

# Technical Data : KN-002

## CSR328-11~13ib Fast Switching Reverse-conducting Thyristor

1100~1300 V<sub>DRM</sub>; 630 A rms

### RCT FOR INVERTER AND CHOPPER APPLICATIONS

#### Features:

- . All Diffused Structure
- . Interdigitated Amplifying Gate Configuration
- . Blocking capability up to 1300 volts
- . Guaranteed Maximum Turn-Off Time
- . High dV/dt Capability
- . Pressure Assembled Device

### ELECTRICAL CHARACTERISTICS AND RATINGS

#### Blocking - Off State

Device Type	V <sub>DRM</sub> (1)	V <sub>DSM</sub> (1)
CSR328-11	1100	1100
CSR328-12	1200	1200
CSR328-13	1300	1300

V<sub>DRM</sub> = Repetitive peak off state voltage

Repetitive peak off state leakage	I <sub>DRM</sub>	5 mA 40mA (3)
Critical rate of voltage rise	dV/dt (4)	700 V/ $\mu$ sec

#### Conducting - on state

Parameter	Symbol		Max.	Typ.	Units	Conditions
RMS value of on-state current	I <sub>TRMS</sub>		630		A	Nominal value
Average on-state current	I <sub>T(AV)</sub>		235		A	Continuous single-phase,half sine wave,180° conduction
Peak one cycle surge on-state current(non repetitive)	I <sub>TSM</sub>		5600		A	50Hz, sinusoidal wave-shape, 180° conduction, T <sub>j</sub> = 125 °C
I square t	I <sup>2</sup> t		5.5x10 <sup>5</sup>		A <sup>2</sup> s	8.3 msec and 10.0 msec
Peak on-state voltage	V <sub>TM</sub>		2.5.		V	I <sub>TM</sub> = 1500A; T <sub>j</sub> = 25 °C
Critical rate of rise of on-state current	di/dt		200		A/ $\mu$ s	V <sub>D</sub> =1/2V <sub>DRM</sub> ,I <sub>TM</sub> =250A f=50Hz I <sub>GM</sub> =1.5A,di <sub>G</sub> /dt=1.0A/us,T <sub>j</sub> =125 °C
Average reverse current	I <sub>R(AV)</sub>		240		A	Continuous single-phase,half sine wave,180° conduction
RMS reverse currnt	I <sub>R(RMS)</sub>		640		A	
Peak reverse voltage	V <sub>RM</sub>		2.3		V	I <sub>RM</sub> =500A, T <sub>j</sub> = 25 °C
Peak one cycle surge reverse current(non repetitive)	I <sub>RSRM</sub>		5600		A	50Hz, sinusoidal wave-shape, 180° conduction, T <sub>j</sub> = 125 °C
I <sub>R</sub> square t	I <sub>R</sub> <sup>2</sup> t		5.5x10 <sup>5</sup>		A <sup>2</sup> s	8.3 msec and 10.0 msec

#### Notes:

All ratings are specified for T<sub>j</sub>=25 °C unless otherwise stated.

- (1) All voltage ratings are specified for an applied 50Hz/60Hz sinusoidal waveform over the temperature range -40 to +125 °C.
- (2) 10 msec. max. pulse width
- (3) Maximum value for T<sub>j</sub> = 125 °C.
- (4) Minimum value for linear and exponential waveshape to 80% rated V<sub>DRM</sub>. Gate open. T<sub>j</sub> = 125 °C.
- (5) Non-repetitive value.

**ELECTRICAL CHARACTERISTICS AND RATINGS (cont.)**

**Gating**

Parameter	Symbol	Min.	Max.	Typ.	Units	Conditions
Peak gate power dissipation	P <sub>GM</sub>		16		W	t <sub>p</sub> = 40 us
Average gate power dissipation	P <sub>G(AV)</sub>		8		W	
Peak gate current	I <sub>GM</sub>		5		A	
Gate current required to trigger all units	I <sub>GT</sub>		300		mA	V <sub>D</sub> = 6 V; R <sub>L</sub> = 2 ohms; T <sub>j</sub> = +25 °C
Gate voltage required to trigger all units	V <sub>GT</sub>		3		V	V <sub>D</sub> = 6 V; R <sub>L</sub> = 2 ohms; T <sub>j</sub> = 25°C
Peak non-trigger voltage	V <sub>GD</sub>		0.2		V	T <sub>j</sub> = 125 °C; V <sub>D</sub> =1/2V <sub>DRM</sub>

**Dynamic**

Parameter	Symbol	.	Max.	Typ.	Units	Conditions
Turn-off time	t <sub>q</sub>		15		μs	I <sub>TM</sub> = 400 A; di <sub>1</sub> /dt = -50A/μs; di <sub>2</sub> /dt=50A/us,I <sub>RM</sub> =10A; dV/dt =350 V/μs V <sub>DR</sub> =1250V T <sub>j</sub> = 125 °C;tw=60us
Reverse recovery time	t <sub>rr</sub>		2.7		μs	

\* For guaranteed max. value, contact factory.

**THERMAL AND MECHANICAL CHARACTERISTICS AND RATINGS**

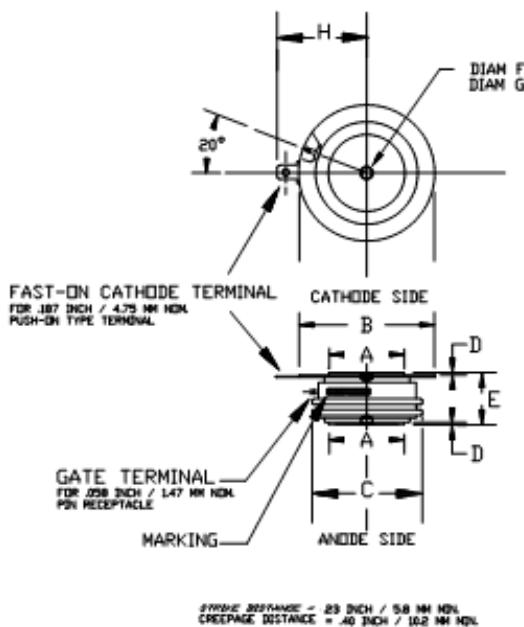
Parameter	Symbol	Min.	Max.	Typ.	Units	Conditions
Operating temperature	T <sub>j</sub>	-40	+125		°C	
Storage temperature	T <sub>stg</sub>	-40	+150		°C	
Thyristor part thermal resistance - junction to fin	R <sub>θI</sub> (j-C)		0.08		°C/W	Double sided cooled
Diode part thermal resistamce – junction to fin	R <sub>θIII</sub> (j-S)		0.005		°C/W	Double sided cooled
Mounting force	P	14.5	16.7		kN	
Weight	W			260	g	

\* Mounting surfaces smooth, flat and greased

Note : for case outline and dimensions, see case outline drawing in page 3 of this Technical Data

## CASE OUTLINE AND DIMENSIONS.

## Reverse-conducting Thyristor



OUTLINE DIMENSIONS				
DIMENSIONS	Min mm	Max mm	Min In	Max In
DIAN A	33.02	34.39	1.30	1.35
DIAN B	55.88	63.50	2.20	2.50
DIAN C	----	54.61	----	2.15
D	0.76	----	0.03	----
E1	25.40	27.18	1.00	1.07
E2	15.24	17.24	0.60	0.68
F	3.30	3.81	0.13	0.15
G	1.78	2.03	0.07	0.08
H	----	36.2	----	1.43

Yangzhou Positioning Tech. Co., Ltd

Add:Room303 Weiheng Building No.20 B Area Lanyuan Wangyue Rd, Yangzhou

Jiangsu P.R.C 225000

Tel: +86-514-8778 2298,8778 2296 FAX:+86-514-8778 2297, 8736 7519

pst@globalsources.com „positioning@china.com ,yzforevr@163.net , pst@pst888.com

MSN ID: john\_chang\_370@hotmail.com , SKYPE ID : yzforever0313

Marketing web site: [www.pst-thyristor.com](http://www.pst-thyristor.com) <http://positioning.en.alibaba.com/>

<http://pst.manufacturer.globalsources.com/si/6008819407498/Homepage.htm>