

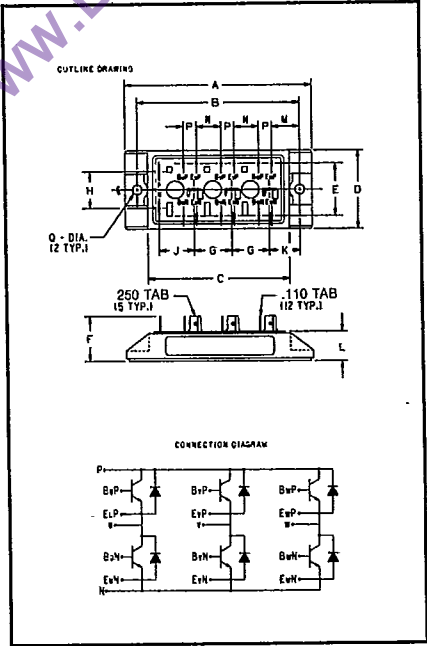


KE7212A1

T-33-35

Powerex, Inc., Hillis Street, Youngwood, Pennsylvania 15697 (412) 925-7272
Powerex Europe, S.A., 428 Avenue G. Durand, BP107, 72003 Le Mans, France (43) 41.14.14

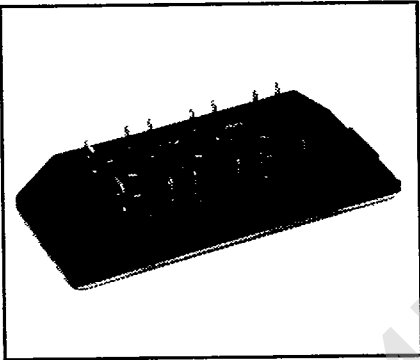
Six-Darlington
Transistor Module
15 Amperes/1200 Volts



1200 Volt KE7212A1
Outline Drawing

Dimension	Inches	Millimeters
A	4.212	107
B	3.661 ± .012	93 ± 0.3
C	3.189	81
D	1.772	45
E	1.181	30
F	1.024	26
G	.846	21.5
H	.827	21
J	.787	20
K	.689	17.5
L	.669 ± .020	17 ± 0.5
M	.630	16
N	.551	14
P	.295	7.5
Q	.216 Dia.	5.5 Dia.

Note: Each Transistor symbol represents a Triple Darlington Transistor with base emitter resistors on each stage and base emitter speed up diodes on the input stages.



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Description

Powerex Six-Darlington Transistor Modules are designed for use in switching applications. The modules are isolated, consisting of six Darlington Transistors with each transistor having a reverse parallel connected high-speed diode and base emitter speed up diodes. The transistors are connected in a three phase bridge configuration.

Features:

- ☐ Isolated Mounting
- ☐ Planar Chips
- ☐ Discrete Fast Recovery Feed-Back Diode
- ☐ High Gain (h_{FE})
- ☐ Base Emitter Speed Up Diodes
- ☐ Quick Connect Terminals

Applications:

- ☐ Inverters
- ☐ Switching Power Supplies
- ☐ AC Motor Control

Ordering Information

Example: Select the complete eight digit module part number you desire from the table - i.e. KE7212A1 is a 1200 Volt, 15 Ampere Six-Darlington Module.

Type	V _{CE(SUS)} Volts (×100)	Current Rating Amperes (15)
KE72	12	A1



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Maximum Ratings $T_J = 25^\circ\text{C}$ unless otherwise specified

	Symbol	KE7212A1	Units
Junction Temperature	T_J	-40 to 150	$^\circ\text{C}$
Storage Temperature	T_{STG}	-40 to 125	$^\circ\text{C}$
Collector-Emitter Sustaining Voltage	$V_{CEO(SUS)}$	950	Volts
Collector-Emitter Sustaining Voltage $V_{BE} = -2\text{V}$	$V_{CEV(SUS)}$	1200	Volts
Collector-Base Voltage	V_{CBO}	1200	Volts
Emitter-Base Voltage	V_{EBO}	7	Volts
Collector-Emitter Voltage $V_{BE} = -2\text{V}$	V_{CEV}	1200	Volts
Continuous Collector Current	I_C	15	Amperes
Diode Forward Current	I_{FM}	15	Amperes
Continuous Base Current	I_B	1	Amperes
Diode Surge Current	I_{FSM}	150	Amperes
Power Dissipation, Each Transistor	P_T	155	Watts
Max. Mounting Torque M5 Mounting Screws	—	17	in-lbs
Module Weight	—	155	Grams
V isolation	V_{RMS}	2500	Volts

Electrical and Mechanical Characteristics $T_J = 25^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	KE7212A1 Typ.	Max.	Units
Collector Cutoff Current	I_{CEV}	$V_{CE} = 1200\text{V}, V_{BE} = -2\text{V}$	—	—	2	mA
Emitter Cutoff Current	I_{EBO}	$V_{EB} = 7\text{V}$	—	—	100	mA
DC Current Gain	h_{FE}	$I_C = 15\text{A}, V_{CE} = 5\text{V}$	75	—	—	—
Diode Forward Voltage	V_{FM}	$I_{FM} = 15\text{A}$	—	—	1.5	V
Collector-Emitter Saturation Voltage	$V_{CE(SAT)}$	$I_C = 15\text{A}, I_B = 0.3\text{A}$	—	—	3.0	V
Base-Emitter Saturation Voltage	$V_{BE(SAT)}$	$I_C = 15\text{A}, I_B = 0.3\text{A}$	—	—	3.5	V
Resistive Turn On	t_{on}	$V_{CC} = 600\text{V}$	—	—	2.5	μs
Load Storage Time	t_s	$I_C = 15\text{A}$	—	—	15	μs
Switch Times Fall Time	t_f	$I_{B1} = -I_{B2} = 0.3\text{A}$	—	—	3.0	μs
Thermal Resistance, Case to Sink, Lubricated	$R_{\theta CS}$	—	—	—	.25	$^\circ\text{C/W}$
Thermal Resistance, Junction to Case	$R_{\theta JC}$	Transistor Part	—	—	0.8	$^\circ\text{C/W}$
Thermal Resistance, Junction to Case	$R_{\theta JC}$	Diode Part	—	—	1.2	$^\circ\text{C/W}$



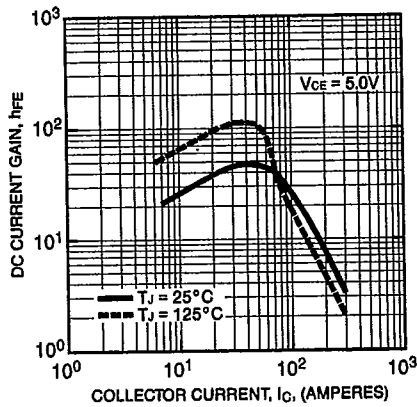
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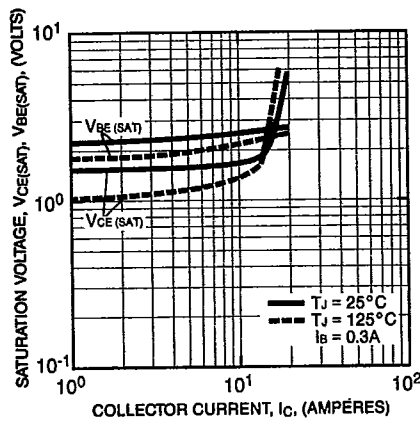
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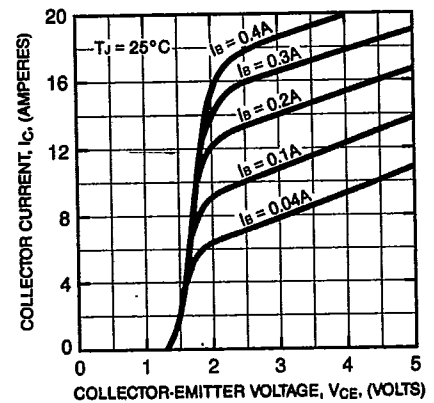
DC CURRENT GAIN
(TYPICAL)



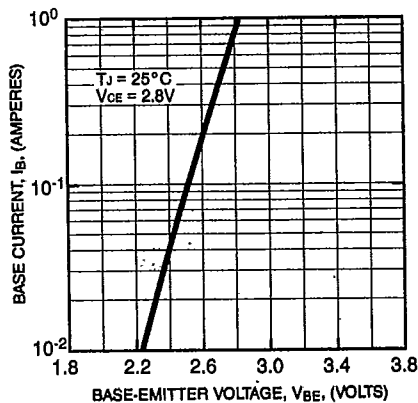
SATURATION VOLTAGE
(TYPICAL)



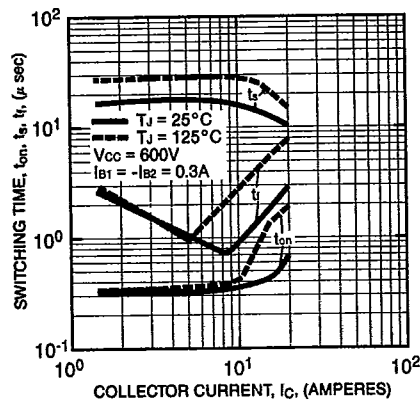
COMMON EMITTER OUTPUT
CHARACTERISTICS (TYPICAL)



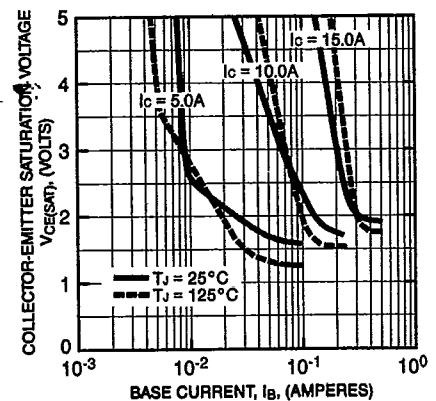
COMMON EMITTER INPUT
CHARACTERISTICS (TYPICAL)



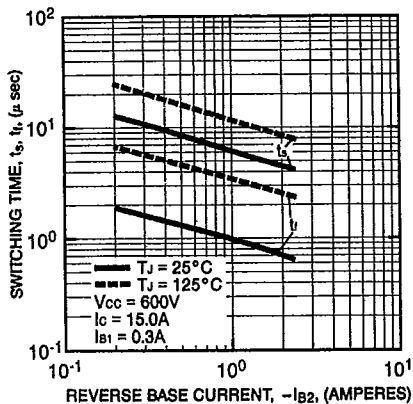
SWITCHING CHARACTERISTICS
(TYPICAL)



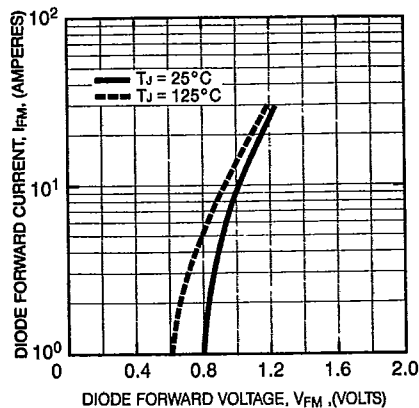
COLLECTOR-EMITTER SATURATION
VOLTAGE (TYPICAL)



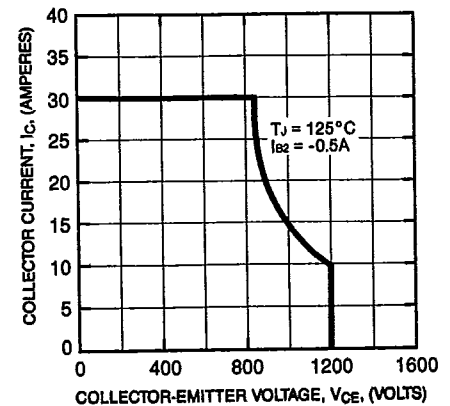
SWITCHING TIME VS. BASE CURRENT
(TYPICAL)



DIODE CHARACTERISTICS
(TYPICAL)



REVERSE BIAS SAFE OPERATING AREA
(R.B.S.O.A.)





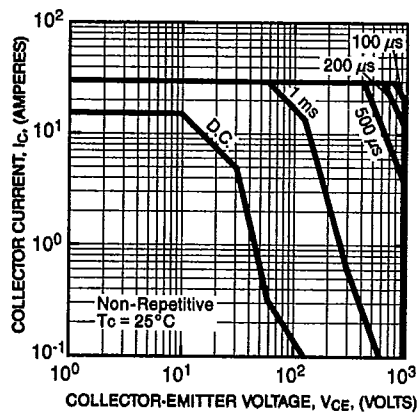
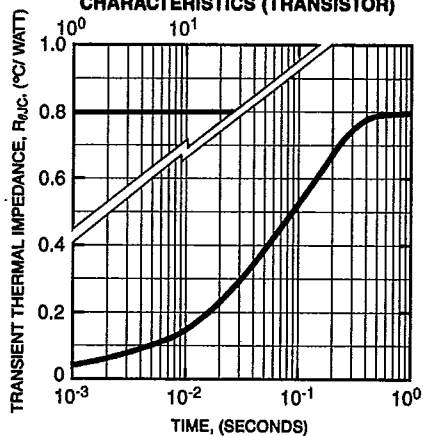
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FORWARD BIAS SAFE OPERATING AREA (S.O.A.)**TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (TRANSISTOR)****TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (DIODE)**