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	LARGE LIQUID CRYSTAL DISPLAY BUSSINESS GROUP SHARP CORPORATION SPECIFICATION	LIQUID CRYSTAL DISPLAY DIVISION

DEVICE SPECIFICATION FOR
TFT-LCD Module
Model No. LK800D3LA48

CUSTOMER'S APPROVAL

DATE

PRESENTED

BY _____

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1. Application

This technical literature applies to the color TFT-LCD Module LK800D3LA48.

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2. Overview

This module is a color active matrix LCD module incorporating an amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit, LED driver circuit and back light system etc. Graphics and texts can be displayed on a 1920×RGB×1080 dots panel with one billion colors by using LVDS (Low Voltage Differential Signaling) to interface, +12V of DC supply voltages.

This module includes the DC driver circuit to drive the LED. (+24V of DC supply voltage)

And in order to improve the response time of LCD, this module applies the Over Shoot driving (O/S driving) technology for the control circuit. In the O/S driving technology, signals are being applied to the Liquid Crystal according to a pre-fixed process as an image signal of the present frame when a difference is found between image signal of the previous frame and that of the current frame after comparing them.

With this technology, image signals can be set so that liquid crystal response completes within one frame. As a result, motion blur reduces and clearer display performance can be realized.

This LCD module also adopts Double Frame Rate driving method including FRC (Frame Rate Control) function on the control circuit. Therefore the input signal to this LCD module is Single Frame Rate, but the output is Double-Frame Rate picture. FRC of this module is a game (PC) mode setup.

With combination of these technologies, motion blur can be reduced and clearer display performance can be realized.

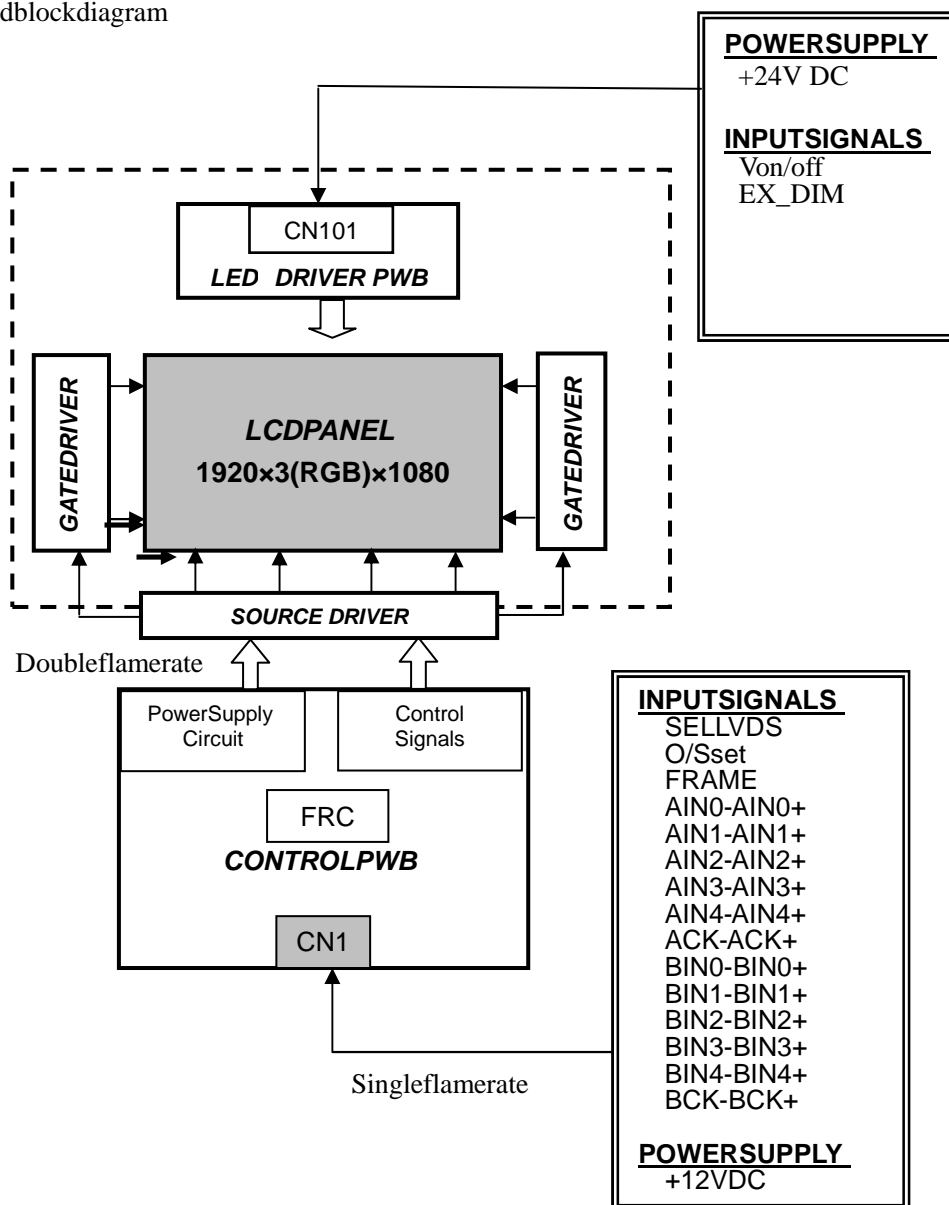
3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	203.218 (Diagonal)	cm
	80.0 (Diagonal)	inch
Active area	1771.200 (H) x 996.300 (V)	mm
Pixel Format	1920(H)x1080(V) (1pixel=R+G+Bdot)	pixel
Pixel pitch	0.9225 (H) x 0.9225 (V)	mm
Pixel configuration	R,G,B vertical stripe	
Display mode	Normally black	
Open Cell Outline Dimensions	1820.2(H) x 1045.3(V) x 26(D)	mm
Mass	34.0 ± 1.0	kg
Surface treatment	Low-Haze Antiglare Hardcoating: 2H and more	

(*1) Outlined dimensions are shown in p.22 (excluding protruding portion)

4. Input Terminals

4.1. Interface and block diagram



4.2.TFTpaneldriving

CN1(Interfacedsignalsand+12VDCpowersupply)

Usingconnector :FI-RNE51SZ-HF(JapanAviationElectronicsInd.,Ltd.)

Matingconnector :FI-RE51HL,FI-RE51CL(JapanAviationElectronics Ind.,Ltd.) orequivalentdevice

MatingLVDStransmitter :THC63LVD1023orequivalentdevice

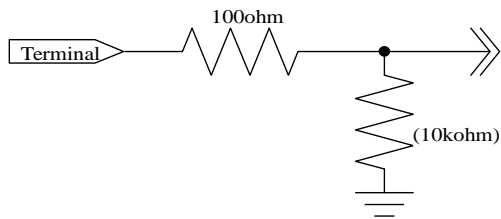
PinNo.	Symbol	Function	Remark
1	GND		
2	Reserved	Itisrequiredtosetnon-connection(OPEN)]	Pull UP:(3.3V) [Note3]
3	Reserved	Itisrequiredtosetnon-connection(OPEN)	Pull UP:(3.3V) [Note3]
4	Reserved	Itisrequiredtosetnon-connection(OPEN)	
5	Reserved	Itisrequiredtosetnon-connection(OPEN)	
6	Reserved	Itisrequiredtosetnon-connection(OPEN)	
7	SELLVDS	SelectLVDSdataorder[Note4]	Pulldown:(GND)[Note2]
8	Reserved	Itisrequiredtosetnon-connection(OPEN)	
9	O/Sset	O/Soperationsetting H:O/S_ON,L:O/S_OFF	Pull UP:(3.3V) [Note3]
10	FRAME	Framefrequencysetting 1:60Hz0:50Hz	Pull down:(GND) [Note2]
11	GND		
12	AIN0-	Aport(-)LVDSCH0differentialdatainput	
13	AIN0+	Aport(+)LVDSCH0differentialdatainput	
14	AIN1-	Aport(-)LVDSCH1differentialdatainput	
15	AIN1+	Aport(+)LVDSCH1differentialdatainput	
16	AIN2-	Aport(-)LVDSCH2differentialdatainput	
17	AIN2+	Aport(+)LVDSCH2differentialdatainput	
18	GND		
19	ACK-	AportLVDSClocksignal(-)	
20	ACK+	AportLVDSClocksignal(+)	
21	GND		
22	AIN3-	Aport(-)LVDSCH3differentialdatainput	
23	AIN3+	Aport(+)LVDSCH3differentialdatainput	
24	AIN4-	Aport(-)LVDSCH4differentialdatainput	
25	AIN4+	Aport(+)LVDSCH4differentialdatainput	
26	GND		
27	GND		
28	BIN0-	Bport(-)LVDSCH0differentialdatainput	
29	BIN0+	Bport(+)LVDSCH0differentialdatainput	
30	BIN1-	Bport(-)LVDSCH1differentialdatainput	
31	BIN1+	Bport(+)LVDSCH1differentialdatainput	
32	BIN2-	Bport(-)LVDSCH2differentialdatainput	
33	BIN2+	Bport(+)LVDSCH2differentialdatainput	
34	GND		
35	BCK-	BportLVDSClocksignal(-)	
36	BCK+	BportLVDSClocksignal(+)	
37	GND		
38	BIN3-	Bport(-)LVDSCH3differentialdatainput	
39	BIN3+	Bport(+)LVDSCH3differentialdatainput	
40	BIN4-	Bport(-)LVDSCH4differentialdatainput	
41	BIN4+	Bport(+)LVDSCH4differentialdatainput	
42	GND		
43	GND		
44	GND		
45	GND		
46	GND		
47	VCC	+12VPowerSupply	
48	VCC	+12VPowerSupply	
49	VCC	+12VPowerSupply	
50	VCC	+12VPowerSupply	
51	VCC	+12VPowerSupply	

[Note1] GND of a liquid crystal panel drive part

is connected with a module chassis.

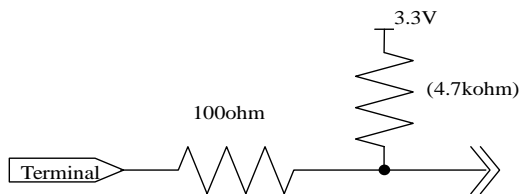
[Note2] The equivalent circuit figure of the terminal

is



[Note3] The equivalent circuit figure of the terminal

is



[Note4]LVDSDataorder

SELLVDS		
Data	L(GND) orOPEN [VESA]	H(3.3V) [JEIDA]
TA0	R0(LSB)	R4
TA1	R1	R5
TA2	R2	R6
TA3	R3	R7
TA4	R4	R8
TA5	R5	R9(MSB)
TA6	G0(LSB)	G4
TB0	G1	G5
TB1	G2	G6
TB2	G3	G7
TB3	G4	G8
TB4	G5	G9(MSB)
TB5	B0(LSB)	B4
TB6	B1	B5
TC0	B2	B6
TC1	B3	B7
TC2	B4	B8
TC3	B5	B9(MSB)
TC4	NA	NA
TC5	NA	NA
TC6	DE(*)	DE(*)
TD0	R6	R2
TD1	R7	R3
TD2	G6	G2
TD3	G7	G3
TD4	B6	B2
TD5	B7	B3
TD6	N/A	N/A
TE0	R8	R0(LSB)
TE1	R9(MSB)	R1
TE2	G8	G0(LSB)
TE3	G9(MSB)	G1
TE4	B8	B0(LSB)
TE5	B9(MSB)	B1
TE6	N/A	N/A

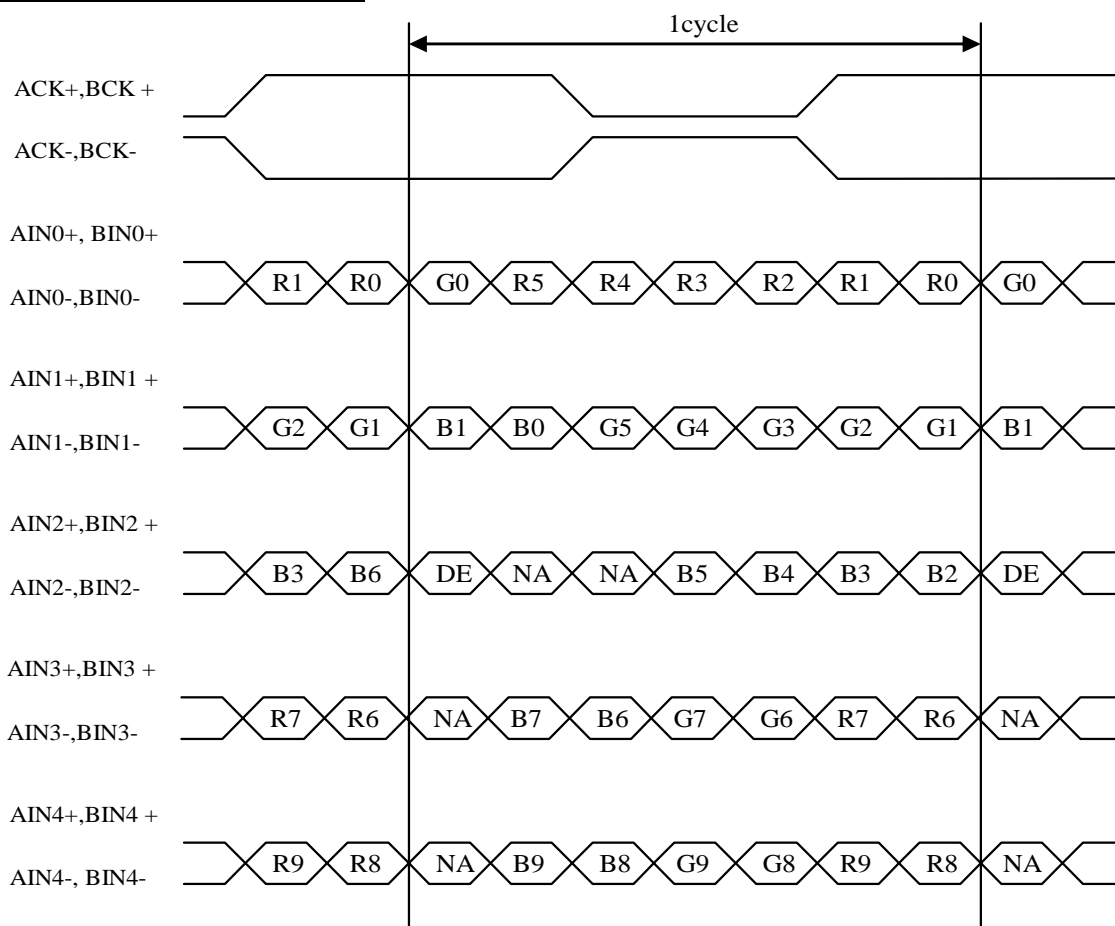
NA:NotAvailable

(*)Since the display position is prescribed by the signal during operation at "High".

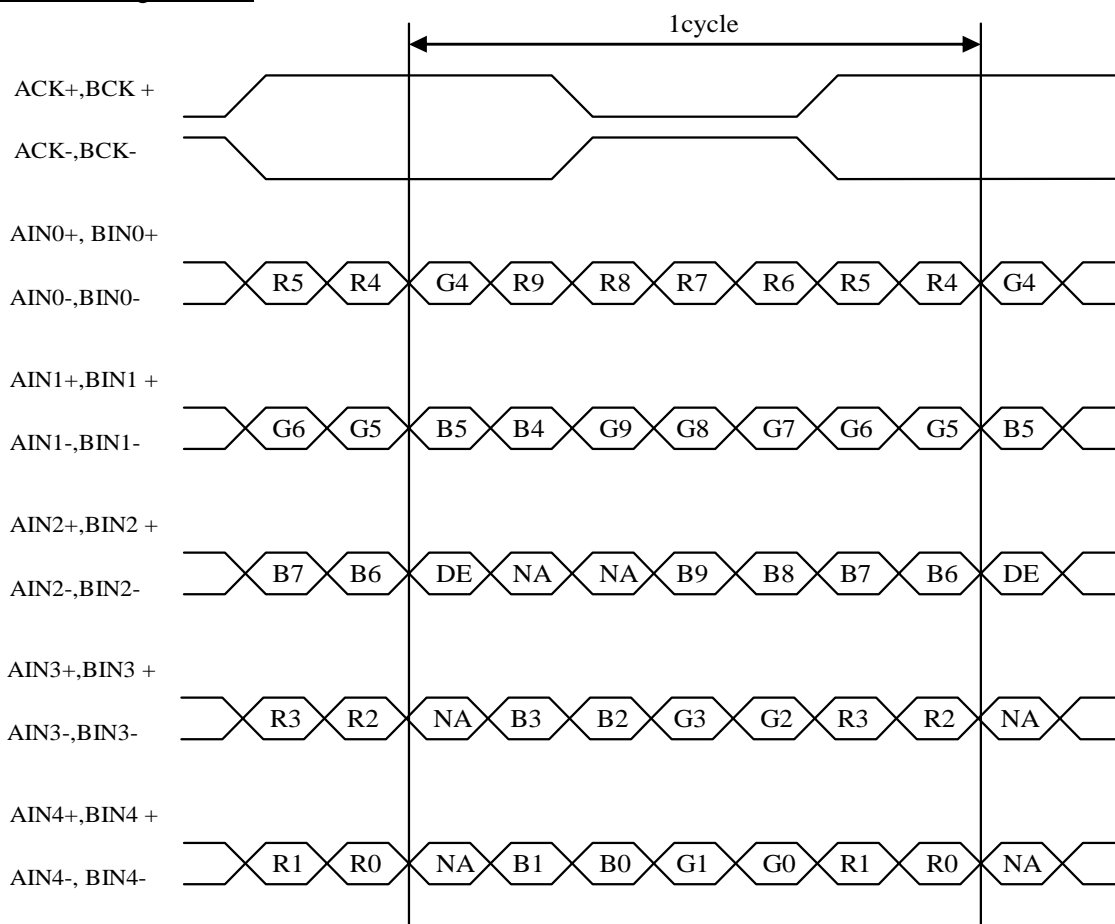
rise of DE (Display Enable) signal, please do not f

ix DE

SELLVDS=Low(GND)orOPEN



SELLVDS=High(3.3V)



DE:DisplayEnable,NA:NotAvailable(FixedLow)

4.3. Backlightdriving

CN101(+24VDCpowersupplyandinvertercontrol)

Usingconnector:20022WR-14B1(YEONHO)

Matingconnector:20022HS-14L(YEONHO)orequivalen tconnector.

PinNo.	Symbol	I/O	Function	Default(OPEN)	InputImpedance (min)	Remark
1	V _{LED}	In	+24V	-		
2	V _{LED}	In	+24V	-		
3	V _{LED}	In	+24V	-		
4	V _{LED}	In	+24V	-		
5	V _{LED}	In	+24V	-		
6	GND	In	GND	-		
7	GND	In	GND	-		
8	GND	In	GND	-		
9	GND	In	GND	-		
10	GND	In	GND	-		
11	Error_out	Out	ErrorDetection	OpenCollector		[Note1]
12	Von/off	In	LEDdriverOn/Off	LEDdriverOff	10k-ohm pull-downtoGND	[Note2]
13	NC	-	-	-		
14	EX_DIM	In	BrightnessControl (PWM1 ~100%)	3.3V:pullup Brightness100%	10k-ohm pull-upto3.3V	[Note3] PulseDimming

[Note1]ErrorDetection

	MIN	TYP	MAX
Normal	-	-	0.8V
Abnormal	OpenCollector		

Terminalloadcapacitance: 100pF

[Note2]LEDdriverON/OFF

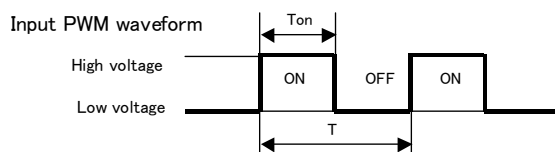
Inputvoltage	Symbol	Function
Highvoltage	Von	LEDdriver:On
Lowvoltage	Voff	LEDdriver:Off

Highvoltage:2.4 ~3.6V

Lowvoltage:-0.3 ~0.8V

[Note3]PulseDimming

PinNo.14'EX_DIM'isusedforthe pulsedimmingcontrolbythePWMdutywithinputpulsefrom90Hzto 360Hz.



$$\text{Duty} = \text{Ton}/\text{T}$$

Highvoltage:2.4 ~3.6V

Lowvoltage:-0.3 ~0.8V

		MIN	TYP	MAX	Remark
Pulsesignal	[Hz]	90	-	360	
DUTY(Ton/T)	[%]	1	-	100	Ta=25 °C
Dimminglevel (luminanceratio)	[%]	-	-	100	Ta=25 °C

4.4. The backlight system characteristics

The characteristics of the LED are shown in the following table. The value mentioned below is at the case of One LED.

Item	Symbol	Min.	Typ.	Max.	Unit	Remarks
Lifetime	T _{LED}	-	50,000	-	Hour	25°C [Note.1]

[Note 1] LED lifetime is the expectation value calculated from lifetime data of maker report. It is defined as the time when brightness becomes 50% of the original value in the continuous operation under the condition of T_a=25°C. It is assumed that LED current becomes 70% when the LED dimming duty ratio is 70% and calculates.

5 Installation and Display direction

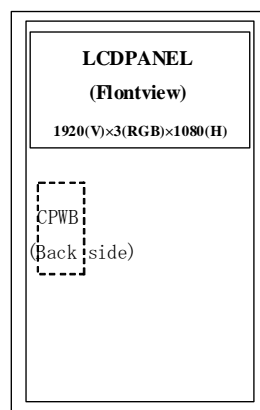
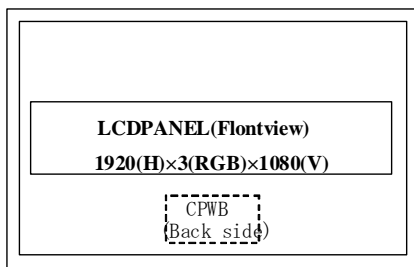
This module can be installed by both installation direction “landscape” and “portrait” as follows.

[Landscape direction]

[Portrait direction]

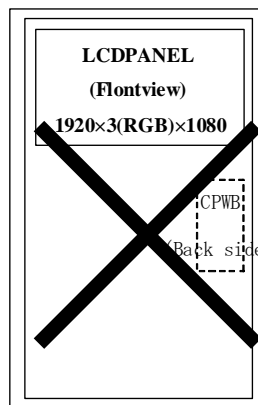
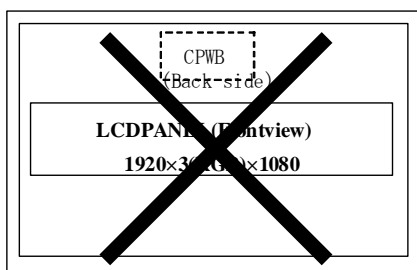
In front view, CPWB is located BOTTOM

In front view, CPWB is located Left-side



[Note] Other installation direction

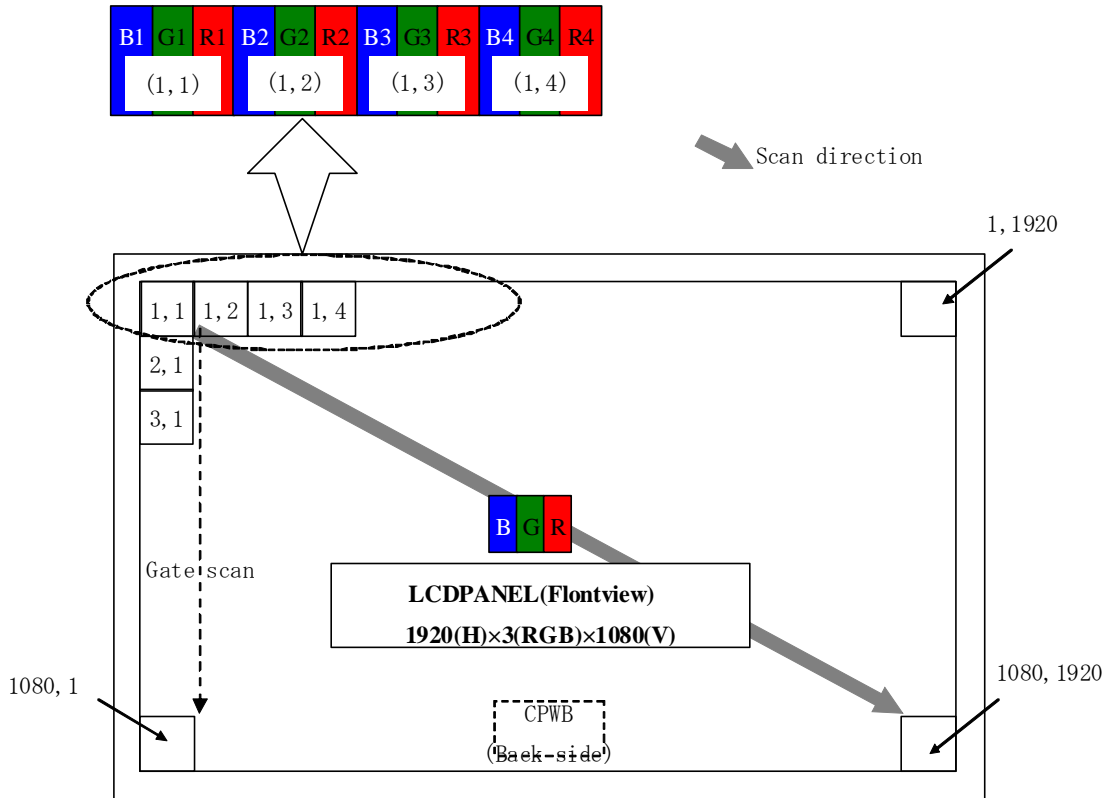
Since in case of the other installation direction, the characteristic and reliability cannot be guaranteed, **NOT recommended.**



5.2 Display direction

Each subpixel R, G, B is aligned as follows.

[Landscape direction]

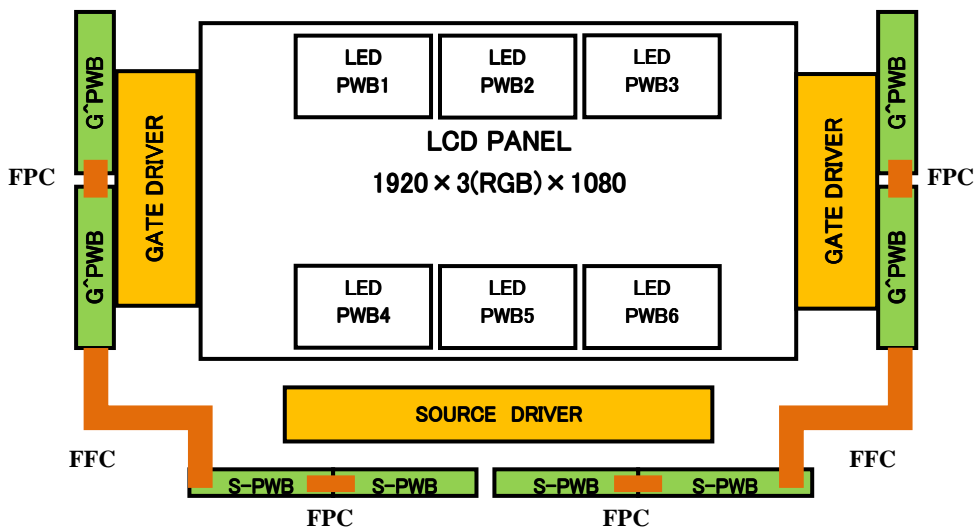


LCD subpixel alignment in Landscape installation

[Note] PW B layout

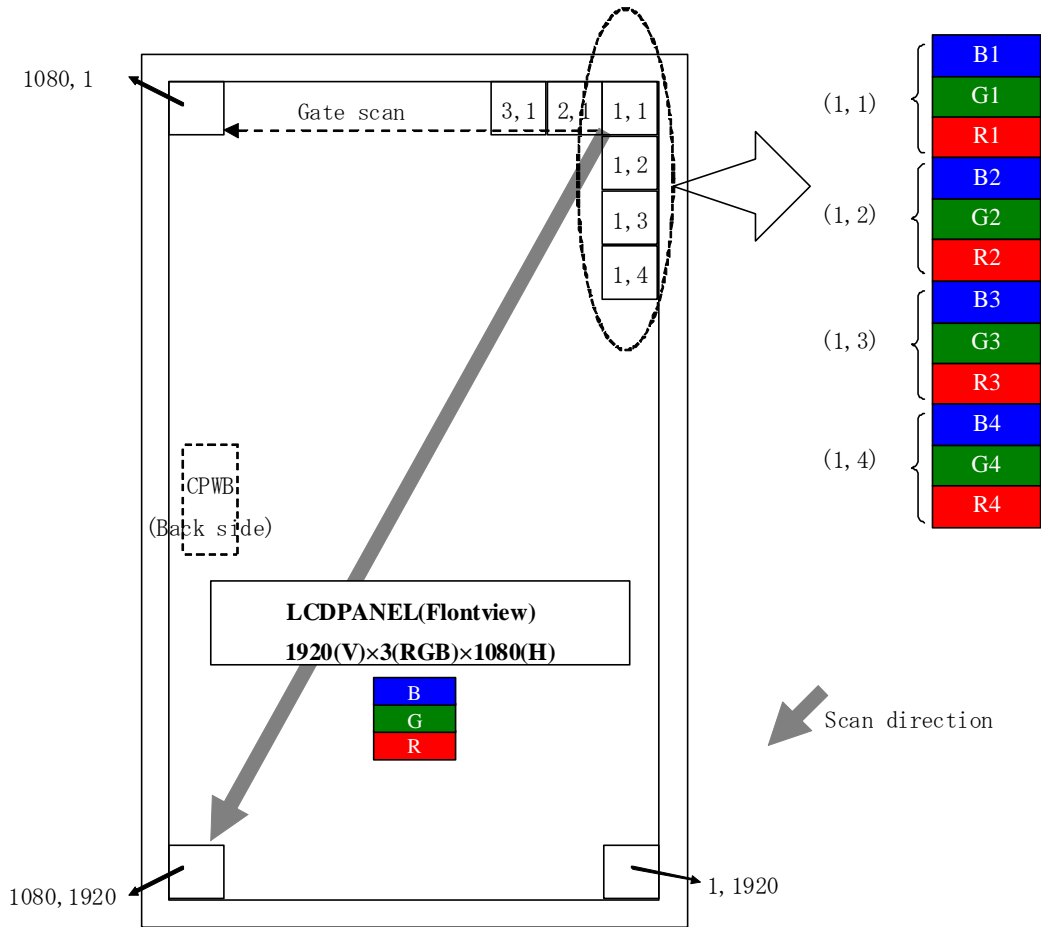
In landscape installation,

Four S-PWBs and three LED-PWBs are layout at the bottom side of the screen.



Layout of LED-PWB, S-PWB & G-PWB (Front View)

[Portraitdirection]



LCD subpixel alignment in Portrait installation

6. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage (for C-PWB)	V_I	$T_a=25^\circ\text{C}$	-0.3~3.6	V	[Note1]
12V supply voltage (for C-PWB)	VCC	$T_a=25^\circ\text{C}$	0~+14	V	
Input voltage (for LED Driver)	$V_{on/off}$ DIM_SEL EX_DIM	$T_a=25^\circ\text{C}$	-0.3~3.9	V	
24V supply voltage (for LED Driver)	V_{LED}	$T_a=25^\circ\text{C}$	0~+24	V	
Storage temperature	T_{stg}	-	-25~+60	$^\circ\text{C}$	[Note2]
Operation temperature (Ambient)	T_{opa}	-	0~+50	$^\circ\text{C}$	

[Note1] SELLVDS, OSset, FRAME

[Note2] Humidity 95% RH Max. ($T_a < 40^\circ\text{C}$)Maximum wet-bulb temperature at 39°C or less. ($T_a > 40^\circ\text{C}$)

No condensation.

7. Electrical Characteristics

7.1 Control circuit driving

Ta=25 °C

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark	
+12V supply voltage	Supply voltage	V _{CC}	11.4	12	12.6	V	[Note1]
	Current dissipation	I _{CC}	-	1.1	3.0	A	[Note2]
	Inrush current	I _{RUSH}	-	4.1	-	A	t ₁ =500us [Note7]
Permissible input ripple voltage	V _{RP}	-	-	100	mV _{P-P}	V _{CC} =+12.0V	
Input Low voltage	V _{IL}	0	-	1.0	V	[Note3]	
Input High voltage	V _{IH}	2.3	-	3.3	V		
Input leak current (Low)	I _{IL1}	-	-	40	μA	V _I =0V [Note4]	
	I _{IL2}	-	-	750	μA	V _I =0V [Note5]	
Input leak current (High)	I _{IH1}	-	-	400	μA	V _I =3.3V [Note4]	
	I _{IH2}	-	-	40	μA	V _I =3.3V [Note5]	
Terminal resistor	R _T	-	100	-	Ω	Differential input	
Input Differential voltage	VID	200	400	600	mV	[Note6]	
Differential input common mode voltage	V _{CM}	VID /2	1.2	2.4- VID /2	V	[Note6]	

[Note] V_{CM}: Common mode voltage of LVDS driver.

[Note1]

Input voltage sequences

50us.<t₁<20ms

20ms.<t₂<5s

20ms.<t₃<5s

0<t₄<1s

0<t₅<1s

(1sec)<t₆₋₁

(1sec)<t₆₋₂

0<t₇₋₁

0<t₇₋₂

1s<t₈

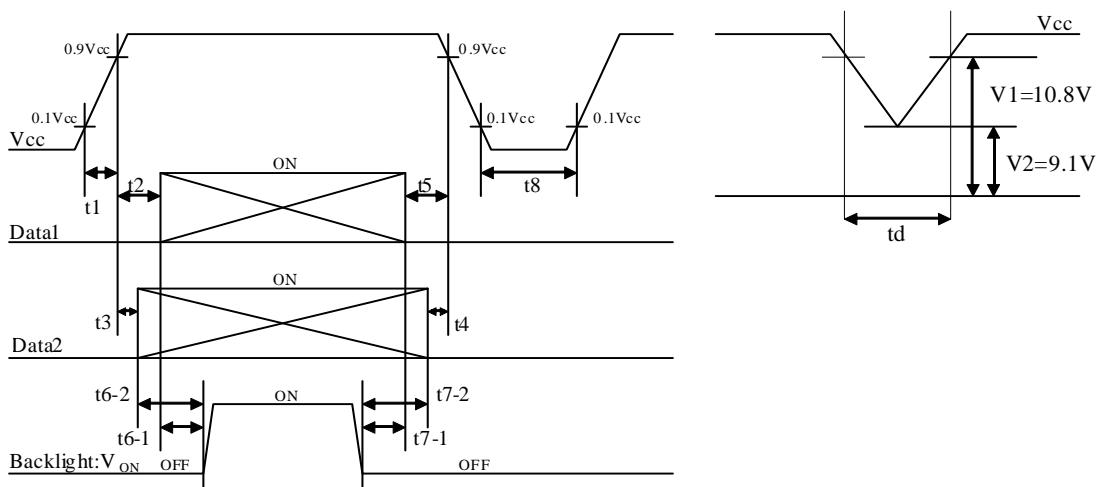
Di conditions for supply voltage

a) V₂ < V_{CC} < V₁

t_d < 10ms

b) V_{CC} < V₂

This case is based on input voltage sequences.

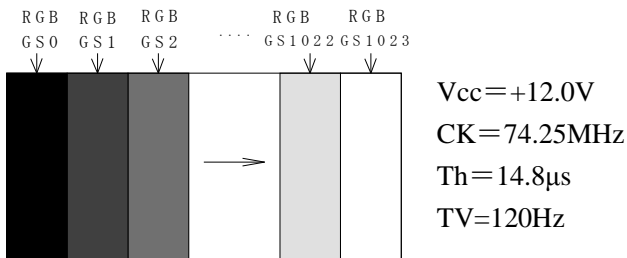


※ Data1: ACK ±, AIN0 ±, AIN1 ±, AIN2 ±, AIN3 ±, AIN4 ±, BCK ±, BIN0 ±, BIN1 ±, BIN2 ±, BIN3 ±, BIN4 ±,
*V_{CM} voltage pursues these sequence mentioned above

※ Data2: SELLVDS, O/Sset, FRAME

[Note] About the relation between data input and backlight lighting, please base on the above-mentioned input sequence. When backlight is switched on before panel operation or after panel operation stop, it may not display normally. But this phenomenon is not based on change of fan incoming signal, and does not give damage to liquid crystal display.

[Note2] Typical currents situation: 1024 gray-bar patterns. (Vcc=+12.0V)
The explanation of RGB grayscale is seen in section 8.

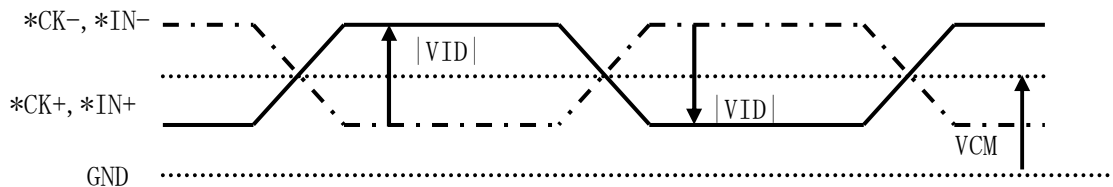


[Note3] SELVDS、FRAME、O/Sset

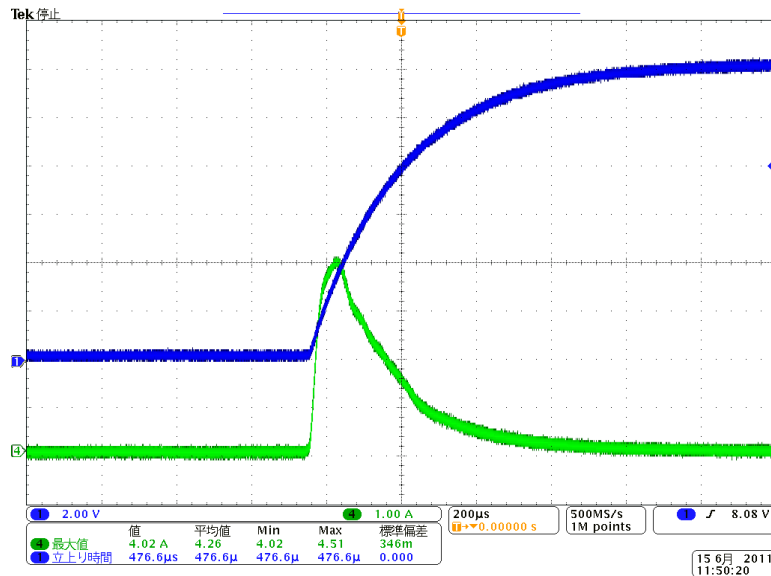
[Note4] SELVDS、FRAME

[Note5] O/Sset

[Note6] ACK±, AIN0±, AIN1±, AIN2±, AIN3±, AIN4±, BCK±, BIN0±, BIN1±, BIN2±, BIN3±, BIN4±



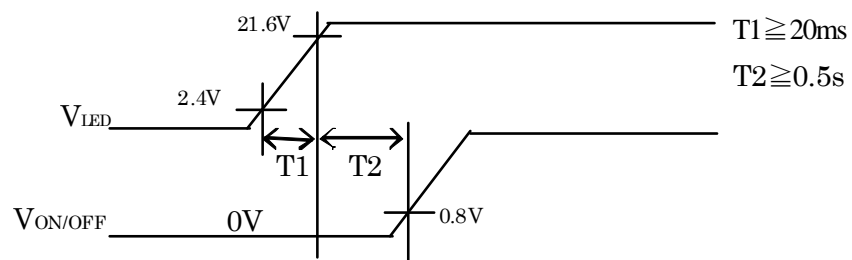
[Note7] Vcc12Vinrush current waveform



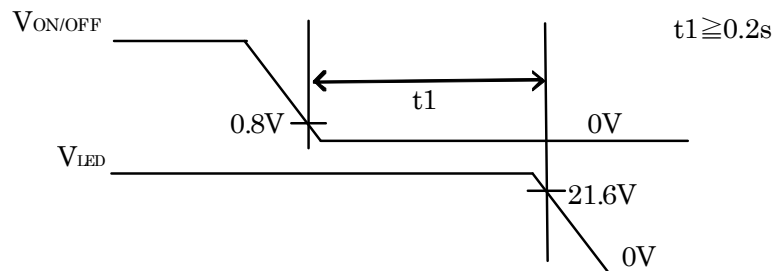
7.2 LEDdrivingforbacklight

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark	
+24Vsupply voltage	Currentdissipation	I_{LEDD}	-	11.5	12.7	A	$V_{LED}=+24V$ $T_a=25^{\circ}C$ DUTY=100%
	Irushcurrent	I_{RUSH}	-	16	-	A	
	Supplyvoltage	V_{LED}	21.6	24.0	26.4	V	
Permissibleinputripple voltage	V_{RP}	-	-	1	V _{P-P}	$V_{LED}=+24.0V$	
Inputvoltage(On)	V_{ON}	2.4	3.0	3.6	V	$V_{ON/OFF}$, EX_DIM	
Inputvoltage(Off)	V_{OFF}	-0.3	0	0.8	V		
Inputvoltage(DIMHigh)	VDIMH	2.4	-	3.6	V	DIM_SEL	
Inputvoltage(DIMLow)	VDIML	-0.3	-	0.8	V		

[Note] V_{LED} -turn-oncondition



2) V_{LED} -turn-offcondition



8. Timing characteristics of input signals

8.1 Timing characteristics

Timing diagrams of input signals are shown in Fig. 2.

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
Clock	Frequency	1/Tc	67	74.25	76	MHz	
Data enable signal	Horizontal period	TH	1050	1100	1300	clock	
			14.2	14.8	16.1	μs	
	Horizontal period (High)	THd	960	960	960	clock	
	Vertical period	TV	1109	1125	1400	line	
47			60	61	Hz		
Vertical period (High)	TVd	1080	1080	1080	line		

[Note]-When vertical period is very long, flicker and etc. may occur.

- Please turn off the module after it shows the black screen.
- Please make sure that length of vertical period should become of an integral multiple of horizontal length of period. Otherwise, the screen may not display properly.
- As for your final setting of driving timing, we will conduct operation check test at our side, please inform your final setting.

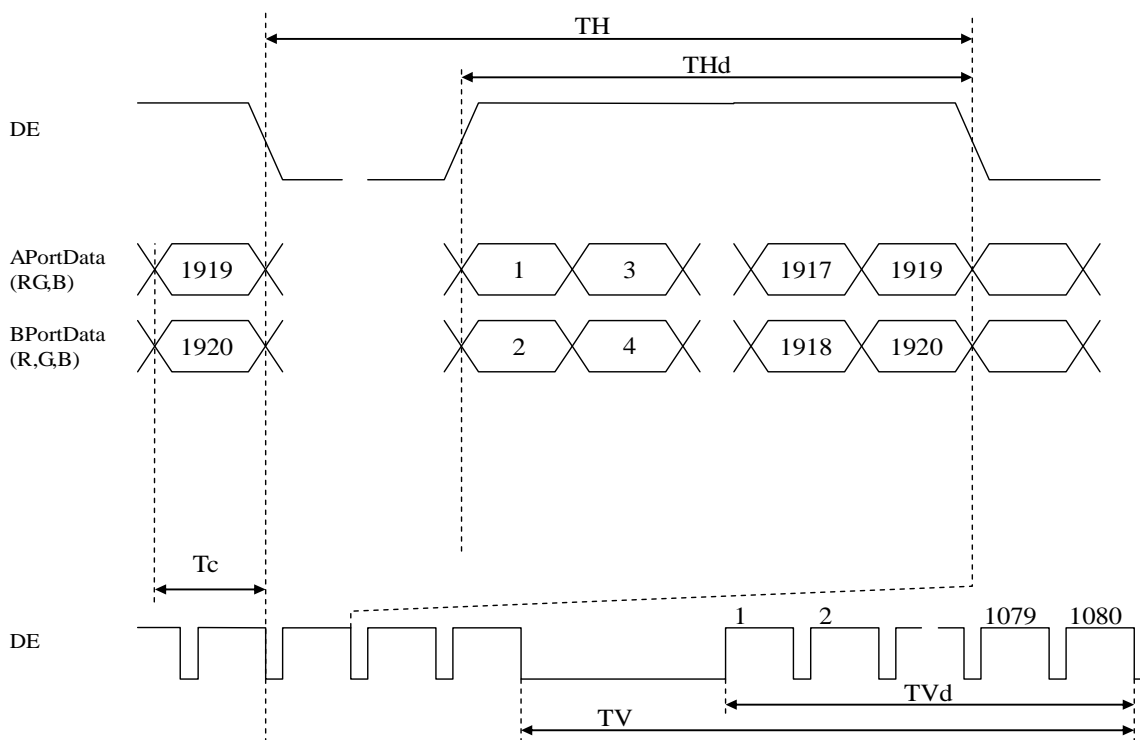
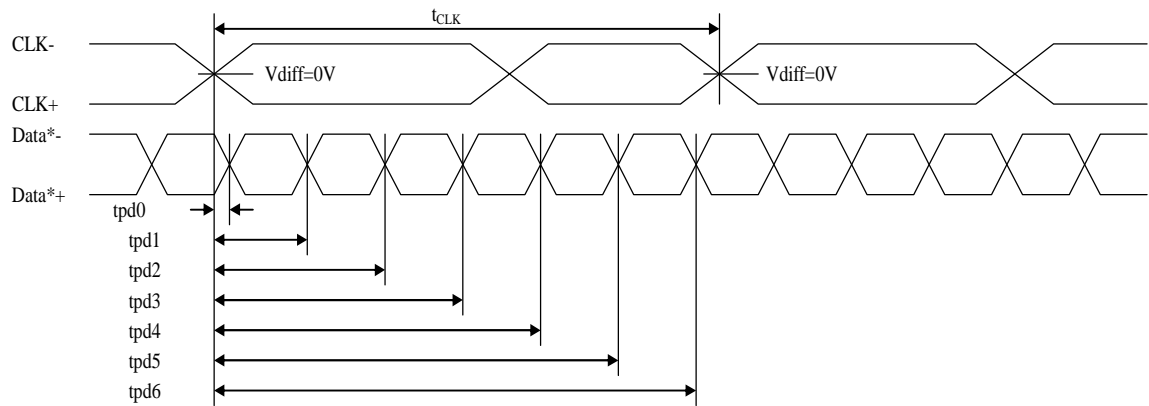


Fig.2 Timing diagram of input signal

8.2 LVDSsignalcharacteristics



Item	Symbol	Min.	Typ.	Max.	Unit	
Data position	Delaytime,CLKrisingedge to serialbitposition0	$tpd0$	-0.25	0	0.25	ns
	Delaytime,CLKrisingedge to serialbitposition1	$tpd1$	$1 * t_{CLK}/7 - 0.25$	$1 * t_{CLK}/7$	$1 * t_{CLK}/7 + 0.25$	
	Delaytime,CLKrisingedge to serialbitposition2	$tpd2$	$2 * t_{CLK}/7 - 0.25$	$2 * t_{CLK}/7$	$2 * t_{CLK}/7 + 0.25$	
	Delaytime,CLKrisingedge to serialbitposition3	$tpd3$	$3 * t_{CLK}/7 - 0.25$	$3 * t_{CLK}/7$	$3 * t_{CLK}/7 + 0.25$	
	Delaytime,CLKrisingedge to serialbitposition4	$tpd4$	$4 * t_{CLK}/7 - 0.25$	$4 * t_{CLK}/7$	$4 * t_{CLK}/7 + 0.25$	
	Delaytime,CLKrisingedge to serialbitposition5	$tpd5$	$5 * t_{CLK}/7 - 0.25$	$5 * t_{CLK}/7$	$5 * t_{CLK}/7 + 0.25$	
	Delaytime,CLKrisingedge to serialbitposition6	$tpd6$	$6 * t_{CLK}/7 - 0.25$	$6 * t_{CLK}/7$	$6 * t_{CLK}/7 + 0.25$	

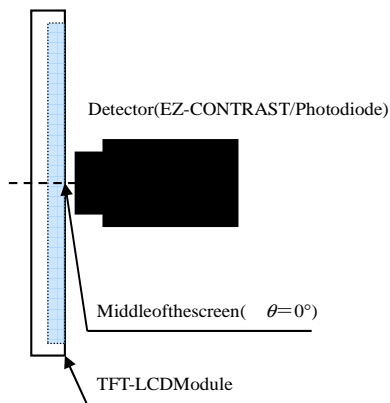
10. Optical characteristics

Ta=25°C, Vcc=12.V, VLED = +24V, Brightness 100%, Timing: 60Hz (typ. value)

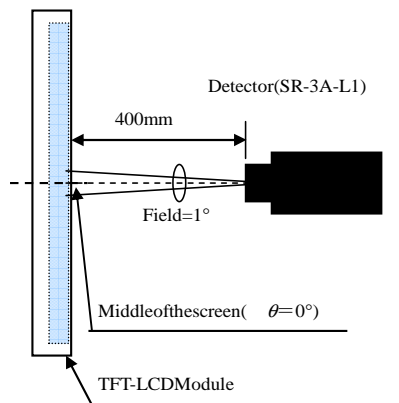
Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit	Remark	
Viewing angle range	Horizontal	$\theta 21$ $\theta 22$	CR \geq 10	70	88	-	Deg.	[Note1,4]
	Vertical	$\theta 11$ $\theta 12$		70	88	-	Deg.	
Contrast ratio	CRn	$\theta=0\text{deg.}$	4000	5000	-	-	[Note2,4]	
Response time	τ_{rd}		-	4	-	ms	[Note3,4,5]	
Chromaticity	White		x	Typ.-0.03	0.282	Typ.+0.03	-	[Note4]
			y	Typ.-0.03	0.288	Typ.+0.03	-	
	Red		x	Typ.-0.03	0.640	Typ.+0.03	-	
			y	Typ.-0.03	0.348	Typ.+0.03	-	
	Green		x	Typ.-0.03	0.300	Typ.+0.03	-	
			y	Typ.-0.03	0.623	Typ.+0.03	-	
	Blue		x	Typ.-0.03	0.149	Typ.+0.03	-	
			y	Typ.-0.03	0.057	Typ.+0.03	-	
Luminance	White	Y_L	560	700	-	cd/m ²		
Luminance uniformity	White	δw	-	1.33			[Note6]	

- Measurement condition: Set the value of backlight control voltage to maximum luminance of white.
- The measurements shall be executed 60 minutes after lighting at rating.

[Note] The optical characteristics are measured using the following equipment.

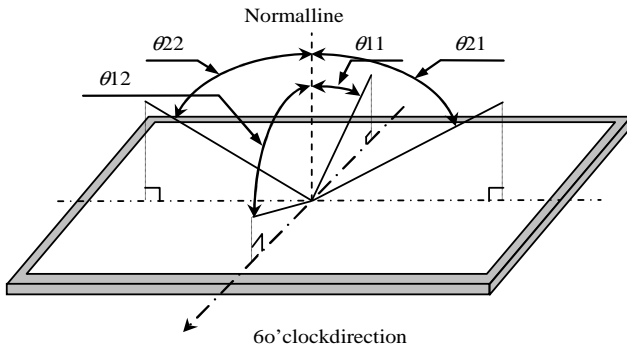


Measurement of viewing angle range and Response time.
 - Viewing angle range: EZ-CONTRAST
 - Response time: Photodiode



Measurement of Contrast, Luminance, Chromaticity.

[Note1] Definitions of viewing angle range:



[Note2] Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

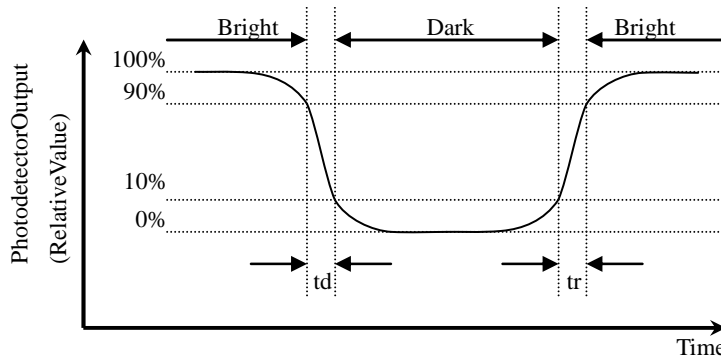
[Note3] Definition of response time

The response time (τ_{rd}) is defined as the following,

$$\tau_{rd} = \{ \sum (tr : x - y) + \sum (td : x - y) \} / 20$$

τ_{rd} is the average value of the switching time from five gray levels (0%, 25%, 50%, 75% and 100%) to five gray levels (0%, 25%, 50%, 75% and 100%).

		Gray level of End (y)				
		0%	25%	50%	75%	100%
Gray level of Start (x)	0%		tr:0%-25%	tr:0%-50%	tr:0%-75%	tr:0%-100%
	25%	td:25%-0%		tr:25%-50%	tr:25%-75%	tr:25%-100%
	50%	td:50%-0%	td:50%-25%		tr:50%-75%	tr:50%-100%
	75%	td:75%-0%	td:75%-25%	td:75%-50%		tr:75%-100%
	100%	td:100%-0%	td:100%-25%	td:100%-50%	td:100%-75%	



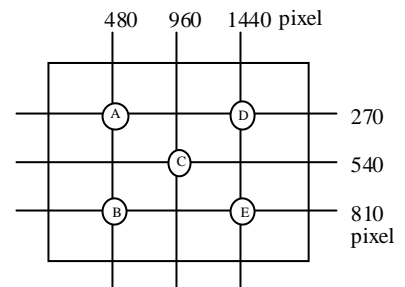
[Note4] This value shall be measured at center of the screen.

[Note5] This value is valid when O/S driving is used at typical input time value.

[Note6] Definition of white uniformity;

White uniformity is defined as the following with five measurements. (A ~E)

$$\delta_w = \frac{\text{Maximum luminance of five points (brightness)}}{\text{Minimum luminance of five points (brightness)}}$$



11. Packingform

- a) Pilingnumberofcartons :2Maximum
 b) Packingquantityinonecarton :9pcs
 c) Cartonsize :1982(W) × 1110(D) × 1297(H)
 d) Totalmassofonecartonfilledwithfullmodules : 393kg

12. Cartonstoragecondition

Temperature	0°Cto40 °C
Humidity	95%RHorless
Referencecondition	20°Cto35 °C,85%RHorless(summer) 5°Cto15 °C,85%RHorless(winter) thetotalstoragetime(40 °C,95%RH):240horless
Sunlight	Besuretoshelteraproductionfromthedirectsun light.
Atmosphere	Harmful gas,suchasacidandalkali which bitesel ectroniccomponentsand/or wiresmustnotbedetected.
Notes	Be su reto put cartons onpalette or base, don't put it on floor, and store them withremovingfromwall. Please take care of ventilation in storehouse and a round cartons, and control changingtemperatureiswithinlimitsofnaturalen vironment.
Storagelife	1 year.

13. Reliabilitytestitem

No.	Testitem	Condition
1	Hightemperaturestoragetest	Ta=60°C 240h
2	Lowtemperaturestoragetest	Ta=-25°C 240h
3	Hightemperatureandhighhumidity operationtest	Ta=40°C;95%RH 240h (Nocondensation)
4	Hightemperatureoperationtest	Ta=50°C 240h
5	Lowtemperatureoperationtest	Ta=0°C 240h
6	Vibrationtest (non-operation)	Frequency:10~57Hz/Vibrationwidth(oneside):0.07 5mm :58~500Hz/Acceleration:9.8m/s ² Sweeptime:11minutes Testperiod:3hours(1hforeachdirectionofX,Y ,Z)
7	ESD	*Atthefollowingconditions,itisa thingwithou tincorrect operationanddestruction. (1)Non-operation:Contactelectricdischarge ±10kV Non-contactelectricdischarge ±20kV (2)Operation Contactelectricdischarge ±8kV Non-contactelectricdischarge ±15kV Conditions:150pF,330ohm

[Resultevaluationcriteria]

Underthedisplayqualitytestconditionwithnorma loperationstate,thereshallbenochange,which may affectpracticaldisplayfunction.

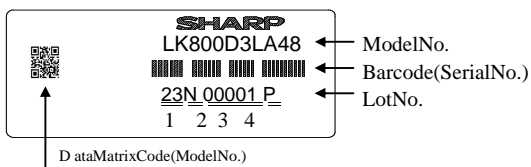
14. Others

14.1 SerialLabel

The label that displays SHARP, product model (LK800 D3LA48), a product number is stuck on the back of the module.

a) Overview

This label is stuck on the back of the light chassis.



b) How to express LotNo.

ModelNo.	1	2	3	4
LK800D3LA28	23	N	00001	P
				SuffixCode PorT
				SerialNo.
				FactoryCode N NSEC
				Production Year&Month

14.2 PackingLabel

This label is stuck on the each packing box.

ex) LK800D3LA48

社内品番 : (4S) LK800D3LA48P

Barcode (①)

LotNo. : (1T) 2012. * **

Barcode (②)

Quantity : (Q) * pcs

Barcode (③)

ユーザ品番 :

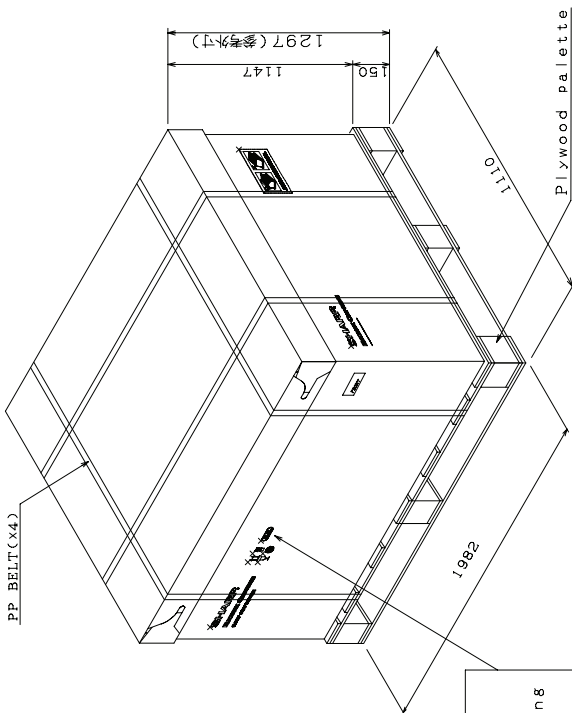
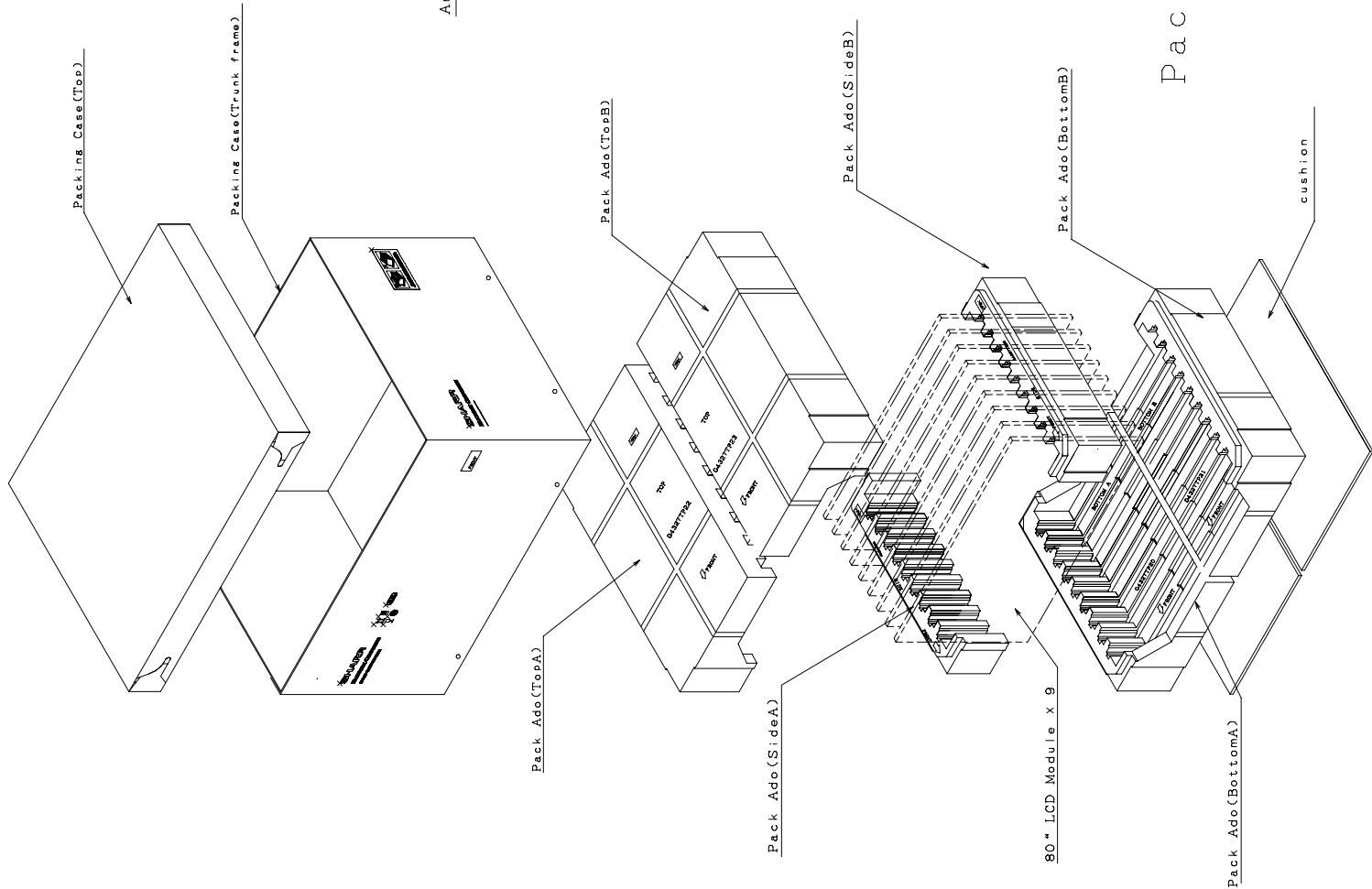
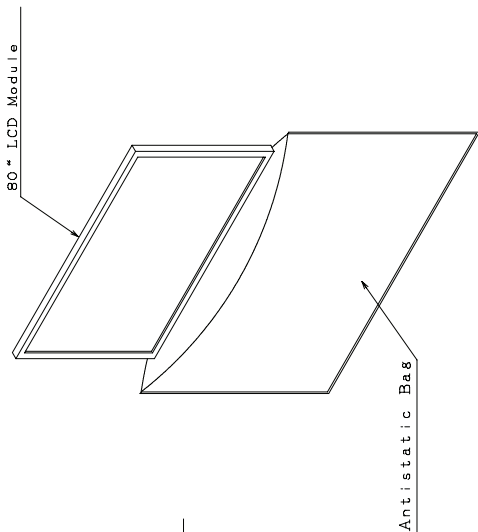
シャープ物流用ラベルです。

- ① ModelNo.&SuffixCode
- ② LotNo.
- ③ Quantity

15. Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warpage or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Since long contact with water may cause discoloration or spots, wipe off water drop immediately.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.
- h) The module has some printed circuit boards (PCBs) on the backside, take care to keep them from any stress or pressure when handling or installing the module; otherwise some of electronic parts on the PCBs may be damaged.
- i) Observe all other precautionary requirements in handling components.
- j) When some pressure is added to the module from the rear side constantly, it causes display non-uniformity issue, functional defect, etc. So, please avoid such design.
- k) When giving a touch to the panel at power on supply, it may cause some kinds of degradation. In that case, once turn off the power supply, and turn on after several seconds again, and that is disappear.
- l) When handling LCD module and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- m) This LCD module is designed to prevent dust from entering into it. However, there would be a possibility to have a bad effect on display performance in case of having dust inside of LCD module. Therefore, please ensure to design your TV set to keep dust away around LCD module.
- n) This LCD module passes over the rust.
- o) Adjusting Vcom has been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- p) Disassembling the module can cause permanent damage and should be strictly avoided.
- q) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- r) The chemical compound, which causes the destruction of ozone layer, is not being used.
- s) In any case, please do not resolve this LCD module.
- t) This module is corresponded to RoHS.
- u) When any question or issue occurs, it shall be solved by mutual discussion.

Parts Name	Material
Packing Case(Top)	Cardboard
Pack Ado(BottomA)	PS
Pack Ado(BottomB)	PS
Pack Ado(TopA)	PS
Pack Ado(TopB)	PS
Pack Ado(SideA)	PS
Pack Ado(SideB)	PS
cushion	PS
Packing Case(Trunk frame)	Cardboard
Plywood Palette	Plywoods
Antistatic Bag	PE(t=20μ)



R.C.
 There is R.C. marking on the this side.

Packing style of LK800D3LA28/38/48