

# STARPOWER

SEMICONDUCTOR™

# IGBT

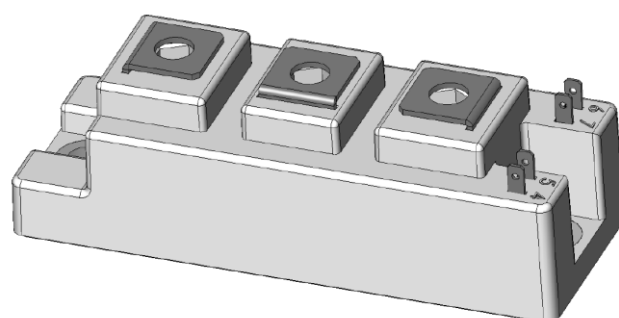
## GD75HFL120C1S

Molding Type Module

1200V/75A 2 in one-package

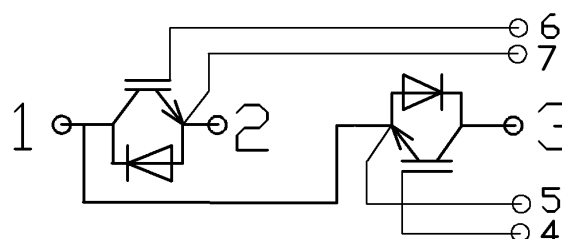
### General Description

StarPower IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. It's designed for the applications such as SMPS and UPS.



### Features

- High short circuit capability, self limiting to  $6 \cdot I_{Cnom}$
- Ultra low loss IGBT technology
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD
- Latch-up free
- Isolated copper baseplate using DCB Direct Copper Bonding technology



### Typical Applications

- Switching mode power supplies
- DC servo and robot drives
- AC motor speed control
- UPS
- General power switching applications
- Inverters and DC choppers
- Electronics welders up to 20k Hz

### Equivalent Circuit Schematic

### Absolute Maximum Ratings $T_c=25^\circ\text{C}$ unless otherwise noted

Symbol	Description	GD75HFL120C1S	Units
$V_{CES}$	Collector-Emitter Voltage	1200	V

Symbol	Description	GD75HFL120C1S	Units
$V_{GES}$	Gate-Emitter Voltage	$\pm 20V$	V
$I_C$	Collector Current @ 25°C @ 80°C	180	A
		75	
$I_{CM(1)}$	Pulsed Collector Current @ 80°C	150	A
$I_F$	Diode Continuous Forward Current	75	A
$I_{FM}$	Diode Maximum Forward Current	150	A
$P_D$	Maximum power Dissipation @ $T_c=25^\circ C$	650	W
$T_{SC}$	Short Circuit Withstand Time @ $T_c=100^\circ C$	10	us
$T_J$	Operating Junction Temperature	-40 to +150	°C
$T_{STG}$	Storage Temperature Range	-40 to +125	°C
$I^2t$ -value, Diode	$V_R=0V$ , $t=10ms$ , $T_J=125^\circ C$	1.19	$kA^2s$
$V_{ISO}$	Isolation Voltage RMS, $f=50Hz$ , $t=1min$	2500	V
Mounting Torque	Power Terminal Screw:M5	2.5 to 5	N.m
	Mounting Screw:M6	3 to 5	N.m

**Notes:**

(1) Repetitive rating: Pulse width limited by max. junction temperature

**Electrical Characteristics of IGBT**  $T_c=25^\circ C$  unless otherwise noted**Off Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$B_{V_{CES}}$	Collector-Emitter Breakdown Voltage	$T_J=25^\circ C$	1200			V
$I_{CES}$	Collector Cut-Off Current	$V_{CE}=V_{CES}$ , $V_{GE}=0V$			100	uA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}$ , $V_{CE}=0V$ @ $T_J=25^\circ C$			200	nA

**On Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=3mA$ , $V_{CE}=V_{GE}$	5	6.4	7.0	V
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=75A$ , $V_{GE}=15V$ , @ 25°C		1.8		V
		$I_C=75A$ , $V_{GE}=15V$ , @ 125°C		2.0		

**Switching Characteristics**

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V$ , $I_C=75A$ , $R_G=4.7\Omega$ , $V_{GE} = \pm 15V$ , $T_C = 25^\circ C$		150		ns
$t_r$	Rise Time			37		ns
$t_{d(off)}$	Turn-Off Delay Time			400		ns
$t_f$	Fall Time			55		ns

$E_{on}$	Turn-On Switching Loss			7.2		mJ
$E_{off}$	Turn-Off Switching Loss			4.9		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=600V, I_C=75A, R_G=4.7 \Omega, V_{GE} = \pm 15V, T_C = 125^\circ C$		160		ns
$t_r$	Rise Time			40		ns
$t_{d(off)}$	Turn-Off Delay Time			450		ns
$t_f$	Fall Time			70		ns
$E_{on}$	Turn-On Switching Loss			10		mJ
$E_{off}$	Turn-Off Switching Loss			7.8		mJ
$C_{ies}$	Input Capacitance	$V_{CE} = 25V, f=1MHz, V_{GE} = 0V$		5.52		nF
$C_{oes}$	Output Capacitance			0.40		nF
$C_{res}$	Reverse Transfer Capacitance			0.26		nF
$L_{CE}$	Stray inductance			30		nH
$R_{CC'+EE'}$	Module lead resistance, terminal to chip	$T_C = 125^\circ C$		1		m $\Omega$

### Electrical Characteristics of DIODE $T_C=25^\circ C$ unless otherwise noted

Symbol	Parameter	Test Conditions		Min.	Typ.	Max.	Units
V <sub>FM</sub>	Diode Forward Voltage	I <sub>F</sub> =75A	T <sub>C</sub> = 25°C		1.75	2.3	V
			T <sub>C</sub> = 125°C		1.80	2.4	
t <sub>rr</sub>	Diode Reverse Recovery Time	I <sub>F</sub> =75A, V <sub>R</sub> =600V, di/dt=-2000 A/us, V <sub>GE</sub> =-15V	T <sub>C</sub> = 25°C		100	120	ns
			T <sub>C</sub> = 125°C		125		
I <sub>rr</sub>	Diode Peak Reverse Recovery Current		T <sub>C</sub> = 25°C		80		A
			T <sub>C</sub> = 125°C		100		
E <sub>rec</sub>	Reverse Recovery Energy		T <sub>C</sub> = 25°C		3.0		mJ
			T <sub>C</sub> = 125°C		6		

### Thermal Characteristics

Symbol	Parameter	Typ.	Max.	Units
$R_{\theta JC}$	Junction-to-Case (IGBT Part, per 1/2 Module)		0.20	$^\circ C/W$
$R_{\theta JC}$	Junction-to-Case (DIODE Part, per 1/2 Module)		0.50	$^\circ C/W$
$R_{\theta JC}$	Case-to-Sink (Conductive grease applied)	0.05		$^\circ C/W$
Weight	Weight of Module	150		g

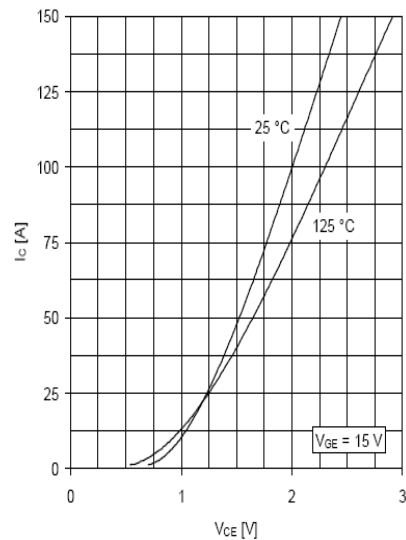


Fig 1. Typical Output Characteristics

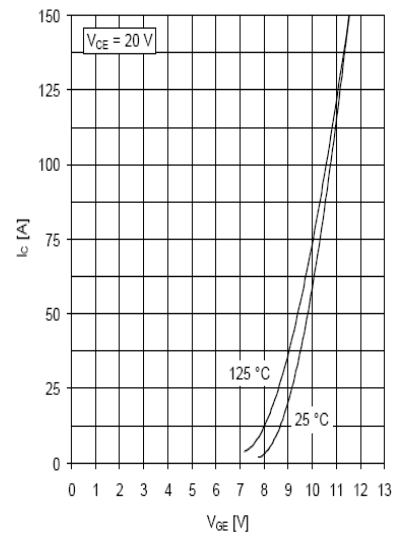


Fig 2. Typical Transfer Characteristics

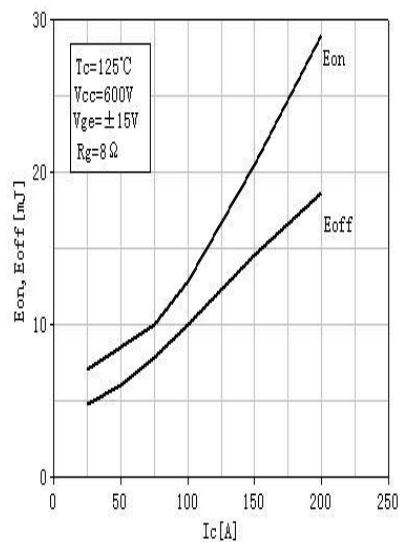


Fig 3. Switching Loss vs Collector Current

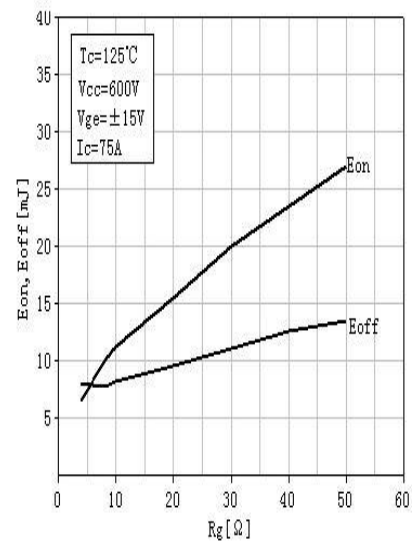


Fig 4. Switching Loss vs Gate Resistor

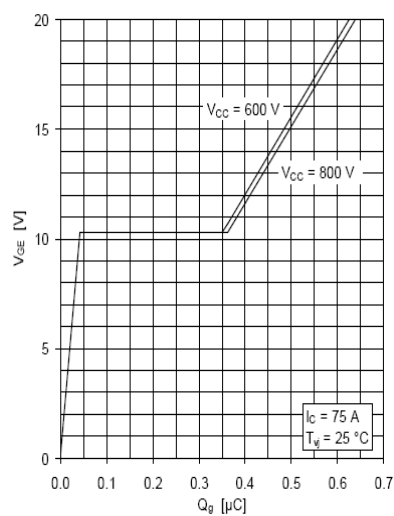
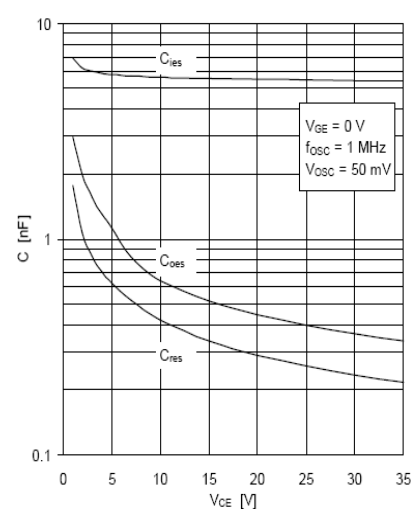


Fig 5. Gate Charge Characteristics.

Fig 6. Typical Capacitance vs  
Collector-Emitter Voltage

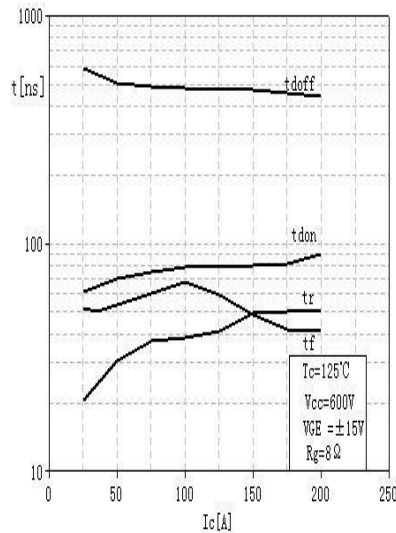
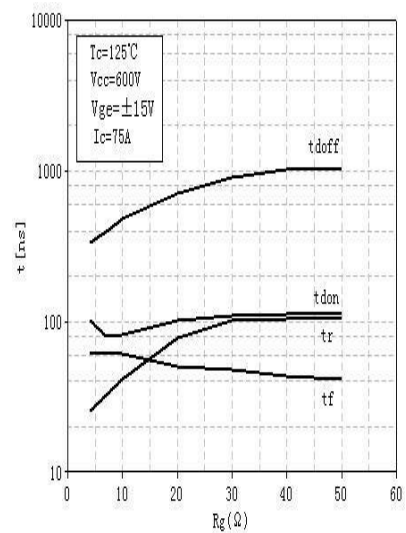
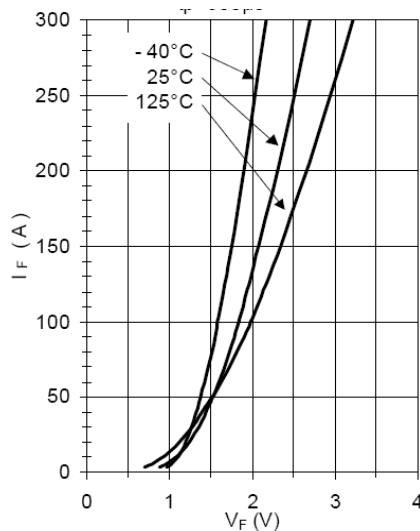
Fig 7. Typical Switching Times vs  $I_C$ Fig 8. Typical Switching Times vs Gate Resistance  $R_G$ 

Fig 9. Typical Forward Characteristics (diode)

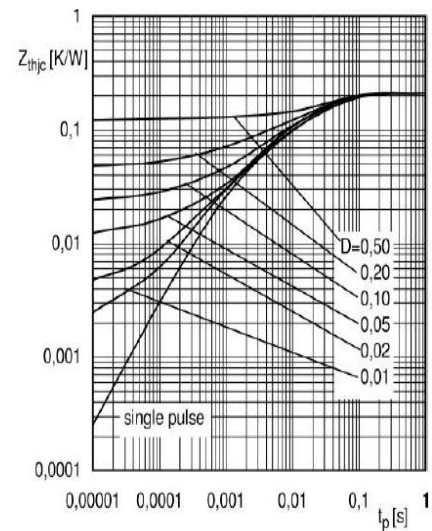


Fig 11. Transient thermal impedance of IGBT

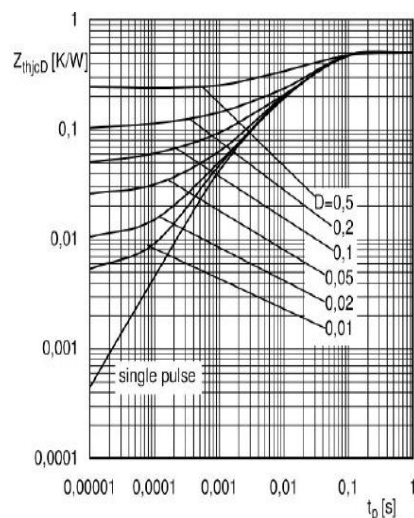


Fig 12. Transient thermal impedance of FWD



## **Terms and Conditions of Usage**

The data contained in this product datasheet is exclusively intended for technically trained staff. you and your technical departments will have to evaluate the suitability of the product for the intended application and the completeness of the product data with respect to such application.

This product data sheet is describing the characteristics of this product for which a warranty is granted. Any such warranty is granted exclusively pursuant the terms and conditions of the supply agreement. There will be no guarantee of any kind for the product and its characteristics.

Should you require product information in excess of the data given in this product data sheet or which concerns the specific application of our product, please contact the sales office, which is responsible for you (see [www.powersemi.com](http://www.powersemi.com)), For those that are specifically interested we may provide application notes.

Due to technical requirements our product may contain dangerous substances. For information on the types in question please contact the sales office, which is responsible for you.

Should you intend to use the Product in aviation applications, in health or live endangering or life support applications, please notify.

If and to the extent necessary, please forward equivalent notices to your customers.  
Changes of this product data sheet are reserved.