

SPECIFICATION FOR APPROVAL

()	Preliminary	Specification
---	---	-------------	---------------

(♦)	Final	Spec	cifica	itior
---	----------	---	-------	------	--------	-------

Title	15.6" HD TFT LCD

Customer	HP
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LP156WH3
Suffix	TLS3

^{*}When you obtain standard approval, please use the above model name without suffix

	APPROVED BY	SIGNATURE
	/	
	/	
	/	
•		· ———

Please return 1 copy for your confirmation with your signature and comments.

APPROVED BY	SIGNATURE
N. J. Seong / Manager	
REVIEWED BY	
S. S. Han / Manager	
PREPARED BY	
Y. G. Jeon / Engineer	
C. Y. Jung / Engineer	



Contents

No	ITEM	Page
	COVER	1
	CONTENTS	2
	RECORD OF REVISIONS	3
1	GENERAL DESCRIPTION	4
2	ABSOLUTE MAXIMUM RATINGS	5
3	ELECTRICAL SPECIFICATIONS	
3-1	ELECTRICAL CHARACTREISTICS	6-7
3-2	INTERFACE CONNECTIONS	8
3-3	LVDS SIGNAL TIMING SPECIFICATION	9-10
3-4	SIGNAL TIMING SPECIFICATIONS	11
3-5	SIGNAL TIMING WAVEFORMS	11
3-6	COLOR INPUT DATA REFERNECE	12
3-7	POWER SEQUENCE	13
4	OPTICAL SFECIFICATIONS	14-16
5	MECHANICAL CHARACTERISTICS	17-19
6	RELIABLITY	20
7	INTERNATIONAL STANDARDS	
7-1	SAFETY	21
7-2	EMC	21
7-3	Environment	21
8	PACKING	
8-1	DESIGNATION OF LOT MARK	22
8-2	PACKING FORM	22
9	PRECAUTIONS	23-24
А	APPENDIX. Enhanced Extended Display Identification Data	25-27



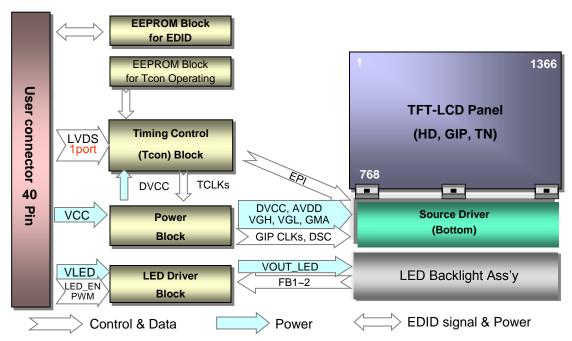
RECORD OF REVISIONS

0.0 May 15. 2012 - First Draft (Preliminary Specification)	EDID ver
4, 6 Change the Power Consumption 14 Update Color cordinate 15 Update Gray scale 25 ~ 27 Update EDID Data, Box label, CT Code 1.0 Aug. 20. 2012 - Final version.	-
0.2 Jun. 28. 2012 14 Update Color cordinate 15 Update Gray scale 25 ~ 27 Update EDID Data, Box label, CT Code 1.0 Aug. 20. 2012 - Final version.	-
15 Update Gray scale 25 ~ 27 Update EDID Data, Box label, CT Code 1.0 Aug. 20. 2012 - Final version.	0.1
1.0 Aug. 20. 2012 - Final version.	
	1.0
1 1	



1. General Description

The LP156WH3 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 15.6 inches diagonally measured active display area with HD resolution (1366 horizontal by 768 vertical pixel array). Each pixel is divided into Red, Green and Blue subpixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP156WH3 has been designed to apply the interface method that enables low power, high speed, low EMI. The LP156WH3 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the subpixels, the LP156WH3 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

Active Screen Size	15.6 inches diagonal
Outline Dimension	359.5(H, Typ.) × 217.2(V, Typ.) × 3.8(D, Max.) [mm] (with PCB Board)
Pixel Pitch	0.252mm X 0.252 mm
Pixel Format	1366 horiz. by 768 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	200 cd/m ² (Typ.)
Power Consumption	Total 3.2W (Typ.) Logic : 0.7W (Typ.@ Mosaic), B/L : 2.5W (Typ.@ VLED 12V)
Weight	400g (Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Glare treatment (3H) of the front Polarizer
RoHS Compliance	Yes
BFR/PVC/As Free	Yes for all



2. Absolute Maximum Ratings

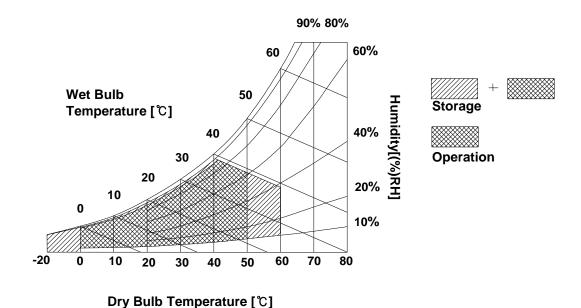
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Val	ues	Units	Notes	
Farameter	Syllibol	Min	Max	Offics		
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C	
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Нѕт	-20	60	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Нѕт	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.





3. Electrical Specifications

3-1. Electrical Characteristics

The LP156WH3 requires two power inputs. The first logic is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second backlight is the input about LED BL with LED Driver.

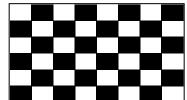
Table 2. ELECTRICAL CHARACTERISTICS

Parameter		Symbol	Values			11::4	Natas
Parameter	Min		Тур	Max	Unit	Notes	
LOGIC:							
Power Supply Input Voltage		Vcc	3.0	3.3	3.6	V	1
Power Supply Input Current	Mosaic	Icc	-	210	245	mA	2
Power Consumption		Pcc	-	0.7	0.8	W	2
Power Supply Inrush Current		ICC_P	-	-	1500	mA	3
LVDS Impedance		ZLVDS	90	100	110	Ω	4
BACKLIGHT : (with LED Drive	r)						
LED Power Input Voltage		VLED	7.0	12.0	21.0	V	5
LED Power Input Current		ILED	-	210	230	mA	6
LED Power Consumption		PLED	-	2.5	2.8	W	6
LED Power Inrush Current		ILED_P	-	-	2000	mA	7
PWM Duty Ratio			5	-	100	%	8
PWM Jitter		-	0	-	0.2	%	9
PWM Impedance		Zрwм	20	40	60	kΩ	
PWM Frequency		Fрwм	200	-	1000	Hz	10
PWM High Level Voltage		V _{PWM_H}	3.0	-	3.6	V	
PWM Low Level Voltage		V _{PWM_L}	0	-	0.3	V	
LED_EN Impedance		Zрwм	20	40	60	kΩ	
LED_EN High Voltage		VLED_EN_H	3.0	-	3.6	V	
LED_EN Low Voltage		VLED_EN_L	0	-	0.3	V	
Life Time			15,000	-	-	Hrs	11

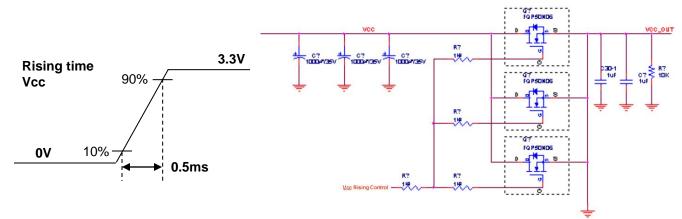


Note)

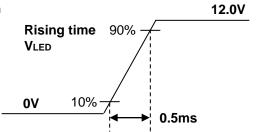
- 1. The measuring position is the connector of LCM and the test conditions are under 25 ℃, fv = 60Hz, Black pattern.
- 2. The specified Icc current and power consumption are under the Vcc = 3.3V, 25°C, fv = 60Hz condition and Mosaic pattern.



- 3. This Spec. is the max load condition for the cable impedance designing.
- 3. The below figures are the measuring Vcc condition and the Vcc control block LGD used. The Vcc condition is same as the minimum of T1 at Power on sequence.



- 4. This impedance value is needed for proper display and measured form LVDS Tx to the mating connector.
- 5. The measuring position is the connector of LCM and the test conditions are under 25 °C.
- 6. The current and power consumption with LED Driver are under the Vled = 12.0V, 25 ℃, Dimming of Max luminance and White pattern with the normal frame frequency operated(60Hz).
- The below figures are the measuring Vled condition and the Vled control block LGD used.
 VLED control block is same with Vcc control block.



- 8. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
- 9. If Jitter of PWM is bigger than maximum, it may induce flickering.
- 10. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
- 11. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value specified in table 7. under general user condition.



3-2. Interface Connections

This LCD employs two interface connections, a 40 pin connector used for the module electronics interface and the other connector used for the integral backlight system.

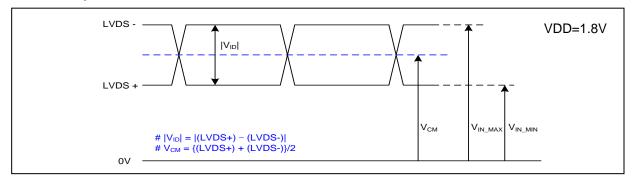
Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC	No Connection	[Interface Chip]
2	VCC	LCD Logic and driver power (3.3V Typ.)	1. LCD :
3	VCC	LCD Logic and driver power (3.3V Typ.)	SiW, SW0662(LCD Controller)
4	V EEDID	DDC Power (3.3V)	Including LVDS Receiver.
5	NC	No Connection	2. System : SiW LVDSRx or equivalent
6	Clk EEDID	DDC Clock	* Pin to Pin compatible with LVDS
7	DATA EEDID	DDC Data	
8	ORX0-	Negative LVDS differential data input	[Connector]
9	ORX0+	Positive LVDS differential data input	Hirose KN38-40S-0.5H
10	GND	High Speed Ground	
11	ORX1-	Negative LVDS differential data input	[Connector nin arrangement]
12	ORX1+	Positive LVDS differential data input	[Connector pin arrangement]
13	GND	High Speed Ground	40 1
14	ORX2-	Negative LVDS differential data input	
15	ORX2+	Positive LVDS differential data input	
16	GND	High Speed Ground	II OD Madada Daara Visual
17	ORXC-	Negative LVDS differential clock input	[LCD Module Rear View]
18	ORXC+	Positive LVDS differential clock input	
19	GND	High Speed Ground	
20	NC	No Connection	
21	NC	No Connection	
22	GND	High Speed Ground	
23	NC	No Connection	
24	NC	No Connection	
25	GND	High Speed Ground	
26	NC	No Connection	
27	NC	No Connection	
28	GND	High Speed Ground	
29	NC NC	No Connection	
30	NC	No Connection	
31	GND	LED Backlight Ground	
32	GND	LED Backlight Ground	
33	GND	LED Backlight Ground	
34	NC	No Connection	
35	PWM	System PWM Signal input for dimming	
36	LED_EN	LED Backlight On/Off	
37	NC	No Connection	
38	VLED	LED Backlight Power (7V-21V)	
39	VLED	LED Backlight Power (7V-21V)	
40	VLED	LED Backlight Power (7V-21V)	



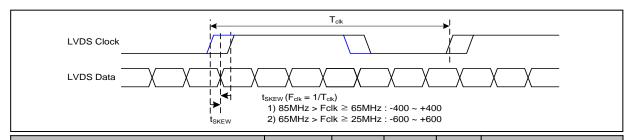
3-3. LVDS Signal Timing Specifications

3-3-1. DC Specification



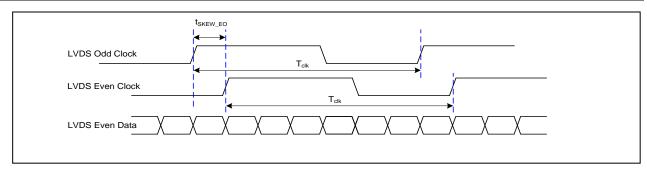
Description	Symbol	Min	Тур	Max	Unit	Notes
LVDS Differential Voltage	V _{ID}	100	-	600	mV	-
LVDS Common mode Voltage	V_{CM}	V _{ID} /2	1.2	VDD- V _{ID} /2	V	-
LVDS Input Voltage Range	V_{IN}	0.3	-	VDD	V	-

3-3-2. AC Specification

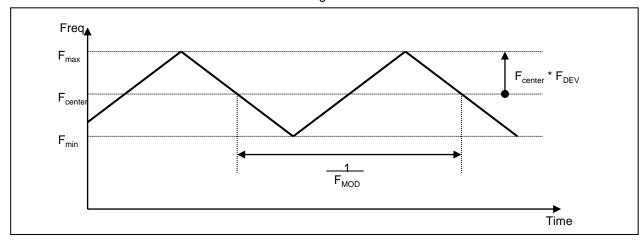


Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skow Margin	t _{SKEW}	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz
LVDS Clock to Data Skew Margin	t _{SKEW}	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t _{SKEW_EO}	- 1/7	+ 1/7	T _{clk}	-
Maximum deviation of input clock frequency during SSC	F _{DEV}	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	F _{MOD}	-	200	KHz	-





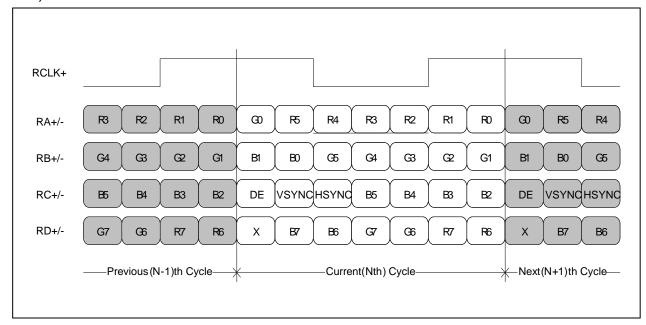
< Clock skew margin between channel >



< Spread Spectrum >

3-3-3. Data Format

1) LVDS 1 Port



< LVDS Data Format >



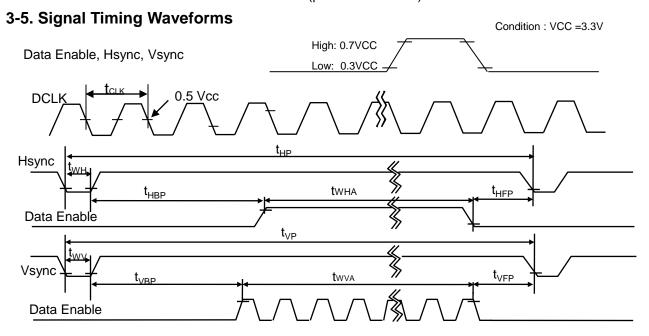
3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

ITEM Symbol Min Max Unit Note Typ **DCLK** Frequency 76.3 MHz f_{CLK} Period 1586 1610 1634 t_{HP} Hsync Width 24 32 40 tCLK t_{WH} Width-Active 1366 1366 1366 t_{WHA} 790 Period t_{VP} 788 796 Vsync Width 2 3 4 tHP t_{WV} Width-Active 768 768 768 t_{WVA} Horizontal back porch 172 180 188 t_{HBP} tCLK Horizontal front porch 24 32 40 t_{HFP} Data Enable Vertical back porch \mathbf{t}_{VBP} 14 14 18 tHP Vertical front porch 4 5 6 t_{VFP}

Table 4. TIMING TABLE

Appendix) all reliabilities are specified for timing specification based on refresh rate of 60Hz. However, LP156WF4 has a good actual performance even at lower refresh rate (e.g. 40Hz or 50Hz) for power saving mode, whereas LP156WH3 is secured only for function under lower refresh rate. 60Hz at Normal mode, 50Hz, 40Hz at Power save mode. Don't care Flicker level (power save mode).





3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

									Inp	out Co	olor D	ata							
	Color			RE	ΞD					GRE	EEN					BL	UE		
	70101	MSE	3				LSB	_						MSE					LSB
		R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	B 3	B 2	B 1	B 0
	Black	0	0			0	0	0	0	0	0		0	0				0	0
	Red	1			1	1	1	0	0	0	0		0	0	0		0	0	0
	Green	0	0			0	0	1	1	1		1	1	0	0		0	0	0
Basic	Blue	0	0	0		0	0	0	0		0		0	1	. 1	.1	1		
Color	Cyan	0	0	0	0	0	0	1	1	1		. 1	1	1	. 1	.1	1	1	1
	Magenta	1	1	1	. 1			0	0	0	0	0	0	1	1	1	. 1	1	1
	Yellow	1	1	1	. 1	1		1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED		ļ																	
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN																			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE		ļ			 			ļ			 						• • • • • • •		
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	 1	1	1



3-7. Power Sequence

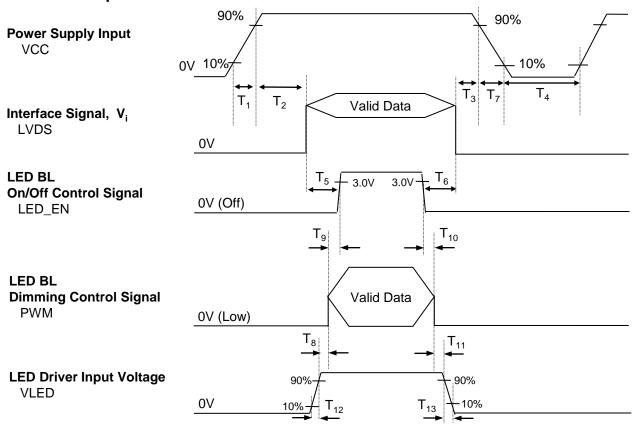


Table 6. POWER SEQUENCE TABLE

Logic		Value		Linita	LED		Value		Linita
Parameter	Min.	Тур.	Max.	Units	Parameter	Min.	Тур.	Max.	Units
T ₁	0.5	-	10	ms	T ₈	10	-	-	ms
T ₂	0	1	50	ms	T ₉	0	-	-	ms
T ₃	0	1	50	ms	T ₁₀	0	1	-	ms
T ₄	400	1	ı	ms	T ₁₁	10	1	-	ms
T ₅	200	-	-	ms	T ₁₂	0.5	-	-	ms
T ₆	200	-	-	ms	T ₁₃	0	-	5000	ms
T ₇	3	-	10	ms					

Note)

- 1. Do not insert the mating cable when system turn on.
- 2. Valid Data have to meet "3-3. LVDS Signal Timing Specifications"
- 3. LVDS, LED_EN and PWM need to be on pull-down condition on invalid status.
- 4. LGD recommend the rising sequence of VLED after the Vcc and valid status of LVDS turn on.



4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0° .

FIG. 1 presents additional information concerning the measurement equipment and method.

Optical Stage(x,y)

1°

500mm±50mm

FIG. 1 Optical Characteristic Measurement Equipment and Method

Table 7. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, $f_{V}=60Hz$, $f_{CLK}=76.3MHz$

Dovernator	Coursels ad		Values		Lleite	Natas
Parameter	Symbol	Min	Тур	Max	Units	Notes
Contrast Ratio	CR	400	500	-		1
Surface Luminance, white	L _{WH}	170	200		cd/m ²	2
Luminance Variation	δ white (5P)		1.2	1.4	_	3
	$\delta_{\text{WHITE(13P)}}$.		1.4	1.6		
Response Time	Tr_{R} Tr_{D}		16	25	ms	4
Color Coordinates						
RED	RX	0.548	0.578	0.608		
	RY	0.314	0.344	0.374	[
GREEN	GX	0.307	0.337	0.367	[
	GY	0.541	0.571	0.601	[
BLUE	ВХ	0.129	0.159	0.189	[
	BY	0.090	0.120	0.150	[
WHITE	WX	0.283	0.313	0.343	[
	WY	0.299	0.329	0.359	[
Viewing Angle				[5
x axis, right(Φ=0°)	Θr	40	[.	<u> </u>	degree	
x axis, left (Ф=180°)	Θl	40	-	-	degree	
y axis, up (Φ=90°)	Θu	10	-	-	degree	
y axis, down (Φ=270°)	Θd	30	<u>-</u>	Ī .	degree	
Gray Scale]	[6



Note)

1. Contrast Ratio(CR) is defined mathematically as

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$LWH = Average(L1, L2, ... L5)$$

3. The variation in surface luminance, The panel total variation (δ WHITE) is determined by measuring LN at each test position 1 through 13 and then defined as following numerical formula.

For more information see FIG 2.

$$\delta \text{ WHITE (13P)} = \frac{\text{Maximum (L1,L2, ... L13)}}{\text{Minimum (L1,L2, ... L13)}} \delta \text{ WHITE (5P)} = \frac{\text{Maximum(L1,L2, ... L5)}}{\text{Minimum(L1,L2, ... L5)}}$$

- 4. Response time is the time required for the display to transition from white to black (rise time, TrR) and from black to white(Decay Time, TrD). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

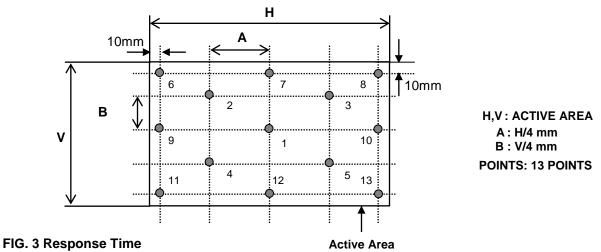
*
$$fV = 60Hz$$

Gray Level	Luminance [%] (Typ)
LO	0.18
L7	1.52
L15	5.65
L23	14.2
L31	24.5
L39	40.2
L47	57.7
L55	77.9
L63	100

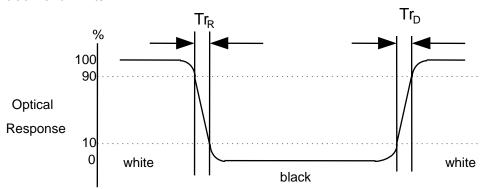


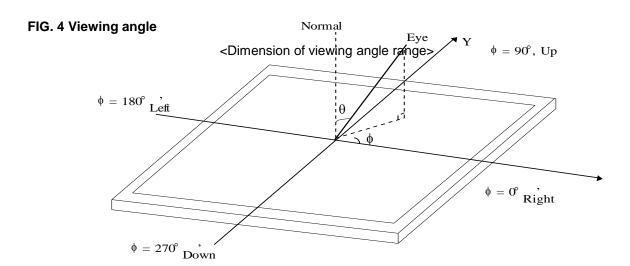
FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>



The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".





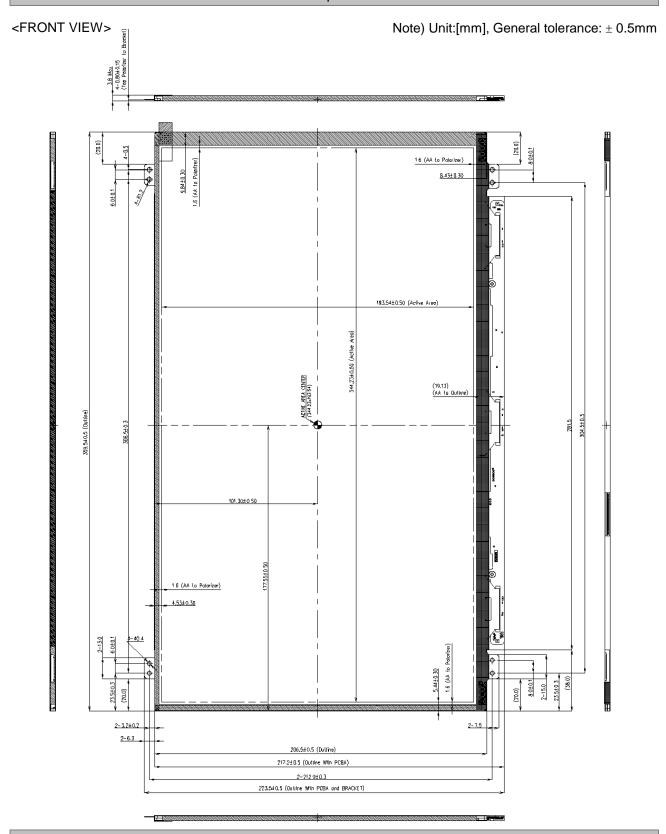


5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP156WH3. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	359.5 ± 0.5mm				
Outline Dimension	Vertical	217.2 ± 0.5mm				
	Thickness	3.8mm (max)				
Bezel Area	Horizontal	347.5 ± 0.5mm				
Dezei Area	Vertical	196.8 ± 0.5mm				
Active Diepley Area	Horizontal	344.23 mm				
Active Display Area	Vertical	193.54 mm				
Weight	400g (Max.)					
Surface Treatment	Hard Coating(3H), Glare treatment of the front polarizer					

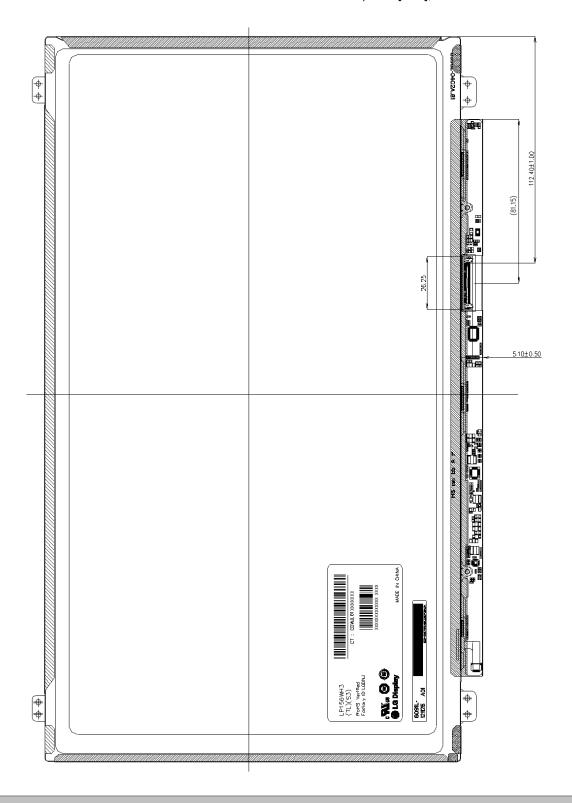






<REAR VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm





6. Reliability

Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 5 ~ 150Hz, 1.5G, 0.37oct/min 3 axis, 30min/axis
6	Shock test (non-operating)	 No functional or cosmetic defects following a shock to all 6 sides delivering at least 180 G in a half sine pulse no longer than 2 ms to the display module No functional defects following a shock delivering at least 200 g in a half sine pulse no longer than 2 ms to each of 6 sides. Each of the 6 sides will be shock tested with one each display, for a total of 6 displays
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

[{] Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.



7. International Standards

7-1. Safety

- a) UL 60950-1, Underwriters Laboratories Inc.
 Information Technology Equipment Safety Part 1 : General Requirements.
- b) CAN/CSA C22.2 No.60950-1-07, Canadian Standards Association. Information Technology Equipment - Safety - Part 1 : General Requirements.
- c) EN 60950-1, European Committee for Electrotechnical Standardization (CENELEC). Information Technology Equipment Safety Part 1 : General Requirements.
- d) IEC 60950-1, The International Electrotechnical Commission (IEC).
 Information Technology Equipment Safety Part 1 : General Requirements.

7-2. EMC

- a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz." American National Standards Institute (ANSI), 2003.
- b) CISPR 22 "Information technology equipment Radio disturbance characteristics Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.
- c) CISPR 13 "Sound and television broadcast receivers and associated equipment Radio disturbance characteristics – Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

7-3. Environment

a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003



8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

А	В	С	D	E	F	G	Н	I	J	К	L	М	
---	---	---	---	---	---	---	---	---	---	---	---	---	--

A,B,C : SIZE(INCH) D : YEAR

E: MONTH $F \sim M$: SERIAL NO.

Note

1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	Α	В	С	D	Е	F	G	Н	J	K

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

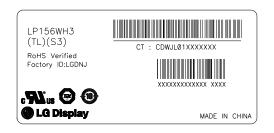
8-2. Packing Form

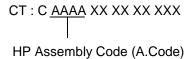
a) Package quantity in one box: 20pcs

b) Box Size: 478mm X 365mm X 328mm

c) Box Label:

8-3. CT Code





	A.Code	HP P/N
)	DWJL	672334-2D3



9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- h e module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.

(2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to

- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer.Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.
- (10) When handling the LCD module, it needs to handle with care not to give mechanical stress to the PCB and Mounting Hole area."

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V=\pm\ 200mV(Over\ and\ under\ shoot\ voltage)$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.



9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
 - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.



APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

	Byte	Byte	E' LIN LO A	Value	Value
	(Dec)	(Hex)	Field Name and Comments	(Hex)	(Bin)
Header	0	00	Header	00	00000000
	1	01	Header	FF	11111111
	3	02	Header	FF	111111111
	4	03 04	Header Header	FF FF	11111111
He	5	05	Header	FF	11111111
,	6	06	Header	FF	11111111
	7	07	Header	00	00000000
	8	08	ID Manufacture Name LGD	30	00110000
	9	09	ID Manufacture Name	E4	11100100
#	10	0A	ID Product Code 039Fh	9 F	10011111
tuc on	11	0B	(Hex. LSB first)	03	00000011
roc rsi	12	OC	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
/P	13 14	0D 0E	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
Vendor / Product EDID Version	15	0F	ID Serial No Optional ("00h" If not used, Number Only and LSB First) ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
nd	16	10	Week of Manufacture - Optinal 00 weeks	00	00000000
Vei	17	11	Year of Manufacture 2012 years	16	00010110
	18	12	EDID structure version # = 1	01	00000001
	19	13	EDID revision # = 4	04	00000100
,			Video input Definition = Input is a Digital Video signal Interface, Colo Bit Depth: 6 Bits per Primary Color,		
ers	20	14	Digital Video Interface Standard Supported: DisplayPort is supported	95	10010101
Display Parameters	21	15	Horizontal Screen Size (Rounded cm) = 35 cm35 cm	23	00100011
, a	22	16	Vertical Screen Size (Rounded cm) = 19 cm19 cm	13	00010011
Pa	23	17	Display Transfer Characteristic (Gamma) = (gamma*100)-100 = Example:(2.2*100)-100=120 = 2.2 Gamma	78	01111000
8			Feature Support [Display Power Management(DPM) : Standby Mode is not supported, Suspend Mode is not		
pla	24	18	supported, Active Off = Very Low Power is not supported ,Supportted Color Encoding Formats: RGB 4:4:4 &	0A	00001010
is	24	10	YCrCb 4:4:4 ,Other Feature Support Flags: No_sRGB, Preferred Timing Mode, No_Display is continuous	UA	00001010
	25	10	frequency (Multi-mode_Base EDID and Extension Block).]	0.5	00000101
tes.	25 26	19 1A	Red/Green Low Bits (RxRy/GxGy) Blue/White Low Bits (BxBy/WxWy)	05 F5	00000101 11110101
nai	27	1B	Red X $= 0.578$	94	10010100
Panel Color Coordinates	28	1C			01011000
00	29	1D	Red Y $Ry = 0.344$ Green X $Gx = 0.337$	58 56	01011000
Ç	30	1E		92	10010010
Į _o		1F	Green Y Gy = 0.571		00101000
\mathcal{C}	31	20	Blue X	28 1E	00101000
let	32		Blue Y By = 0.120		
an	33	21	White X Wx = 0.313	50	01010000
	34	22	White Y Wy = 0.329	54	01010100
s s	35	23	Established timing 1 (Optional_00h if not used)	00	00000000
ish ng					
Stablishe Timings	36	24	Established timing 2 (Optional_00h if not used)	00	00000000
Established Timings	37	25	Manufacturer's timings (Optional_00h if not used)	00	00000000
E					
	38 39	26 27	Standard timing ID1 (Optional_01h if not used) Standard timing ID1 (Optional_01h if not used)	01 01	00000001 00000001
	40	28	Standard timing ID1 (Optional_Oth it not used) Standard timing ID2 (Optional_Oth if not used)	01	00000001
	41	29	Standard timing ID2 (Optional 01h if not used)	01	00000001
	42	2A	Standard timing ID3 (Optional_01h if not used)	01	00000001
80	43	2B	Standard timing ID3 (Optional_01h if not used)	01	00000001
nis	44	2C	Standard timing ID4 (Optional_01h if not used)	01	00000001
Tü	45	2D	Standard timing ID4 (Optional_01h if not used)	01	00000001
Standard Timing ID	46	2E	Standard timing ID5 (Optional_01h if not used)	01	00000001
da	47 48	2F 30	Standard timing ID5 (Optional_01h if not used) Standard timing ID6 (Optional_01h if not used)	01 01	00000001
an	48	31	Standard timing ID6 (Optional_Oth it not used) Standard timing ID6 (Optional_Oth if not used)	01	00000001
St	50	32	Standard timing ID9 (Optional_01h ir not used) Standard timing ID7 (Optional_01h ir not used)	01	00000001
	51	33	Standard timing ID7 (Optional_01h if not used)	01	00000001
	52	34	Standard timing ID8 (Optional_01h if not used)	01	00000001
	53	35	Standard timing ID8 (Optional_01h if not used)	01	00000001



APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Timing Descriptor #1	54	36	Pixel Clock/10,000 (LSB) 76.3 MHz @ 60Hz	CE	11001110
	55	37	Pixel Clock/10,000 (MSB)	1 D	00011101
	56	38	Horizontal Active (lower 8 bits) 1366 Pixels	56	01010110
	57	39	Horizontal Blanking(Thp-HA) (lower 8 bits) 244 Pixels	F4	11110100
	58	3A	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)	50	01010000
	59	3B	Vertical Avtive 768 Lines	00	00000000
	60	3C	Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels) 22 Lines	16	00010110
pta	61	3D	Vertical Active : Vertical Blanking (Tvp-HA) (upper 4:4bits)	30	00110000
C	62	3E	Horizontal Sync. Offset (Thfp) 48 Pixels	30	00110000
Sec	63	3F	Horizontal Sync Pulse Width (HSPW) 32 Pixels	20	00100000
50	64	40	Vertical Sync Offset(Tvfp): Sync Width (VSPW) 3 Lines: 5 Lines	35	00110101
ni.	65	41	Horizontal Vertical Sync Offset/Width (upper 2bits)	00	00000000
	66	42	Horizontal Image Size (mm) 345 mm	59	01011001
	67	43	Vertical Image Size (mm) 194 mm	C2	11000010
	68	44	Horizontal Image Size / Vertical Image Size	10	00010000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_POS (outside of V-sync)]	1B	00011011
	72	48	Pixel Clock/10,000 (LSB) 50.87 MHz @ 40Hz	DF	11011111
	73	49	Pixel Clock/10,000 (MSB)	13	00010011
	74	4A	Horizontal Active (lower 8 bits) 1366 Pixels	56	01010110
	75	4B	Horizontal Blanking(Thp-HA) (lower 8 bits) 244 Pixels	F4	11110100
	76	4C	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)	50	01010000
#	77	4D	Vertical Avtive 768 Lines	00	00000000
tor	78 79	4E	Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels) 22 Lines	16	00010110
rīp.		4F	Vertical Active: Vertical Blanking (Tvp-HA) (upper 4:4bits)	30	00110000
Timing Descriptor #2	80	50	Horizontal Sync. Offset (Thfp) 48 Pixels Horizontal Sync Pulse Width (HSPW) 32 Pixels	30 20	00110000
Q	82	52	Vertical Sync Offset(Tvfp): Sync Width (VSPW) 32 Lines: 5 Lines	35	00100000
ing	83	53	Horizontal Vertical Sync Offset/Width (upper 2bits)	00	00000000
i ii	84	54	Horizontal Image Size (mm) 345 mm	59	01011001
	85	55	Vertical Image Size (mm) 194 mm	C2	11000010
	86	56	Horizontal Image Size / Vertical Image Size	10	00010000
	87	57	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	88	58	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	89	59	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_POS (outside of V-sync)]	1B	00011011
	90	5A	Blank for nvDPS	00	00000000
	91	5B	Blank for nvDPS	00	00000000
	92	5C	Blank for nvDPS	00	00000000
	93	5D	Blank for nvDPS	00	00000000
	94	5E	Blank for nvDPS	00	00000000
#3	95	5F	Blank for nvDPS	00	00000000
<u>.</u>	96	60	Blank for nvDPS	00	00000000
ipt	97	61	Blank for nvDPS	00	00000000
scr	98	62	Blank for nvDPS	00	00000000
De	99	63	Blank for nvDPS	00	00000000
Timing Descripto	100	64	Blank for nvDPS	00	00000000
ni	101	65	Blank for nvDPS	00	00000000
Tü	102	66	Blank for nvDPS	00	00000000
	103	67	Blank for nvDPS	00	00000000
	104	68	Blank for nvDPS	00	00000000
	105	69	Blank for nvDPS	00	00000000
	106	6A	Blank for nvDPS	00	00000000
	107	6B	Blank for nvDPS	00	00000000



APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

	Byte	Byte	Field Name and Comments		Value
	(Dec)	(Hex)		(Hex)	(Bin)
	108	6C	Detailed Timing Descriptions #4	00	00000000
	109		Flag	00	00000000
	110	6E	Reserved	00	00000000
	111	6F	For Brightness Table and Power consumption	02	00000010
	112	70	Flag	00	00000000
#4	113	71	PWM % [7:0] @ Step 0 5 % @ 10 nit	0C	00001100
) r .;	114	72	PWM % [7:0] @ Step 5 30 % @ 60 nit	4C	01001100
ipte	115	73	PWM % [7:0] @ Step 10 100 % @ 200 nit	FF	11111111
C	116	74	Nits [7:0] @ Step 0	0A	00001010
Timing Descriptor #4	117	75	Nits [7:0] @ Step 5	3C	00111100
	118	76	Nits [7:0] @ Step 10	64	01100100
	119	77	Panel Electronicx Power @ 32 x 32 Chess Pattern = 600 mW	0F	00001111
Tim	120	78	Backlight Power @ 60 nits = 750 mW	13	00010011
	121	79	Backlight Power @ Step 10 = 2500 mW	1 F	00011111
	122	7A	Nits @ 100% PWM Duty = 200 nit	64	01100100
	123	7B	Flag	00	00000000
	124	7C	Flag	00	00000000
	125	7D	Flag	00	00000000
Checksum	126	7 E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)	00	00000000
	127	7 F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	45	01000101