SAMSUNG ELECTRONICS

Product Information

DATE : 17.Oct. 2006

SAMSUNG TFT-LCD

MODEL : LTI460HS-L03

The Information Described in this Specification is Preliminary and can be changed without prior notice

APPROVAED BY	DATE 17.Oct.2006	PREPARED BY Jeong-Geun Han	DATE 17.Oct.2006

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* Revision History

Date	Rev. No	Page	Summary
Oct 17, 2006	000	all	First issued

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General Description

Description

LTI460HS-L03 is a color active matrix liquid crystal display (LCD) that uses amorphous silicon TFT(Thin Film Transistor) as switching components. This model is composed of a TFT LCD panel, a driver circuit and a back light unit. The resolution of a 46.0" is 1920 x 1080 and this model can display up to 16.7 million colors with wide viewing angle of 89° or higher in all directions. This panel is intended to support applications to provide a excellent performance for Flat Panel Display such as Home-alone Multimedia TFT-LCD TV, Display terminals for AV application products, and High Definition TV (HDTV).

Features

RoHS compliance (Pb-free)
- High contrast ratio, high aperture ratio
- SPVA(Super Patterned Vertical Align) mode
- Wide viewing angle ($\pm$178°)
- High speed response
- Wide UXGA (1920 x 1080 pixels) resolution (16:9)
- Low Power consumption
- Direct Type 24 CCFL (Cold Cathode Fluorescent Lamp)
- DE(Data Enable) mode
- LVDS (Low Voltage Differential Signaling) interface (2pixel/clock)

General Information

Items	Specification	Unit	Note
Module Size	$1083.0(H_{TYP})$ x $627.0(V_{TYP})$	mm	$\pm$1.0mm
	$50.0(D_{MAX})$		
Weight	16,500(Max.)	g	
Pixel Pitch	0.53025(H) x 0.53025(W)	mm	
Active Display Area	1018.08(H) x 572.67(V)	mm	
Surface Treatment	Haze 44% , Hard-coating (3H)		
Display Colors	8 bit - 16.7M	colors	
Number of Pixels	1920 x 1080	pixel	
Pixel Arrangement	RGB vertical stripe		
Display Mode	Normally Black		
Luminance of White	500 (Typ.)	cd/㎡	

1. Absolute Maximum Ratings

If the condition exceeds maximum ratings, it can cause malfunction or unrecoverable damage to the device.

Item		Symbol		Min.	Max.	Unit	Note
Power Supply Voltage		V_{DD}		GND-0.5	*13.2*	V	(1)
Storage temperature		T_{STG}		-20	60	℃	(2)
Glass surface temperature (Operation)	Center	T_{OPR}		0	50	℃	(2),(5)
	T. Uniformity	$\triangle T$		-	10	℃	
Shock (non - operating)		S_{nop}	x,y	-	40	G	(3)
			z	-	30		
Vibration (non - operating)		V_{nop}		-	1.5	G	(4)

Note (1) Ta= 25 ± 2 ˚C
  (2) Temperature and relative humidity range are shown in the figure below.
       a. 90 % RH Max. (Ta ≤ 39 ˚C)
       b. Relative Humidity is 90% or less. (Ta > 39 ˚C)
       c. No condensation
  (3) 11ms, sine wave, one time for ±X, ±Y, ±Z axis
  (4) 10-300 Hz, Sweep rate 10min, 30min for X,Y,Z axis

Relative Humidity(%RH)

```
100 90
 80                              (39, 90)
 60   Operating Range
 40                              (50, 50.4)
 20                              (60, 27.7)
     Storage Range
  5
  0
 -40   -20    0    20    40    60    80
```

Temperature(℃)

Fig. Temperature and Relative humidity range

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(5) Definition of test point

5mm

5mm

①   ②

⑤

LCD Module (Active)

③   ④
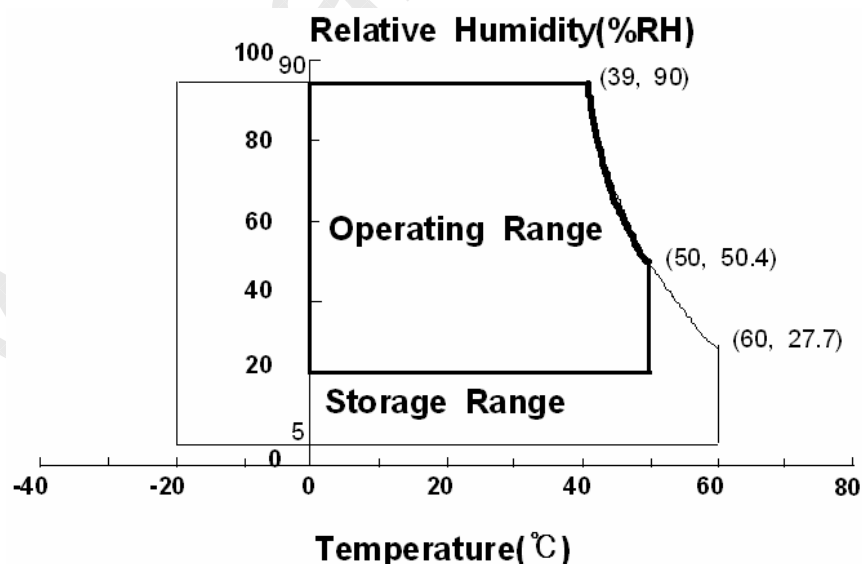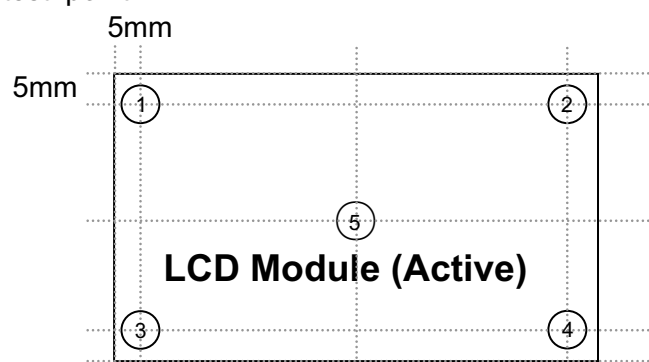
$\triangle T$ should be less than *10* ℃ ($\triangle T = | T_{OPR} - T_{MAX}|$)

T_{OPR} : Temperature of the center of the glass surface (Test point 5)
T1~ T4 : Temperature of each edge of the glass surface
T_{MAX} : The highest temperature of the glass surface

2. Application information for I.D. (Information Display)

Generally large-sized LCD modules are designed for TV applications. A long-term display like DID application can cause uneven display including image retention. To optimize module's lifetime and function, several operating usages are required.

2.1 Normal operating condition
- Temperature: 20 ± 15℃
- Humidity: 65 ± 20 %
- Display pattern: moving picture
Note) Long-term static information image can cause uneven display.

2.2 Operating usages under abnormal operating condition. Note (1)
a. Ambient condition
- Well-ventilated place is recommended to set up I.D. system.
b. Power off and screen saver
- Periodical power-off or screen saver is needed after long-term static display. Note (2)

2.3 Operating usages to protect uneven display due to long-term static information display
a. Suitable operating time: under 18 hours a day.
b. Static information display is recommended to use moving picture periodically.
- Change display to moving picture for 10 seconds after 5 minutes static information display.
c. Background and character (image) color change
- Use different colors for background and character (image), respectively.
- Change colors periodically.
d. Avoid combination of background and character with large different luminance.

Note (1) Abnormal condition means every operating condition except normal operating condition.
Note (2) Moving picture or black pattern is strongly recommended for screen saver.

2.4 Lifetime in this spec is guaranteed only when I.D. is used under operating usages.

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3. Optical Characteristics

The optical characteristics should be measured in a dark room or equivalent.
Measuring equipment : Topcon BM-5A, BM-7, Eldim EZ-Contrast, Photo Research PR650

$(Ta = 25 \pm 2°C, \quad VDD=12V, \quad fv= 60Hz, \quad f_{DCLK}=74.25MHz, \quad I_L = 6.0mArms)$

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio (Center of screen)		C/R		800	1000	-		(3) BM-5A
Response Time	Rising	Tr		-	10	13	msec	(5) BM-7
	Falling	Tf		-	6	10		
	G to G (Avg.)	T_{G-G}	Normal q**L,R**=0 q**U,D**=0 Viewing Angle	-	8	-		
Luminance of White (Center of screen)		Y_L		400	500	-	cd/m^2	(6) BM-5A
Color Chromaticity (CIE 1931)	Red	Rx			0.648			(7),(8) PR650
		Ry			0.333			
	Green	Gx			0.271			
		Gy		TYP. -0.03	0.592	TYP. +0.03		
	Blue	Bx			0.141			
		By			0.066			
	White	Wx			0.280			
		Wy			0.290			
Color Gamut		-		-	72	-	%	(7) PR650
Color Temperature		T		-	10000	-	K	(7) PR650
Viewing Angle	Hor.	q$_L$	C/R≥10	75	89	-	Degree	(8) EZ-Contrast
		q$_R$		75	89	-		
	Ver.	q$_U$		75	89	-		
		q$_D$		75	89	-		
White Brightness Uniformity (9 Points)		B$_{uni}$		-	-	25	%	(4) BM-5A

Note (1) Test Equipment Setup

The measurement should be executed in a stable, windless and dark room between 40min and 60min after lighting the back light at the given temperature for stabilization of the back light. This should be measured in the center of screen.

Single lamp current : 6.0mArms
Environment condition : Ta = 25 $\pm$ 2 °C

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Photo detector	Field
BM-5A	2°
BM-7	2°
PR650	1°

Photo detector

Field

BM-5A : 50㎝
BM-7 : 50㎝
PR650 : 50㎝

TFT - LCD Module

LCD Panel

The center of the screen
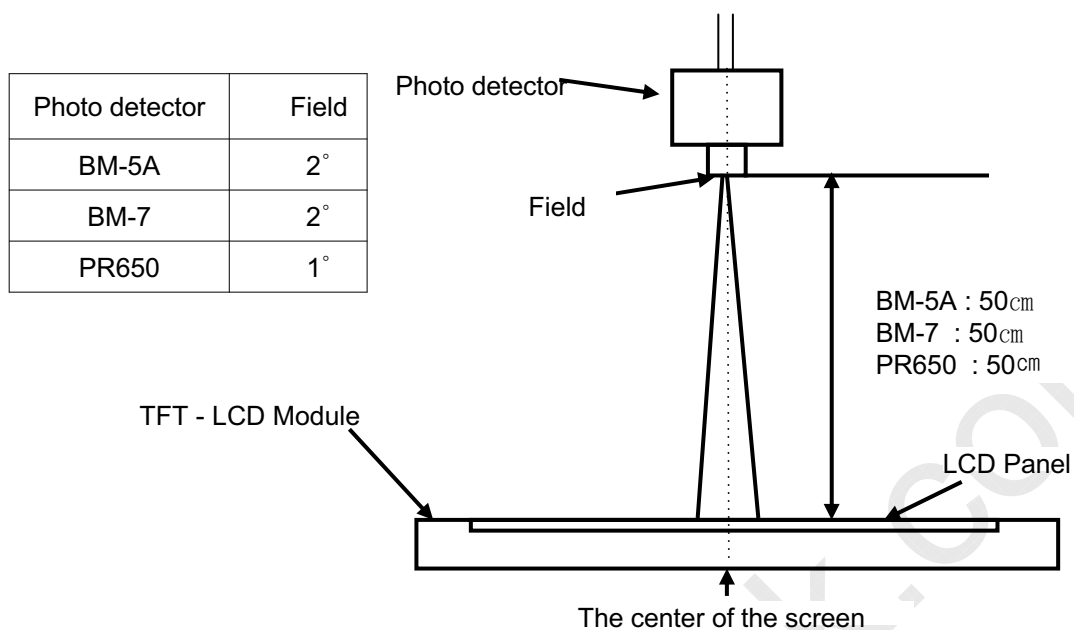
Note (2) Definition of test point

Active Area

◯ Test Point
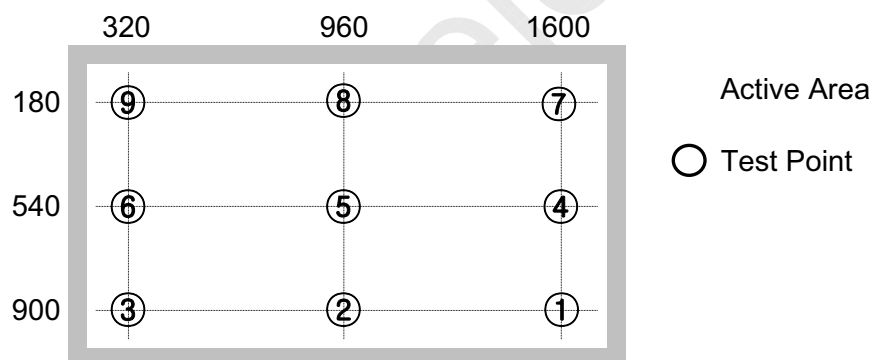
Note (3) Definition of Contrast Ratio (C/R)
    : Ratio of gray max (Gmax) & gray min (Gmin) at the center point ⑤ of the panel

$$C/R = \frac{G\max}{G\min}$$

Gmax : Luminance with all pixels white
Gmin : Luminance with all pixels black

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Note (4) Definition of 9 points brightness uniformity of White

$$Buni = 100 * \frac{(B\max - B\min)}{B\max}$$

Bmax : Maximum brightness
Bmin : Minimum brightness

Note (5) Definition of Response time : Sum of Tr, Tf

Display data	Black (data off)	White (data on)	White (data off)

Optical Instruments Response

T_R T_F

100%
90%

10%
0%

TIME
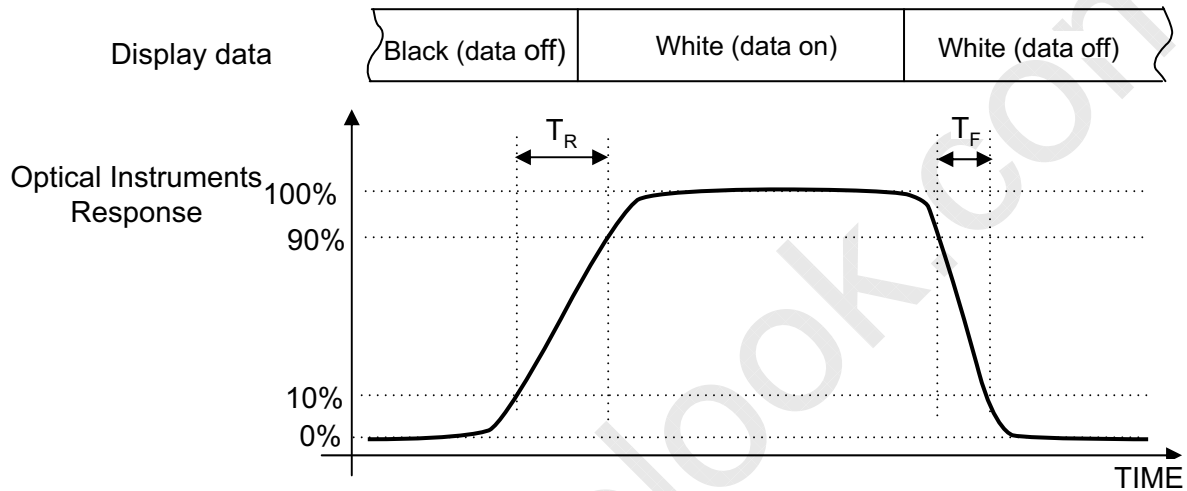
Note (6) Definition of Luminance of White : Luminance of white at center point ⑤

Note (7) Definition of Color Chromaticity (CIE 1931)
       Color coordinate of Red, Green, Blue & White at center point ⑤

Note (8) Definition of Viewing Angle
       : Viewing angle range (C/R ≥10)

Θ_U Θ_R Θ_L Θ_D

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4. Electrical Characteristics

4.1 TFT LCD Module

The connector for display data & timing signal should be connected.

Ta = 25°C $\pm$ 2 °C

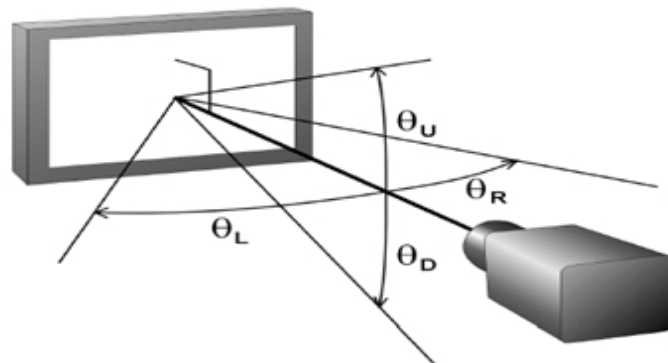| Item		Symbol	Min.	Typ.	Max.	Unit	Note
Voltage of Power Supply		V_{DD}	10.8	12	13.2	V	(1)
Current of Power Supply	(a) Black	I_{DD}	-	1182	-	mA	(2),(3)
	(b) Mosaic		-	1473	-	mA	
	(c) N-Pattern		-	1607	1800	mA	
Vsync Frequency		f_V	-	60	-	Hz	
Hsync Frequency		f_H	65.5	67.5	69.5	kHz	
Main Frequency		f_{DCLK}	65.0	74.25	80.0	MHz	
Rush Current		I_{RUSH}	-	-	5.0	A	(4)

Note (1) The ripple voltage should be controlled under 10% of V_{DD}.
(2) f_V=60Hz, f_{DCLK} = 74.25MHz, V_{DD} = 12.0V, DC Current.
(3) Power dissipation check pattern (LCD Module only)
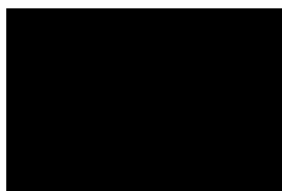
a) Black Pattern   b) Mosaic Pattern   c) N-Pattern
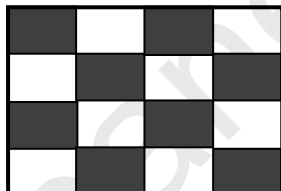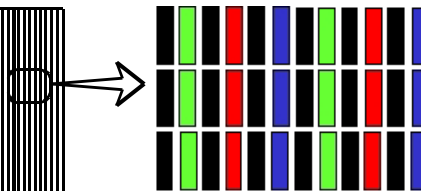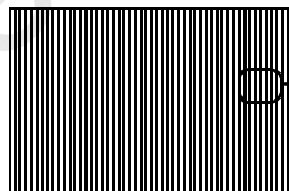
(4) Measurement Conditions

100%
90%

10%
GND

V_{DD}

T_{RUSH}=470μs
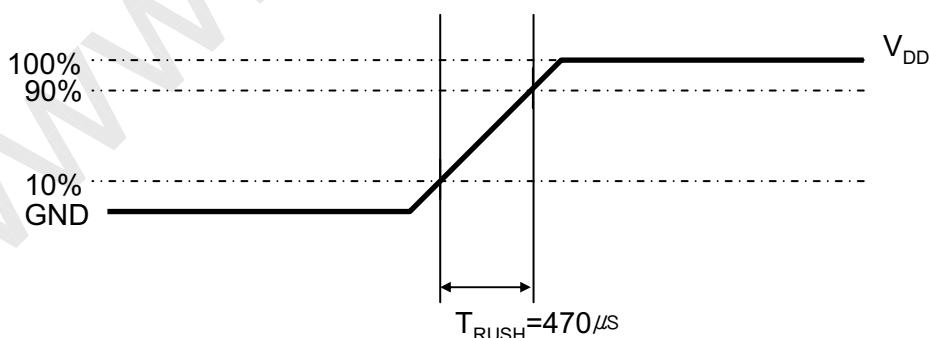
Rush Current I_{RUSH} can be measured when T_{RUSH} is 470μs.

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4.2 Back Light Unit

The back light unit contains 24 direct-lighting type CCFL (Cold Cathode Fluorescent Lamp). The characteristics of lamps are shown in the following table.

Ta=25 ± 2°C

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Lamp Current	I_L	3.0	6.0	7.0	mArms	
Lamp Voltage	V_L	-	1670	-	Vrms	
Operating Life Time	Hr	50,000	-	-	Hour	(1)

Note (1) It is defined as the time to take until the brightness reduces to 50% of its original value.

[Operating condition : Ta = 25±2℃, IL =6.0mArms(typ), For single lamp only.]
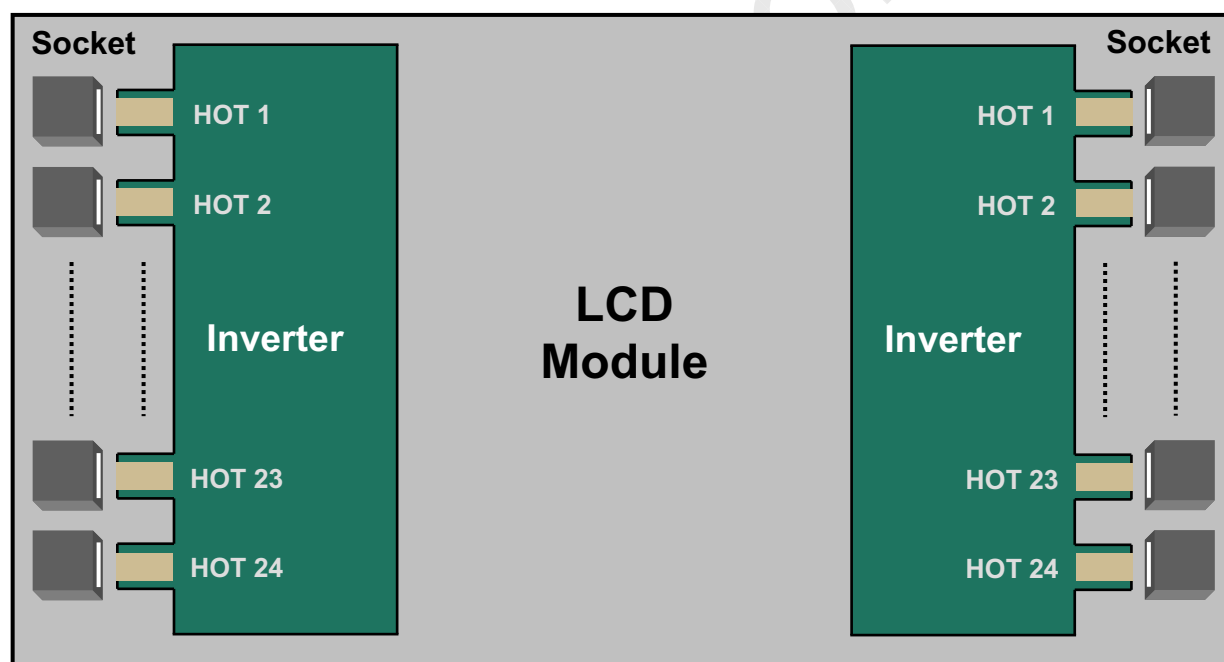
4.3 Inverter Input Condition & Specification

Items	Symbol	Conditions	Specifications			Unit	Note
			Min.	Typ.	Max.		
Input Voltage	Vin	-	23	24	25	V	Ta=25±2 ℃
Input Current	I_{RUSH}	Vin=24.0V Vdim=3.3V	-	-	12.0	A	
Lamp Current	$I_{O,MAX}$	Vdim=3.3 V	5.5	6.0	6.5	mArms	After 2 hour Warm-up
Frequency	F_{LAMP}	Vin=24.0 V	60	62.5	65	kHz	
Backlight On/Off	ON	Vin=24.0 V	2.4	-	5.25	V	
	OFF	Vin=24.0 V	0	-	0.8		
Dimming Control	V_{DIM}	Max Lum	3.3	-	-	V	-
		Min. Lum	-	-	0		

5. Input Terminal Pin Assignment

5.1. Input Signal & Power
Connector : FI-RE51S-HF (JAE)

No	Signal		No	Signal	
1	Vdd 12V		26		RE[0]P
2	Vdd 12V		27		RE[1]N
3	Vdd 12V		28		RE[1]P
4	Vdd 12V		29		RE[2]N
5	Vdd 12V		30		RE[2]P
6	GND		31	Even LVDS Signal	GND
7	GND		32		RE[CLK]N
8	GND		33		RE[CLK]P
9	GND		34		GND
10	Odd LVDS Signal	RO[0]N	35		RE[3]N
11		RO[0]P	36		RE[3]P
12		RO[1]N	37	No Connection	
13		RO[1]P	38	No Connection	
14		RO[2]N	39	GND	
15		RO[2]P	40	No Connection	
16		GND	41	No Connection	
17		RO[CLK]N	42	No Connection	
18		RO[CLK]P	43	No Connection	
19		GND	44	No Connection	
20		RO[3]N	45	No Connection	
21		RO[3]P	46	GND	
22	No Connection *Note(1)		47	No Connection	
23	No Connection		48	No Connection	
24	GND		49	No Connection	
25	Even LVDS	RE[0]N	50	No Connection	
			51	No Connection	

NOTE(1) No Connection : This PINS are only used for SAMSUNG internal using.

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Note(1) Pin number starts from Right side

PCB

▼

Pin No. 1   Pin No. 51

#1   #51

connect name

#1   #51
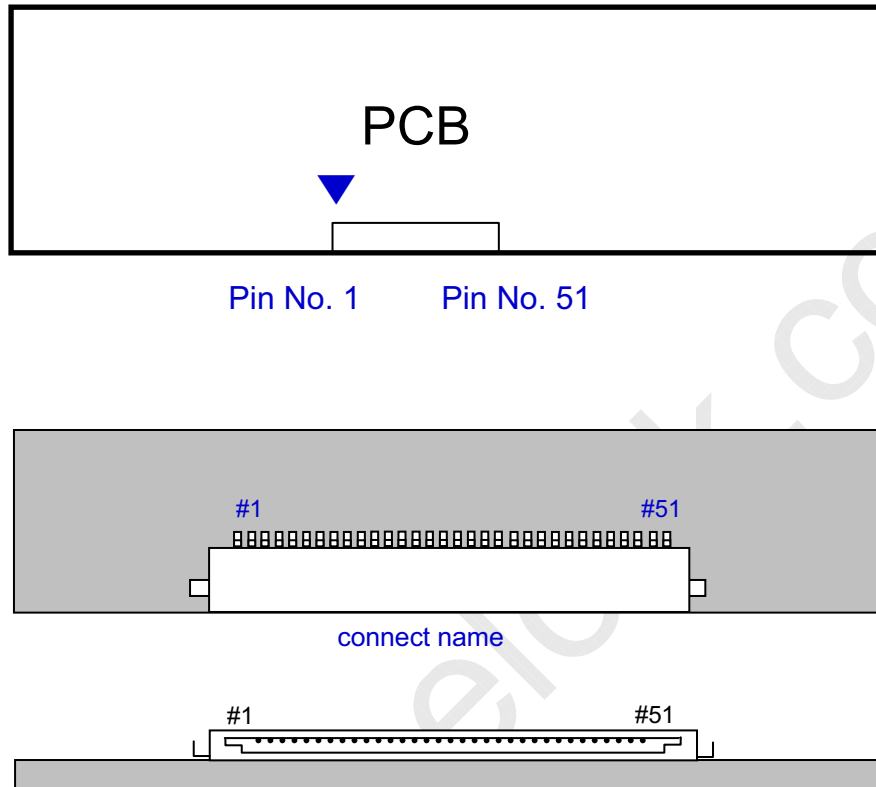
Fig. Connector diagram

a. All GND pins should be connected together and also be connected to the LCD's
    metal chassis.
b. All power input pins should be connected together.
c. All NC pins should be separated from other signal or power.

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5.2. Inverter Input Pin Configuration

Connector : JST, S14B-PHA-SM-TB(LF)

Pin No.	Pin Configuration(FUNCTION)
1	24 V
2	24 V
3	24 V
4	24 V
5	24 V
6	GND
7	GND
8	GND
9	GND
10	GND
11	No Connection
12	Backlight On /Off [ON:2.4 - 5.25 V, OFF: 0 - 0.8 V]
13	Dimming Control [0V:Min, 3.3V:Max]
14	No Connection

5.3. Inverter Input Power Sequence

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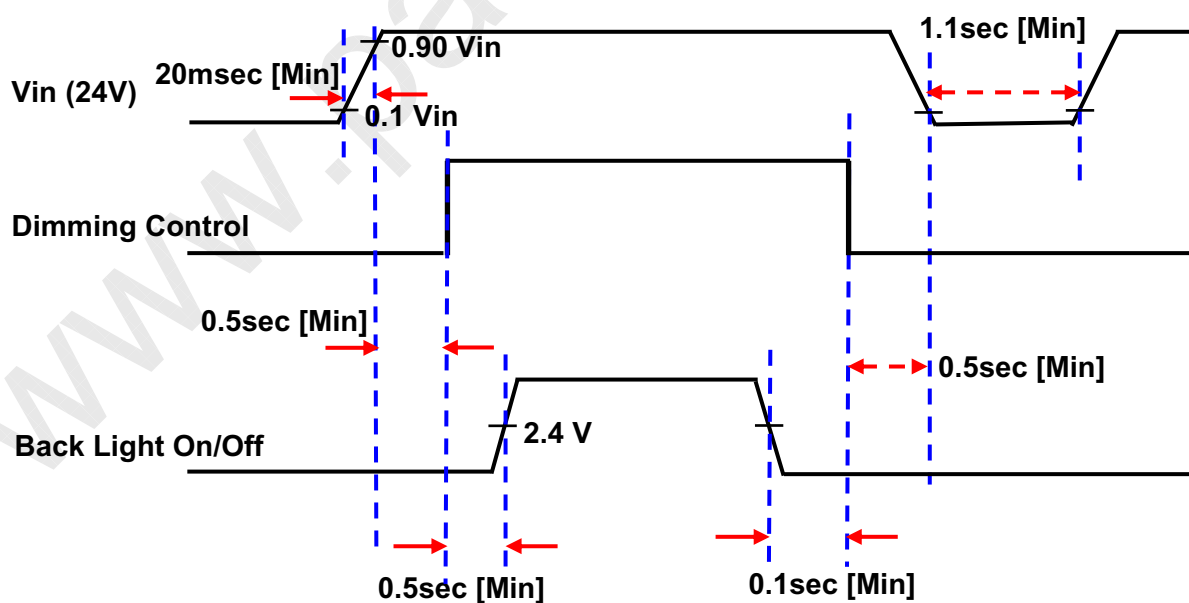
5.4 LVDS Interface
- LVDS Receiver : Tcon (merged)
- Data Format (Normal)

	LVDS pin	VESA -DATA
TxOUT/RxIN0	TxIN/RxOUT0	R0
	TxIN/RxOUT1	R1
	TxIN/RxOUT2	R2
	TxIN/RxOUT3	R3
	TxIN/RxOUT4	R4
	TxIN/RxOUT6	R5
	TxIN/RxOUT7	G0
TxOUT/RxIN1	TxIN/RxOUT8	G1
	TxIN/RxOUT9	G2
	TxIN/RxOUT12	G3
	TxIN/RxOUT13	G4
	TxIN/RxOUT14	G5
	TxIN/RxOUT15	B0
	TxIN/RxOUT18	B1
TxOUT/RxIN2	TxIN/RxOUT19	B2
	TxIN/RxOUT20	B3
	TxIN/RxOUT21	B4
	TxIN/RxOUT22	B5
	TxIN/RxOUT24	HSYNC
	TxIN/RxOUT25	VSYNC
	TxIN/RxOUT26	DEN
TxOUT/RxIN3	TxIN/RxOUT27	R6
	TxIN/RxOUT5	R7
	TxIN/RxOUT10	G6
	TxIN/RxOUT11	G7
	TxIN/RxOUT16	B6
	TxIN/RxOUT17	B7
	TxIN/RxOUT23	RESERVED

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5.5 Input Signals, Basic Display Colors and Gray Scale of Each Color

COLOR	DISPLAY (8bit)	DATA SIGNAL																								GRAY SCALE LEVEL
		RED								GREEN								BLUE								
		R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7	
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
GRAY SCALE OF RED	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0
	DARK ↑ ↓ LIGHT	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1
		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:			R3~R252
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:			
		1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R253
		0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R254
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R255
GRAY SCALE OF GREEN	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0
	DARK ↑ ↓ LIGHT	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1
		0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:			G3~G252
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:			
		0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G253
		0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G254
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G255
GRAY SCALE OF BLUE	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0
	DARK ↑ ↓ LIGHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	B1
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	B2
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:			B3~B252
		:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	:			
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	B253
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	B254
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	B255

Note) Definition of Gray :
     Rn : Red Gray,   Gn : Green Gray,   Bn : Blue Gray (n = Gray level)
     Input Signal :   0 = Low level voltage,   1 = High level voltage

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6. Interface Timing

6.1 Timing Parameters （DE only mode）

SIGNAL	ITEM	SYMBOL	MIN.	TYP.	MAX.	Unit	NOTE
Clock	Frequency	$1/T_C$	65.0	74.25	80.0	MHz	-
Hsync		F_H	65.5	67.5	69.5	KHz	-
Vsync		F_V	-	60	-	Hz	-
Vertical Display Term	Active Display Period	T_{VD}	-	1080	-	lines	-
	Vertical Total	T_{VB}	1092	1125	1158	lines	-
Horizontal Display Term	Active Display Period	T_{HD}	-	1920	-	clocks	-
	Horizontal Total	T_H	2090	2200	2350	clocks	-

Note) This product is DE only mode. The input of Hsync & Vsync signal does not have an effect on normal operation.
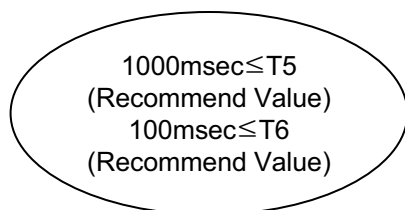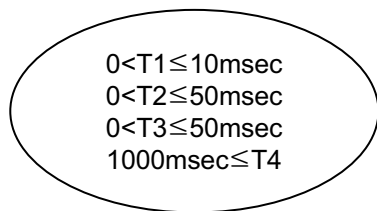(1) Test Point : TTL control signal and CLK at LVDS Tx input terminal in system
(2) Internal V_{DD} = 3.3V

6.2 Timing diagrams of interface signal (DE only mode)

6.3 Power ON/OFF Sequence

To prevent a latch-up or DC operation of the LCD Module, the power on/off sequence should be as the diagram below.

$0<T1\leq10msec$
$0<T2\leq50msec$
$0<T3\leq50msec$
$1000msec\leq T4$

$1000msec\leq T5$
(Recommend Value)
$100msec\leq T6$
(Recommend Value)

2.4 V

T1 : V_{DD} rising time from 10% to 90%
T2 : The time from V_{DD} to valid data at power ON.
T3 : The time from valid data off to V_{DD} off at power Off.
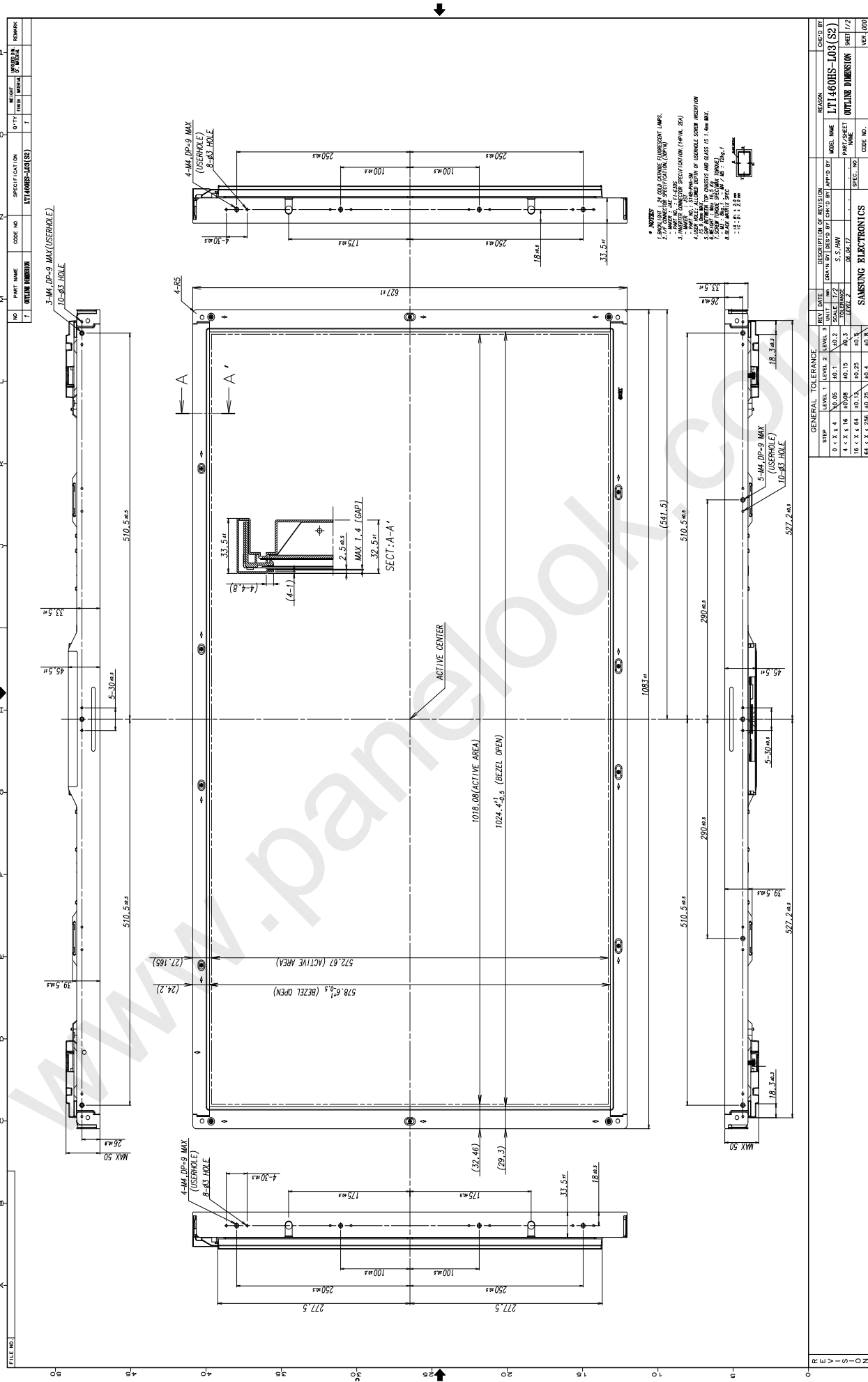T4 : V_{DD} off time for Windows restart
T5 : The time from valid data to B/L enable at power ON.
T6 : The time from valid data off to B/L disable at power Off.

- The supply voltage of the external system for the Module input should be the same
   as the definition of V_{DD}.
- Apply the lamp voltage within the LCD operation range. When the back light turns on
   before the LCD operation or the LCD turns off before the back light turns off,
   the display may momentarily show abnormal screen.
- In case of V_{DD} = off level,
   please keep the level of input signals low or keep a high impedance.
- T4 should be measured after the Module has been fully discharged between power off
   and on period.
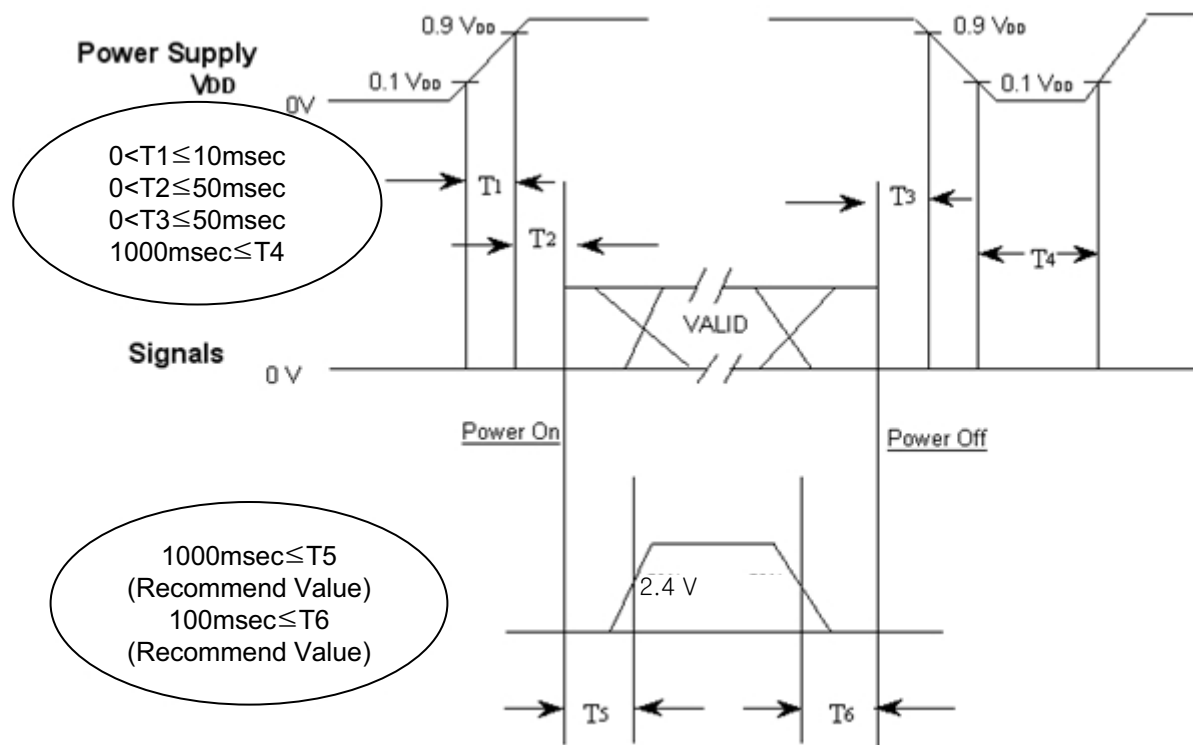- Interface signal should not be kept at high impedance when the power is on.

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7. Outline Dimension (Front View)

SECT:A-A'

MAX 1.4 [GAP]

ACTIVE CENTER

1018.08(ACTIVE AREA)
1024.4⁺¹₋₀.₅ (BEZEL OPEN)

572.67 (ACTIVE AREA)
578.6⁺¹₋₀.₅ (BEZEL OPEN)

* NOTES :
1. BACKLIGHT : 16 COLD CATHODE FLUORESCENT LAMPS.
2.1/F CONNECTOR SPECIFICATION.(30PIN)
   - MAKER : JAE.
   - PART NO : FI-XB30S
3. INVERTER CONNECTOR SPECIFICATION.(14PIN, 2EA)
   - MAKER : JST
   - PART NO : S14B-PH-SM
4. USER HOLE ALLOWED DEPTH OF USERHOLE SCREW INSERTION
   IS 9.0mm MAX.
5. CAP. BETWEEN ITO CHASSIS AND GLASS IS 1.4mm MAX.
6. WEIGHT : Max 16.5 Kg
7. SCREW TORQUE SPEC(MAX TORQUE).
   - PART NO : M3 : Max 1.25 Kgs.f
8. BLACK MATRIX SPEC
   - 16-81 ± 1.15 mm

SAMSUNG ELECTRONICS

LTI460HS-L03(S2)
OUTLINE DIMENSION
SHEET 1/2   VER. 000

GENERAL TOLERANCE

STEP	LEVEL 1	LEVEL 2	LEVEL 3
0 < X ≤ 4	±0.05	±0.1	±0.2
4 < X ≤ 16	±0.08	±0.15	±0.3
16 < X ≤ 64	±0.12	±0.25	±0.5
64 < X ≤ 256	±0.25	±0.4	±0.8

6.3 Power ON/OFF Sequence

To prevent a latch-up or DC operation of the LCD Module, the power on/off sequence should be as the diagram below.

0<T1≤10msec
0<T2≤50msec
0<T3≤50msec
1000msec≤T4

1000msec≤T5
(Recommend Value)
100msec≤T6
(Recommend Value)

T1 : V_{DD} rising time from 10% to 90%
T2 : The time from V_{DD} to valid data at power ON.
T3 : The time from valid data off to V_{DD} off at power Off.
T4 : V_{DD} off time for Windows restart
T5 : The time from valid data to B/L enable at power ON.
T6 : The time from valid data off to B/L disable at power Off.

- The supply voltage of the external system for the Module input should be the same as the definition of V_{DD}.
- Apply the lamp voltage within the LCD operation range. When the back light turns on before the LCD operation or the LCD turns off before the back light turns off, the display may momentarily show abnormal screen.
- In case of V_{DD} = off level, please keep the level of input signals low or keep a high impedance.
- T4 should be measured after the Module has been fully discharged between power off and on period.
- Interface signal should not be kept at high impedance when the power is on.

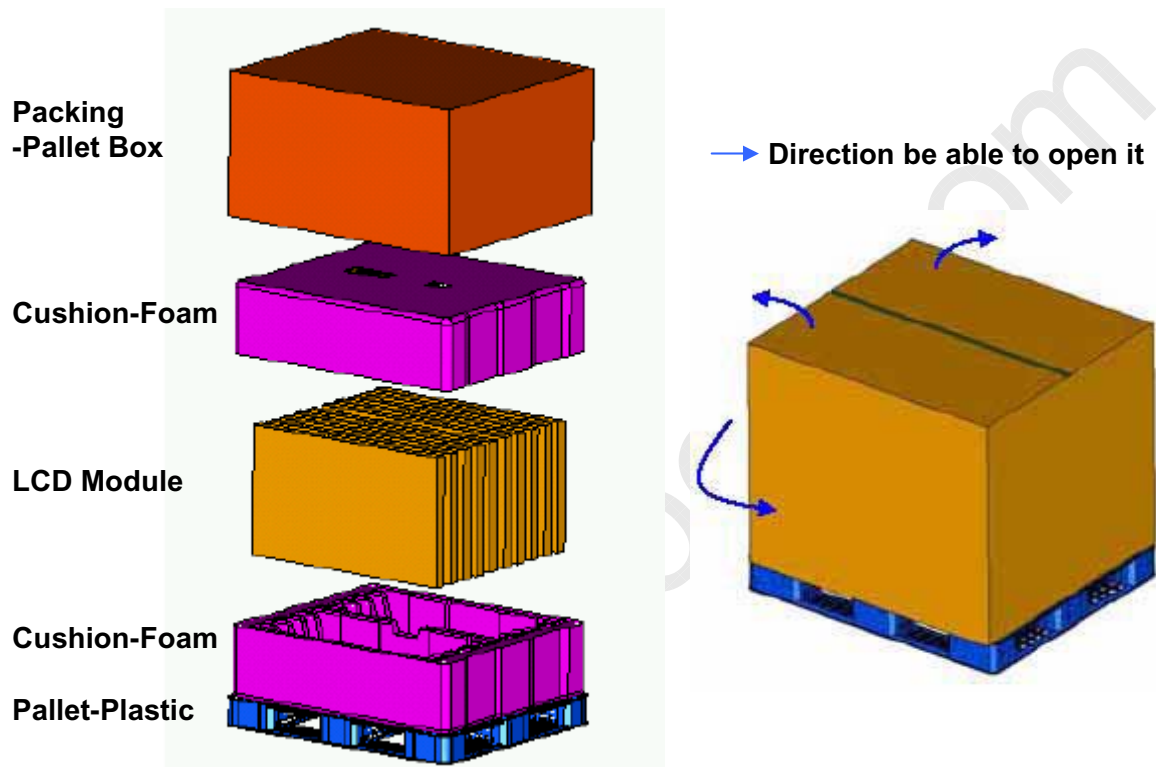| MODEL | LTI460HS-L03 | Doc. No | 05-000-G-061017 | Page | 20 / 27 |

8. PACKING

8.1 CARTON (Internal Package)
(1) Packing Form
Corrugated fiberboard box and corrugated cardboard as shock absorber
(2) Packing Method

Packing -Pallet Box

Cushion-Foam

LCD Module

Cushion-Foam

Pallet-Plastic

→ **Direction be able to open it**

8.2 Packing Specification

Item	Specification	Remark
LCD Packing	10ea / (Packing-Pallet Box)	1. 155 Kg / LCD (10ea) 2. 10 Kg / Cushion-pallet (2ea) 3. 8 Kg / Packing-Pallet Box (1ea) 4. Cushion-pallet Material : EPS 5. Packing-Pallet Box Material : DW4
Pallet	1Box / Pallet	1. Pallet weight = 8.8kg 2. 8.8Kg/Pallet
Packing Direction	Vertical	
Total Pallet Size	H x V x height	1270mm(H) x 1150mm(V) x 844mm(height)
Total Pallet Weight	181.8kg	Pallet(8.8kg) + Module(155kg) + Cushion (up+bottom=10kg) + Pallet-BOX(8kg)

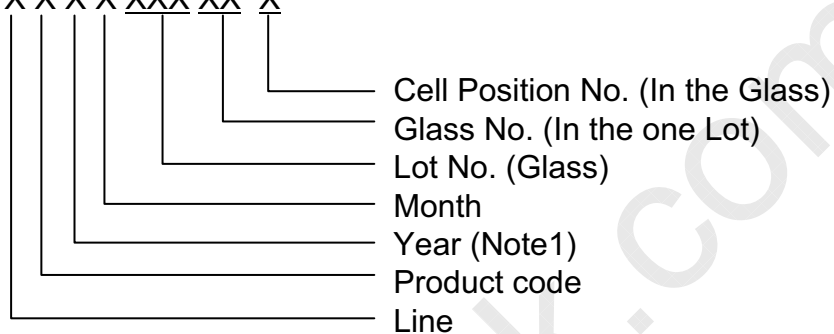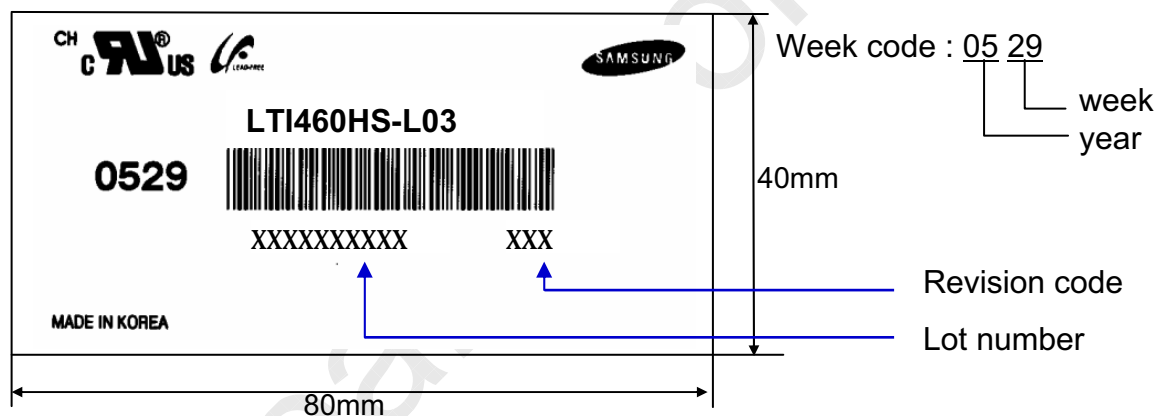| MODEL	LTI460HS−L03	Doc. No	05−000−G−061017	Page	23 / 27

9. MARKING & OTHERS

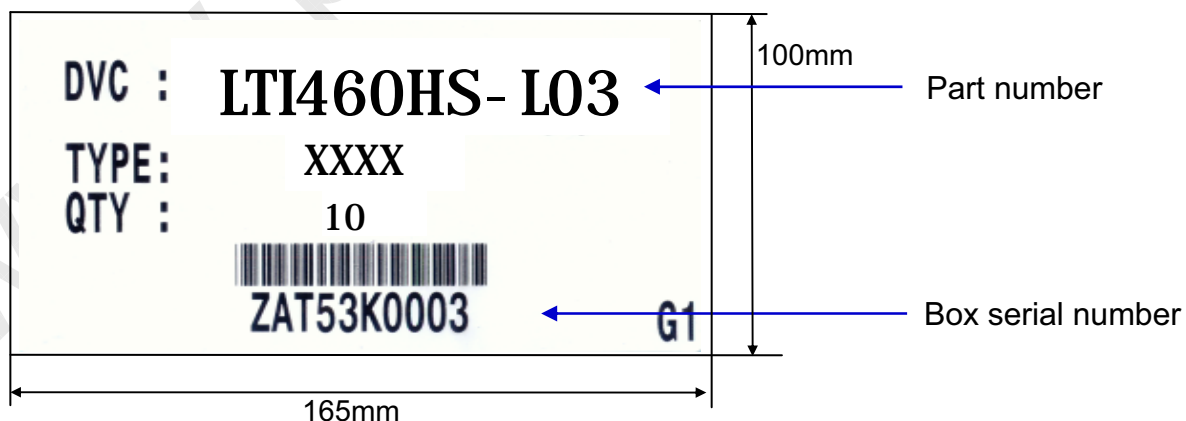A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

(1) Parts number : LTI460HS-L03
(2) Revision: Three letter
(3) Lot number : X X X X XXX XX X

- Cell Position No. (In the Glass)
- Glass No. (In the one Lot)
- Lot No. (Glass)
- Month
- Year (Note1)
- Product code
- Line

(4) Nameplate Indication

LTI460HS-L03

0529

XXXXXXXXXX   XXX

MADE IN KOREA

80mm

40mm

Week code : 05 29
- week
- year

Revision code

Lot number

(5) Packing box attach

DVC : LTI460HS-L03
TYPE: XXXX
QTY : 10
ZAT53K0003   G1

100mm

165mm

Part number

Box serial number

(6) Others
   1. After service part
    Lamps cannot be replaced because of the narrow bezel structure.

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10. General Precautions

10.1 Handling

(a) When the Module is assembled, it should be attached to the system firmly using all mounting holes. Be careful not to twist and bend the Module.

(b) Because the inverter use high voltage, it should be disconnected from power before it is assembled or disassembled.

(c) Refrain from strong mechanical shock and / or any force to the Module.
   In addition to damage, this may cause improper operation or damage to the Module and CCFT back light.

(d) Note that polarizers are very fragile and could be damage easily.
   Do not press or scratch the surface harder than a HB pencil lead.

(e) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, staining or discoloration may occur.

(f) If the surface of the polarizer is dirty, clean it using absorbent cotton or soft cloth.

(g) Desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane.
   Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.

(h) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth . In case of contact with hands, legs or clothes, it must be washed away with soap thoroughly.

(i) Protect the Module from static, or the CMOS Gate Array IC would be damaged.

(j) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.

(k) Do not disassemble the Module.

(l) Do not pull or fold the lamp wire.

(m) Do not adjust the variable resistor located on the Module.

(n) Protection film for polarizer on the Module should be slowly peeled off just before use so that the electrostatic charge can be minimized.

(o) Pins of I/F connector should not be touched directly with bare hands.

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10.2 Storage

(a) Do not leave the Module in high temperature, and high humidity for a long time.
It is highly recommended to store the Module with temperature from 0 to 35℃
and relative humidity of less than 70%.

(b) Do not store the TFT-LCD Module in direct sunlight.

(c) The Module should be stored in a dark place. It is prohibited to apply sunlight or
fluorescent light in storing.

10.3 Operation

(a) No Connection or disconnect the Module in the "Power On" condition.

(b) Power supply should always be turned on/off by the "Power on/off sequence"

(c) Module has high frequency circuits. Sufficient suppression to the electromagnetic
interference should be done by system manufacturers. Grounding and shielding methods
may be important to minimize the interference.

(d) The cable between the back light connector and its inverter power supply should
be connected directly with a minimized length. A longer cable between
the back light and the inverter may cause lower luminance of lamp(CCFT) and
may require higher startup voltage(Vs).

10.4 Operation Condition Guide

(a) The LCD product should be operated under normal conditions.
Normal condition is defined as below;
- Temperature : 20 ± 15℃
- Humidity : 55 ± 20%
- Display pattern : continually changing pattern (Not stationary)

(b) If the product will be used in extreme conditions such as high temperature,
humidity, display patterns or operation time etc.., It is strongly recommended
to contact SEC for Application engineering advice. Otherwise, its reliability and
function may not be guaranteed. Extreme conditions are commonly found at
Airports, Transit Stations, Banks, Stock market, and Controlling systems.

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10.5 Others

(a) Ultra-violet ray filter is necessary for outdoor operation.

(b) Avoid condensation of water. It may result in improper operation or disconnection
of electrode.

(c) Do not exceed the absolute maximum rating value. (supply voltage variation,
input voltage variation, variation in part contents and environmental temperature,
and so on)
Otherwise the Module may be damaged.

(d) If the Module keeps displaying the same pattern for a long period of time,
the image may be "sticked" to the screen.
To avoid image sticking, it is recommended to use a screen saver.

(e) This Module has its circuitry PCB's on the rear side and should be handled
carefully in order not to be stressed.

(f) Please contact SEC in advance when you display the same pattern for a long time.

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