; 90 %RH 240h ; (As remark #3)
	& High humidity operation test	(No condensation)
4	High temperature operation test	Ta = 50°C 240h
		(The panel temp. must be less than 60°C)
5	Low temperature operation test	Ta = 0°C 240h
6	Vibration test	Frequency: 10~500Hz, 1.0G, Test period : 3 hours
	(non- operating)	(1 hour for each direction of X,Y,Z)
7	Shock test	Max. Gravity: 50G
	(Non- operating)	Pulse width: 11 ms, Half sine wave
		Direction: $\pm X, \pm Y, \pm Z$
		Once for each direction.

Remark:

- (1) A failure is defined as the appearance of pixel failured on any color layer or the appearance of horizontal or vertical lines, bars etc.
- (2) Low temperature storage "Panel must return to operating temperature range prior to activation."
- (3) Hi temperature / Humidity test
 Max. wet-bulb temperature is less than 39°C; At glass temperature high than 40°C.
 Temperature and relative humidity range is shown in the figure below.





1) Lot No. Label:



Serial Number Bar Code

KNMXXXXXXXXX Digital code 4, 5 is Date code.

Digital 4 (Year) 1: 2001, 2: 2002, 3:2003,....

Digital 5 (Month) 1: Jan, 2: Feb,..., A:Oct, B:Nov., C: Dec. Lot No.

- 1) Disassembling the module can cause permanent damage and should be strictly avoided.
- 2) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- 3) If any problem occurs in relation to the description of this specification, it shall be resolved through discussion with spirit of cooperation.

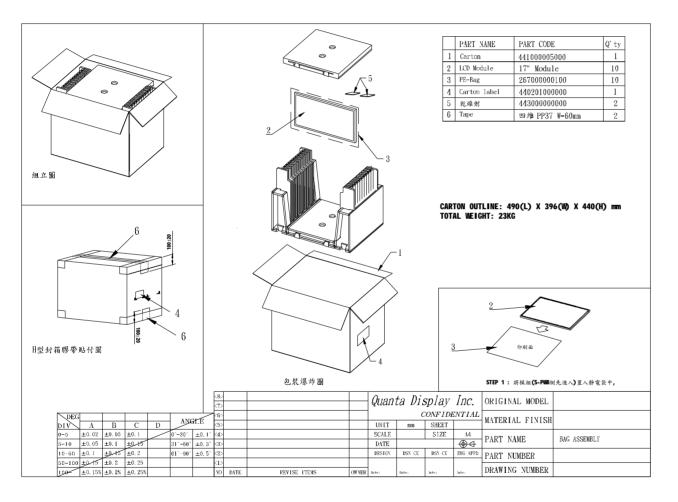


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15. Packing form

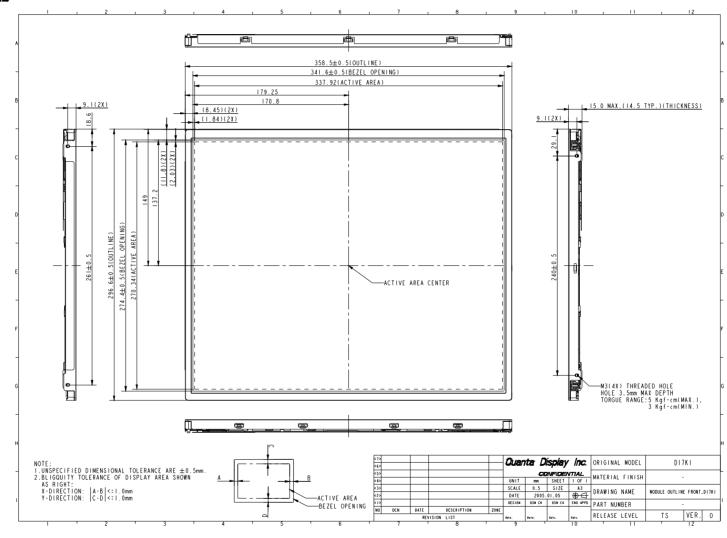
i) Package quantity in one box: 10pcs

ii)Box Size: 490 (L)x 396 (W)x 440 (H) mm



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15. Outline Dinension:





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