

1200 V

530 A

# HAS530M12BM3, HAS530M12BM3T

# 1200 V, 530 A, Silicon Carbide, Half-Bridge Module

### **Technical Features**

- Industry Standard 62 mm Footprint
- Housing CTI ≥ 600 (Material Group I)
- Compliant with EN45545-2 R22/23 HL3
- High Humidity Operation THB-80 (HV-H3TRB)
- Low Inductance Design Optimized for SiC
- Ultra Low Loss, High-Frequency Operation
- Normally-off, Fail-safe Device Operation
- Copper Baseplate and Aluminum Nitride Insulator

### **Typical Applications**

- Railway Auxiliary & Traction
- Induction Heating
- Motor Drives
- Renewables
- EV Fast Charging
- UPS and SMPS



V<sub>DS</sub>

### **System Benefits**

- 62 mm Form Factor Enables System Retrofit
- Increased System Efficiency, due to Low Switching & Conduction Losses of SiC
- Zero Reverse Recovery from Schottky Diodes
- Zero Turn-off Tail Current from MOSFET

### **Key Parameters**

Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions	Note	
Drain-Source Voltage	V <sub>DS</sub>			1200				
Gate-Source Voltage, Maximum Value	V <sub>GS(max)</sub>	-10		+23	V	Transient	Note 1	
Gate-Source Voltage, Recommended	V <sub>GS(op)</sub>		-4/+15			Static	Fig. 33	
DC Continuous Drain Current	ID		645		-	$V_{GS} = 15 \text{ V},  T_{C} = 25 ^{\circ}\text{C},  T_{VJ} \leq 175 ^{\circ}\text{C}$	Notes	
			486			$V_{GS} = 15 \text{ V}, \text{ T}_{C} = 90 \text{ °C}, \text{ T}_{VJ} \le 175 \text{ °C}$		
DC Source-Drain Current (Schottky Diode)	I <sub>SD(SD)</sub>		632		A	$V_{GS} = -4 V, T_{C} = 25 \text{ °C}, T_{VJ} \le 175 \text{ °C}$		
Pulsed Drain-Source Current	I <sub>DM</sub>		1060			$t_{Pmax}$ limited by $T_{VJmax}$ V <sub>GS</sub> = 15 V, T <sub>C</sub> = 25 °C		
Power Dissipation	P <sub>D</sub>		2000		W	$T_{c} = 25 \text{ °C}, T_{VJ} \le 175 \text{ °C}$	Note 4 Fig. 21	
Virtual Junction Temperature	T <sub>VJ(op)</sub>	-40		150	°C	Operation		
				175		Intermittent with Reduced Life		

Note (1): Recommended turn-on gate voltage is 15 V with ±5 % regulation tolerance. Not for use in linear region.

Note (2): Current limit calculated by  $I_{D(max)} = \sqrt{(P_D/R_{DS(typ)}(T_{VJ(max)}, I_{D(max)}))}$ 

Note (3): Verified by design

Note (4):  $P_D = (T_{VJ} - T_C)/R_{TH(JC,typ)}$ 

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Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions	Γ
Drain-Source Breakdown Voltage	V <sub>(BR)DSS</sub>	1200	Typ.	Max.	Unit	$V_{GS} = 0 V, T_{VJ} = -40 °C$	Ľ
		1.8	2.5	3.6	V	$V_{DS} = V_{GS}, I_D = 127 \text{ mA}$	ŀ
Gate Threshold Voltage	V <sub>GS(th)</sub>		2.0			$V_{DS} = V_{GS}, I_D = 127 \text{ mA}, T_{VJ} = 175 \text{ °C}$	ŀ
Zero Gate Voltage Drain Current	I <sub>DSS</sub>		12.8	1692	μA	V <sub>GS</sub> = 0 V, V <sub>DS</sub> = 1200 V	ŀ
Gate-Source Leakage Current	I <sub>GSS</sub>		60	600	nA	V <sub>GS</sub> = 15 V, V <sub>DS</sub> = 0 V	ľ
			2.7	3.5		V <sub>GS</sub> = 15 V, I <sub>D</sub> = 530 A	F
Drain-Source On-State Resistance (Devices Only)	R <sub>DS(on)</sub>		4.3		mΩ	V <sub>GS</sub> = 15 V, I <sub>D</sub> = 530 A, T <sub>VJ</sub> = 150 °C	_ F
(Devices only)			4.8			V <sub>GS</sub> = 15 V, I <sub>D</sub> = 530 A, T <sub>VJ</sub> = 175 °C	
	g <sub>fs</sub>		449		S	V <sub>DS</sub> = 20 V, I <sub>D</sub> = 530 A	- 6
Transconductance			418			V <sub>DS</sub> = 20 V, I <sub>D</sub> = 530 A, T <sub>VJ</sub> = 150 °C	
Turn-On Switching Energy, T <sub>vJ</sub> = 25 °C T <sub>vJ</sub> = 125 °C T <sub>vJ</sub> = 150 °C	E <sub>on</sub>		6.6 6.0 6.0			$V_{DD} = 600 V,$ $I_{D} = 530 A,$	
Turn-Off Switching Energy, T <sub>vJ</sub> = 25 °C T <sub>vJ</sub> = 125 °C T <sub>vJ</sub> = 150 °C	E <sub>OFF</sub>		8.9 9.0 9.0		mJ		
Internal Gate Resistance	R <sub>G(int)</sub>		1.68		Ω	f = 100 kHz	Γ
Input Capacitance	Ciss		38.9		-		Γ
Output Capacitance	C <sub>oss</sub>		2.6		nF	$V_{GS} = 0 V, V_{DS} = 800 V,$ $V_{AC} = 25 mV, f = 100 kHz$	ľ
Reverse Transfer Capacitance	C <sub>rss</sub>		48.5		pF	· · · · · · · · · · · · · · · · · · ·	
Gate to Source Charge	Q <sub>GS</sub>		384			V = 800 V V = 4 V/15 V	Γ
Gate to Drain Charge	Q <sub>GD</sub>		462		nC	$V_{DS} = 800 \text{ V}, V_{GS} = -4 \text{ V}/15 \text{ V},$ $I_D = 530 \text{ A},$	
Total Gate Charge	Q <sub>G</sub>		1362			Per IEC60747-8-4 pg 21	
FET Thermal Resistance, Junction to Case	R <sub>th JC</sub>		0.075		°C/W		Γ

# Diode Characteristics (Per Position) ( $T_{vJ}$ = 25 °C Unless Otherwise Specified)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions	Note
Diode Forward Voltage			2.0		V	$V_{GS} = -4 V$ , $I_F = 530 A$ , $T_{VJ} = 25 °C$	Fig. 7
	VF		2.6			V <sub>GS</sub> = -4 V, I <sub>F</sub> = 530 A, T <sub>VJ</sub> = 150 °C	
Reverse Recovery Time	t <sub>RR</sub>		25.5		ns		Fig. 32
Reverse Recovery Charge	Q <sub>RR</sub>		4.8		μC	V <sub>GS</sub> = -4 V, I <sub>SD</sub> = 530 A, V <sub>R</sub> = 800 V di/dt = 18.0 A/ns, T <sub>VJ</sub> = 150 °C	
Peak Reverse Recovery Current	I <sub>RRM</sub>		324		A		
Reverse Recovery Energy, $T_{vJ} = 25 \degree C$ $T_{vJ} = 125 \degree C$ $T_{vJ} = 150 \degree C$	E <sub>RR</sub>		1.9 2.2 2.2		mJ	$\label{eq:V_DS} \begin{split} V_{\text{DS}} &= 600 \; \text{V}, \; \text{I}_{\text{D}} = 530 \; \text{A}, \\ V_{\text{GS}} &= -4 \; \text{V}/15 \; \text{V}, \; \text{R}_{\text{G}(\text{ext})} = 0.5 \; \Omega, \\ L &= 13.6 \; \mu\text{H} \end{split}$	Fig. 14 Note 5
Diode Thermal Resistance, JCT. to Case	R <sub>th JC</sub>		0.078		°C/W		Fig. 18

Note (5): SiC Schottky diodes do not have reverse recovery energy but still contribute capacitive energy

Note

Fig. 2 Fig. 3

Fig. 4

Fig. 11 Fig. 13

Fig. 9

Fig. 17

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## **Module Physical Characteristics**

Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions
			0.90			$T_{c} = 25 \text{ °C}, I_{SD} = 530 \text{ A}, \text{ Note 6}$
Package Resistance, M1 (High-Side)	R <sub>3-1</sub>		1.26			T <sub>c</sub> = 125 °C, I <sub>sD</sub> = 530 A, Note 6
Dedrage Desistence M2 (Low Cide)	P		0.97		mΩ	T <sub>c</sub> = 25 °C, I <sub>sD</sub> = 530 A, Note 6
Package Resistance, M2 (Low-Side)	R <sub>1-2</sub>		1.36			T <sub>c</sub> = 125 °C, I <sub>sb</sub> = 530 A, Note 6
Stray Inductance	L <sub>Stray</sub>		11.1		nH	Between DC- and DC+, f = 10 MHz
Case Temperature	Tc	-40		125	°C	
Mounting Torque	M	4	5	5.5	N-m	Baseplate, M6-1.0 Bolts
	Ms	4	5	5.5		Power Terminals, M6-1.0 Bolts
Weight	W		300		g	
Case Isolation Voltage	V <sub>isol</sub>	5			kV	AC, 50 Hz, 1 minute
Comparative Tracking Index	СТІ	600				
Clearance Distance	9				Terminal to Terminal	
		30				Terminal to Baseplate
Creepage Distance		30			mm	Terminal to Terminal
		40				Terminal to Baseplate

Note (6): Total Effective Resistance (Per Switch Position) = MOSFET R<sub>DS(on)</sub> + Switch Position Package Resistance

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Figure 3. Normalized On-State Resistance vs. Junction Temperature







Figure 2. Normalized On-State Resistance vs. Drain Current for Various Junction Temperatures



Figure 4. Transfer Characteristic for Various Junction Temperatures





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Figure 9. Typical Capacitances vs. Drain to Source Voltage (0 - 1200 V)



Figure 11. Switching Energy vs. Drain Current ( $V_{DS} = 600 \text{ V}$ )



Figure 8. Typical Capacitances vs. Drain to Source Voltage (0 - 200 V)



Figure 10. Threshold Voltage vs. Junction Temperature



Figure 12. Switching Energy vs. Drain Current ( $V_{DS}$  = 800 V)

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Figure 15. MOSFET Switching Energy vs. External Gate Resistance







Figure 14. Reverse Recovery Energy vs. Junction Temperature



Figure 16. Reverse Recovery Energy vs. External Gate Resistance



**Figure 18.** Diode Junction to Case Transient Thermal Impedance, Z<sub>th,jc</sub> (°C/W)

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Figure 19. Switching Safe Operating Area



Figure 21. Continuous Drain Current Derating vs. Case Temperature



**Figure 23.** Typical Output Current Capability vs. Switching Frequency (Inverter Application)



Figure 20. Pulsed Current Safe Operating Area



Figure 22. Maximum Power Dissipation Derating vs. Case Temperature

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# **Timing Characteristics**



Figure 24. Timing vs. Source Current



Figure 26. Timing vs. Junction Temperature







Figure 25. dv/dt and di/dt vs. Source Current



Figure 27. dv/dt and di/dt vs. Junction Temperature



Figure 29. dv/dt and di/dt vs. External Gate Resistance

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### Definitions



Figure 30. Turn-Off Transient Definitions



Figure 32. Reverse Recovery Definitions



Figure 31. Turn-On Transient Definitions



Figure 33. V<sub>GS</sub> Transient Definitions

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# **Schematic and Pin Out**





# Package Dimension (mm)



DIMENSION TABLE						
SYMBOL	DIMENSION	TOLERANCE				
A1	103.5	±0.30				
A2	60.44	±0.30				
A3	98.25	±0.30				
A4	54.22	±0.30				
A5	5.25	±0.30				
A6	6.22	±0.30				
A7	3	±0.30				
B1	23.75	±0.40				
B2	51.75	±0.40				
B3	79.75	±0.40				
B4	(28)	REF.				
B5	(17.43)	REF.				
B6	30.23	±0.40				
B7	(14)	REF.				
B8	30.03	±0.40				
C1	16.73	±0.40				
C2	22.73	±0.40				
C3	37.73	±0.40				
C4	43.73	±0.40				
C5	2.8	±0.40				
C6	30.8	±0.50				
C7	99.75	±0.40				
C8	(6)	REF.				
C9	(15)	REF.				
D1	22.3	±0.30				
D2	26.3	±0.30				
D3	104.95	±0.30				
D4	1.45	±0.40				
D5	(24)	REF.				
D6	(22)	REF.				



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# **Product Ordering Code**

Part Number	Description
HAS530M12BM3	Without Pre-Applied Phase Change Thermal Interface Material
HAS530M12BM3T	With Pre-Applied Phase Change Thermal Interface Material

## **Supporting Links & Tools**

#### **Simulation Tools & Support**

- All LTSpice Models
- All PLECS Models
- <u>SpeedFit 2.0 Design Simulator™</u>
- <u>Technical Support Forum</u>

#### **Compatible Evaluation Hardware**

- CGD1200HB2P-BM3: Dual Channel Differential Isolated Half Bridge Gate Driver Board
- KIT-CRD-CIL12N-BM: Dynamic Performance Evaluation Board for the BM2 and BM3 Module
- <u>CGD1700HB2P-BM3: Evaluation Gate Driver Tool Optimized for the 1700 V BM3 Power Modules</u>
- <u>KIT-CRD-CIL17N-BM: Dynamic Characterization Evaluation Tool Optimized for 1700 V BM Power Modules</u>
- <u>CGD12HB00D: Differential Transceiver Daughter Board Companion Tool for Differential Gate Drivers</u>

#### **Application Notes**

- PRD-07933: Wolfspeed Power Module Thermal Interface Material Application User Guide
- PRD-06379: Environmental Considerations for Power Electronics
- PRD-08710: Measuring Stray Inductance in Power Electronic Systems
- PRD-07845: Power Module Baseplate Capacitance and Electromagnetic Compatibility
- PRD-08376: Thermal Characterization Methods and Applications
- PRD-06933: Capacitance Ratio and Parasitic Turn-On



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