

## High-Current Overvoltage Protectors with Adjustable OVLO

### Features

- **Wide supply voltage range from 2.8V to 25V**
- **IOUT maximum 6A continuous current under  $T_A=25^\circ\text{C}$**
- **Low ON resistance: 15mW(Max) at a supply voltage of 5V**
- **Flexible overvoltage-protection trip level**
  - Wide adjustable OVLO threshold range from 4V to 24V
  - Preset internal accurate OVLO threshold
- **Low quiescent current 100mA**
- **Internal 0.3ms startup debounce**
- **Protection circuitry:**
  - Surge Immunity to 120V
  - Overvoltage lockout
- **Low Capacitance ESD Protection**
- **Available in WLCSP1.8x2.0-20 Packages**
- **Lead Free Green Devices Available (RoHS Compliant)**

### Applications

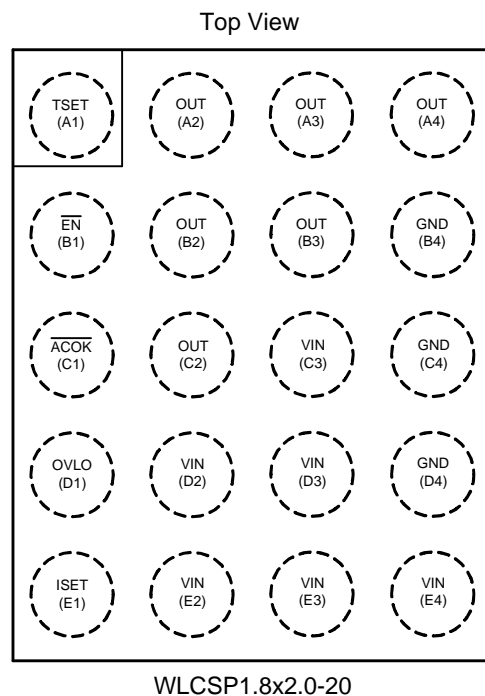
- **Smart Phones and PDAs**
- **Tablet PCs**
- **Mobile Internet Devices**

### General Description

The APL6003 overvoltage protection devices feature a low  $15\text{m}\Omega$  (max)  $R_{\text{ON}}$  internal FET and protect low-voltage systems against voltage faults up to +25VDC. An internal clamp also protects the devices from surges up to +120V. When the input voltage exceeds the overvoltage threshold, the internal FET is turned off to prevent damage to the protected downstream components.

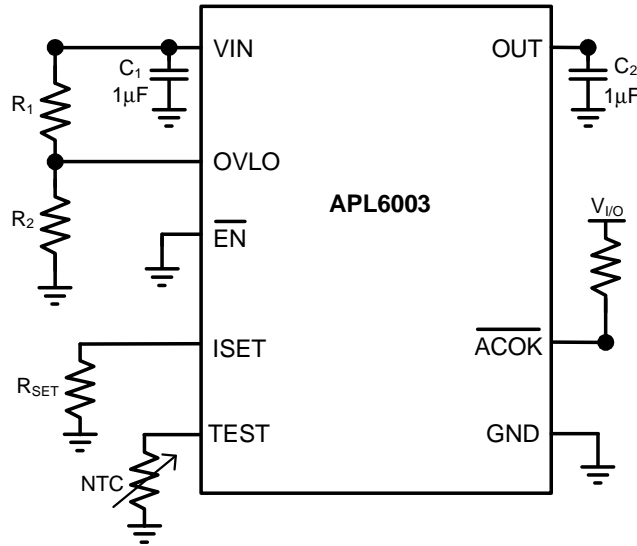
The overvoltage protection threshold can be adjusted with optional external resistors to any voltage between 4V and 24V. With the OVLO input set below the external OVLO select voltage, the APL6003 automatically choose the accurate internal trip thresholds. The internal overvoltage thresholds (OVLO) are preset to 5.95V typical. The devices feature an open-drain ACOK output indicating a stable supply between minimum supply voltage and VOVLO. The APL6003 are also protected against over current events by an internal thermal shutdown.

### Pin Configuration



ANPEC reserves the right to make changes to improve reliability or manufacturability without notice, and advise customers to obtain the latest version of relevant information to verify before placing orders.

### Simplified Application Circuit



### Ordering and Marking Information

|  |  |
|--|--|
| <p>APL6003 <span style="border: 1px solid black; padding: 2px;">□□□-□□□</span></p> <p style="margin-left: 100px;">└─ Assembly Material</p> <p style="margin-left: 80px;">└─ Handling Code</p> <p style="margin-left: 50px;">└─ Temperature Range</p> <p style="margin-left: 20px;">└─ Package Code</p> | <p>Package Code<br/>                 HA : WLCSP1.8x2.0-20<br/>                 Operating Ambient Temperature Range<br/>                 I : - 40 to 85 C<br/>                 Handling Code<br/>                 TR : Tape &amp; Reel<br/>                 Assembly Material<br/>                 G : Halogen and Lead Free Device</p> |
| <p>APL6003 HA: <span style="border: 1px solid black; padding: 2px; display: inline-block; text-align: center;">6003<br/>X</span></p>   | <p>X - Date Code</p>   |

Note : ANPEC lead-free products contain molding compounds/die attach materials and 100% matte tin plate termination finish; which are fully compliant with RoHS. ANPEC lead-free products meet or exceed the lead-free requirements of IPC/JEDEC J-STD-020D for MSL classification at lead-free peak reflow temperature. ANPEC defines "Green" to mean lead-free (RoHS compliant) and halogen free (Br or Cl does not exceed 900ppm by weight in homogeneous material and total of Br and Cl does not exceed 1500ppm by weight).

**Absolute Maximum Ratings (Note 1)**

| Symbol            | Parameter   | Rating    | Unit |
|-------------------|---|-----------|------|
| V <sub>IN</sub>   | VIN to GND Voltage                                    | -0.3 ~ 28 | V    |
| V <sub>OUT</sub>  | OUT to GND Voltage                                    | -0.3 ~ 28 | V    |
| V <sub>OVLO</sub> | OVLO to GND Voltage                                   | -0.3 ~ 26 | V    |
| V <sub>IO</sub>   | Input & Output or I/O (ACOK, EN, ISET, TSET) voltages | -0.3 ~ 7  | V    |
| T <sub>J</sub>    | Maximum Junction Temperature                          | 150       | °C   |
| T <sub>STG</sub>  | Storage Temperature                                   | -65 ~ 150 | °C   |
| T <sub>SDR</sub>  | Maximum Lead Soldering Temperature (10 Seconds)       | 260       | °C   |
| V <sub>ESD</sub>  | Minimum ESD Rating (Human Body Mode)                  | ±2        | KV   |
|                   | (MM Mode)   | 0.2       |      |
|                   | (MM Mode VIN pin)                                     | 0.5       |      |

Note1: Stresses beyond those listed under “absolute maximum ratings” may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under “recommended operating conditions” is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

**Thermal Characteristics**

| Symbol          | Parameter   | Typical Value | Unit |
|-----------------|---|---------------|------|
| θ <sub>JA</sub> | Junction-to-Ambient Thermal Resistance in free air <sup>(Note 2)</sup><br>WLCSP1.8X2.0-20 | 85            | °C/W |
| θ <sub>JC</sub> | Junction-to-Case Thermal Resistance in free air <sup>(Note 2)</sup><br>WLCSP1.8X2.0-20    | 25            | °C/W |

Note 2 :θ<sub>JA</sub> is measured with the component mounted on a high effective thermal conductivity test board in free air.

**Recommended Operating Conditions (Note3)**

| Symbol           | Parameter                            | Range     | Unit |
|------------------|--------------------------------------|-----------|------|
| V <sub>IN</sub>  | IN Input Voltage                     | 2.8 ~ 25  | V    |
| I <sub>OUT</sub> | Converter Output Current (continue)  | 0 ~ 6     | A    |
|                  | Converter Output Current (Peak, 1us) | 8         | A    |
| T <sub>A</sub>   | Ambient Temperature                  | -40 ~ 85  | °C   |
| T <sub>J</sub>   | Junction Temperature                 | -40 ~ 110 | °C   |

Note 3 : Refer th the typical application circuit.

## Electrical Characteristics

Unless otherwise specified, these specifications apply over  $V_{IN}=5V$ ,  $T_A = -40\sim 85^\circ C$ . Typical values are at  $T_A=25^\circ C$ .

| Symbol                            | Parameter                                 | Test Conditions  | APL6003 |      |       | Unit       |
|-----------------------------------|---|--|---------|------|-------|------------|
|                                   |   |  | Min     | Typ  | Max   |            |
| $V_{IN}$                          | Input Voltage Range                       |  | 2.8     | -    | 25    | V          |
| $V_{IN\_CLAMP}$                   | Input Clamp Voltage                       | $I_{IN} = 10mA, T_A = +25^\circ C$   | 31      | -    | 34    | V          |
| $V_{POR}$                         | Power On Reset                            |  | 2.2     | 2.4  | 2.6   | V          |
|                                   | Power On Reset Hysteresis                 |  | -       | 0.15 | -     |            |
| $I_{IN}$                          | Input Supply Current                      | $V_{IN}=5V$  | -       | 100  | 180   | $\mu A$    |
| $I_{SD}$                          | Input Shutdown Current                    | $V_{EN}=5V$  | -       | 30   | 70    | $\mu A$    |
| $I_{IN\_O}$                       | OVLO Supply Current                       | $V_{OVLO} = 3V, V_{IN} = 5V, V_{OUT} = 0V$                                     | -       | 90   | 150   | $\mu A$    |
| <b>Overvoltage Trip</b>           |   |  |         |      |       |            |
| $V_{IN\_OVLO}$                    | Internal Overvoltage Trip Level           | $V_{IN}$ rising  | 5.89    | 5.95 | 6.01  | V          |
|                                   |   | $V_{IN}$ falling   | 5.69    | 5.75 | 5.81  |            |
|                                   | Input OVP Recovery Hysteresis             |  | -       | 200  | -     | mV         |
|                                   | Input OVP Propagation Delay               |  | -       | -    | 100   | ns         |
| $V_{OVLO\_TH}$                    | External OVLO Set Threshold               |  | 1.176   | 1.2  | 1.224 | V          |
|                                   | External OVP Hysteresis                   |  | -       | 100  | -     | mV         |
|                                   | Adjustable OVLO Threshold Range           |  | 4       | -    | 24    | V          |
| $V_{OVLO\_SELECT}$                | External OVLO Select Threshold            |  | 0.2     | -    | 0.3   | V          |
| $I_{OVLO}$                        | OVLO Input Leakage Current                | $V_{OVLO} = 20V$   | -100    | -    | 100   | nA         |
| <b>INTERNAL POWER SWITCH</b>      |   |  |         |      |       |            |
| $R_{ON}$                          | Switch On-Resistance                      | $V_{IN} = 5V, I_{OUT} = 1A, T_A = +25^\circ C$                                 | -       | 12   | 15    | m $\Omega$ |
| <b>Thermal Protection</b>         |   |  |         |      |       |            |
|                                   | Thermal Shutdown                          |  | 120     | 130  | 140   | $^\circ C$ |
|                                   | Thermal Shutdown Hysteresis               |  | -       | 35   | -     | $^\circ C$ |
| <b>DIGITAL SIGNALS (ACOK)</b>     |   |  |         |      |       |            |
| $V_{OL}$                          | $\overline{ACOK}$ Output Low Voltage      | $V_{IO} = 3.3V, I_{SINK} = 1mA$ , see the Typical Application Circuit          | -       | -    | 0.4   | V          |
| $V_{ACOK\_LEAK}$                  | $\overline{ACOK}$ Leakage Current         | $V_{IO} = 5V, \overline{ACOK}$ deasserted, see the Typical Application Circuit | -1      | -    | +1    | $\mu A$    |
| $T_{ACOK\_DEB}$                   | $\overline{ACOK}$ goes low Debounce Time  | $V_{OUT}$ is above 10% $V_{IN}$  | -       | 6    | -     | ms         |
|                                   | $\overline{ACOK}$ goes high Debounce Time | $V_{OUT}$ is below 90% $V_{IN}$  | -       | 2    | -     | $\mu s$    |
| <b><math>\overline{EN}</math></b> |   |  |         |      |       |            |
| $\overline{ENH}$                  | $\overline{EN}$ Voltage High              |  | 0.95    | -    | -     | V          |
| $\overline{ENL}$                  | $\overline{EN}$ Voltage low               |  | -       | -    | 0.4   | V          |
|                                   | Hysteresis                                |  | -       | 0.2  | -     | V          |
| $\overline{EN\_leak}$             | $\overline{EN}$ Leakage Current           | $EN=5V$  | -       | 1    | 2     | $\mu A$    |

### Electrical Characteristics

Unless otherwise specified, these specifications apply over  $V_{IN}=5V$ ,  $T_A= -40\sim 85^{\circ}C$ . Typical values are at  $T_A=25^{\circ}C$ .

| Symbol                                   | Parameter                       | Test Conditions   | APL6003 |          |     | Unit    |
|--|---------------------------------|---|---------|----------|-----|---------|
|  |                                 |   | Min     | Typ      | Max |         |
| <b>OCP</b>                               |                                 |   |         |          |     |         |
| $I_{SET}$                                | OCP Setting Current             |   | -       | 3.5      | 5   | $\mu A$ |
| $I_{OCP}$                                | Target OCP point                | $T_A=25^{\circ}C, V_{IN}=5V, R_{SET}=1k\sim 100k$   | 3.1     | -        | 3.7 | A       |
|  |                                 | $T_A=25^{\circ}C, V_{IN}=5V, R_{SET}=300k$  | 5.1     | -        | 6   |         |
|  | Internal OCP Clamp Threshold    | $T_A=25^{\circ}C, V_{IN}=5V, R_{SET}\geq 500k$ or floating  | 7       | 8        | 9   |         |
| $T_{DEB(OCP)}$                           | OCP Debounce Time               | Only for 3A & 5A OCP setup  | 5       | 8        | 11  | ms      |
|  | Response time of over current   |   | -       | -        | 1   | $\mu s$ |
| $I_{SHORT}$                              | Short circuit Current           |   | -       | 8        | -   | A       |
| <b>TSET Logic / Thermal Sense</b>        |                                 |   |         |          |     |         |
| $I_{TSET}$                               | TSET Current                    |   | -       | 10       | -   | $\mu A$ |
| $V_{TSET}$                               | TSET Voltage                    | IC turn off when $V_{TSET} < 0.1V$  | -       | 100      | 107 | mV      |
| $T_{DE}$                                 | Debounce Time                   |   | -       | 170      | -   | $\mu s$ |
| <b>TIMING CHARACTERISTICS (Figure 1)</b> |                                 |   |         |          |     |         |
| $t_{DEB}$                                | Debounce Time                   | Time from POR rising to $V_{OUT}=10\%$ of $V_{IN}$  | -       | 0.3      | -   | ms      |
| $t_{SS}$                                 | Soft-Start Time                 | $V_{IN}=POR$ rising to $100\%V_{IN}$  | -       | 1.6      | -   | ms      |
| $t_{ON}$                                 | Switch Turn-On Time             | $V_{IN} = 5V, R_L = 100\Omega, C_{LOAD} = 100\mu F, V_{OUT}$ from $10\% V_{IN}$ to $90\% V_{IN}$  | -       | 1.4      | -   | ms      |
| $t_{OFF}$                                | Switch Turn-Off Time            | $V_{IN} > V_{OVLO}$ to $V_{OUT} = 90\%$ of $V_{IN}, R_L = 100\Omega, V_{IN}$ rising at $2V/\mu s$ | -       | -        | 100 | ns      |
| <b>ESD PROTECTION</b>                    |                                 |   |         |          |     |         |
|  | Human Body Model                | All pins  | -       | $\pm 2$  | -   | kV      |
|  | IEC 61000-4-2 Contact Discharge | IN pin  | -       | $\pm 8$  | -   | kV      |
|  | IEC 61000-4-2 Air Gap Discharge | IN pin  | -       | $\pm 15$ | -   | kV      |

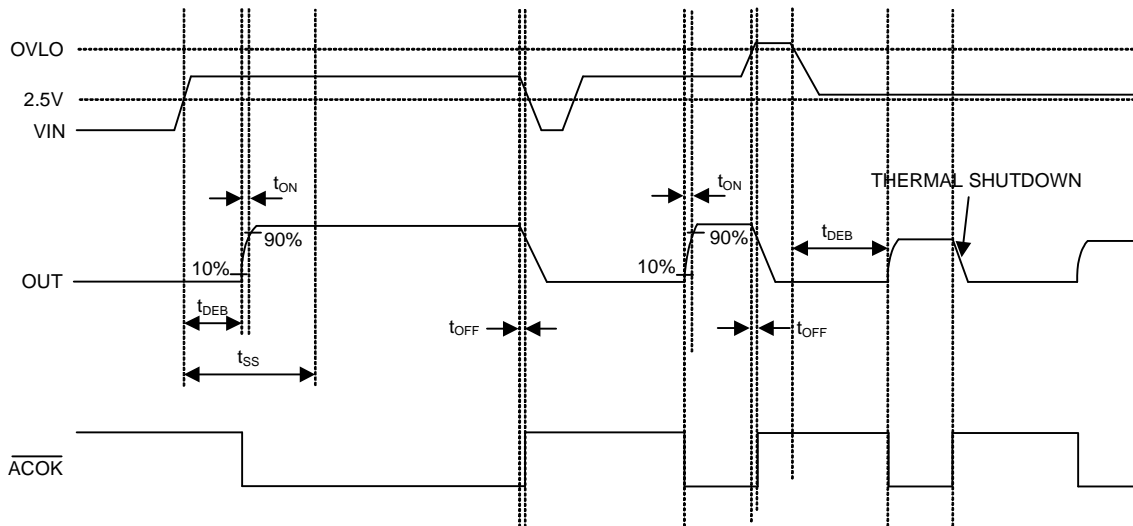
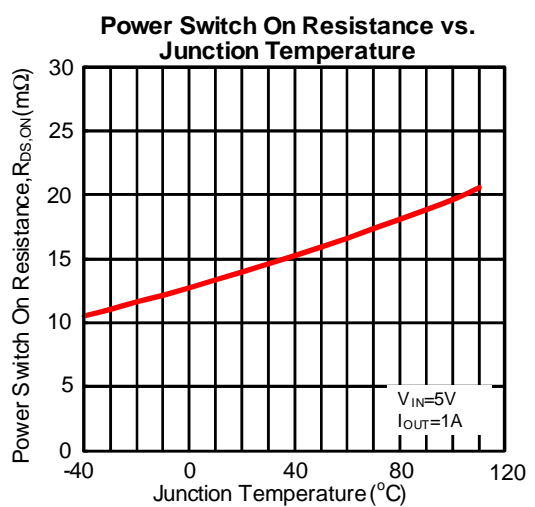
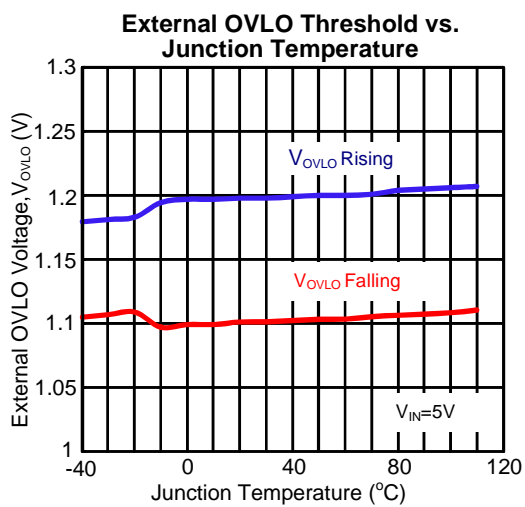
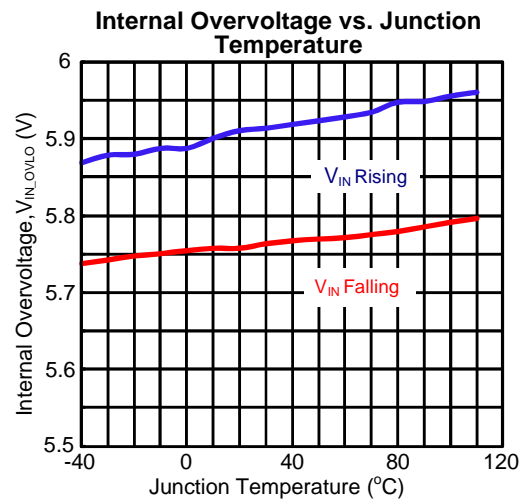
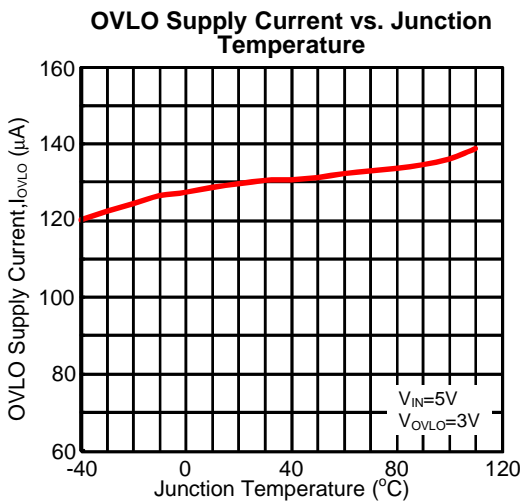
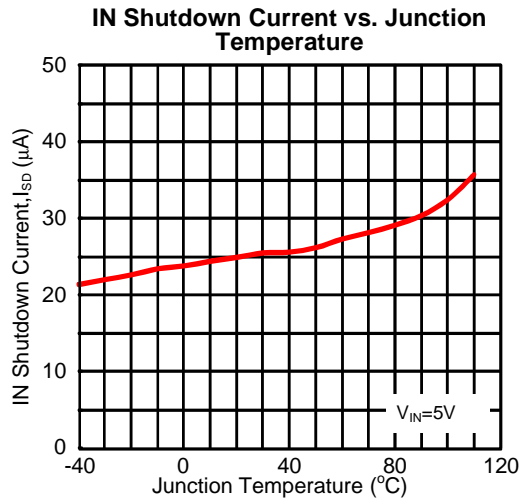
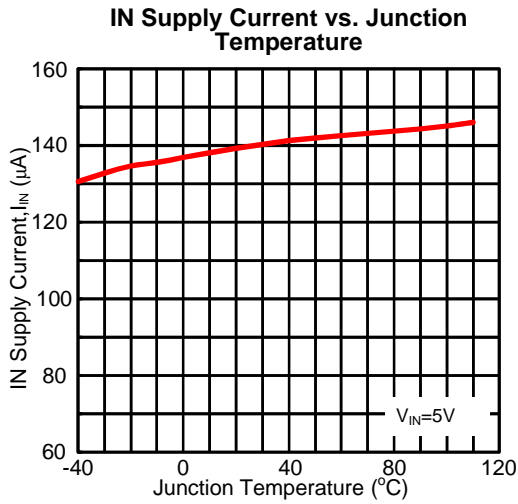


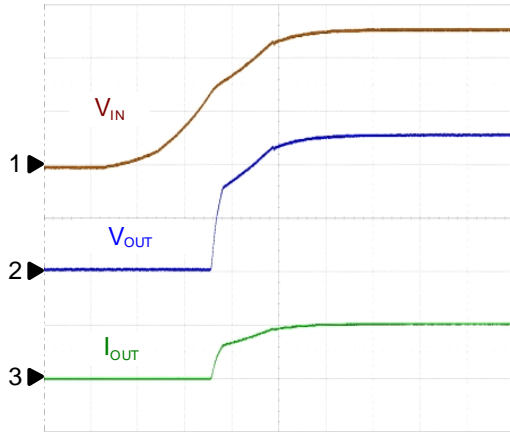
Figure 1. Timing Diagram

Typical Operating Characteristics



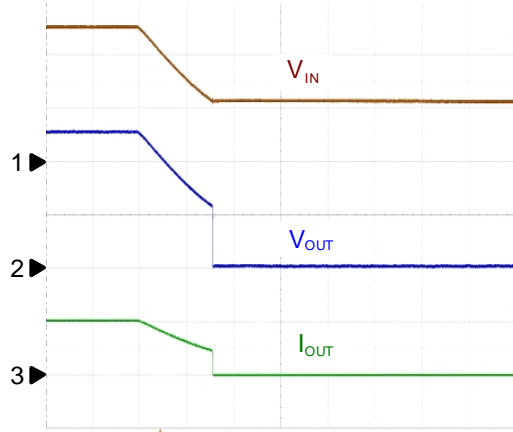
Operating Waveforms

Normal Power On



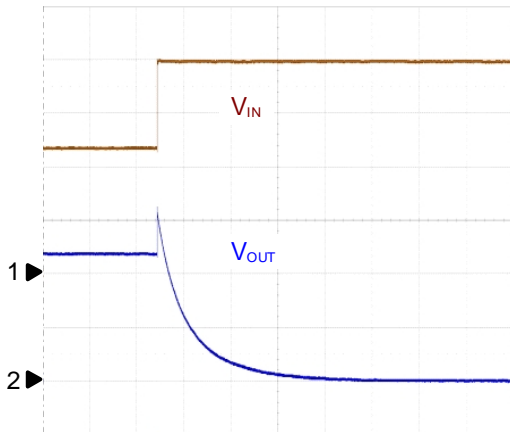
$V_{IN}=0$  to 5V  
 $C_{OUT}=1\mu F, C_{IN}=1\mu F, R_{OUT}=10\Omega$   
 CH1: $V_{IN}, 2V/Div, DC$   
 CH2: $V_{OUT}, 2V/Div, DC$   
 CH3: $I_{OUT}, 0.5A/Div, DC$   
 TIME:5ms/Div

Normal Power Off



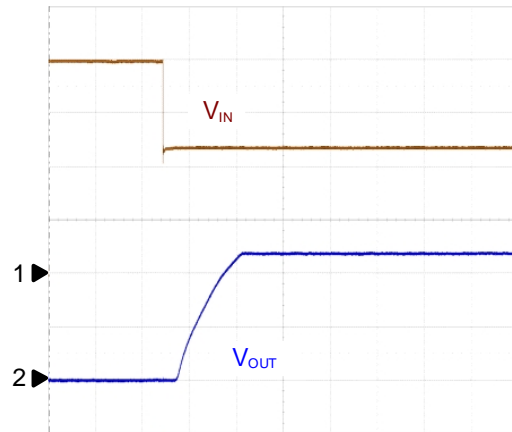
$V_{IN}=5$  to 0V  
 $C_{OUT}=1\mu F, C_{IN}=1\mu F, R_{OUT}=10\Omega$   
 CH1: $V_{IN}, 2V/Div, DC$   
 CH2: $V_{OUT}, 2V/Div, DC$   
 CH3: $I_{OUT}, 0.5A/Div, DC$   
 TIME:5ms/Div

Internal Overvoltage Protection



$V_{IN}=5$  to 8V  
 $C_{OUT}=1\mu F, C_{IN}=1\mu F$   
 CH1: $V_{IN}, 2V/Div, DC$   
 CH2: $V_{OUT}, 2V/Div, DC$   
 TIME:1ms/Div

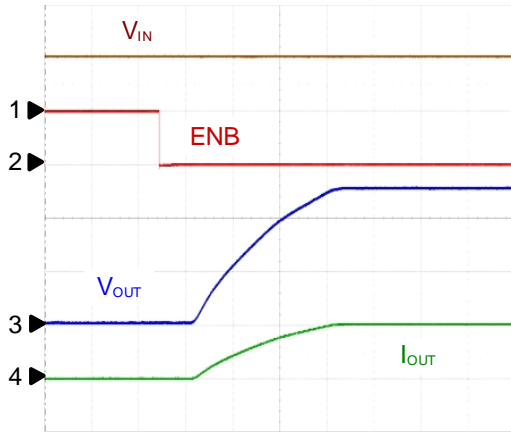
Recovery from Input OVP



$V_{IN}=8V$  to 5V  
 $C_{OUT}=1\mu F, C_{IN}=1\mu F$   
 CH1: $V_{IN}, 2V/Div, DC$   
 CH2: $V_{OUT}, 2V/Div, DC$   
 TIME:1ms/Div

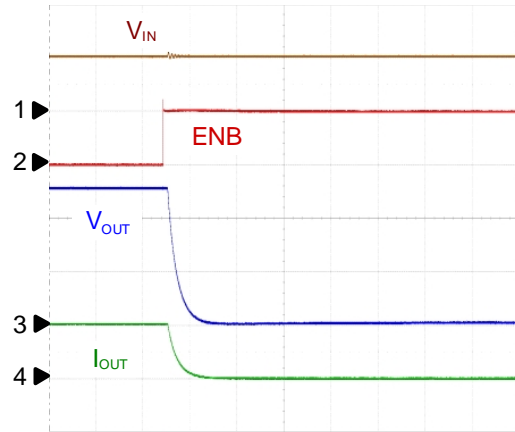
Operating Waveforms (Cont.)

Turn On Response



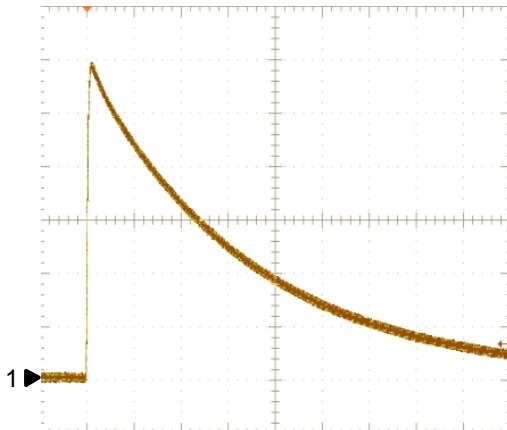
ENB=5 to 0V  
 $C_{OUT}=1\mu F, C_{IN}=1\mu F, R_{OUT}=10\Omega$   
 CH1:  $V_{IN}, 5V/Div, DC$   
 CH2: ENB, 5V/Div, DC  
 CH3:  $V_{OUT}, 2V/Div, DC$   
 CH4:  $I_{OUT}, 0.5A/Div, DC$   
 TIME: 500 $\mu s/Div$

Turn On Response



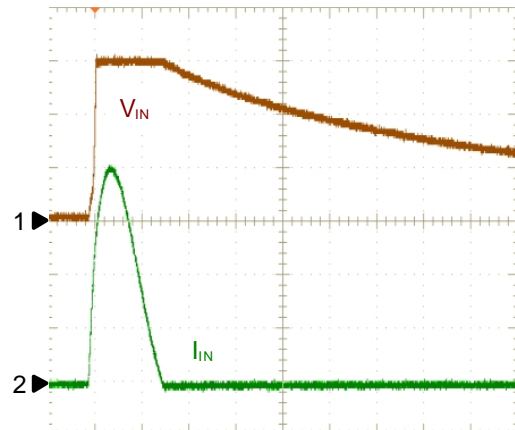
ENB=5 to 0V  
 $C_{OUT}=1\mu F, C_{IN}=1\mu F, R_{OUT}=10\Omega$   
 CH1:  $V_{IN}, 5V/Div, DC$   
 CH2: ENB, 5V/Div, DC  
 CH3:  $V_{OUT}, 2V/Div, DC$   
 CH4:  $I_{OUT}, 0.5A/Div, DC$   
 TIME: 50 $\mu s/Div$

120V Surge Test Waveform



CH1: 20V/Div, DC  
 TIME: 20 $\mu s/Div$

120V Surge Test Waveform



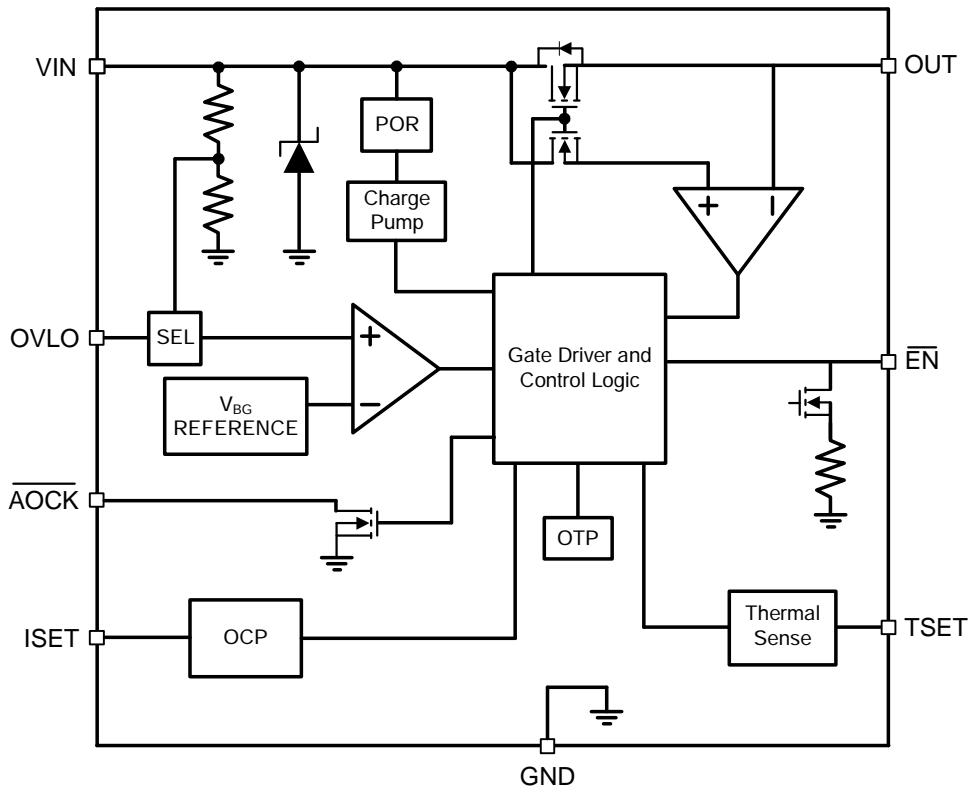
$C_{OUT}=1\mu F, C_{IN}=1\mu F$   
 CH1:  $V_{IN}, 10V/Div, DC$   
 CH2:  $I_{IN}, 10A/Div, DC$   
 TIME: 20 $\mu s/Div$



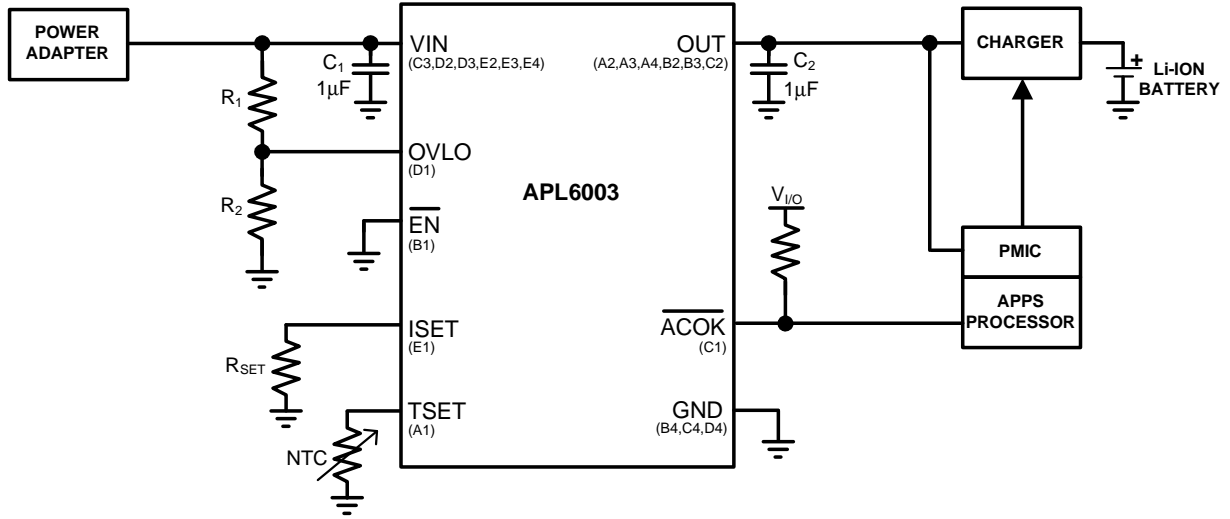
Pin Description

| PIN               |                          | Function   |
|-------------------|--------------------------|--|
| WLCSP1.8x2.0-20   | NAME                     |  |
| A1                | TSET                     | Thermal Sense Pin. Connect NTC resistor to sense temperature.  |
| A2,A3,A4,B2,B3,C2 | OUT                      | Output Voltage. Output of internal switch. Connect OUT pins together for proper operation.   |
| B1                | $\overline{\text{EN}}$   | Enable Pin. The device enters in shutdown mode when this pin is tied to a high level. In this case the output is disconnected from the input. To allow normal functionality, the /EN pin shall be connected to GND to a pull down or to a I/O pin. This pin does not have an impact on the fault detection.                                |
| B4,C4,D4          | GND                      | Ground. Connect GND pins together for proper operation   |
| C1                | $\overline{\text{ACOK}}$ | Open-Drain Flag Output. $\overline{\text{ACOK}}$ is driven low after input voltage is stable between minimum $V_{\text{IN}}$ and $V_{\text{OVLO}}$ after debounce. Connect a pullup resistor from $\overline{\text{ACOK}}$ to the logic I/O voltage of the host system. $\overline{\text{ACOK}}$ is high impedance after thermal shutdown. |
| C3,D2,D3,E2,E3,E4 | $V_{\text{IN}}$          | Voltage Input. Connect IN with a 1uF ceramic capacitor as close as possible to the device. Connect IN pins together for proper operation.  |
| D1                | OVLO                     | External OVLO Adjustment. Connect OVLO to GND when using the internal threshold. Connect a resistor-divider to OVLO to set a different OVLO threshold; this external resistor-divider is completely independent of the internal threshold.   |
| E1                | ISET                     | OCP threshold setup pin  |

Block Diagram



Typical Application Circuit



## Function Description

### Detailed Description

The APL6003 overvoltage protection devices feature a low on-resistance ( $R_{ON}$ ) internal FET and protect low-voltage systems against voltage faults up to +25VDC. An internal clamp also protects the devices from surges up to +120V. If the input voltage exceeds the overvoltage threshold, the internal FET is turned off to prevent damage to the protected components. The 0.3ms debounce time built into the device prevents false turn on of the internal FET during startup.

### Device Operation

The devices contain timing logic that controls the turn-on of the internal FET. The internal charge pump is enabled when  $V_{IN} < V_{IN\_OVLO}$  if internal trip thresholds are used or when  $V_{OVLO} < V_{OVLO\_TH}$  if external trip thresholds are used. The charge-pump startup, which occurs after a 0.3ms debounce delay, turns the internal FET on.

### Internal Switch

The APL6003 incorporate an internal FET with a 12m $\Omega$  (typ)  $R_{ON}$ . The FET is internally driven by a charge pump that generates a necessary gate voltage above  $V_{IN}$ .

### Overvoltage Lockout (OVLO)

When the  $V_{IN}$  voltage rises above  $V_{OVLO}$ , the internal FET switch is turned OFF. When the  $V_{IN}$  voltage returns below  $V_{OVLO}$ , the FET switch is turned on again after the internal delay of. This delay time ensures that the  $V_{IN}$  supply has stabilized before turning the switch back on. When the OVP condition is cleared and the FET is completely turned ON.

### Thermal-Shutdown Protection

The APL6003 feature thermal shutdown circuitry. The internal FET turns off when the junction temperature exceeds +130°C (typ). The device exits thermal shutdown after the junction temperature cools by 35°C (typ).

### ACOK Output

An open-drain  $\overline{ACOK}$  output gives the APL6003 the ability to communicate a stable power source to the host system.  $\overline{ACOK}$  is driven low after input voltage is stable between minimum  $V_{IN}$  and  $V_{OVLO}$  after debounce. Connect a pullup resistor from  $\overline{ACOK}$  to the logic I/O voltage of the host system.  $\overline{ACOK}$  is high impedance after thermal shutdown.

### OCP

The output current is monitored by the internal OCP circuit. When the output current reaches the OCP threshold. If the OCP condition continues for a debounce time, the internal power FET is latch off. OCP debounce Time only for 3A and 5A setup.

The adjustable OCP threshold of APL6003 is user programmable via an external resistor.

OCP Threshold:

RSET=1k~100k=>3.1~3.7A

RSET=300k=>5.1~6A

RSET $\geq$ 500k or Floating=>7~9A

### TSET Logic / Thermal Sense

Connect NTC resistor to sense temperature. When the TSET voltage <0.1V. If the condition continues for a debounce time, the internal power FET is latch off. When this pin is floating disable function.

## Application Information

### IN Bypass Capacitor

For most applications, bypass IN to GND with a 1μF ceramic capacitor as close as possible to the device. If the power source has significant inductance due to long lead length, the device clamps the overshoot due to LC tank circuit.

### External OVLO Adjustment Functionality

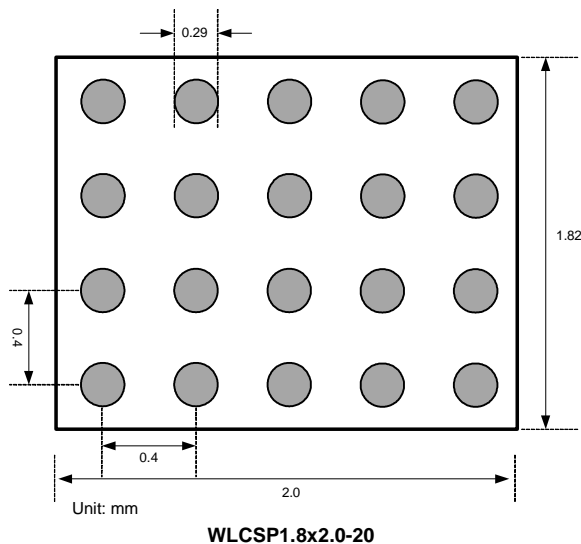
If OVLO is connected to ground, the internal OVLO comparator uses the internally set OVLO value.

If an external resistor-divider is connected to OVLO and  $V_{OVLO}$  exceeds the OVLO select voltage,  $V_{OVLO\_SELECT}$ , the internal OVLO comparator reads the IN fraction fixed by the external resistor divider.  $R1 = 1M\Omega$  is a good starting value for minimum current consumption. Since  $V_{IN\_OVLO}$ ,  $V_{OVLO\_THRESH}$ , and  $R1$  are known,  $R2$  can be calculated from the following formula:

$$V_{IN\_OVLO} = V_{OVLO\_TH} \times \left( 1 + \frac{R1}{R2} \right)$$

This external resistor-divider is completely independent from the internal resistor-divider.

### Recommended Minimum Footprint



## Manufacture Information

APL6003 manufacturing information. Including wafer fab and assembly location.

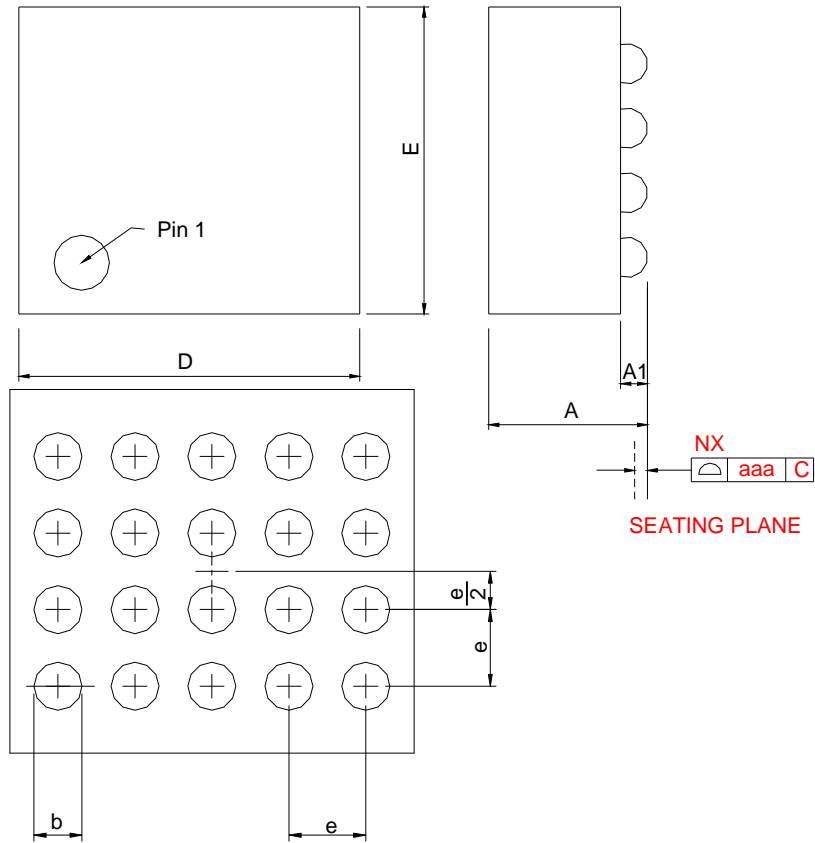
| ANPEC Device | Manufature | Assembly |
|--------------|------------|----------|
| APL6003      | TSMC       | GTK      |

ANPEC Electronic Corp.  
Account manager  
Kevin Chang

A handwritten signature in black ink, appearing to be "Kevin Chang". The signature is written in a cursive style with a long horizontal stroke at the end.

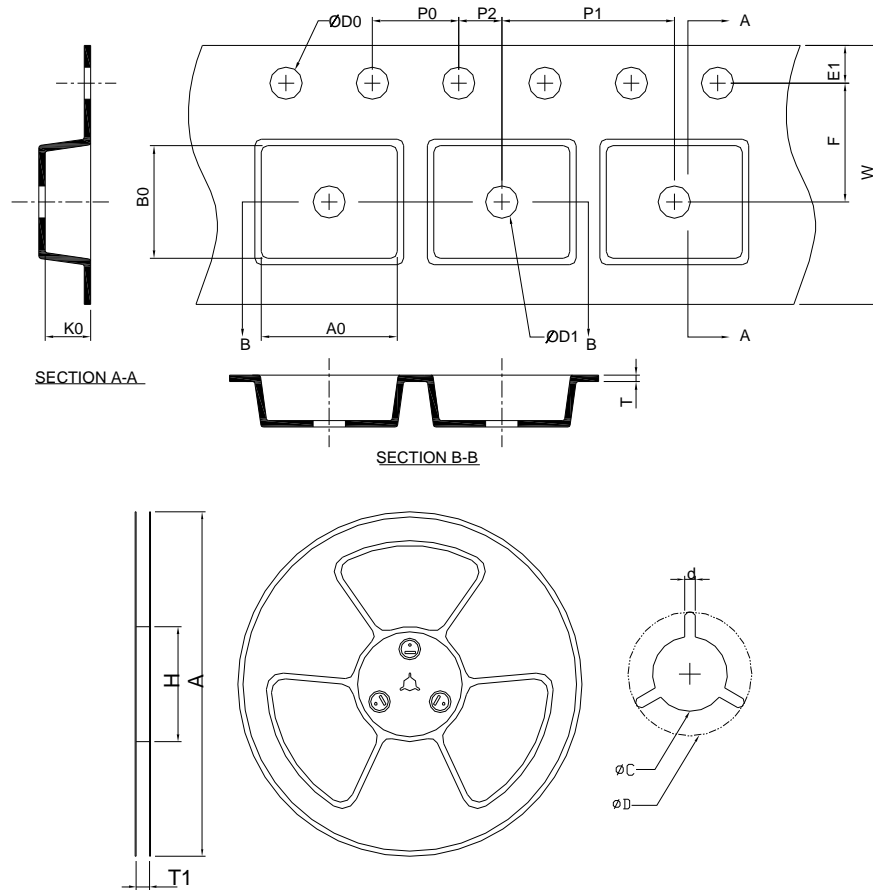
Package Information

WLCSP1.8x2.0-20



| SYMBOL | WLCSP1.8*2.0-20 |      |           |       |
|--------|-----------------|------|-----------|-------|
|        | MILLIMETERS     |      | INCHES    |       |
|        | MIN.            | MAX. | MIN.      | MAX.  |
| A      |                 | 0.60 |           | 0.024 |
| A1     | 0.15            | 0.25 | 0.006     | 0.010 |
| b      | 0.23            | 0.29 | 0.009     | 0.011 |
| D      | 2.00            | 2.08 | 0.079     | 0.082 |
| E      | 1.80            | 1.88 | 0.071     | 0.074 |
| e      | 0.40 BSC        |      | 0.016 BSC |       |
| aaa    | 0.08            |      | 0.003     |       |

Carrier Tape & Reel Dimensions



| Application          | A          | H        | T1                | C                  | d        | D                 | W         | E1        | F         |
|----------------------|------------|----------|-------------------|--------------------|----------|-------------------|-----------|-----------|-----------|
| WLCSP<br>(1.83x1.83) | 178.0±2.00 | 50 MIN.  | 8.4+2.00<br>-0.00 | 13.0+0.50<br>-0.20 | 1.5 MIN. | 20.2 MIN.         | 8.0±0.30  | 1.75±0.10 | 5.5±0.05  |
|                      | P0         | P1       | P2                | D0                 | D1       | T                 | A0        | B0        | K0        |
|                      | 4.0±0.10   | 4.0±0.10 | 2.0±0.05          | 1.5+0.10<br>-0.00  | 0.5 MIN. | 0.6+0.00<br>-0.40 | 2.05±0.10 | 2.35±0.10 | 0.70±0.10 |

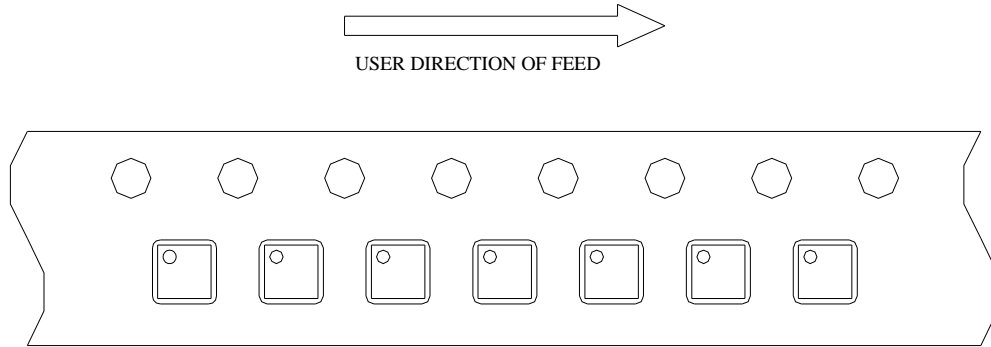
(mm)

Devices Per Unit

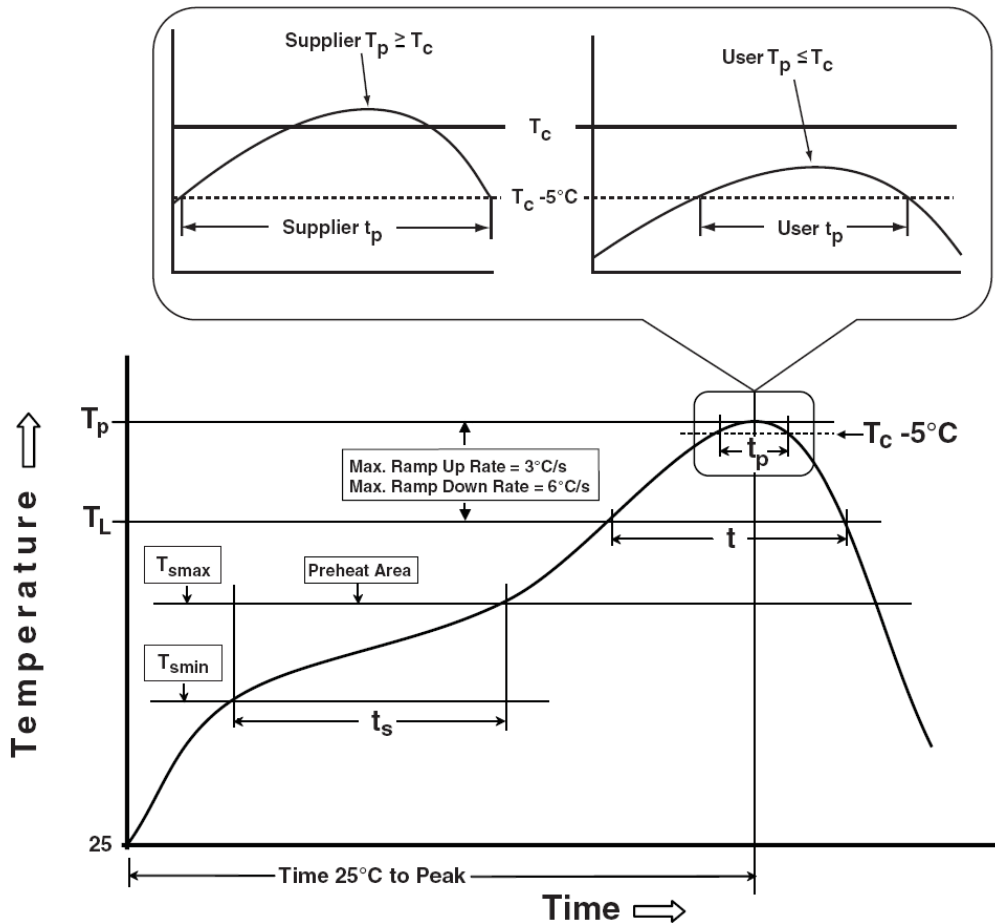
| Package Type   | Unit        | Quantity |
|----------------|-------------|----------|
| WLCSP(1.8*2.0) | Tape & Reel | 3000     |

### Taping Direction Information

WLCSP1.8x2.0-20



### Classification Profile





### Classification Reflow Profiles

| Profile Feature  | Sn-Pb Eutectic Assembly            | Pb-Free Assembly                   |
|--|------------------------------------|------------------------------------|
| <b>Preheat &amp; Soak</b>  |                                    |                                    |
| Temperature min ( $T_{smin}$ )   | 100 °C                             | 150 °C                             |
| Temperature max ( $T_{smax}$ )   | 150 °C                             | 200 °C                             |
| Time ( $T_{smin}$ to $T_{smax}$ ) ( $t_s$ )  | 60-120 seconds                     | 60-120 seconds                     |
| Average ramp-up rate ( $T_{smax}$ to $T_p$ )   | 3 °C/second max.                   | 3°C/second max.                    |
| Liquidous temperature ( $T_L$ )  | 183 °C                             | 217 °C                             |
| Time at liquidous ( $t_L$ )  | 60-150 seconds                     | 60-150 seconds                     |
| Peak package body Temperature ( $T_p$ )*   | See Classification Temp in table 1 | See Classification Temp in table 2 |
| Time ( $t_p$ )** within 5°C of the specified classification temperature ( $T_c$ )                                | 20** seconds                       | 30** seconds                       |
| Average ramp-down rate ( $T_p$ to $T_{smax}$ )   | 6 °C/second max.                   | 6 °C/second max.                   |
| Time 25°C to peak temperature  | 6 minutes max.                     | 8 minutes max.                     |
| * Tolerance for peak profile Temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.          |                                    |                                    |
| ** Tolerance for time at peak profile temperature ( $t_p$ ) is defined as a supplier minimum and a user maximum. |                                    |                                    |

Table 1. SnPb Eutectic Process – Classification Temperatures ( $T_c$ )

| Package Thickness | Volume mm <sup>3</sup><br><350 | Volume mm <sup>3</sup><br>≥350 |
|-------------------|--------------------------------|--------------------------------|
| <2.5 mm           | 235 °C                         | 220 °C                         |
| ≥2.5 mm           | 220 °C                         | 220 °C                         |

Table 2. Pb-free Process – Classification Temperatures ( $T_c$ )

| Package Thickness | Volume mm <sup>3</sup><br><350 | Volume mm <sup>3</sup><br>350-2000 | Volume mm <sup>3</sup><br>>2000 |
|-------------------|--------------------------------|------------------------------------|---------------------------------|
| <1.6 mm           | 260 °C                         | 260 °C                             | 260 °C                          |
| 1.6 mm – 2.5 mm   | 260 °C                         | 250 °C                             | 245 °C                          |
| ≥2.5 mm           | 250 °C                         | 245 °C                             | 245 °C                          |

### Reliability Test Program

| Test item     | Method             | Description                  |
|---------------|--------------------|------------------------------|
| SOLDERABILITY | JESD-22, B102      | 5 Sec, 245°C                 |
| HOLT          | JESD-22, A108      | 1000 Hrs, Bias @ 125°C       |
| PCT           | JESD-22, A102      | 168 Hrs, 100%RH, 2atm, 121°C |
| TCT           | JESD-22, A104      | 500 Cycles, -65°C~150°C      |
| HBM           | MIL-STD-883-3015.7 | VHBM ≥ 2KV                   |
| MM            | JESD-22, A115      | VMM ≥ 200V                   |
| Latch-Up      | JESD 78            | 10ms, $1_{tr} \geq 100mA$    |

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## Customer Service

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