

LM230WF1
Liquid Crystal Display**Product Specification****SPECIFICATION
FOR
APPROVAL**

- () Preliminary Specification
(◆) Final Specification

| Title | | 23" Full HD TFT LCD | |
|-------|------|---------------------|----------------------|
| BUYER | Acer | SUPPLIER | LG Display Co., Ltd. |
| MODEL | | *MODEL | LM230WF1 |
| | | SUFFIX | TLE3 |

*When you obtain standard approval,
please use the above model name without suffix

| SIGNATURE | DATE |
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| / | |
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Please return 1 copy for your confirmation
With your signature and comments.

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LG Display Co., Ltd

LM230WF1
Liquid Crystal Display**Product Specification****Contents**

| No | ITEM | Page |
|----|---|------|
| | COVER | 1 |
| | CONTENTS | 2 |
| | RECORD OF REVISIONS | 3 |
| 1 | GENERAL DESCRIPTION | 4 |
| 2 | ABSOLUTE MAXIMUM RATINGS | 5 |
| 3 | ELECTRICAL SPECIFICATIONS | 6 |
| | 1) ELECTRICAL CHARACTERISTICS | 6 |
| | 2) INTERFACE CONNECTIONS | 9 |
| | 3) LVDS characteristics | 12 |
| | 4) SIGNAL TIMING SPECIFICATIONS | 15 |
| | 5) SIGNAL TIMING WAVEFORMS | 16 |
| | 6) COLOR INPUT DATA REFERNECE | 17 |
| | 7) POWER SEQUENCE | 18 |
| | 8) POWER DIP CONDITION | 19 |
| 4 | OPTICAL SPECIFICATIONS | 20 |
| 5 | MECHANICAL CHARACTERISTICS | 25 |
| 6 | RELIABILITY | 28 |
| 7 | INTERNATIONAL STANDARDS | 29 |
| | 1) SAFETY | 29 |
| | 2) EMC | 29 |
| 8 | PACKING | 30 |
| | 1) DESIGNATION OF LOT MARK | 30 |
| | 2) PACKING FORM | 30 |
| 9 | PRECAUTIONS | 31 |
| | 1) MOUNTING PRECAUTIONS | 31 |
| | 2) OPERATING PRECAUTIONS | 31 |
| | 3) ELECTROSTATIC DISCHARGE CONTROL | 32 |
| | 4) PRECAUTIONS FOR STRONG LIGHT EXPOSURE | 32 |
| | 5) STROAGE | 32 |
| | 6) HANDLING PRECAUTIONS FOR PROTECTION FILM | 32 |



Record of revisions

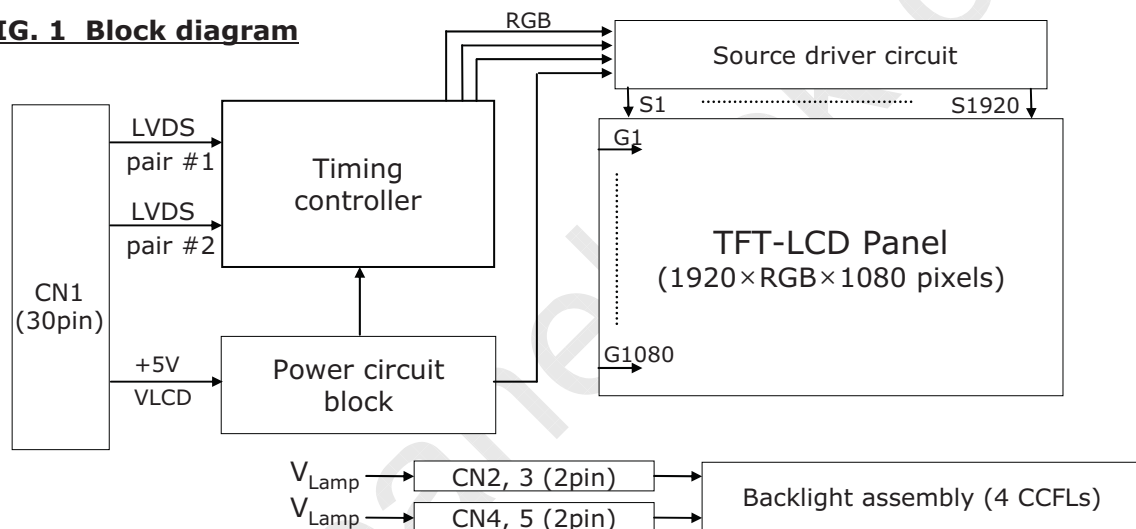
| | | | |
|----------|----------------|---------|--|
| Ver. 1.0 | Oct., 28, 2010 | 6 page | Update 3-1 Note 1,2,3,4,5 |
| | | 28 page | Add the 7-1.(d) |
| | | 28 page | Add the 7-3. Environment Final Specification. |

Product Specification

1. General description

LM230WF1-TLE3 is a Color Active Matrix Liquid Crystal Display with an integral Cold Cathode Fluorescent Lamp(CCFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. It has a 23 inch diagonally measured active display area with FHD resolution (1080 vertical by 1920 horizontal pixel array) Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot, thus, presenting a palette of more than 16,7M colors with Advanced-FRC(Frame Rate Control). It has been designed to apply the interface method that enables low power, high speed, low EMI. FPD Link or compatible must be used as a LVDS(Low Voltage Differential Signaling) chip. It is intended to support applications where thin thickness, wide viewing angle, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LM230WF1-TLE3 characteristics provide an excellent flat panel display for office automation products such as monitors.

FIG. 1 Block diagram



General features

| | |
|------------------------|--|
| Active screen size | 23 inches(58.42cm) diagonal(Aspect ratio 16:9) |
| Outline Dimension | 533.2(H) x 312.0(V) x 16.5(D) mm(Typ.) |
| Pixel Pitch | 0.265 mm x 0.265 mm |
| Pixel Format | 1920 horiz. By 1080 vert. Pixels RGB stripes arrangement |
| Interface | LVDS 2Port |
| Color depth | 16.7M colors |
| Luminance, white | 300 cd/m ² (Center 1Point, typ) |
| Viewing Angle (CR>10) | R/L 170(Typ.), U/D 160(Typ.) |
| Power Consumption | Total 31.4W (Typ.), (5.9W@V _{LCD} , 25.5W@I _{BL} =7.5mA) |
| Weight | 2450 g(typ.) |
| Display operating mode | Transmissive mode, normally White |
| Surface treatments | Hard coating(3H) & Anti-Glare treatment of the front polarizer |

Product Specification
2. Absolute maximum ratings

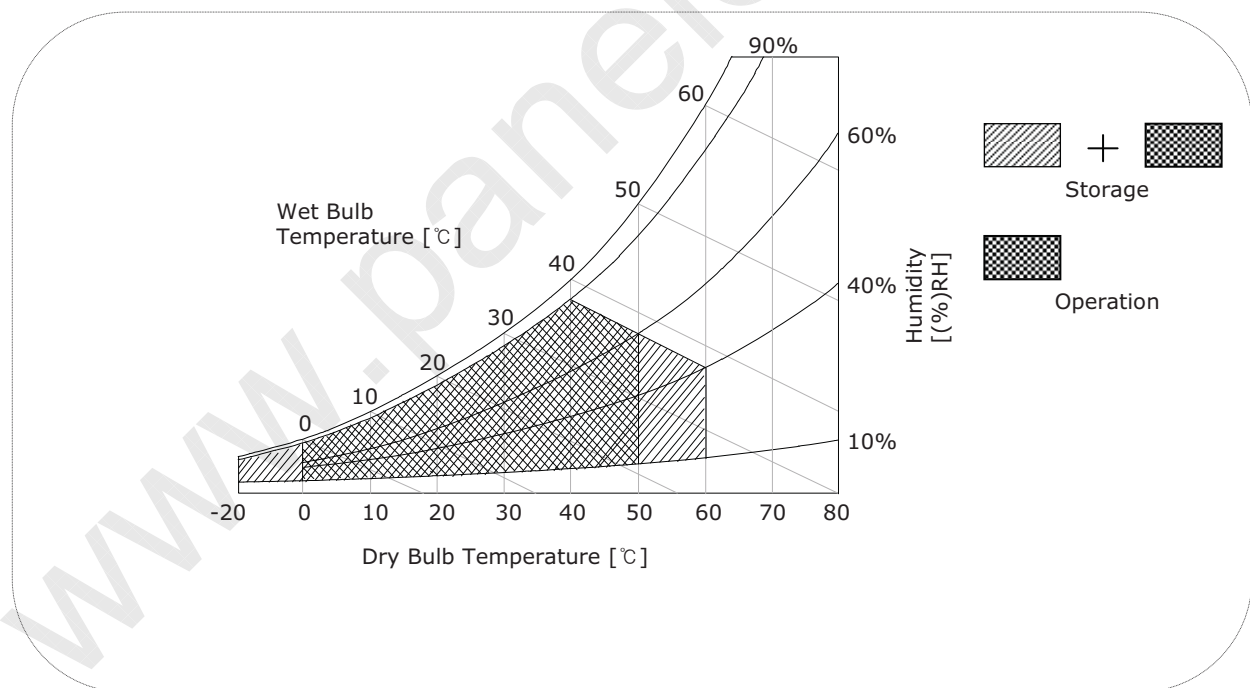
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. Absolute maximum ratings

| Parameter | Symbol | Values | | Units | Notes |
|----------------------------|-----------|--------|------|-------|---------|
| | | Min | Max | | |
| Power Supply Input Voltage | V_{LCD} | -0.3 | +6.0 | Vdc | At 25°C |
| Operating Temperature | T_{OP} | 0 | 50 | °C | 1 |
| Storage Temperature | T_{ST} | -20 | 60 | °C | |
| Operating Ambient Humidity | H_{OP} | 10 | 90 | %RH | |
| Storage Humidity | H_{ST} | 10 | 90 | %RH | |

Note : 1. Temperature and relative humidity range are shown in the figure below.
 Wet bulb temperature should be 39 °C Max, and no condensation of water.

Note : 2. Storage condition is guaranteed under packing condition.

FIG. 2 Temperature and relative humidity


Product Specification
3. Electrical specifications
3-1. Electrical characteristics

It requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input power for the CCFL/Backlight, is typically generated by an inverter. The inverter is an external unit to the LCDs.

Table 2. Electrical characteristics

| Parameter | Symbol | Values | | | Unit | Notes |
|-------------------------------|-------------------------|--------|------|------|------|-------|
| | | Min | Typ | Max | | |
| MODULE : | | | | | | |
| Power Supply Input Voltage | V _{LCD} | 4.5 | 5.0 | 5.5 | Vdc | |
| Permissive Power Input Ripple | V _{LCD} | - | - | 0.4 | V | 2 |
| Power Supply Input Current | I _{LCD-MOSAIC} | - | 1180 | 1350 | mA | 1, 3 |
| | I _{LCD-BLACK} | - | 1400 | 1600 | mA | 1, 4 |
| Power Consumption | P _{LCD} | - | 5.9 | 6.75 | Watt | 1, 3 |
| Inrush current | I _{RUSH} | - | - | 3.5 | A | 1, 5 |

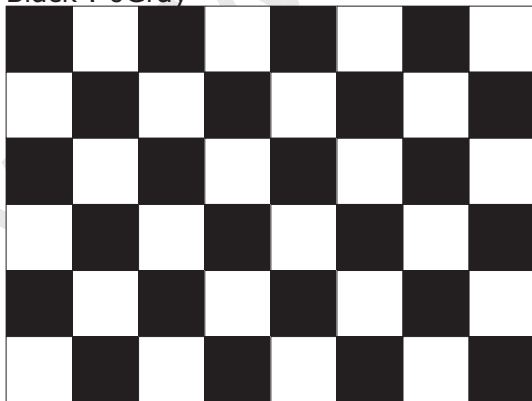
Note :

1. The specified characteristics perform under the $V_{LCD}=5.0V$, $25 \pm 2^{\circ}C$, $f_v=60Hz$ condition
2. Permissive power ripple should be measured under $V_{LCD}=5.0V$, $25^{\circ}C$, f_v (frame frequency)=Max condition and At that time, we recommend the bandwidth configuration of oscilloscope is to be under 20MHz.(See FIG.3)
3. Mosaic pattern(8 x 6) is displayed and f_v is the frame frequency. (See FIG.3)
4. Input current is specified at the maximum current pattern.
5. The duration of Inrush current is about 2ms and rising time of power Input is $500us \pm 20\%$.

FIG.3 pattern for Electrical characteristics

power consumption measurement

White : 255Gray
 Black : 0Gray



Mosaic Pattern(8 x 6)

power input ripple



Full Black Pattern



LM230WF1
Liquid Crystal Display

Product Specification

Table 3. Electrical characteristics

| Parameter | Symbol | Values | | | Unit | Notes |
|------------------------------|-----------------|----------------|----------------|-----------------|-------------------|-------|
| | | Min | Typ | Max | | |
| LAMP : | | | | | | |
| Operating Voltage | V _{BL} | 830 (8.0mA) | 850 (7.5mA) | 1000 (3.0mA) | V _{RMS} | 1, 2 |
| Operating Current | I _{BL} | 3.0 | 7.5 | 8.0 | mA _{RMS} | 1 |
| Established Starting Voltage | V _s | | | | | 1, 3 |
| | at 25 °C | | | 1500 | V _{RMS} | |
| | at 0 °C | | | 1800 | V _{RMS} | |
| Operating Frequency | f _{BL} | 40 | 60 | 70 | kHz | 4 |
| Discharge Stabilization Time | T _S | | | 3 | Min | 1, 5 |
| Power Consumption | P _{BL} | | 25.5 | 28.1 | Watt | 6 |
| Life Time | | 50000 | | | Hrs | 1, 7 |

Note :

The design of the inverter must have specifications for the lamp in LCD Assembly.

The performance of the Lamp in LCM, for example life time or brightness, is extremely influenced by the characteristics of the DC-AC inverter. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.

When you design or order the inverter, please make sure unwanted lighting caused by the mismatch of the lamp and the inverter (no lighting, flicker, etc) never occurs. When you confirm it, the LCD-Assembly should be operated in the same condition as installed in you instrument.

- ※ Do not attach a conducting tape to lamp connecting wire. If the lamp wire attach to a conducting tape, TFT-LCD Module has a low luminance and the inverter has abnormal action.
Because leakage current is occurred between lamp wire and conducting tape.

1. Specified values are for a single lamp.

It is only reference voltage in LCM or System.

2. Operating voltage is measured at $25 \pm 2^\circ\text{C}$ and follows as below condition,

1) $\pm 10\%$ @typical operating voltage is based on single lamp.

2) $\pm 20\%$ @typical operating voltage is based on system & test equipment tolerance.

3. The voltage above V_S should be applied to the lamps for more than 1 second for start-up.

(Inverter open voltage must be more than lamp starting voltage.)

Otherwise, the lamps may not be turned on. The used lamp current is the lamp typical current.

4. Lamp frequency may produce interface with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.

5. Let's define the brightness of the lamp after being lighted for 5 minutes as 100%.

T_S is the time required for the brightness of the center of the lamp to be not less than 95%.

6. The lamp power consumption shown above does not include loss of external inverter.

The used lamp current is the lamp typical current. ($P_{BL} = V_{BL} \times I_{BL} \times N_{Lamp}$)

7. The life is determined as the time at which brightness of the lamp is 50% compared to that of initial value at the typical lamp current on condition of continuous operating at $25 \pm 2^\circ\text{C}$.

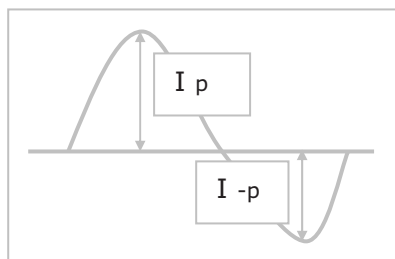
Product Specification

Note :

8. The output of the inverter must have symmetrical(negative and positive) voltage waveform and symmetrical current waveform (Unsymmetrical ratio is less than 10%). Please do not use the inverter which has unsymmetrical voltage and unsymmetrical current and spike wave. Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp, are following. It shall help increase the lamp lifetime and reduce leakage current.

- a. The asymmetry rate of the inverter waveform should be less than 10%.
- b. The distortion rate of the waveform should be within $\sqrt{2} \pm 10\%$.

* Inverter output waveform had better be more similar to ideal sine wave.



* Asymmetry rate:

$$| I_p - I_{-p} | / I_{rms} \times 100\%$$

* Distortion rate

$$I_p \text{ (or } I_{-p}) / I_{rms}$$

9. The inverter which is combined with this LCM, is highly recommended to connect coupling(ballast) condenser at the high voltage output side. When you use the inverter which has not coupling(ballast) condenser, it may cause abnormal lamp lighting because of biased mercury as time goes.
10. In case of edgy type back light with over 4 parallel lamps, input current and voltage wave form should be synchronized

Product Specification
3-2. Interface connections

LCD connector(CN1) : GT103-30S-H23-D-E2500 (LSM) , IS100-L30B-C23 (UJU)

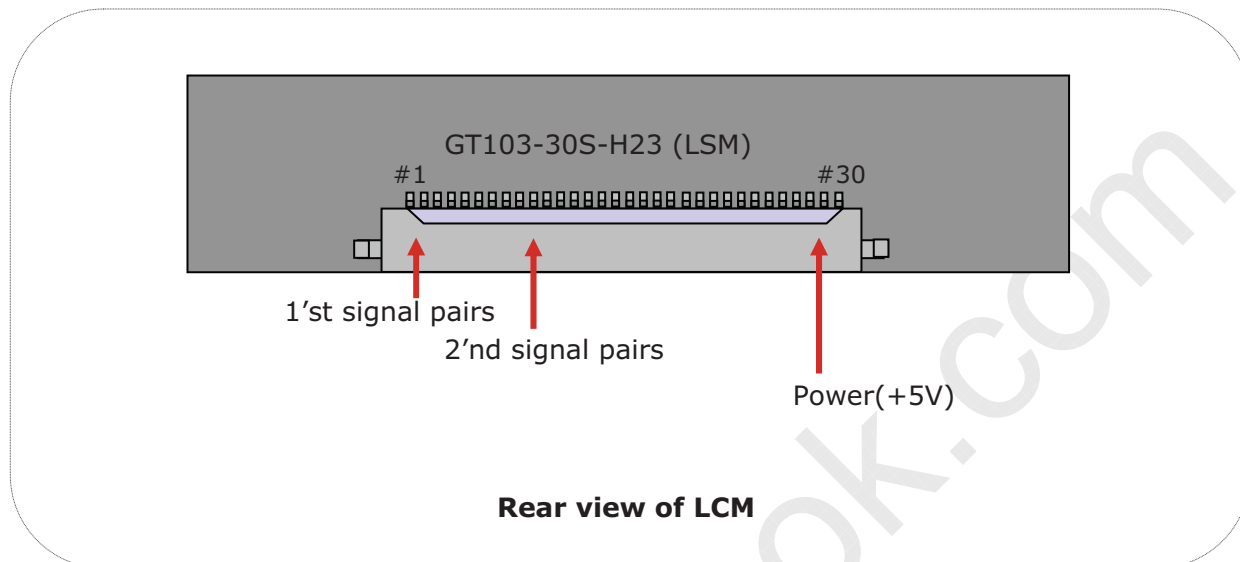
Mating connector : FI-X30H and FI-X30HL (JAE) or Equivalent

Table 4. Module connector(CN1) pin configuration

| Pin No | Symbol | Description |
|--------|------------------|--|
| 1 | RX00- | Minus signal of 1st channel 0 (LVDS) |
| 2 | RX00+ | Plus signal of 1st channel 0 (LVDS) |
| 3 | RX01- | Minus signal of 1st channel 1 (LVDS) |
| 4 | RX01+ | Plus signal of 1st channel 1 (LVDS) |
| 5 | RX02- | Minus signal of 1st channel 2 (LVDS) |
| 6 | RX02+ | Plus signal of 1st channel 2 (LVDS) |
| 7 | GND | Ground |
| 8 | RXOC- | Minus signal of 1st clock channel (LVDS) |
| 9 | RXOC+ | Plus signal of 1st clock channel (LVDS) |
| 10 | RX03- | Minus signal of 1st channel 3 (LVDS) |
| 11 | RX03+ | Plus signal of 1st channel 3 (LVDS) |
| 12 | RXE0- | Minus signal of 2nd channel 0 (LVDS) |
| 13 | RXE0+ | Plus signal of 2nd channel 0 (LVDS) |
| 14 | GND | Ground |
| 15 | RXE1- | Minus signal of 2nd channel 1 (LVDS) |
| 16 | RXE1+ | Plus signal of 2nd channel 1 (LVDS) |
| 17 | GND | Ground |
| 18 | RXE2- | Minus signal of 2nd channel 2 (LVDS) |
| 19 | RXE2+ | Plus signal of 2nd channel 2 (LVDS) |
| 20 | RXEC- | Minus signal of 2nd clock channel (LVDS) |
| 21 | RXEC+ | Plus signal of 2nd clock channel (LVDS) |
| 22 | RXE3- | Minus signal of 2nd channel 3 (LVDS) |
| 23 | RXE3+ | Plus signal of 2nd channel 3 (LVDS) |
| 24 | GND | Ground |
| 25 | NC | No Connection (For LCD internal use only.) |
| 26 | NC | No Connection (For LCD internal use only.) |
| 27 | NC | No Connection (For LCD internal use only.) |
| 28 | V _{LCD} | Power Supply (5.0V) |
| 29 | V _{LCD} | Power Supply (5.0V) |
| 30 | V _{LCD} | Power Supply (5.0V) |

First Pixel data

Second Pixel data

Product Specification**FIG. 4 Connector diagram**

Note:

1. NC: No Connection.
2. All GND(ground) pins should be connected together and to Vss which should also be connected to the LCD's metal frame.
3. All V_{LCD} (power input) pins should be connected together.
4. Input Level of LVDS signal is based on the IEA 664 Standard.

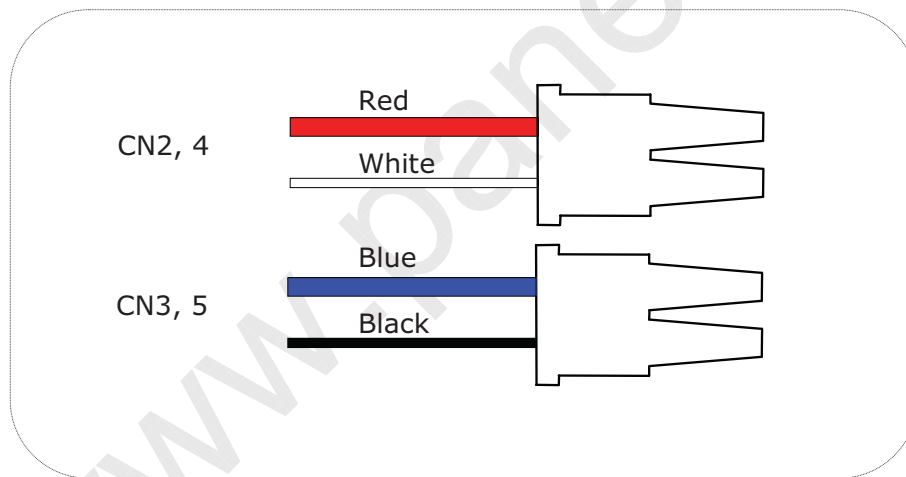
Product Specification

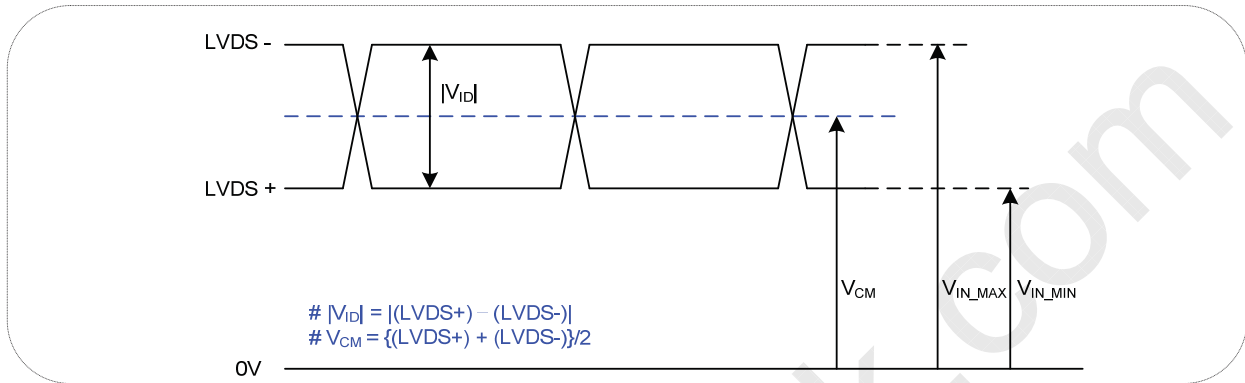
The backlight interface connector is a model 35001HS-02LD manufactured by YEONHO.
The mating connector part number are 35001WR-02L(2pin) or equivalent.
The pin configuration for the connector is shown in the table below.

Table 5. Backlight connector pin configuration(CN2,CN3,CN4,CN5)

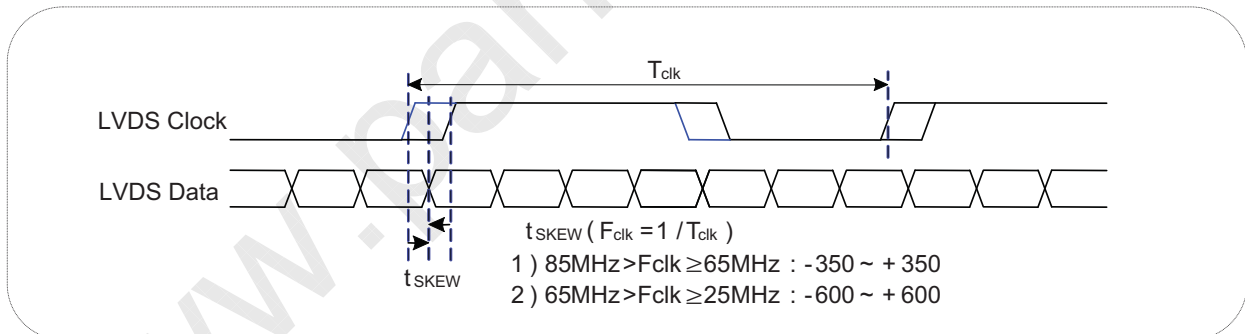
| Pin | Symbol | Description | Notes |
|-----|--------|-----------------------|-------|
| 1 | HV | High Voltage for Lamp | 1 |
| 2 | LV | Low Voltage for Lamp | 2 |

Note : 1. The high voltage power terminal is colored Red, Blue.
2. The low voltage pin color is White, Black.
3. The backlight ground should be common with LCD metal frame.

FIG. 5 Backlight connector view

Product Specification**3-3. LVDS characteristics****3-3-1. DC Specification**

| Description | Symbol | Min | Max | Unit | Notes |
|---------------------------|------------|-----|-----|------|-------|
| LVDS Differential Voltage | $ V_{ID} $ | 200 | 600 | mV | - |
| LVDS Common mode Voltage | V_{CM} | 0.6 | 1.8 | V | - |
| LVDS Input Voltage Range | V_{IN} | 0.3 | 2.1 | V | - |

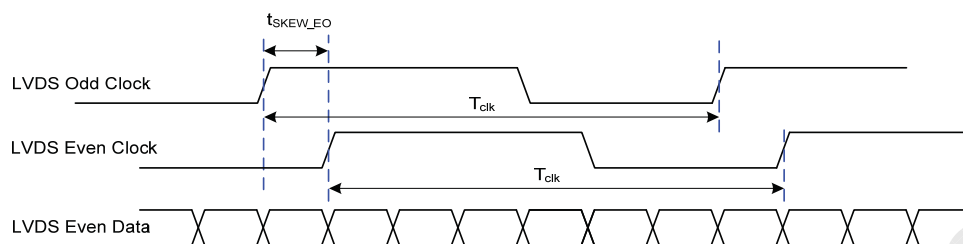
3-3-2. AC Specification

| Description | Symbol | Min | Max | Unit | Notes |
|---|----------------|-------|-------|-----------|------------------------------|
| LVDS Clock to Data Skew Margin | t_{SKEW} | - 350 | + 350 | ps | $85MHz > F_{clk} \geq 65MHz$ |
| | t_{SKEW} | - 600 | + 600 | ps | $65MHz > F_{clk} \geq 25MHz$ |
| LVDS Clock to Clock Skew Margin (Even to Odd) | t_{SKEW_EO} | - 1/7 | + 1/7 | T_{clk} | - |



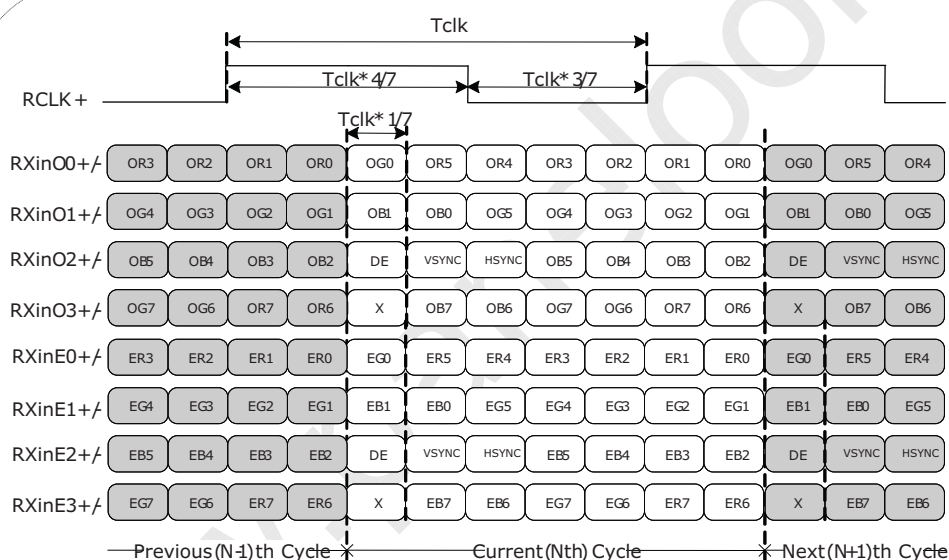
LM230WF1
Liquid Crystal Display

Product Specification



< Clock skew margin between channel >

3-3-3. LVDS Data format



| | |
|-----|----|
| MSB | R7 |
| | R6 |
| | R5 |
| | R4 |
| | R3 |
| | R2 |
| | R1 |
| LSB | R0 |

* ODD = 1st Pixel
EVEN = 2nd Pixel

< LVDS Data Format >

LM230WF1
Liquid Crystal Display**Product Specification****Table 6. Required signal assignment for Flat Link(NS:DS90CF383) transmitter**

| Pin # | Pin Name | Require Signal | Pin # | Pin Name | Require Signal |
|-------|----------|----------------------------|-------|-------------------------|--|
| 1 | VCC | Power Supply for TTL Input | 29 | GND | Ground pin for TTL |
| 2 | D5 | TTL Input (R7) | 30 | D26 | TTL Input (DE) |
| 3 | D6 | TTL Input (R5) | 31 | T _x CLKIN | TTL Level clock Input |
| 4 | D7 | TTL Input (G0) | 32 | PWR DWN | Power Down Input |
| 5 | GND | Ground pin for TTL | 33 | PLL GND | Ground pin for PLL |
| 6 | D8 | TTL Input (G1) | 34 | PLL VCC | Power Supply for PLL |
| 7 | D9 | TTL Input (G2) | 35 | PLL GND | Ground pin for PLL |
| 8 | D10 | TTL Input (G6) | 36 | LVDS GND | Ground pin for LVDS |
| 9 | VCC | Power Supply for TTL Input | 37 | T _x OUT3 + | Positive LVDS differential data output 3 |
| 10 | D11 | TTL Input (G7) | 38 | T _x OUT3 - | Negative LVDS differential data output 3 |
| 11 | D12 | TTL Input (G3) | 39 | T _x CLKOUT + | Positive LVDS differential clock output |
| 12 | D13 | TTL Input (G4) | 40 | T _x CLKOUT - | Negative LVDS differential clock output |
| 13 | GND | Ground pin for TTL | 41 | T _x OUT2 + | Positive LVDS differential data output 2 |
| 14 | D14 | TTL Input (G5) | 42 | T _x OUT2 - | Negative LVDS differential data output 2 |
| 15 | D15 | TTL Input (B0) | 43 | LVDS GND | Ground pin for LVDS |
| 16 | D16 | TTL Input (B6) | 44 | LVDS VCC | Power Supply for LVDS |
| 17 | VCC | Power Supply for TTL Input | 45 | T _x OUT1 + | Positive LVDS differential data output 1 |
| 18 | D17 | TTL Input (B7) | 46 | T _x OUT1 - | Negative LVDS differential data output 1 |
| 19 | D18 | TTL Input (B1) | 47 | T _x OUT0 + | Positive LVDS differential data output 0 |
| 20 | D19 | TTL Input (B2) | 48 | T _x OUT0 - | Negative LVDS differential data output 0 |
| 21 | GND | Ground pin for TTL Input | 49 | LVDS GND | Ground pin for LVDS |
| 22 | D20 | TTL Input (B3) | 50 | D27 | TTL Input (R6) |
| 23 | D21 | TTL Input (B4) | 51 | D0 | TTL Input (R0) |
| 24 | D22 | TTL Input (B5) | 52 | D1 | TTL Input (R1) |
| 25 | D23 | TTL Input (RSVD) | 53 | GND | Ground pin for TTL |
| 26 | VCC | Power Supply for TTL Input | 54 | D2 | TTL Input (R2) |
| 27 | D24 | TTL Input (HSYNC) | 55 | D3 | TTL Input (R3) |
| 28 | D25 | TTL Input (VSYNC) | 56 | D4 | TTL Input (R4) |

Notes : 1. Refer to LVDS Transmitter Data Sheet for detail descriptions.
2. 7 means MSB and 0 means LSB at R,G,B pixel data



LM230WF1
Liquid Crystal Display

Product Specification

3-4. Signal timing specifications

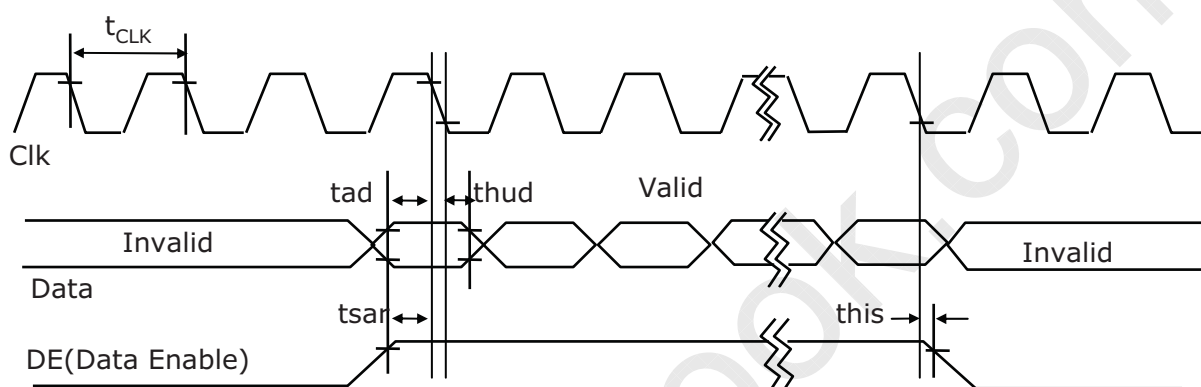
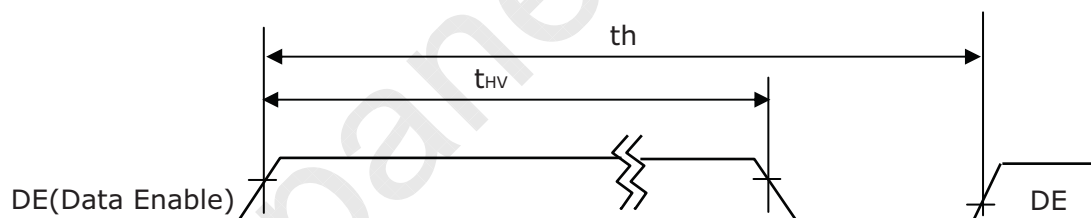
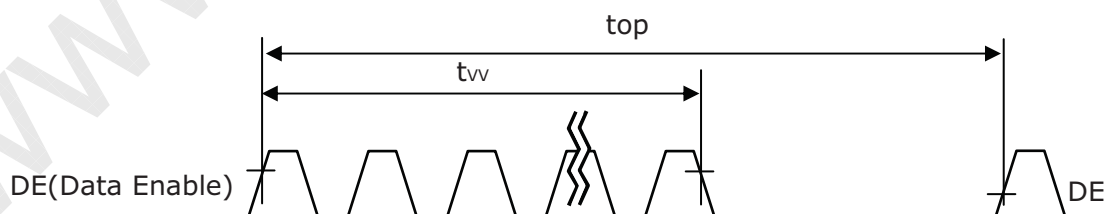
This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications for it's proper operation.

Table 7. Timing table

| ITEM | Symbol | | Min | Typ | Max | Unit | Note |
|-------|------------------------|------|-------|-------|------|------|------|
| DCLK | Period | tCLK | 11.43 | 13.89 | 16.7 | ns | |
| | Frequency | - | 60 | 72 | 87.5 | MHz | 5 |
| Hsync | Period | tHP | 1024 | 1088 | 1120 | tCLK | |
| | Horizontal Valid | tHV | 960 | 960 | 960 | tCLK | |
| | Horizontal Blank | tHB | 80 | 128 | 160 | | |
| | Frequency | fH | 64 | 66 | 83 | KHz | |
| | Width | tWH | 16 | 32 | 48 | tCLK | |
| | Horizontal Back Porch | tHBP | 32 | 48 | 64 | | |
| | Horizontal Front Porch | tHFP | 16 | 48 | 48 | | |
| Vsync | Period | tVP | 1090 | 1100 | 1160 | tHP | |
| | Vertical Valid | tVV | 1080 | 1080 | 1080 | tHP | |
| | Vertical Blank | tVB | 10 | 20 | 80 | tHP | |
| | Frequency | fV | 50 | 60 | 75 | Hz | |
| | Width | tWV | 2 | 4 | 16 | tHP | |
| | Vertical Back Porch | tVBP | 5 | 8 | 32 | | |
| | Vertical Front Porch | tVFP | 3 | 8 | 32 | | |

Note: Hsync period and Hsync width-active should be even number times of tCLK. If the value is odd number times of tCLK, display control signal can be asynchronous. In order to operate this LCM a Hsync, Vsync, and DE(data enable) signals should be used.

1. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rates.
2. Vsync and Hsync should be keep the above specification.
3. Hsync Period, Hsync Width, and Horizontal Back Porch should be any times of of character number(4).
4. The polarity of Hsync, Vsync is not restricted.
- 5, The Max frequency of 1920X1080 resolution is 82.5Mhz

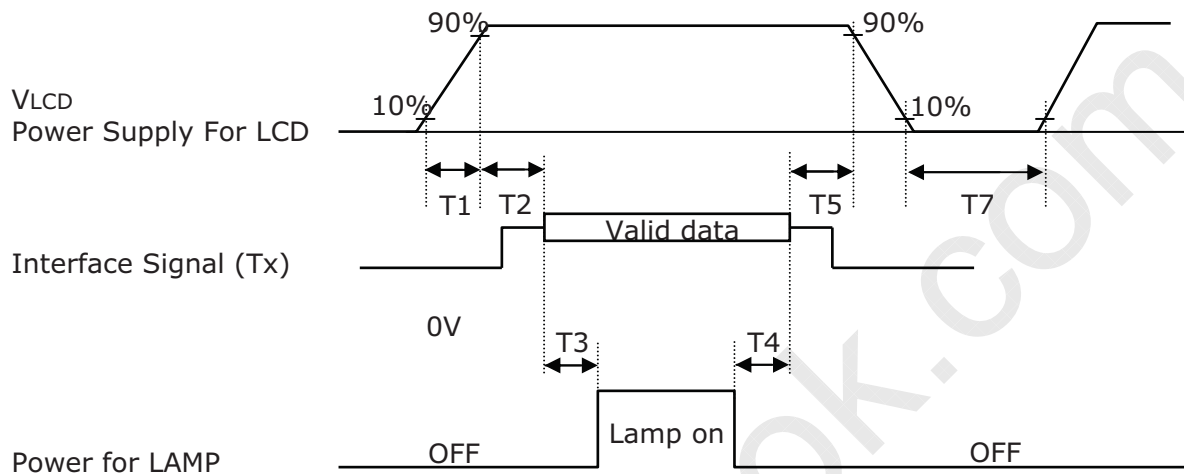
Product Specification**3-5. Signal timing waveforms****1. DCLK, DE, DATA waveforms****2. Horizontal waveform****3. Vertical waveform**

Product Specification
3-6. Color input data reference

The brightness of each primary color (red, green and blue) is based on the 8bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 8. Color data reference

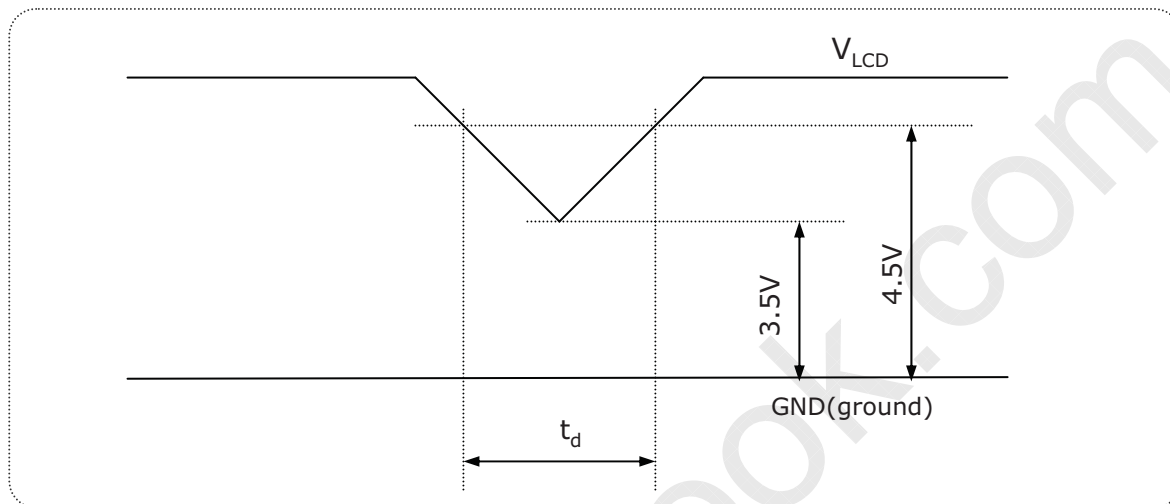
| Color | | Input Color Data | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------|------------------|------------------|----|----|----|-----|----|----|----|-------|----|----|----|-----|----|----|----|------|----|----|----|-----|----|----|----|---|--|--|--|
| | | Red | | | | | | | | Green | | | | | | | | Blue | | | | | | | | | | | |
| | | MSB | | | | LSB | | | | MSB | | | | LSB | | | | MSB | | | | LSB | | | | | | | |
| | | R7 | R6 | R5 | R4 | R3 | R2 | R1 | R0 | G7 | G6 | G5 | G4 | G3 | G2 | G1 | G0 | B7 | B6 | B5 | B4 | B3 | B2 | B1 | B0 | | | | |
| Basic Color | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Red (255) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Green (255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Blue (255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | |
| | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | |
| Red | Red(000) Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Red(001) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Red(002) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | ----- | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | |
| | ----- | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | |
| | Red(253) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Red(254) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Red(255) Bright | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | |
| Green | Green(000) Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Green(001) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Green(002) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | ----- | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | |
| | ----- | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | |
| | Green(253) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Green(254) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Green(255)Bright | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | |
| Blue | Blue(000) Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | | | |
| | Blue(001) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | | | | |
| | Blue(002) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | | | | |
| | ----- | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | |
| | ----- | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | | | | |
| | Blue(253) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | | | | |
| | Blue(254) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | | | | |
| | Blue(255) Bright | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | | | | |

Product Specification
3-7. Power sequence

Table 9. Power sequence

| Parameter | Values | | | Units |
|-----------|--------|-----|-----|-------|
| | Min | Typ | Max | |
| T1 | 0.5 | - | 10 | ms |
| T2 | 0.01 | - | 50 | ms |
| T3 | 500 | - | - | ms |
| T4 | 200 | - | - | ms |
| T5 | 0.01 | - | 50 | ms |
| T7 | 1 | - | - | s |

Notes :

1. Please V_{LCD} power on only after connecting interface cable to LCD.
2. Please avoid floating state of interface signal at invalid period.
3. When the interface signal is invalid, be sure to pull down the power supply for LCD V_{LCD} to 0V.
4. Lamp power must be turn on after power supply for LCD an interface signal are valid.

Product Specification**3-8. V_{LCD} Power dip condition****FIG. 6 Power dip condition**

1) Dip condition

$$3.5V \leq V_{LCD} < 4.5V, t_d \leq 20ms$$

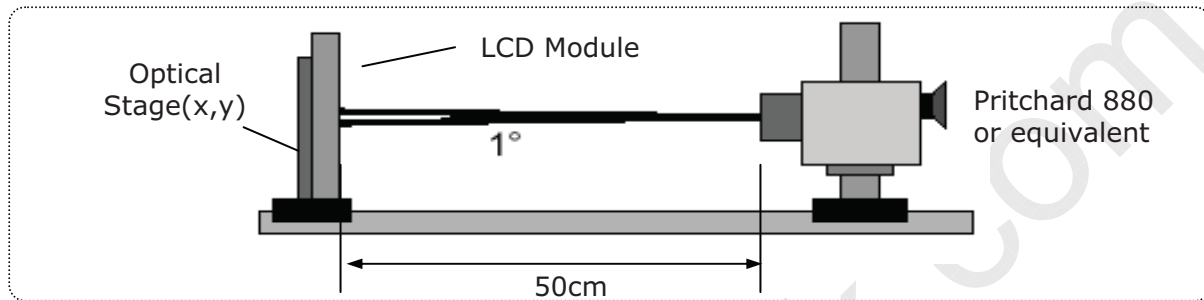
2) $V_{LCD} < 3.5V$

V_{LCD} -dip conditions should also follow the Power On/Off conditions for supply voltage.

Product Specification
4. Optical specification

Optical characteristics are determined after the unit has been 'ON' for 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0°.

FIG. 7 presents additional information concerning the measurement equipment and method.

FIG. 7 Optical characteristic measurement equipment and method

Table 10. Optical characteristics
 $T_a = 25^\circ\text{C}$, $V_{\text{LCD}} = 5.0\text{V}$, $f_v = 60\text{Hz}$, $f_{\text{CLK}} = 72\text{MHz}$, $I_{\text{BL}} = 7.5\text{mA}$

| Parameter | | Symbol | | Values | | | Units | Notes |
|--------------------------------|-----------------------|--------------------|----|--------------|-------|--------------|-------------------|-------|
| | | | | Min | Typ | Max | | |
| Contrast Ratio | | CR | | 700 | 1000 | - | | 1 |
| Surface Luminance, white | | L _{WH} | | 250 | 300 | - | cd/m ² | 2 |
| Luminance Variation | | δ _{WHITE} | 9P | 75 | | | % | 3 |
| Response Time | Rise Time | Tr _R | | - | 1.3 | 2.6 | ms | 4 |
| | Decay Time | Tr _D | | - | 3.7 | 7.4 | ms | 4 |
| Color Coordinates [CIE1931] | RED | Rx | | Typ -0.03 | 0.644 | Typ +0.03 | | |
| | | Ry | | | 0.336 | | | |
| | GREEN | Gx | | | 0.301 | | | |
| | | Gy | | | 0.611 | | | |
| | BLUE | Bx | | | 0.146 | | | |
| | | By | | | 0.068 | | | |
| | WHITE | Wx | | | 0.313 | | | |
| | | Wy | | | 0.329 | | | |
| Viewing Angle (CR>5) | | | | | | | | |
| | x axis, right(φ=0°) | θr | | 75 | 88 | | Degree | 5 |
| | x axis, left (φ=180°) | θl | | 75 | 88 | | | |
| | y axis, up (φ=90°) | θu | | 70 | 85 | | | |
| | y axis, down (φ=270°) | θd | | 70 | 85 | | | |
| Viewing Angle (CR>10) | | | | | | | | |
| | x axis, right(φ=0°) | θr | | 70 | 85 | | Degree | 5 |
| | x axis, left (φ=180°) | θl | | 70 | 85 | | | |
| | y axis, up (φ=90°) | θu | | 60 | 75 | | | |
| | y axis, down (φ=270°) | θd | | 70 | 85 | | | |
| Crosstalk | | | | | | 1.5 | % | 7 |

Product Specification
Notes :

1. Contrast ratio(CR) is defined mathematically as :It is measured at center point(1)

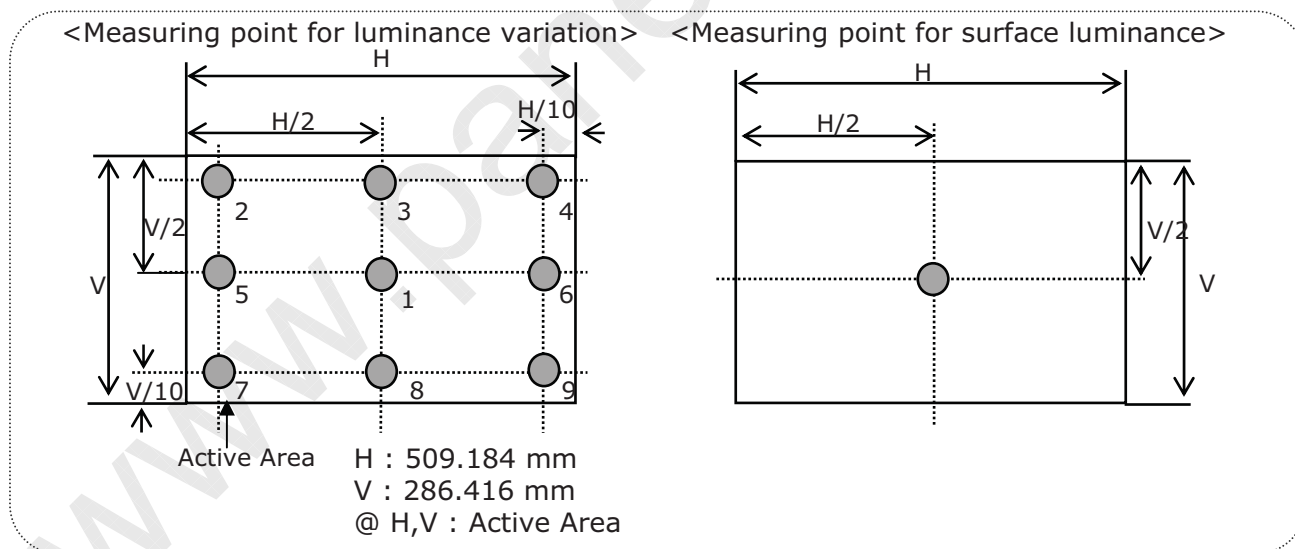
$$\text{Contrast ratio} = \frac{\text{Surface luminance with all white pixels}}{\text{Surface luminance with all black pixels}}$$

2. Surface luminance is the luminance value at center 1 point(1) across the LCD surface 50cm from the surface with all pixels displaying white.
For more information see FIG 8.

3. The variation in surface luminance , δ_{WHITE} is defined as

$$\delta_{\text{WHITE}} = \frac{\text{Minimum (P1,P2P9)}}{\text{Maximum (P1,P2P9)}} * 100$$

For more information see Figure 8.

FIG. 8 Luminance measuring point


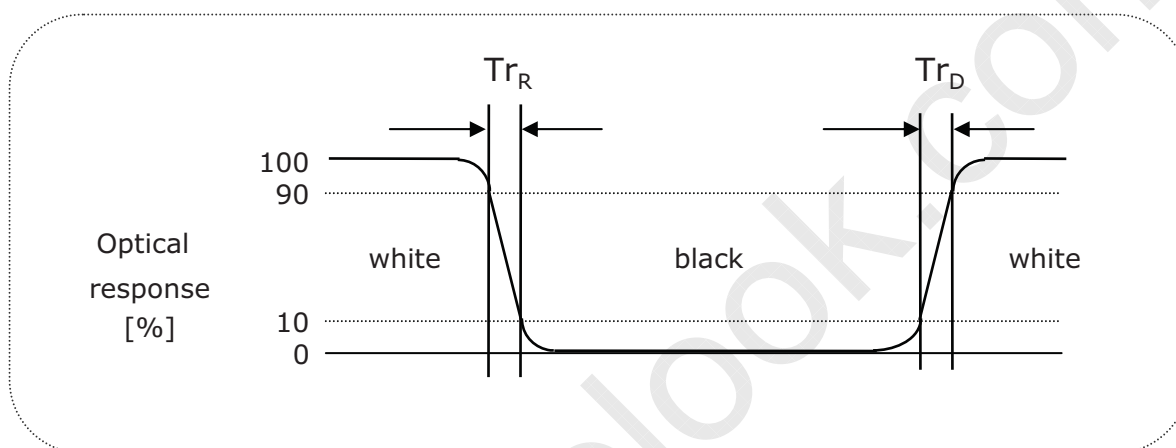
Product Specification

Notes :

4. Response time is the time required for the display to transition from black to white (Decay Time, Tr_D) and from white to black (Rise Time, Tr_R)
 The sampling rate is 2,500 sample/sec. For additional information see FIG. 9.

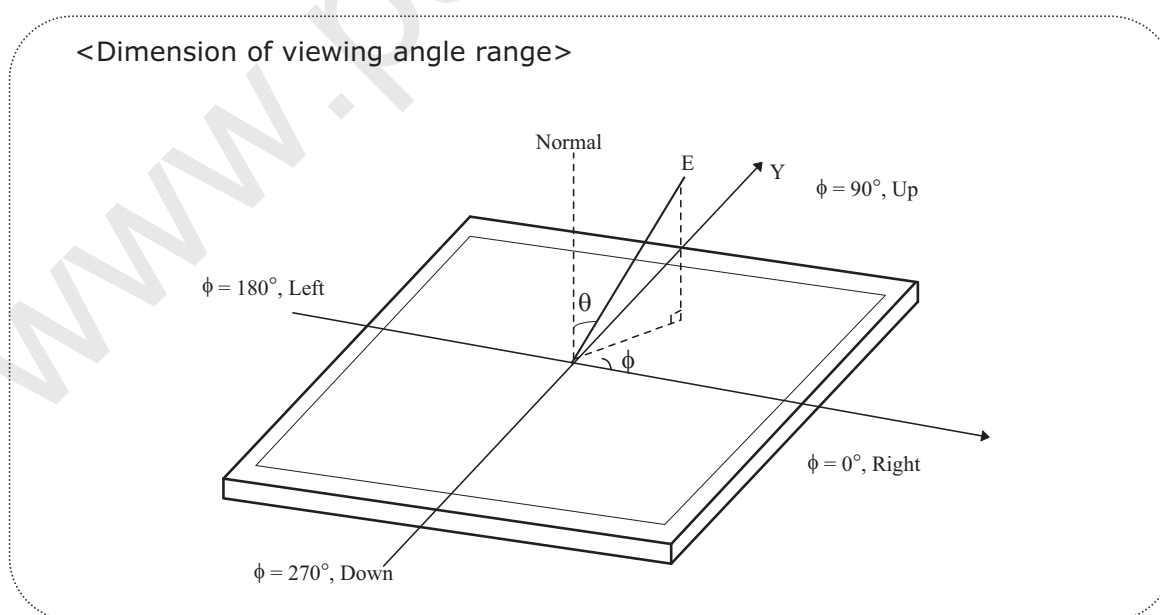
The response time is defined as the following figure and shall be measured by switching the input signal for each gray to gray.

FIG. 9 Response time



5. Viewing angle is the angle at which the contrast ratio is greater than 10 or 5. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG. 10 .

FIG. 10 Viewing angle



Product Specification

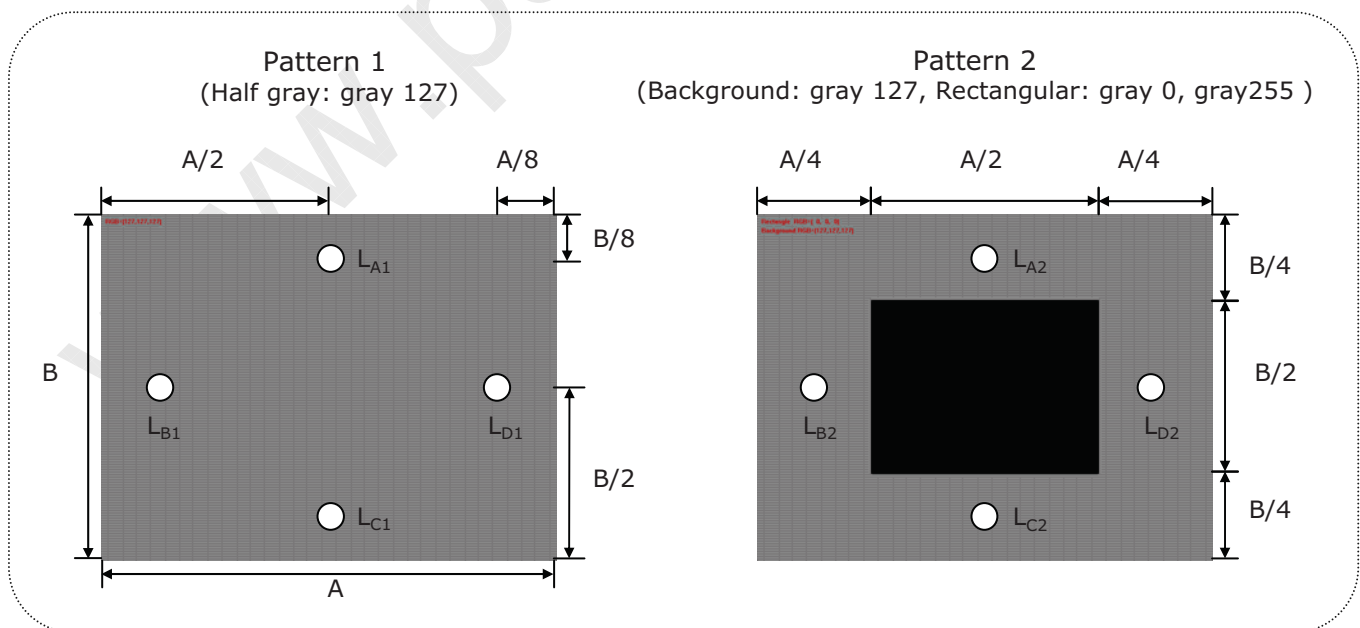
Notes :

6. Gray scale specification

Table 11. Gray scale

| Gray level | Luminance [%] (Typ) |
|------------|---------------------|
| L0 | 0.1 |
| L31 | 1.10 |
| L63 | 4.83 |
| L95 | 12.25 |
| L127 | 23.45 |
| L159 | 37.30 |
| L191 | 54.55 |
| L223 | 76.00 |
| L255 | 100 |

7. The equation of crosstalk : $(|L_{A[or\ C]2} - L_{A[or\ C]1}| / L_{A[or\ C]1}) \times 100(\%)$ [Vertical],
 $(|L_{B[or\ D]2} - L_{B[or\ D]1}| / L_{B[or\ D]1}) \times 100(\%)$ [Horizontal]

FIG. 11 Crosstalk


LM230WF1
Liquid Crystal Display**Product Specification****5. Mechanical characteristics**

The contents provide general mechanical characteristics. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Table 12. Mechanical characteristics

| | | |
|---------------------|---|------------------|
| Outline dimension | Horizontal | 533.2mm |
| | Vertical | 312.0mm |
| | Depth | 16.5 mm |
| Bezel area | Horizontal | 513.8mm |
| | Vertical | 291.0mm |
| Active display area | Horizontal | 509.184mm |
| | Vertical | 286.416mm |
| Weight | 2450 g (Typ.) 2600 g (Max.) | |
| Surface treatment | Hard coating(3H) Anti-glare treatment of the front polarizer | |

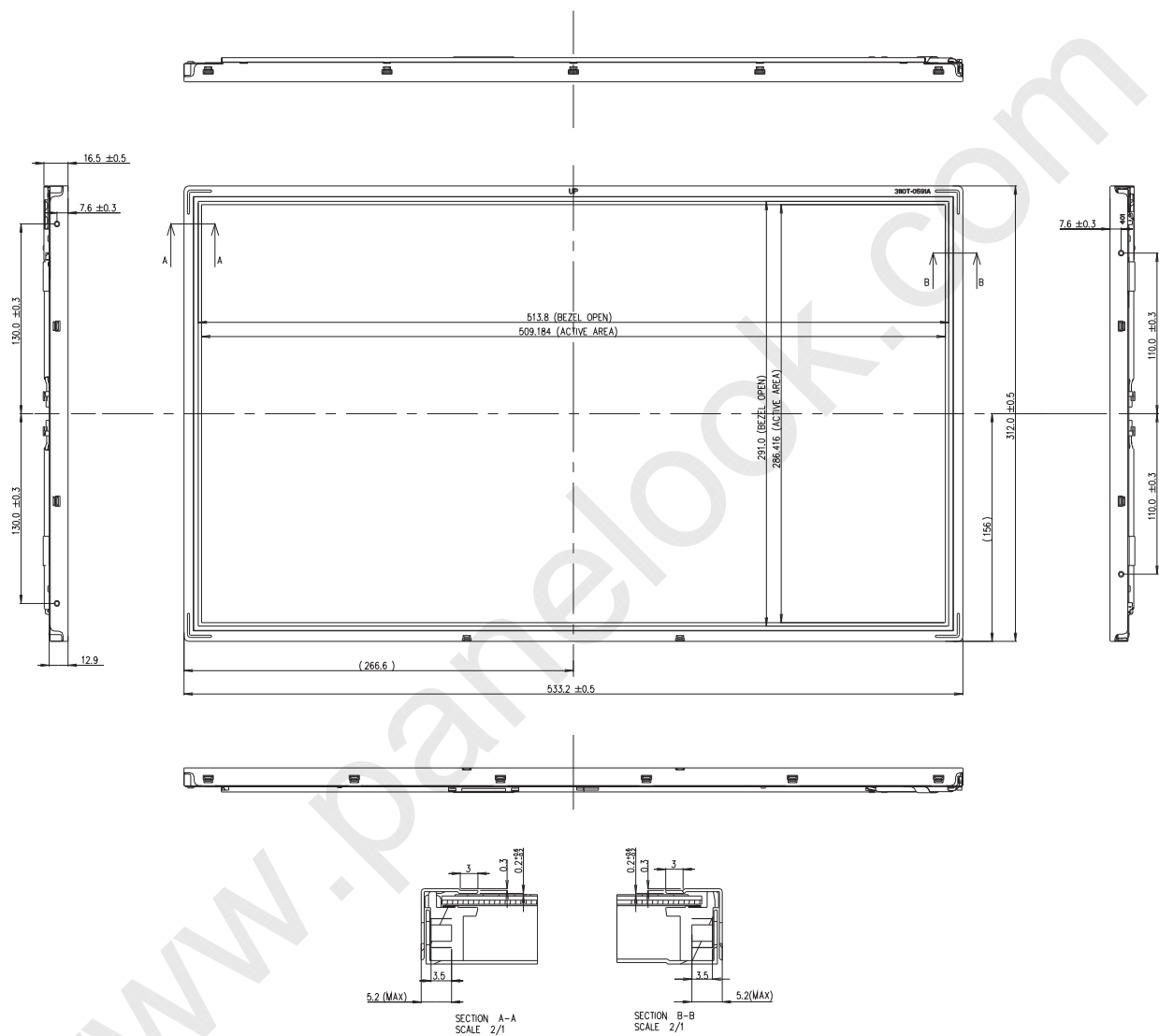
Notes : Please refer to a mechanic drawing in terms of tolerance at the next page.



LM230WF1
Liquid Crystal Display

Product Specification

< FRONT VIEW >

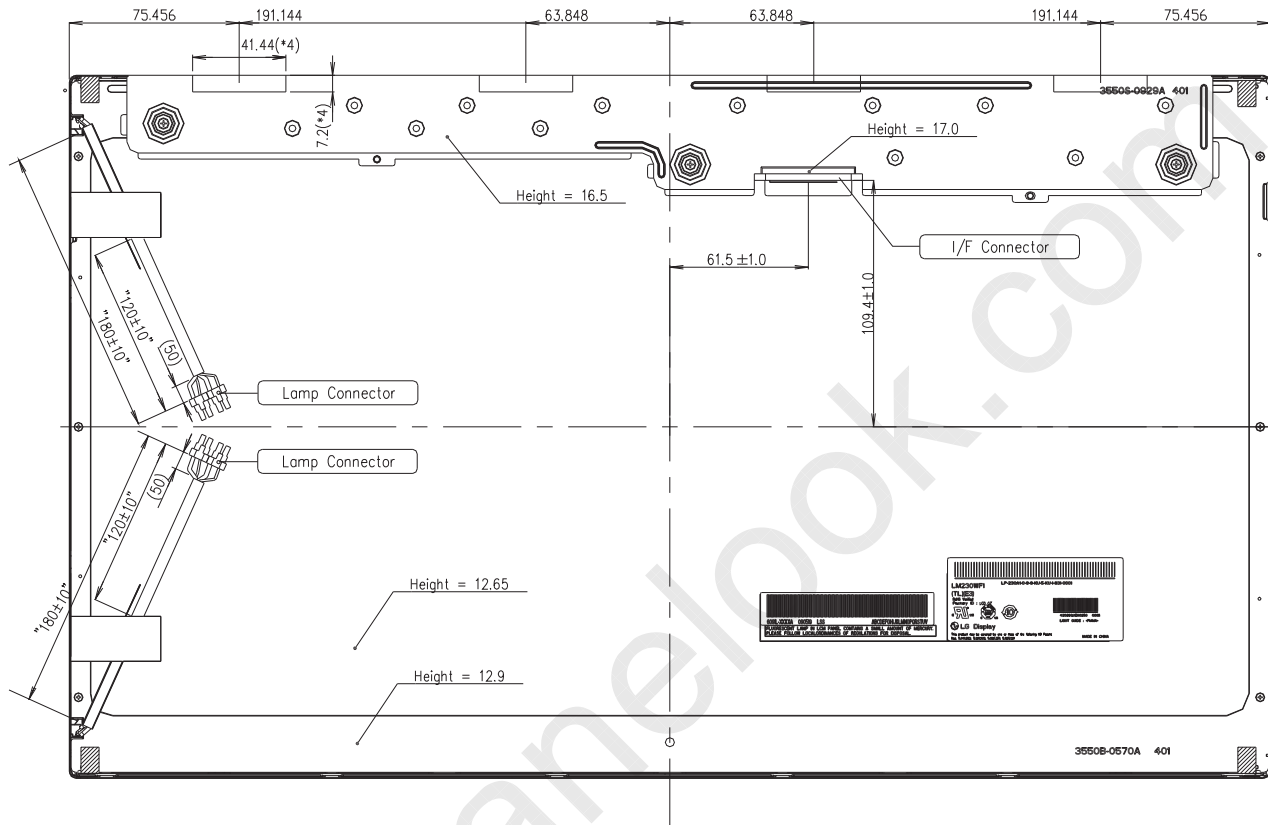




LM230WF1
Liquid Crystal Display

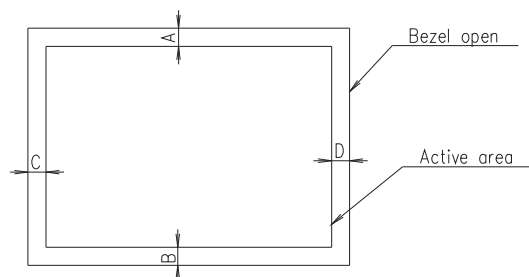
Product Specification

< REAR VIEW >



NOTES

- Backlight : 4 Cold Cathode Fluorescent Lamps.
- I/F Connector Specification : GT103-30S-H23(LSM) or IS100-L30B-C23(UJU)
- Torque of user hole : 3.0~3.5 kgf-cm
- Lamp Connector Specification.
35001HS-02LD(Yeonho_2pin) or Equivalent
- Do not wind conductive tape around the backlight wires.
- Gap between Bezel and Panel : Max 0.8mm
- Tilt and partial disposition tolerance of display area as following.
(1) Y-Direction : |A-B| ≤ 1.4
(2) X-Direction : |C-D| ≤ 1.4



- Unspecified tolerances to be ±0.5mm
- The COF area is weak & sensitive. So please don't press the COF area.

LM230WF1
Liquid Crystal Display**Product Specification****6. Reliability****Table 13. Environment test conditions**

| No | Test Item | Condition |
|----|---|--|
| 1 | High temperature storage test | Ta= 60°C 240hrs |
| 2 | Low temperature storage test | Ta= -20°C 240hrs |
| 3 | High temperature operation test | Ta= 50°C 50%RH 240hrs |
| 4 | Low temperature operation test | Ta= 0°C 240hrs |
| 5 | Vibration test (non-operating) | Wave form : random Vibration level : 1.0GRMS Bandwidth : 10-300Hz Duration : X,Y,Z, 10 min One time each direction |
| 6 | Shock test (non-operating) | Shock level : 100G Waveform : half sine wave, 2msec Direction : ±X, ±Y, ±Z One time each direction |
| 7 | Altitude operating storage / shipment | 0 - 10,000 feet(3,048m) 0 - 40,000 feet(12,192m) |

{ Result evaluation criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.



LM230WF1
Liquid Crystal Display

Product Specification

7. International Standards

7-1. Safety

- a) UL 60950-1, Second Edition, Underwriters Laboratories Inc.
Information Technology Equipment - Safety - Part 1 : General Requirements.
- b) CAN/CSA C22.2 No.60950-1-07, Second Edition, Canadian Standards Association.
Information Technology Equipment - Safety - Part 1 : General Requirements.
- c) EN 60950-1:2006 + A11:2009, European Committee for Electrotechnical Standardization (CENELEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.
- d) IEC 60950-1:2005, Second Edition, The International Electrotechnical Commission (IEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.

7-2. EMC

- a) ANSI C63.4-2003 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9kHz to 40GHz."
American National Standards Institute (ANSI), 2003.
- b) C.I.S.P.R. Pub. 22. Limits and methods of measurement of radio interference characteristics of information technology equipment." International Special Committee on Radio Interference (C.I.S.P.R.), 2005.
- c) EN 55022 "Limits and methods of measurement of radio interference characteristics of information technology equipment." European Committee for Electrotechnical Standardization (CENELEC), 2006.

7-3. Environment

- a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003

LM230WF1
Liquid Crystal Display**Product Specification****8. Packing****8-1. Designation of lot mark**

a) Lot mark

| | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| A | B | C | D | E | F | G | H | I | J | K | L | M |
|---|---|---|---|---|---|---|---|---|---|---|---|---|

A,B,C : Size (Inch)
E : MonthD : Year
F ~ M : Serial No.

Note:

1. Year

| | | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|------|------|
| Year | 2001 | 2002 | 2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010 |
| Mark | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 0 |

2. Month

| | | | | | | | | | | | | |
|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Month | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec |
| Mark | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C |

b) Location of lot mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing form

a) Package quantity in one box : 7pcs

b) Box size : 424mm X 328mm X 603mm

Product Specification**9. Precautions**

Please pay attention to the followings when you use this TFT LCD module.

9-1. Mounting Precautions

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the Module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth.
(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. Operating precautions

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
- (7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can not be operated its full characteristics perfectly.
- (8) A screw which is fastened up the steels should be a machine screw (if not, it causes metal foreign material and deal LCM a fatal blow)
- (9) Please do not set LCD on its edge.

Product Specification**9-3. Electrostatic discharge control**

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. Precautions for strong light exposure

Strong light exposure causes degradation of polarizer and color filter.

9-5. Storage

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. Handling precautions for protection film

- (1) The protection film is attached to the bezel with a small masking tape.
When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.