

**Samsung Secret**

Approval

Model No. :  
Parts Code : V33A00036500

**Customer : Toshiba****DATE : 23. July. 2010****SAMSUNG TFT-LCD****MODEL : LTA460HJ11**

NOTE :

|                            |      |                                     |                      |
|----------------------------|------|-------------------------------------|----------------------|
| <b>Customer's Approval</b> |      | APPROVED BY<br><i>Jeong min Heo</i> | DATE<br>23.July.2010 |
|                            |      | PREPARED BY<br><i>Seungil . Lee</i> | DATE<br>23.July.2010 |
| SIGNATURE                  | DATE |                                     |                      |

**LCD Business****Samsung Electronics Co . , LTD.**

|       |            |         |                   |      |      |
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**Samsung Secret****\* Revision History**

| Date          | Rev. No | Page  | Summary                                                                   |
|---------------|---------|-------|---------------------------------------------------------------------------|
| June 18, 2010 | 001     | all   | First Issued                                                              |
| June 28, 2010 | 002     | 4, 24 | Module Weight 11,300g → 11,100g ( Total Pallet Weight 197.5kg → 194.5kg ) |
|               |         | 20    | 50msec ≤ T2 → 0 < T2 ≤ 50msec                                             |
|               |         | 23    | Pallet 10EA → Pallet 15EA                                                 |
| July 23, 2010 | 003     | 6     | Revised Absolute Vf Max ( 209V → 213V )                                   |
|               |         | 11    | Revised Vf ( Min 188, Typ 199, Max 209 → Min 193, Typ 203, Max 213 )      |
|               |         | 22    | Updated Outline Dimension Rear                                            |

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## General Description

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### Description

**LTA460HJ11** is a color active matrix liquid crystal display (LCD) that uses amorphous silicon TFT(Thin Film Transistor) as switching components. This model is composed of a TFT LCD panel, a driver circuit and a back light unit. The resolution of a 46.0" is 1920 x 1080 and this model can display up to 1.07 Billion colors with wide viewing angle of 89° or higher in all directions. This panel is intended to support applications to provide a excellent performance for Flat Panel Display such as Home-alone Multimedia TFT-LCD TV and High Definition TV

### Features

- RoHS compliance (Pb-free)
- High contrast ratio & aperture ratio with wide color gamut
- SPVA(Super Patterned Vertical Align) mode
- Wide viewing angle ( $\pm 178^\circ$ )
- High speed response ( & Natural Motion (DFR: Double Frame Rate) )
- FHD resolution (16:9)
- Low Power consumption
- Edge Type LED (Light Emitted Diode) BLU
- DE (Data Enable) mode
- 4ch LVDS (Low Voltage Differential Signaling) interface (4pixel/clock)

## General Information

| Items               | Specification                                        | Unit              | Note   |
|---------------------|------------------------------------------------------|-------------------|--------|
| Module Size         | 1056.5 (H <sub>TYP</sub> ) *610.8(V <sub>TYP</sub> ) | mm                | ±1.0mm |
|                     | 26.9(D <sub>MAX</sub> )                              |                   |        |
| Weight              | 11,100                                               | g                 |        |
| Pixel Pitch         | 0.53025(H) x 0.53025(W)                              | mm                |        |
| Active Display Area | 1018.08(H) x 572.67(V)                               | mm                |        |
| Surface Treatment   | Haze 0 %, Hard Coating 3H                            |                   |        |
| Display Colors      | 8 bit + FRC – 1.07 Billion                           | colors            |        |
| Number of Pixels    | 1920 x 1080                                          | pixel             |        |
| Pixel Arrangement   | RGB vertical stripe                                  |                   |        |
| Display Mode        | Normally Black                                       |                   |        |
| Luminance of White  | 450 (Typ.)                                           | cd/m <sup>2</sup> |        |

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## 1. Absolute Maximum Ratings

If the condition exceeds maximum ratings, it can cause malfunction or unrecoverable damage to the device.

### 1.1 TFT LCD Module Absolute Maximum Ratings

(V<sub>DD</sub>=12V)

| Item                          | Symbol           |     | Min.    | Max. | Unit | Note |
|-------------------------------|------------------|-----|---------|------|------|------|
| Power Supply Voltage          | V <sub>DD</sub>  |     | GND-0.5 | 13.2 | V    | (1)  |
| Storage temperature           | T <sub>STG</sub> |     | -20     | 60   | °C   | (2)  |
| Operating temperature         | T <sub>OPR</sub> |     | 0       | 50   | °C   |      |
| Surface temperature           | T <sub>SUR</sub> |     | 0       | 65   | °C   | (3)  |
| Shock ( non - operating )     | S <sub>NOP</sub> | X,Y | -       | 40   | G    | (4)  |
|                               |                  | Z   | -       | 30   |      |      |
| Vibration ( non - operating ) | V <sub>NOP</sub> |     | -       | 1.5  | G    | (5)  |

Note (1) Ta= 25 ± 2 °C

(2) Temperature and relative humidity range are shown in the figure below.

a. 90 % RH Max. (Ta ≤ 39 °C)

b. Relative Humidity is 90% or less. (Ta > 39 °C)

c. No condensation

(3) Although abnormal visual problems can be occurred in T<sub>SUR</sub> range, the polarizer is not damaged in this range.

(4) 11ms, sine wave, one time for ±X, ±Y, ±Z axis

(5) 10-300 Hz, Sweep rate 10min, 30min for X,Y,Z axis

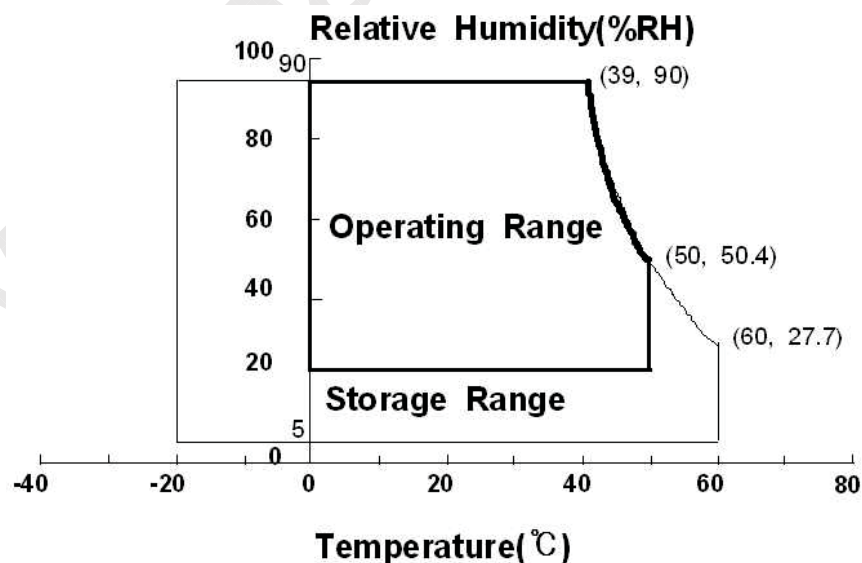


Fig. Temperature and Relative humidity range

|       |            |         |                   |      |      |
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## 1.2 LED Bar Unit Absolute Maximum Ratings

| Item                                   | Symbol      | Max.    | Unit | Note                                        |
|----------------------------------------|-------------|---------|------|---------------------------------------------|
| Operating Temperature Range            | $T_{op}$    | -20~+70 | °C   |                                             |
| Storage temperature Range              | $T_{STG}$   | -30~+70 | °C   |                                             |
| Junction Temperature                   | $T_j$       | 110     | °C   | LED package                                 |
| Forward Current                        | $I_f$       | 0.16    | A    | Continuous operation @String (1 String/PCB) |
| Forward Voltage                        | $V_f$       | 213     | V    | 62 LEDs / @95mA @ $T_j$ 25°C                |
| Thermal Resistance, Junction to Solder | $R_{th,JS}$ | 40K/W   | K/W  | LED package                                 |

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## 2. Optical Characteristics

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The optical characteristics should be measured in a dark room or equivalent.

Measuring equipment : TOPCON RD-80S, TOPCON SR-3, ELDIM EZ-Contrast

(Ta = 25 ± 2°C, VDD=12V, fv= 120Hz, f<sub>DCLK</sub> = 297.0MHz, LED Current = 95mA)

| Item                                      |        | Symbol           | Condition                                                                 | Min.          | Typ.  | Max.          | Unit              | Note               |
|-------------------------------------------|--------|------------------|---------------------------------------------------------------------------|---------------|-------|---------------|-------------------|--------------------|
| Contrast Ratio<br>(Center of screen)      |        | C/R              |                                                                           | 4,000         | 5,000 | -             |                   | (1)<br>SR-3        |
| Response Time                             | G-to-G | Tg               | Normal<br>q <sub>L,R</sub> =0<br>q <sub>U,D</sub> =0<br><br>Viewing Angle | -             | 5     | -             | msec              | (3)<br>RD-80S      |
| Luminance of White<br>(Center of screen)  |        | Y <sub>L</sub>   |                                                                           | 360           | 450   | -             | cd/m <sup>2</sup> | (4)<br>SR-3        |
| Color Chromaticity<br>(CIE 1931)          | Red    | R <sub>x</sub>   |                                                                           | TYP.<br>-0.03 | 0.628 | TYP.<br>+0.03 |                   | (5),(6)<br>SR-3    |
|                                           |        | R <sub>y</sub>   |                                                                           |               | 0.333 |               |                   |                    |
|                                           | Green  | G <sub>x</sub>   |                                                                           |               | 0.323 |               |                   |                    |
|                                           |        | G <sub>y</sub>   |                                                                           |               | 0.623 |               |                   |                    |
|                                           | Blue   | B <sub>x</sub>   |                                                                           |               | 0.155 |               |                   |                    |
|                                           |        | B <sub>y</sub>   |                                                                           |               | 0.044 |               |                   |                    |
|                                           | White  | W <sub>x</sub>   |                                                                           |               | 0.280 |               |                   |                    |
|                                           |        | W <sub>y</sub>   |                                                                           |               | 0.290 |               |                   |                    |
| Color Gamut                               |        | -                | -                                                                         | 72            | -     | %             | (5)<br>SR-3       |                    |
| Color Temperature                         |        | -                | -                                                                         | 10,000        | -     | K             |                   |                    |
| Viewing Angle                             | Hor.   | q <sub>L</sub>   | C/R≥10                                                                    | 75            | 89    | -             | Degree            | (6)<br>EZ-Contrast |
|                                           |        | q <sub>R</sub>   |                                                                           | 75            | 89    | -             |                   |                    |
|                                           | Ver.   | q <sub>U</sub>   |                                                                           | 75            | 89    | -             |                   |                    |
|                                           |        | q <sub>D</sub>   |                                                                           | 75            | 89    | -             |                   |                    |
| White Brightness Uniformity<br>(9 Points) |        | B <sub>uni</sub> |                                                                           | -             | -     | 25            | %                 | (2)<br>SR-3        |

### - Test Equipment Setup

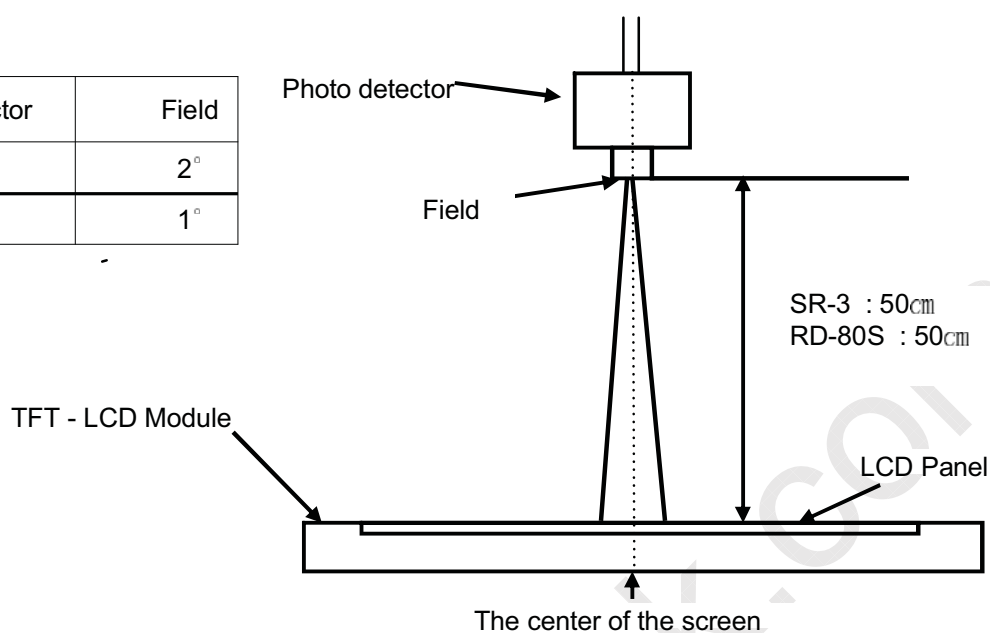
The measurement should be executed in a stable, windless and dark room between 40min and 60min after lighting the back light at the given temperature for stabilization of the back light. This should be measured in the center of screen.

Environment condition : Ta = 25 ± 2 °C

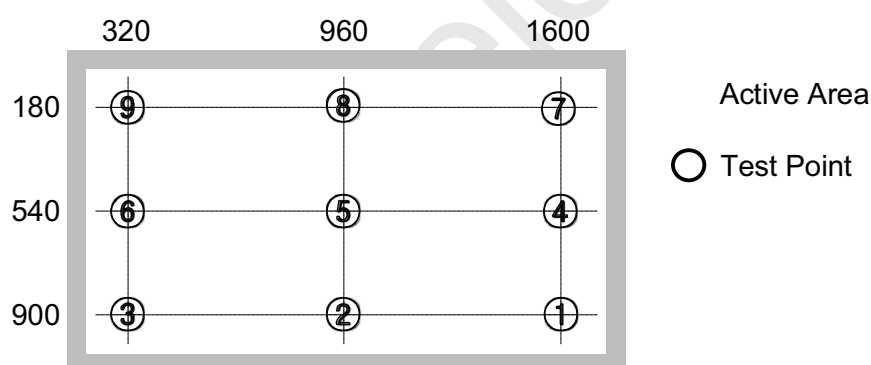
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| Photo detector | Field |
|----------------|-------|
| SR-3           | 2°    |
| RD-80S         | 1°    |



#### - Definition of test point



#### Note (1) Definition of Contrast Ratio (C/R)

: Ratio of gray max (Gmax) & gray min (Gmin) at the center point ⑤ of the panel

$$C/R = \frac{G_{\max}}{G_{\min}}$$

Gmax : Luminance with all pixels white

Gmin : Luminance with all pixels black

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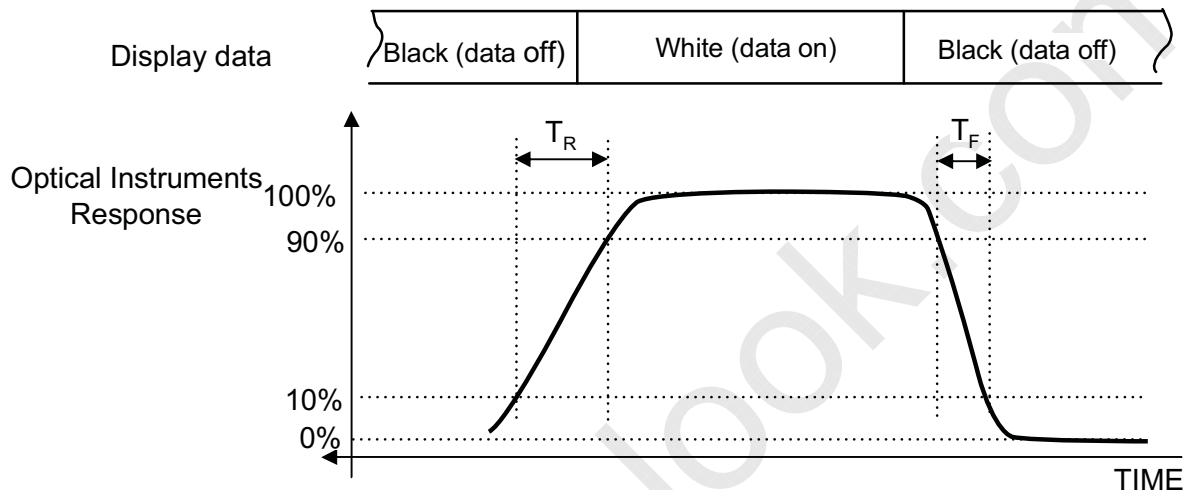
Note (2) Definition of 9 points brightness uniformity (Test pattern : Full White )

$$B_{uni} = 100 * \frac{(B_{max} - B_{min})}{B_{max}}$$

Bmax : Maximum brightness

Bmin : Minimum brightness

Note (3) Definition of Response time : Sum of Tr, Tf



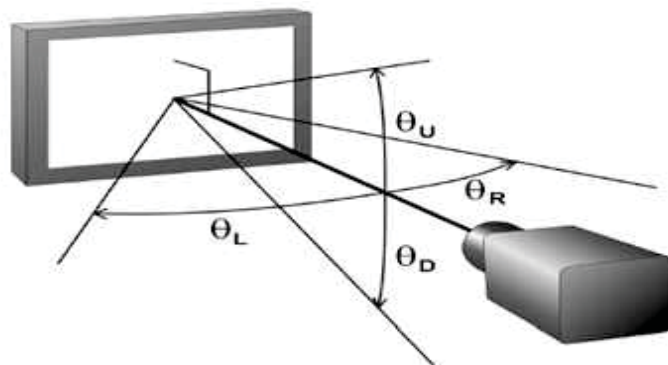
Note (4) Definition of Luminance of White : Luminance of white at center point ⑤

Note (5) Definition of Color Chromaticity (CIE 1931)

Color coordinate of Red, Green, Blue & White at center point ⑤

Note (6) Definition of Viewing Angle

: Viewing angle range (C/R  $\geq 10$ )



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### 3. Electrical Characteristics

#### 3.1 TFT LCD Module

The connector for display data & timing signal should be connected.

$T_a = 25^{\circ}\text{C} \pm 2^{\circ}\text{C}$

| Item                    | Symbol           | Min.  | Typ.  | Max.  | Unit | Note    |
|-------------------------|------------------|-------|-------|-------|------|---------|
| Voltage of Power Supply | $V_{DD}$         | 10.8  | 12.0  | 13.2  | V    | (1)     |
| Current of Power Supply | (a) Black        | -     | 560   | -     | mA   | (2),(3) |
|                         | (b) White        | -     | 540   | -     | mA   |         |
|                         | (c) Sub V-Stripe | -     | 1100  | 1400  | mA   |         |
| Vsync Frequency         | $f_V$            | 95.0  | 120.0 | 125.0 | Hz   |         |
| Hsync Frequency         | $f_H$            | 120.0 | 135.0 | 140.0 | kHz  |         |
| Main Frequency          | $f_{DCLK}$       | 260.0 | 297.0 | 305.0 | MHz  |         |
| Rush Current            | $I_{RUSH}$       | -     | -     | 6     | A    | (4)     |

Note (1) The ripple voltage should be controlled under 10% of  $V_{DD}$ .

(2)  $f_V=120\text{Hz}$ ,  $f_{DCLK} = 297.0\text{MHz}$ ,  $V_{DD} = 12.0\text{V}$ , DC Current.

(3) Power dissipation check pattern (LCD Module only)

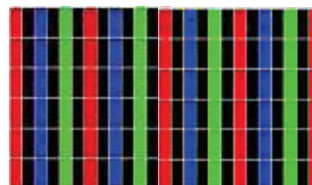
a) Black Pattern



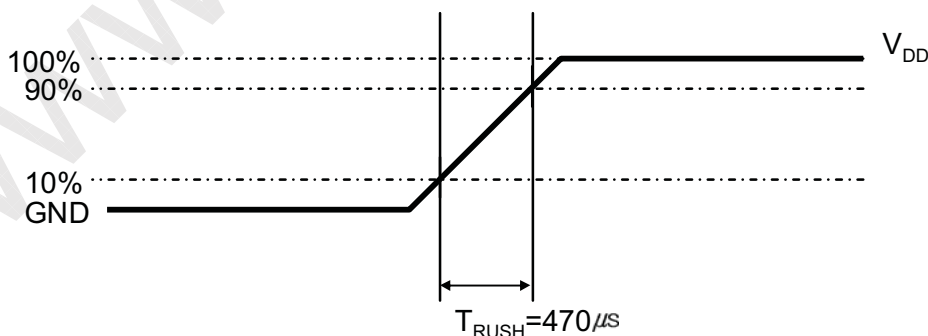
b) White Pattern



c) Sub V-Stripe



#### (4) Measurement Conditions



Rush Current  $I_{RUSH}$  can be measured when  $T_{RUSH}$  is  $470\mu\text{s}$ .

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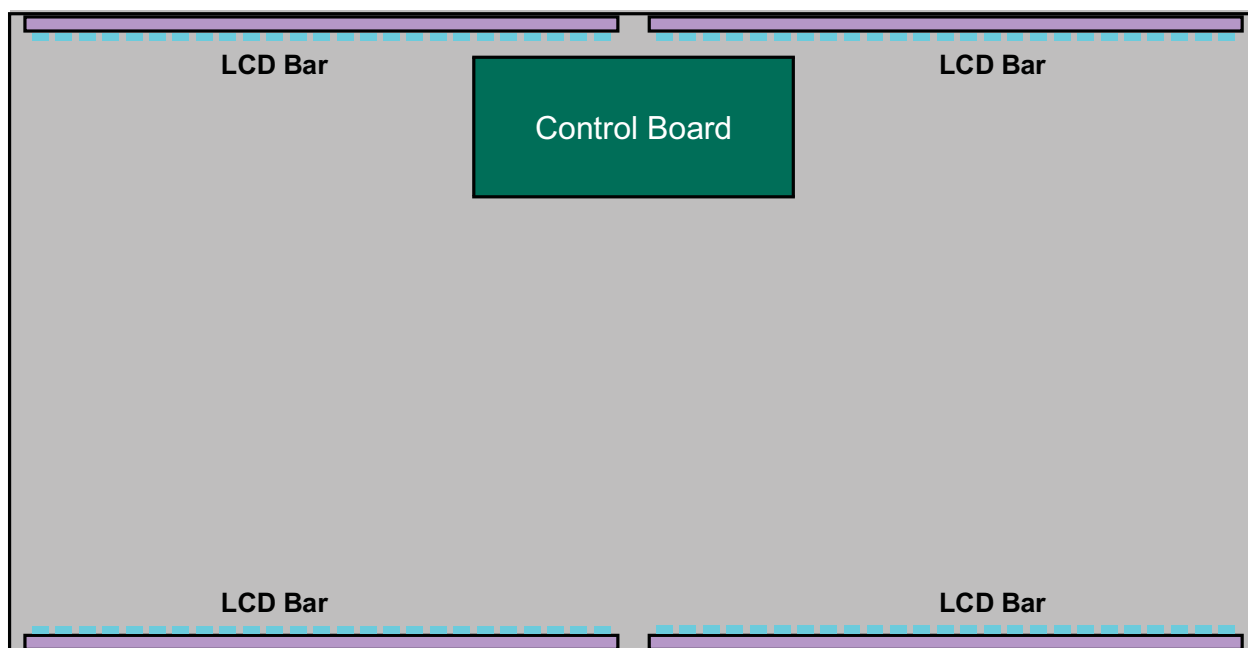
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### 3.2 Back Light Unit

The back light unit contains Edge type White LEDs (Light Emitting Diode)

$T_a = 25 \pm 2^\circ\text{C}$



| Item                | Symbol | Min. | Typ.   | Max. | Unit | Note    |
|---------------------|--------|------|--------|------|------|---------|
| Operating Life Time | Hr     | -    | 43,000 | -    | Hour | (1),(2) |

Note (1) It is defined as the time to take until the brightness reduces to 50% of its original value. [Operating condition :  $T_a = 25 \pm 2^\circ\text{C}$ , For LED Package only. ]

(2) Test Condition :  $T_j 80^\circ\text{C}$ , 120mA, 3,000Hr

### 3.3 LED Bar Unit

| Item               | Symbol       | Min. | Typ. | Max. | Unit | Note                                |
|--------------------|--------------|------|------|------|------|-------------------------------------|
| Forward Voltage    | $V_f$        | 193  | 203  | 213  | V    | @95mA/Bar@ $T_j = 25^\circ\text{C}$ |
| Variation of $V_f$ | $\Delta V_f$ | -    | -    | 7    | V    | 4Bar @ 1 BLU                        |

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## 4. Input Terminal Pin Assignment

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### 4.1.1 Input Signal & Power

Connector : FI-RE41S-HF (JAE/UJU)

| Pin | Description        |         | Pin | Symbol             | Description |
|-----|--------------------|---------|-----|--------------------|-------------|
| 1   | Vdd(12V)           |         | 21  | ODD LVDS<br>SIGNAL | Rx1[3]P     |
| 2   | Vdd(12V)           |         | 22  |                    | Rx1[4]N     |
| 3   | Vdd(12V)           |         | 23  |                    | Rx1[4]P     |
| 4   | Vdd(12V)           |         | 24  |                    | GND         |
| 5   | Vdd(12V)           |         | 25  |                    | Rx3[0]N     |
| 6   | No Connection      |         | 26  |                    | Rx3[0]P     |
| 7   | GND                |         | 27  |                    | Rx3[1]N     |
| 8   | GND                |         | 28  |                    | Rx3[1]P     |
| 9   | GND                |         | 29  |                    | Rx3[2]N     |
| 10  | ODD LVDS<br>SIGNAL | Rx1[0]N | 30  |                    | Rx3[2]P     |
| 11  |                    | Rx1[0]P | 31  |                    | GND         |
| 12  |                    | Rx1[1]N | 32  |                    | Rx3CLK-     |
| 13  |                    | Rx1[1]P | 33  |                    | Rx3CLK+     |
| 14  |                    | Rx1[2]N | 34  |                    | GND         |
| 15  |                    | Rx1[2]P | 35  |                    | Rx3[3]N     |
| 16  |                    | GND     | 36  |                    | Rx3[3]P     |
| 17  |                    | Rx1CLK- | 37  |                    | Rx3[4]N     |
| 18  |                    | Rx1CLK+ | 38  |                    | Rx3[4]P     |
| 19  |                    | GND     | 39  | GND                |             |
| 20  |                    | Rx1[3]N | 40  | No Connection      |             |
|     |                    |         | 41  | No Connection      |             |

Note) No Connection: This PINS are only used for SAMSUNG internal using.

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#### 4.1.2 Input Signal & Power

Connector : FI-RE51S-HF (JAE/UJU)

| Pin | Description            |         | Pin | Description            |         |
|-----|------------------------|---------|-----|------------------------|---------|
| 1   | Vdd(12V)               |         | 26  | EVEN<br>LVDS<br>SIGNAL | Rx4[0]P |
| 2   | Vdd(12V)               |         | 27  |                        | Rx4[1]N |
| 3   | Vdd(12V)               |         | 28  |                        | Rx4[1]P |
| 4   | Vdd(12V)               |         | 29  |                        | Rx4[2]N |
| 5   | Vdd(12V)               |         | 30  |                        | Rx4[2]P |
| 6   | No Connection          |         | 31  |                        | GND     |
| 7   | GND                    |         | 32  |                        | Rx4CLK- |
| 8   | GND                    |         | 33  |                        | Rx4CLK+ |
| 9   | GND                    |         | 34  |                        | GND     |
| 10  | EVEN<br>LVDS<br>SIGNAL | Rx2[0]N | 35  |                        | Rx4[3]N |
| 11  |                        | Rx2[0]P | 36  |                        | Rx4[3]P |
| 12  |                        | Rx2[1]N | 37  |                        | Rx4[4]N |
| 13  |                        | Rx2[1]P | 38  |                        | Rx4[4]P |
| 14  |                        | Rx2[2]N | 39  | GND                    |         |
| 15  |                        | Rx2[2]P | 40  | No Connection          |         |
| 16  |                        | GND     | 41  | No Connection          |         |
| 17  |                        | Rx2CLK- | 42  | No Connection          |         |
| 18  |                        | Rx2CLK+ | 43  | No Connection          |         |
| 19  |                        | GND     | 44  | No Connection          |         |
| 20  |                        | Rx2[3]N | 45  | LVDS Option * Note(1)  |         |
| 21  |                        | Rx2[3]P | 46  | No Connection          |         |
| 22  |                        | Rx2[4]N | 47  | No Connection          |         |
| 23  |                        | Rx2[4]P | 48  | No Connection          |         |
| 24  |                        | GND     | 49  | No Connection          |         |
| 25  |                        | Rx4[0]N | 50  | No Connection          |         |
|     |                        |         | 51  | No Connection          |         |

NOTE) No connection : This Pins are only used for SAMSUNG internal using

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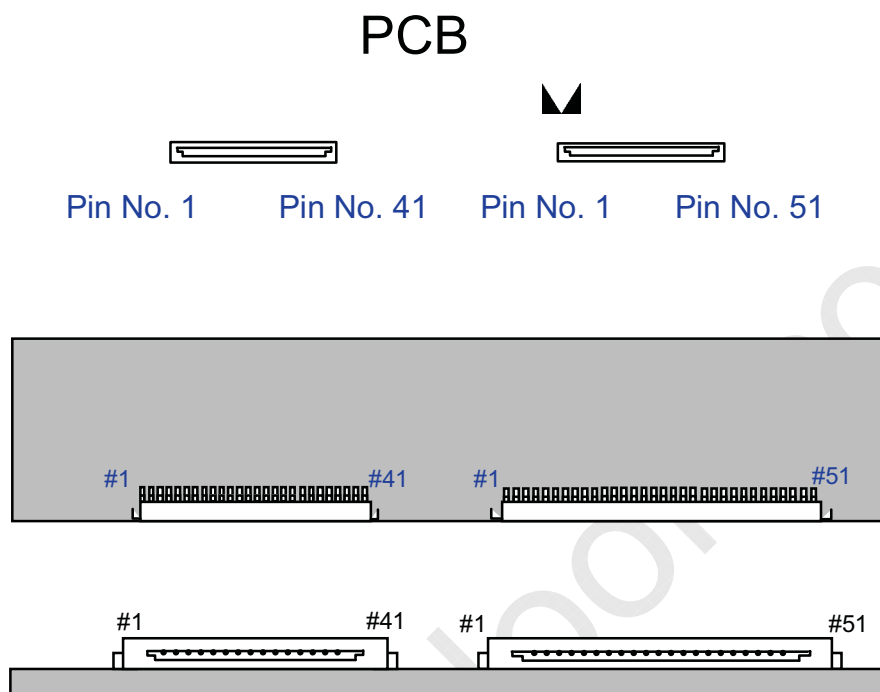
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Note) Pin number starts from Right side

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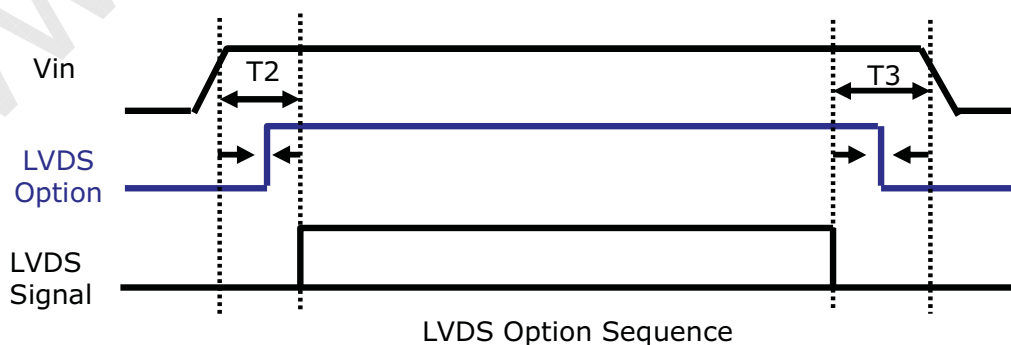


**Fig. Connector diagram**

- a. All GND pins should be connected together and also be connected to the LCD's metal chassis.
- b. All power input pins should be connected together.
- c. All NC pins should be separated from other signal or power.

Note(1) LVDS OPTION : If this PIN HIGH ( 3.3V ) → Normal LVDS format  
 LOW ( GND ) → JEIDA LVDS format

SEQUENCE : On = VDD(T1) → LVDS Option → Interface Signal(T2)  
 OFF = Interface Signal(T3) → LVDS Option → VDD



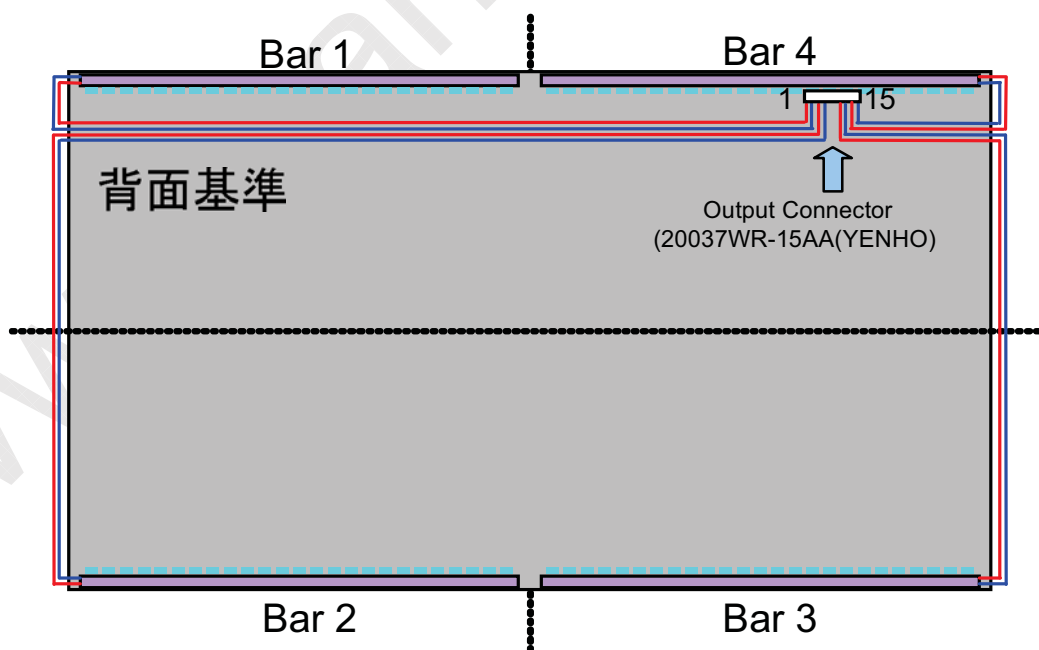
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## 4.2 LED Output Pin Configuration

Connector : 20037WR-15AA(YENHO)

| PIN NO. | PIN Configuration | Function                       |
|---------|-------------------|--------------------------------|
| 1       | VOUT1(+)          | DC/DC Output                   |
| 2       | N.C.              | No Connection                  |
| 3       | VOUT1(-)          | DC Current return from LED bar |
| 4       | N.C.              | No Connection                  |
| 5       | VOUT2(+)          | DC/DC Output                   |
| 6       | N.C.              | No Connection                  |
| 7       | VOUT2(-)          | DC Current return from LED bar |
| 8       | N.C.              | No Connection                  |
| 9       | VOUT3(+)          | DC/DC Output                   |
| 10      | N.C.              | No Connection                  |
| 11      | VOUT3(-)          | DC Current return from LED bar |
| 12      | N.C.              | No Connection                  |
| 13      | VOUT4(+)          | DC/DC Output                   |
| 14      | N.C.              | No Connection                  |
| 15      | VOUT4(-)          | DC Current return from LED bar |



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## 4.3 LVDS Interface

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- LVDS Receiver : Tcon (merged)

- Data Format (JEIDA &amp; Normal)

|             | LVDS pin     | JEIDA -DATA | Normal -DATA |
|-------------|--------------|-------------|--------------|
| TxOUT/RxIN0 | TxIN/RxOUT0  | R4          | R0           |
|             | TxIN/RxOUT1  | R5          | R1           |
|             | TxIN/RxOUT2  | R6          | R2           |
|             | TxIN/RxOUT3  | R7          | R3           |
|             | TxIN/RxOUT4  | R8          | R4           |
|             | TxIN/RxOUT6  | R9          | R5           |
|             | TxIN/RxOUT7  | G4          | G0           |
| TxOUT/RxIN1 | TxIN/RxOUT8  | G5          | G1           |
|             | TxIN/RxOUT9  | G6          | G2           |
|             | TxIN/RxOUT12 | G7          | G3           |
|             | TxIN/RxOUT13 | G8          | G4           |
|             | TxIN/RxOUT14 | G9          | G5           |
|             | TxIN/RxOUT15 | B4          | B0           |
|             | TxIN/RxOUT18 | B5          | B1           |
| TxOUT/RxIN2 | TxIN/RxOUT19 | B6          | B2           |
|             | TxIN/RxOUT20 | B7          | B3           |
|             | TxIN/RxOUT21 | B8          | B4           |
|             | TxIN/RxOUT22 | B9          | B5           |
|             | TxIN/RxOUT24 | HSYNC       | HSYNC        |
|             | TxIN/RxOUT25 | VSYNC       | VSYNC        |
|             | TxIN/RxOUT26 | DEN         | DEN          |
| TxOUT/RxIN3 | TxIN/RxOUT27 | R2          | R6           |
|             | TxIN/RxOUT5  | R3          | R7           |
|             | TxIN/RxOUT10 | G2          | G6           |
|             | TxIN/RxOUT11 | G3          | G7           |
|             | TxIN/RxOUT16 | B2          | B6           |
|             | TxIN/RxOUT17 | B3          | B7           |
|             | TxIN/RxOUT23 | RESERVED    | RESERVED     |
| TxOUT/RxIN4 | TxIN/RxOUT28 | R0          | R8           |
|             | TxIN/RxOUT29 | R1          | R9           |
|             | TxIN/RxOUT30 | G0          | G8           |
|             | TxIN/RxOUT31 | G1          | G9           |
|             | TxIN/RxOUT32 | B0          | B8           |
|             | TxIN/RxOUT33 | B1          | B9           |
|             | TxIN/RxOUT34 | RESERVED    | RESERVED     |

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#### 4.4 Input Signals, Basic Display Colors and Gray Scale of Each Color

| COLOR                        | DISPLAY<br>(8bit) | DATA SIGNAL |    |    |    |    |    |    |    |    |    |       |    |    |    |    |    |    |    |    |    |      |    |    |    |    |    |    |    | GRAY<br>SCALE<br>LEVEL |    |              |
|------------------------------|-------------------|-------------|----|----|----|----|----|----|----|----|----|-------|----|----|----|----|----|----|----|----|----|------|----|----|----|----|----|----|----|------------------------|----|--------------|
|                              |                   | RED         |    |    |    |    |    |    |    |    |    | GREEN |    |    |    |    |    |    |    |    |    | BLUE |    |    |    |    |    |    |    |                        |    |              |
|                              |                   | R0          | R1 | R2 | R3 | R4 | R5 | R6 | R7 | R8 | R9 | G0    | G1 | G2 | G3 | G4 | G5 | G6 | G7 | G8 | G9 | B0   | B1 | B2 | B3 | B4 | B5 | B6 | B7 |                        | B8 | B9           |
| BASIC<br>COLOR               | BLACK             | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | -  |              |
|                              | BLUE              | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1    | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1                      | -  |              |
|                              | GREEN             | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1     | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | -  |              |
|                              | CYAN              | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1     | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1    | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1                      | -  |              |
|                              | RED               | 1           | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | -  |              |
|                              | MAGENTA           | 1           | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1    | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1                      | 1  | -            |
|                              | YELLOW            | 1           | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1     | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | -            |
|                              | WHITE             | 1           | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1     | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1    | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1                      | 1  | -            |
| GRAY<br>SCALE<br>OF<br>RED   | BLACK             | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | R0 |              |
|                              | DARK<br>↑         | 1           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | R1 |              |
|                              |                   | 0           | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | R2           |
|                              |                   | :           | :  | :  | :  | :  | :  | :  | :  | :  | :  | :     | :  | :  | :  | :  | :  | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  | :                      | :  | R3~<br>R1020 |
|                              |                   | :           | :  | :  | :  | :  | :  | :  | :  | :  | :  | :     | :  | :  | :  | :  | :  | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  | :                      | :  |              |
|                              | ↓<br>LIGHT        | 1           | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | R1021        |
|                              |                   | 0           | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | R1022        |
|                              | RED               | 1           | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | R1023        |
| GRAY<br>SCALE<br>OF<br>GREEN | BLACK             | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | G0 |              |
|                              | DARK<br>↑         | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | G1           |
|                              |                   | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | G2           |
|                              |                   | :           | :  | :  | :  | :  | :  | :  | :  | :  | :  | :     | :  | :  | :  | :  | :  | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  | :                      | :  | G3~<br>G1020 |
|                              |                   | :           | :  | :  | :  | :  | :  | :  | :  | :  | :  | :     | :  | :  | :  | :  | :  | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  | :                      | :  |              |
|                              | ↓<br>LIGHT        | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1     | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | G1021        |
|                              |                   | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | G1022        |
|                              | GREEN             | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1     | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | G1023        |
| GRAY<br>SCALE<br>OF<br>BLUE  | BLACK             | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | B0 |              |
|                              | DARK<br>↑         | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | B1           |
|                              |                   | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0                      | 0  | B2           |
|                              |                   | :           | :  | :  | :  | :  | :  | :  | :  | :  | :  | :     | :  | :  | :  | :  | :  | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  | :                      | :  | B3~<br>B1020 |
|                              |                   | :           | :  | :  | :  | :  | :  | :  | :  | :  | :  | :     | :  | :  | :  | :  | :  | :  | :  | :  | :  | :    | :  | :  | :  | :  | :  | :  | :  | :                      | :  |              |
|                              | ↓<br>LIGHT        | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1    | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1                      | 1  | B1021        |
|                              |                   | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1                      | 1  | B1022        |
|                              | BLUE              | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0     | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1    | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1                      | 1  | B1023        |

Note) Definition of Gray :

Rn : Red Gray, Gn : Green Gray, Bn : Blue Gray (n = Gray level)

Input Signal : 0 = Low level voltage, 1 = High level voltage

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## 5. Interface Timing

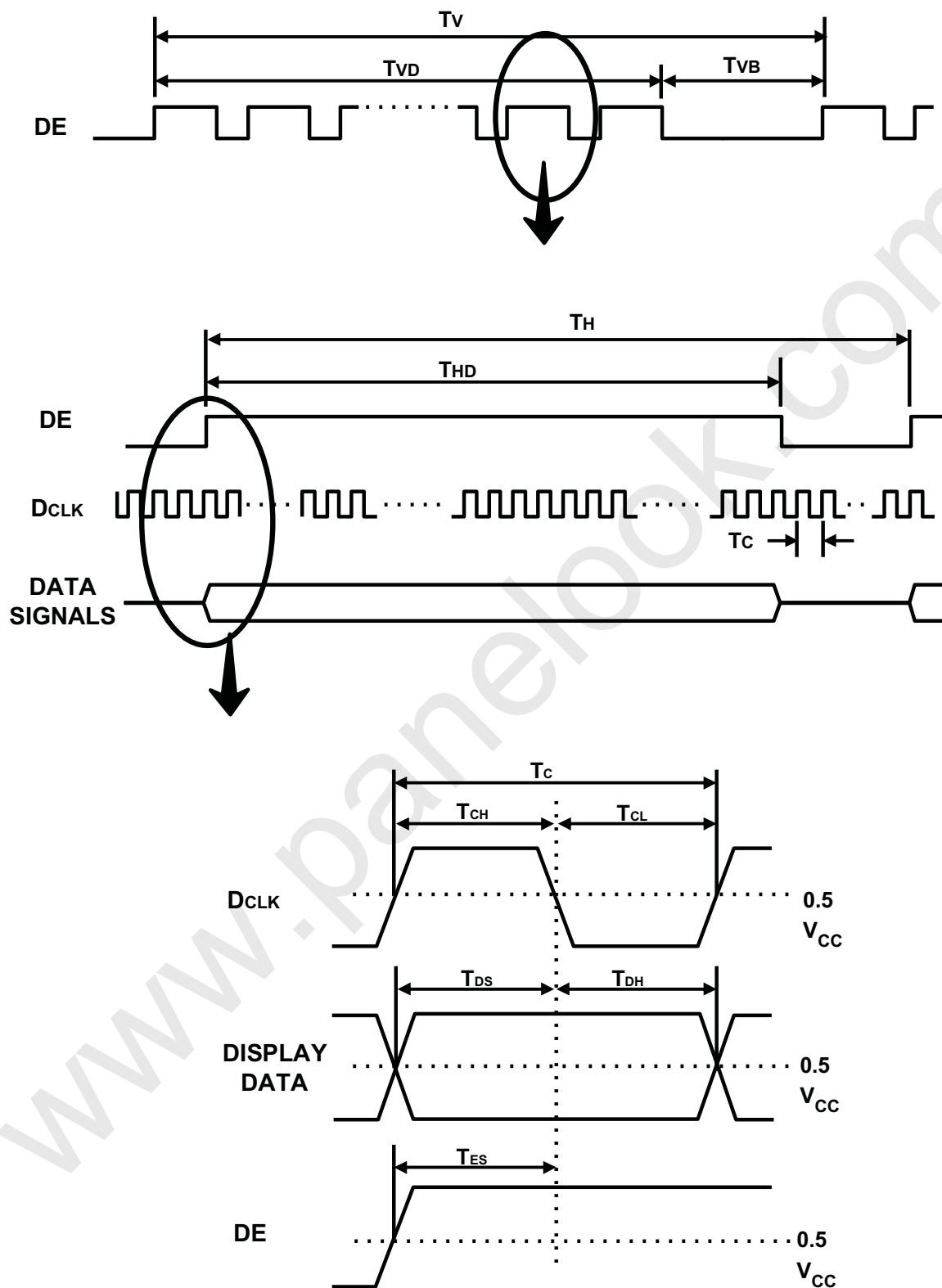
### 5.1 Timing Parameters ( DE mode )

| SIGNAL                  | ITEM                  | SYMBOL   | MIN.  | TYP.  | MAX.  | Unit   | NOTE |
|-------------------------|-----------------------|----------|-------|-------|-------|--------|------|
| Clock                   | Frequency             | $1/T_C$  | 260.0 | 297.0 | 305.0 | MHz    | -    |
| Hsync                   |                       | $F_H$    | 120.0 | 135.0 | 140.0 | KHz    | -    |
| Vsync                   |                       | $F_V$    | 95.0  | 120.0 | 125.0 | Hz     | -    |
| Vertical Display Term   | Active Display Period | $T_{VD}$ | -     | 1080  | -     | Lines  | -    |
|                         | Vertical Total        | $T_V$    | 1092  | 1125  | 1380  | Lines  | -    |
| Horizontal Display Term | Active Display Period | $T_{HD}$ | -     | 1920  | -     | Clocks | -    |
|                         | Horizontal Total      | $T_H$    | 2090  | 2200  | 2350  | clocks | -    |

Note) This product is DE mode. But the Hsync & Vsync signal must be inputted

- (1) Test Point : TTL control signal and CLK at LVDS Tx input terminal in system
- (2) Internal VDD = 3.3V

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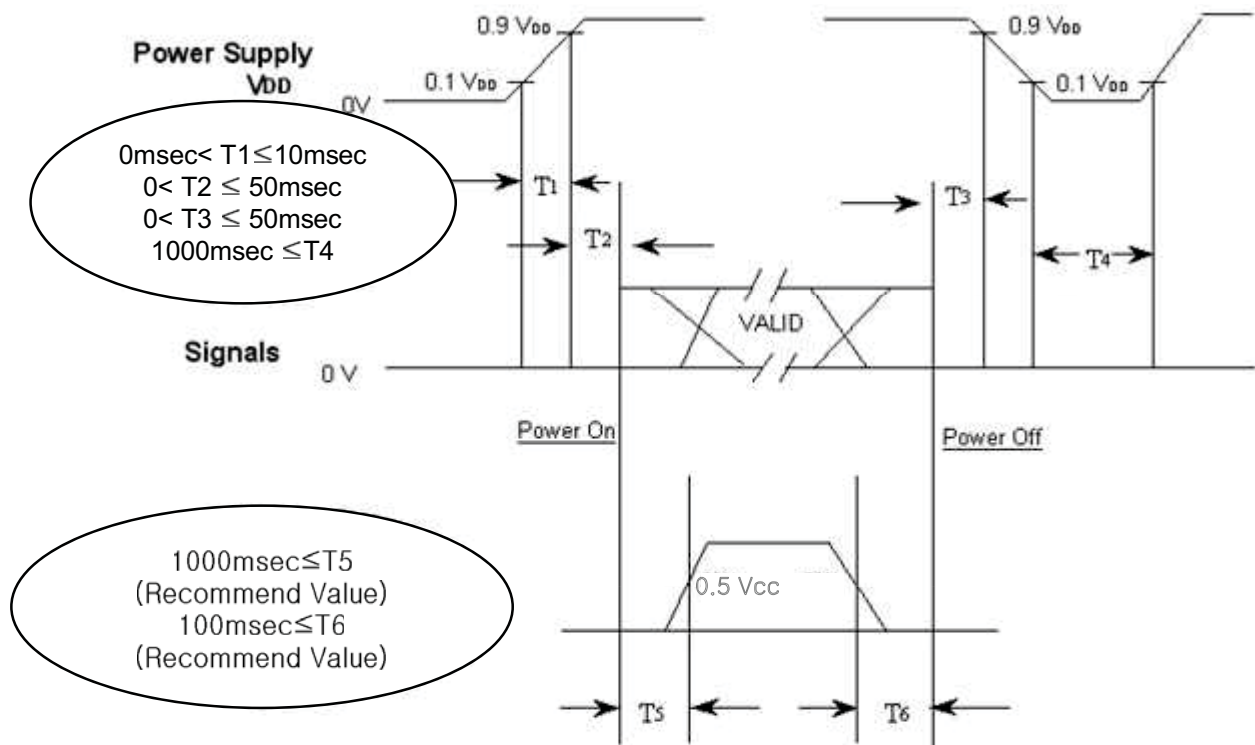


One step solution for LCD / PDP / OLED panel application: Datasheet, inventory and accessory! [www.panelook.com](http://www.panelook.com)

### 5.3 Power ON/OFF Sequence

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To prevent a latch-up or DC operation of the LCD Module, the power on/off sequence should be as the diagram below.



$T1$  :  $V_{DD}$  rising time from 10% to 90%

$T2$  : The time from  $V_{DD}$  to valid data at power ON.

$T3$  : The time from valid data off to  $V_{DD}$  off at power Off.

$T4$  :  $V_{DD}$  off time for Windows restart

$T5$  : The time from valid data to B/L enable at power ON.

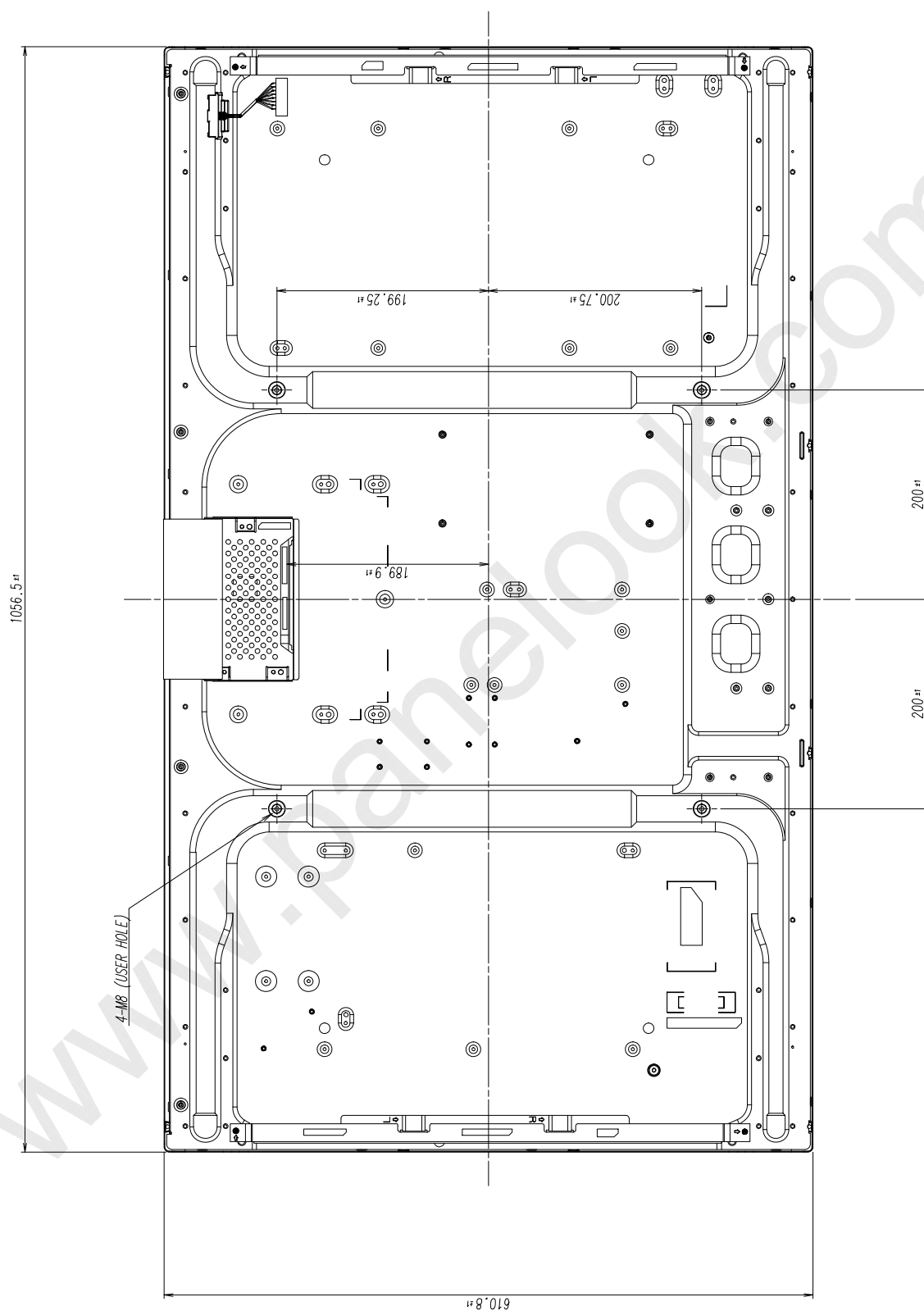
$T6$  : The time from valid data off to B/L disable at power Off.

- The supply voltage of the external system for the Module input should be the same as the definition of  $V_{DD}$ .
- Apply the lamp voltage within the LCD operation range. When the back light turns on before the LCD operation or the LCD turns off before the back light turns off, the display may momentarily show abnormal screen.
- In case of  $V_{DD}$  = off level, please keep the level of input signals low or keep a high impedance.
- $T4$  should be measured after the Module has been fully discharged between power off and on period.
- Interface signal should not be kept at high impedance when the power is on.
- In Case  $T5$  is less than 1000msec and  $T6$  is less than 100msec, Garbage Display can be seen. (It is not related to electrical function issue, Just for recommendation to prevent Garbage Display )



| M  |                   | Z       |               | Q    |                           | P                          |        |
|----|-------------------|---------|---------------|------|---------------------------|----------------------------|--------|
| NO | PART NAME         | CODE NO | SPECIFICATION | Q-TY | WEIGHT<br>FINISH MATERIAL | UNPAID INM.<br>OF MATERIAL | REMARK |
| 1  | OUTLINE DIMENSION |         | 174460811-701 | 1    |                           |                            |        |

| GENERAL TOLERANCE |         |         |         | REV. | DATE | DESCRIPTION OF REVISION |    | REASON | CHECK BY |
|-------------------|---------|---------|---------|------|------|-------------------------|----|--------|----------|
| STEP              | LEVEL 1 | LEVEL 2 | LEVEL 3 | 1    |      | DATE                    | BY |        |          |
| 1                 | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 2                 | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 3                 | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 4                 | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 5                 | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 6                 | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 7                 | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 8                 | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 9                 | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 10                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 11                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 12                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 13                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 14                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 15                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 16                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 17                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 18                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 19                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 20                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 21                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 22                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 23                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 24                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 25                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 26                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 27                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 28                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 29                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 30                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 31                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 32                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 33                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 34                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 35                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 36                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 37                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 38                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 39                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 40                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 41                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 42                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 43                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 44                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 45                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 46                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 47                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 48                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 49                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 50                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |
| 51                | ± 0.5   | ± 0.1   | ± 0.3   |      |      |                         |    |        |          |



## 7. Reliability Test

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| Item                    | Test condition                                                                                                 | Quantity      |
|-------------------------|----------------------------------------------------------------------------------------------------------------|---------------|
| Temperature Step Stress | -20 ~ 60℃, 40hr, 5 Cycle determination                                                                         | 4EA           |
| HTOL                    | 50℃, 500hr determination                                                                                       | 4EA           |
| LTOL                    | 0℃, 500hr determination                                                                                        | 4EA           |
| HTS                     | 70℃, 500hr determination                                                                                       | 4EA           |
| LTS                     | -30℃, 500hr determination                                                                                      | 4EA           |
| THB                     | 40℃ / 95%RH, 500hr determination                                                                               | 4EA           |
| WHTS                    | 60℃ / 75%RH, 250hr determination                                                                               | 4EA           |
| Thermal Shock           | -20 ℃ ~ 60 ℃, 200cycle determination                                                                           | 4EA           |
| ESD(operation)          | contact : ± 8 kV ,150pF/330Ω ,200Point,1 time/Point<br>non-contact : ± 15 kV,150pF/330Ω ,200Point,1 time/Point | 3EA           |
| Inverter Input Con. ESD | contact : ± 2kV,150pF/330,Input Con.Pin,3 times/Pin                                                            | 3EA           |
| Vibration               | 10~300Hz/1.5G/10minSR, XYZ, 30min/axis                                                                         | 3EA           |
| Shock                   | Half Sine, 11msec, ±X,Y 40G, ± Z 30G 1time/axis                                                                | 3EA           |
| PALLET Vibration        | 1.05Grms 5~200Hz 1hr                                                                                           | 1PALLET(15EA) |
| PALLET Drop             | 4 edge 1face(bottom) 20 cm                                                                                     | 1PALLET(15EA) |

### [ Result Evaluation Criteria]

Under the display quality test conditions with normal operation state, these should be no change which may affect practical display functions.

- \* HTOL/ LTOL : High/Low Temperature Operating Life
- \*\* THB : Temperature Humidity Bias
- \*\*\* HTS/LTS : High/Low Temperature Storage
- \*\*\*\* WHTS : Wet High Temperature Storage

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## 8. PACKING

### 8.1 CARTON (Internal Package)

#### (1) Packing Form

Corrugated fiberboard box and corrugated cardboard as shock absorber

#### (2) Packing Method

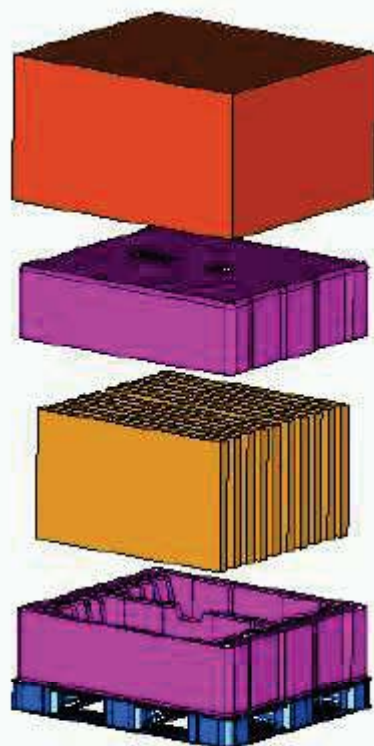
**Packing  
-Pallet Box**

**Cushion-Foam**

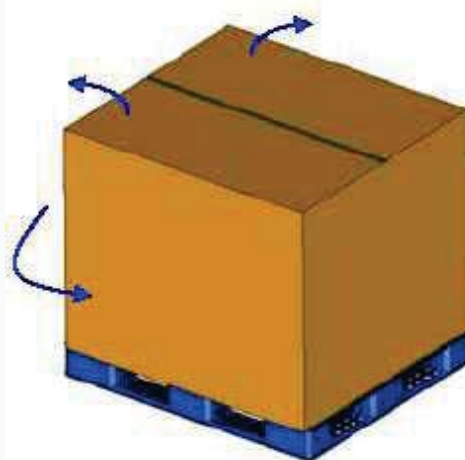
**LCD Module**

**Cushion-Foam**

**Pallet-Plastic**



→ Direction be able to open it



### 8.2 Packing Specification

| Item                | Specification               | Remark                                                                                                                                                                      |
|---------------------|-----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| LCD Packing         | 15ea / (Packing-Pallet Box) | 1 11.3 Kg / LCD (15ea)<br>2. 12 Kg / Cushion-pallet (2ea)<br>3. 8 Kg / Packing-Pallet Box (1ea)<br>>. Cushion-pallet Material : EPS<br>>. Packing-Pallet Box Material : DW4 |
| Pallet              | 1Box / Pallet               | 1. Pallet weight = 8.8kg                                                                                                                                                    |
| Packing Direction   | Vertical                    |                                                                                                                                                                             |
| Total Pallet Size   | H x V x height              | 1270 mm(H) x 1150 mm(V) x 844mm(height)                                                                                                                                     |
| Total Pallet Weight | 194.5 kg                    | Pallet(8 kg) + Module(11.1*15=166.5kg) + Cushion(up+bottom=12kg) + Pallet-BOX(8kg)                                                                                          |

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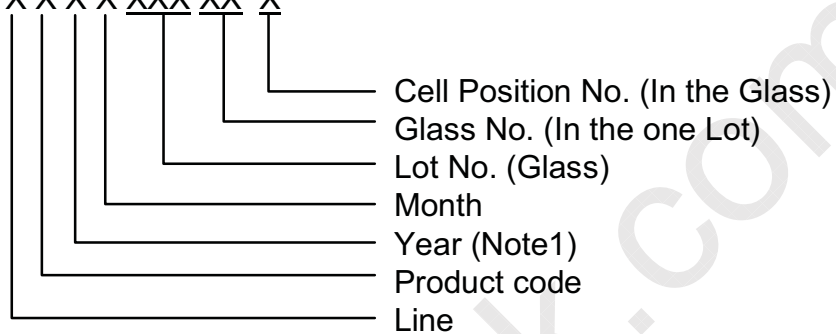
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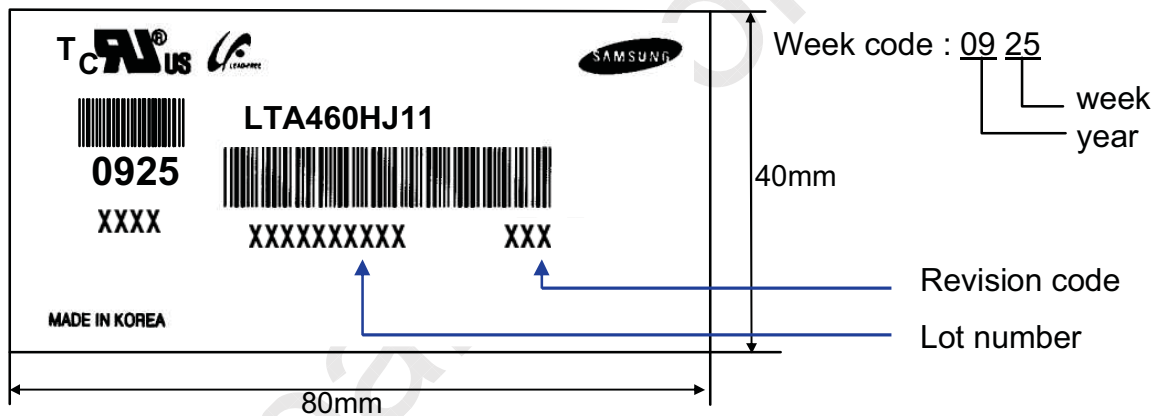
## 9. MARKING & OTHERS

A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

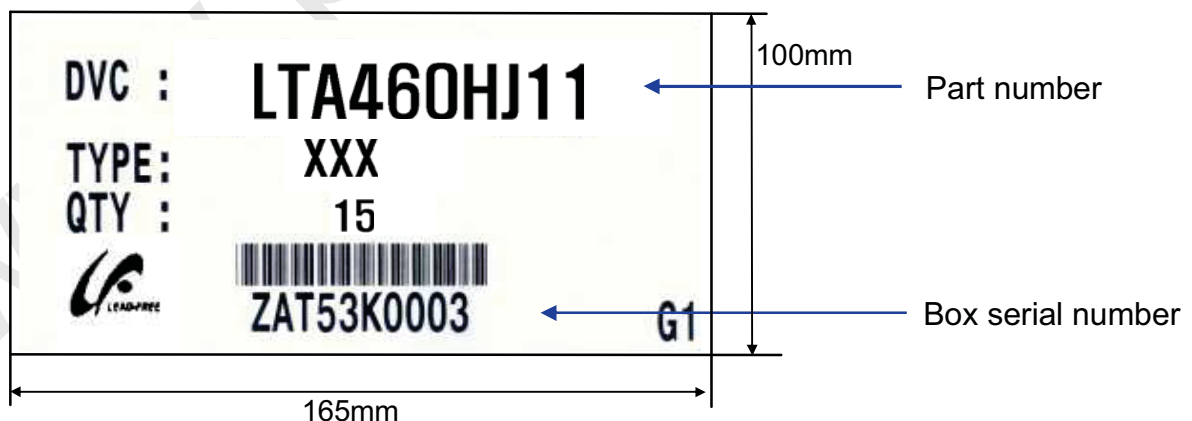
- (1) Part number : LTA460HJ11  
 (2) Revision: Three letters  
 (3) Lot number : X X X X XXX XX X



### (4) Nameplate Indication



### (5) Packing box attach



### (6) Others

1. After service part

Lamps cannot be replaced because of the narrow bezel structure.

|       |            |         |                   |      |       |
|-------|------------|---------|-------------------|------|-------|
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## 10. General Precautions

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### 10.1 Handling

- (a) When the Module is assembled, it should be attached to the system firmly using all mounting holes. Be careful not to twist and bend the Module.
- (b) Because the inverter use high voltage, it should be disconnected from power before it is assembled or disassembled.
- (c) Refrain from strong mechanical shock and / or any force to the Module.  
In addition to damage, this may cause improper operation or damage to the Module and CCFT back light.
- (d) Note that polarizers are very fragile and could be damage easily.  
Do not press or scratch the surface harder than a HB pencil lead.
- (e) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, staining or discoloration may occur.
- (f) If the surface of the polarizer is dirty, clean it using absorbent cotton or soft cloth.
- (g) Desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane.  
Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (h) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth . In case of contact with hands, legs or clothes, it must be washed away with soap thoroughly.
- (i) Protect the module from Electrostatic discharge. Otherwise the ASIC IC or semiconductor would be damaged.
- (j) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (k) Do not disassemble the Module.
- (l) Do not disassemble shield case of inverter & LVDS board
- (m) Do not connect N.C pins. (Samsung internal use only)
- (n) Protection film for polarizer on the Module should be slowly peeled off just before use so that the electrostatic charge can be minimized. Must put on antistatic glove while handling a module
- (o) Pins of I/F connector should not be touched directly with bare hands.

|       |            |         |                   |      |       |
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## 10.2 Storage

- (a) Do not leave the Module in high temperature, and high humidity for a long time.  
It is highly recommended to store the Module with temperature from 0 to 35℃ and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD Module in direct sunlight.
- (c) The Module should be stored in a dark place. It is prohibited to apply sunlight or fluorescent light in storing.

## 10.3 Operation

- (a) Do not connect or disconnect the Module in the "Power On" condition.
- (b) Power supply should always be turned on/off by the "Power on/off sequence"
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference should be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The cable between the back light connector and its inverter power supply should be connected directly with a minimized length. A longer cable between the back light and the inverter may cause lower luminance of LED and may require higher startup voltage(Vs).

## 10.4 Operation Condition Guide

- (a) The LCD product should be operated under normal conditions.  
Normal condition is defined as below;
  - Temperature :  $20 \pm 15^{\circ}\text{C}$
  - Humidity :  $55 \pm 20\%$
  - Display pattern : continually changing pattern (Not stationary)
- (b) If the product will be used in extreme conditions such as high temperature, humidity, display patterns or operation time etc., It is strongly recommended to contact SEC for Application engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at Airports, Transit Stations, Banks, Stock market, and Controlling systems.

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## 10.5 Others

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- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. ( supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on)  
Otherwise the Module may be damaged.
- (d) If the Module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.  
To avoid image sticking, it is recommended to use a screen saver.
- (e) This Module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.
- (f) Please contact SEC in advance when you display the same pattern for a long time.

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## MATERIAL LIST\_ LTA460HJ11-T01

|       | Parts               | Name of Material    | Type NO.                  | Manufacture    | Spec      | Flame Class | UL File No.    |
|-------|---------------------|---------------------|---------------------------|----------------|-----------|-------------|----------------|
| 1     | ASSY CHASSIS-TOP    |                     |                           |                |           |             |                |
| 1-1   | CHASSIS-TOP (U)     | SGLCC               |                           | POSCO          | T0.8      | -           |                |
| 1-2   | CHASSIS-TOP (D)     | SGLCC               |                           | POSCO          | T0.8      | -           |                |
| 1-3   | CHASSIS-TOP (L)     | SGLCC               |                           | POSCO          | T0.8      | -           |                |
| 1-4   | CHASSIS-TOP @       | SGLCC               |                           | POSCO          | T0.8      | -           |                |
| 1-5   | SPACER-TOP(U/D)     | PORON               | TROS+DSS-703AD            | 아진             | T0.3      | -           |                |
| 1-6   | SPACER-TOP(L/R)     | PORON               | TROS+DSS-703AD            | 아진             | T0.3      | -           |                |
| 1-7   | INSULATION-TOP      | PET                 |                           | SKC            | T0.1      | -           |                |
| 2     | ASSY PANEL          |                     |                           |                |           |             |                |
| 2-1   | SPACER-PANEL        | SILICON             | SH0140U+AT-9351K          | KCC+TAPEX      | T0.3      | HB          | E98818         |
| 3     | FRAME-MOLD MIDDLE   | PC+ABS+G/F15%       | JH-R2G15                  | KINGFA         | BLK       | V2          | E115797        |
| 3-1   | SPACER-MIDDLE       | PET                 | SB00/AT-9351K             | SKC/애니테일       | T0.3      | VTM-2       | E74359         |
| 3-2   | TAPE-PET            | PET                 | 136ONH-B(D)               | 3M             | T0.05     | UL 510      | E166244        |
| 4     | SHEET-RP            | PET                 | DBEF-D2-400               | 3M             | T0.4      | -           |                |
| 5     | SHEET-PRISM         | PET                 | MAS 670M(TILT 3°)         | 제일모직           | T0.3      | -           |                |
| 6     | SHEET-DIFFUSER      | PET                 | UTE23-10B                 | SKC            | T0.3      | -           |                |
| 7     | LGP                 | PMMA                | AP202                     | FS             | T3.5      | -           |                |
| 7-1   | TAPE-DOUBLE FACE    | TAPE                | SWT-802FY                 | GST            | T0.1      | -           | -              |
| 8     | SHEET-REFLECTOR     | PET                 | SLP7-15R                  | 신화인터텍          | T0.33     | -           | E206562        |
| 8-1   | SCREW               |                     |                           | C10S           | M2.6*L14  | -           | -              |
| 8-2   | SCREW               |                     |                           | 동부제강/3M        | M3*L6     | -           | -              |
| 8-3   | SCREW               |                     |                           | 동부제강+한진금속      | M1.6*L4.5 | -           | -              |
| 9     | ASSY LED            | LED                 | 62LED, 10PIN, WLED        | 삼성엘이디          |           | -           | -              |
| 10    | TAPE-THERMAL        | TAPE                | 3M 670SA                  | 3M             | T0.2      | V-2         | E239181        |
| 11    | Assy Chassis-bar    |                     |                           |                |           |             |                |
| 11-1  | CHASSIS-BAR (U)     | AL                  | AL6063                    | 동양강철           | T2.0      | -           | -              |
| 11-2  | CHASSIS-BAR (D)     | AL                  | AL6063                    | 동양강철           | T2.0      | -           | -              |
| 11-3  | SPACER-CHASSIS BAR  | PORON               | PSR+TERAOKA 7641          | SNK폴리텍/TERAOKA | T2.0      | -           | -              |
| 11-4  | CHASSIS-BRACKET     | SECC                |                           | 포스코            | T1.5      |             |                |
| 11-5  | TAPE PET            | PET                 | 3357FR                    | 3M             | T0.07     | UL 510      | E166244        |
| 11-6  | HOLDER-WIRE         | SILICON             | HR1961U                   | HRS            | DARK-GRAY | HB          | E98818         |
| 11-7  | ASSY LEAD CONN      |                     |                           |                |           |             |                |
| 11-8  | WIRE                | XPLO                | UL10368-HF_P 1X28AWG      | LS Cable       |           | VW-1        | E52853         |
| 11-9  | HOUSING             | GN1001BF/XFR4840    | SMH200-15/SFVR-02V-S(HF)  | 연호/JST         |           | 94V-0       | E108706/E60389 |
| 11-10 | TERMINAL            | C5191/C5210         | YST200/SGVH-002T-P0.2     | 연호/JST         |           | -           | -              |
| 11-11 | TUBE                | Polyolefin Compound | A2HF 4.0mm(RED)/2.0mm(BK) | 삼화KDK          |           | VW-1        | E58072         |
| 12    | CHASSIS BOTTOM      | AL                  | SN205                     | 노벨리스코리아        | T1.0      | -           | -              |
| 13    | Control PBA         |                     |                           |                |           | -           | -              |
| 14    | SHIELD CASE-CONTROL | SECC                |                           | 노블레스           | T0.6      | -           | -              |
| 14-1  | SCREW               |                     |                           | 동부제강/3M        | M3*L4     | -           | -              |
| 14-2  | LABEL BAR CODE B/L  | NY지                 |                           | 한국코스틱          | WHT       | -           | -              |
| 15    | ASSY COVER-CONTROL  |                     |                           |                |           |             |                |
| 15-1  | PET FILM            | PET                 | SH94                      | SKC            | T0.1      | VTN-2       | E74359         |

| Items  |                 | Type name Current               | Type name New                    |
|--------|-----------------|---------------------------------|----------------------------------|
| Glass  | Panel Structure | Cell Ver.                       | 1G1D/MB4                         |
|        | CF PR           | CF & PR Ver.                    | SPR5                             |
|        | LC              | Maker, Type                     | C5                               |
|        | POL             | Maker, Type                     | Nitto/Sumittomo/4G-NTAC(From ES) |
| BLU    | Outline         | (FMB)                           | 23mm                             |
|        |                 |                                 | 1056.5*610.8*10.8                |
|        | Lamp            | Maker,                          | S-LED                            |
|        | LAMP Pitch      | Maker, $\phi$ **, **Torr, **pcs | SSC/62*4                         |
|        | Sheet           | Maker, type name,               | 3M/DBEF/0.4T                     |
|        | Reflector Sheet | Maker, type name,               | SHINWA/SLP7-15R/0.4T             |
|        | Diffuser Sheet  | Maker, type name,               | SHINWA/PTR873/0.3T               |
|        | Diffuser Sheet  | Maker, type name,               | CHEIL / MAS / 0.3T               |
|        | Diffuser Plate  | Maker, type name,               | BAOS/PMMA/3.5T                   |
|        | Bottom Chassis  | Material, Thickness             | AL/1.0T                          |
|        | Top Chassis     | Material, Thickness             | SGLCC/0.8T                       |
|        | Gate IC         | ***ch x *pcs                    | ASG                              |
| ELECRC | Source IC       | mini-LVDS, ***ch x *pcs         | AiPi+/966ch/6pcs (LDI)           |
|        | Source PCB      | Size, Material, Layer           | 499*15*2ea/ ISU&Tripod/4layer    |
|        | Control PCB     | Size, Material, Layer           | 149*75/ ISU&Tripod /4layer       |
|        | T-con ASIC      | Type name                       | S120B                            |
|        | Memory          | memory size, Quantity           | eDRAM                            |

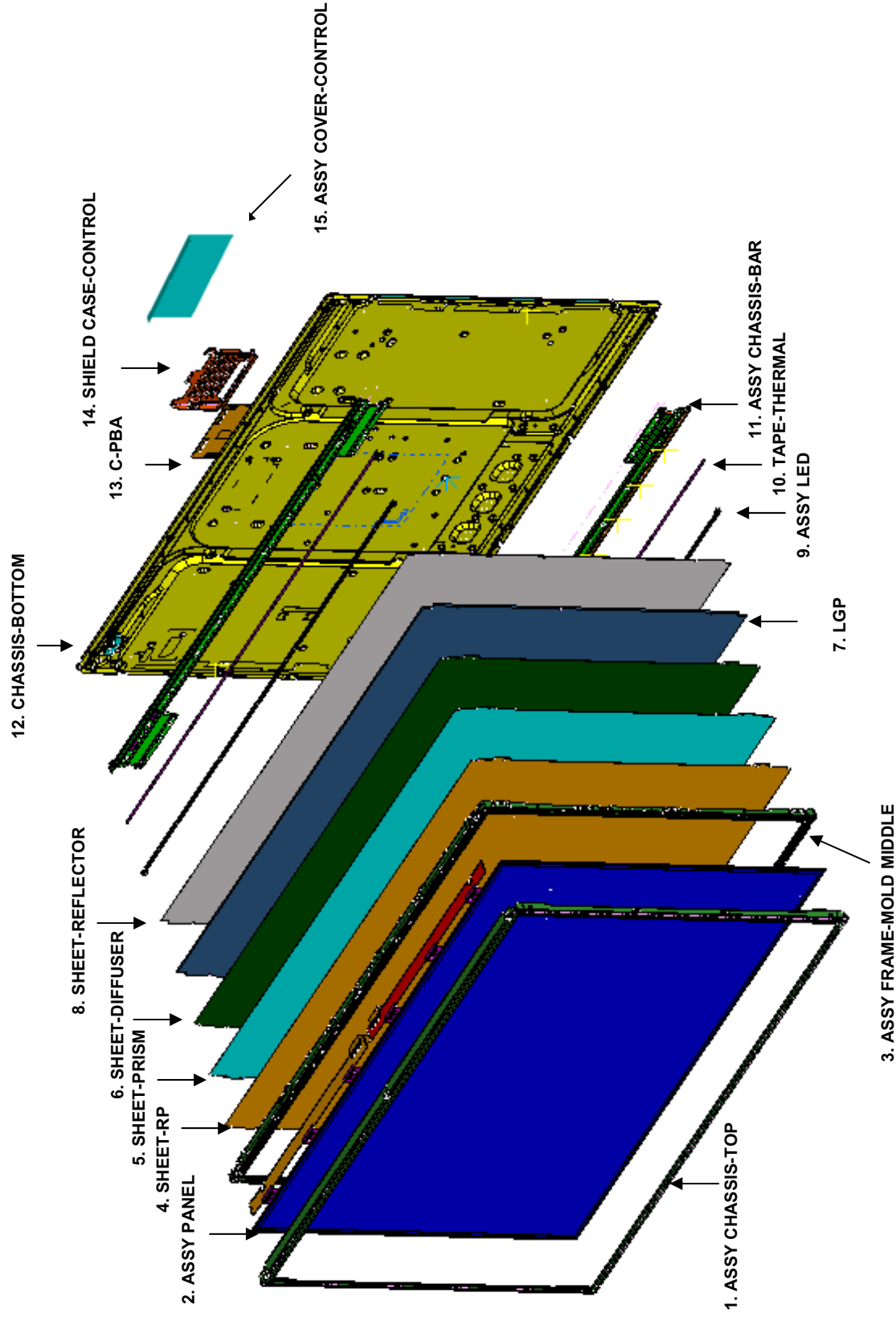
대외비

2009-04-28 / 이승일 / 응용기술 3파트 / 보존기한:3년

|                | Silk name     | 品名                  | Pd max | Theta jc | Pd*Theta jc | Tjmax    | Tjmax x 80 % | Tc Spec |
|----------------|---------------|---------------------|--------|----------|-------------|----------|--------------|---------|
| Panel          | Panel Surface | Left Top of Surface | -      | -        | -           | 60 (MAX) | -            | -       |
| Control<br>B/D | IC18          | IC-VOL Generator    | 0.99   | 2        | 1.980       | 150      | 120          | 118.0   |
|                | IC592         | IC-SWITCH VOL.REG.  | 0.730  | 1.5      | 1.095       | 150      | 120          | 118.9   |
|                | ICD1          | IC-DC/DC CONVERTER  | 1.800  | 2.2      | 3.960       | 150      | 120          | 116.0   |
|                | IC591         | ASIC                | 0.859  | 8.90     | 7.645       | 150      | 120          | 112.4   |
|                | OP2           | IC-OP AMP           | 1.65   | 0.88     | 1.452       | 150      | 120          | 118.5   |
|                | IC1           | IC-OP AMP           | 1.951  | 0.80     | 1.561       | 150      | 120          | 118.4   |
|                | IC2           | IC-OP AMP           | 1.951  | 0.80     | 1.561       | 150      | 120          | 118.4   |
|                | IC3           | IC-OP AMP           | 1.951  | 0.80     | 1.561       | 150      | 120          | 118.4   |
|                | IC4           | IC-OP AMP           | 1.951  | 0.80     | 1.561       | 150      | 120          | 118.4   |
|                | IC41          | IC-EEPROM           | 0.72   | 1.2      | 0.864       | 150      | 120          | 119.1   |
|                | IC5           | IC-MODULATOR        | 0.08   | 1        | 0.080       | 125      | 100          | 99.9    |
|                | ICE1          | EAGLE IC            | 1.330  | 2.06     | 2.740       | 150      | 120          | 117.3   |
|                | SOURCE D-I.C  | 1                   | 1.4    | 1        | 1.4         | 125      | 100          | 98.6    |
| SOURCE         |               |                     |        |          |             |          |              |         |

# LTA460HJ11 Explode View

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