

晶采光電科技股份有限公司 AMPIRE CO., LTD.

SPECIFICATIONS FOR LCD MODULE

| CUSTOMER | \mathbf{O} |
|-------------------|--------------------|
| CUSTOMER PART NO. | X-· |
| AMPIRE PART NO. | AM-800600NTMCW-00H |
| APPROVED BY | |
| DATE | |

Approved For Specifications

□ Approved For Specifications & Sample

AMPIRE CO., LTD.

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| APPROVED BY | CHECKED BY | ORGANIZED BY |
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Date : 2010/8/19

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| Revision Date | Page | Contents | Editor |
|----------------------|------|-------------|--------|
| 2010/8/19 | - | New Release | Kevin |
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1. FEATURES

AM-800600N model is a 12.1" TFT-LCD module with a 2-CCFL Backlight Unit and a 20-pin 1ch-LVDS interface. This module supports 800 x 600 SVGA mode and displays 262,144 colors. The inverter module for the Backlight Unit is not built in.

- Wide Viewing angle
- High contrast ratio
- Fast response time
- High color saturation
- SVGA (800 x 600 pixels) resolution
- Wide operating temperature
- DE (Data Enable) mode
- LVDS (Low Voltage Differential Signaling) interface
- RoHS Compliance
- Reversible Scan Function

APPLICATIONS

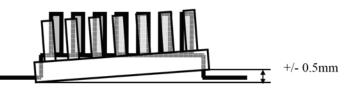
- TFT LCD Monitor
- TFT LCD TV
- Factory Application
- Amusement
- Vehicle

2. PHYSICAL SPECIFICATIONS

| ltem | Specifications | Unit | Note |
|-------------------|---|-------|------|
| Active area | 246.00 (H) ×184.50 (V) | mm | (1) |
| Driver Element | a-si TFT active matrix | - | - |
| Pixel Number | 800 x R.G.B x 600 | pixel | - |
| Pixel Pitch | 0.3075(H) x 0.3075(V) | mm | - |
| Pixel Arrangement | RGB vertical stripe | - | - |
| Display Colors | 262,144 | color | - |
| Transmissive Mode | Normally black | - | - |
| Surface Treatment | Hard coating (3H), Anti-Glare (Haze 25%) | - | - |
| Weight | 660(Max.) | g | - |

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position



3. ABSOLUTE MAX. RATINGS

3.1 Absolute Max Rating

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit.

| Item | Symbol | Val | ues | UNIT | Note |
|----------------------------------|--------|------|------|-------|---------------|
| nem | Symbol | Min. | Max. | | Note |
| Operating Ambient Temperature | Тор | -30 | +70 | °C | (0)(1)(2) |
| Storage Temperature | Тѕт | -40 | +80 | °C | (0)(1) |
| Power Supply Voltage | VCC | -0.3 | 6.0 | V | (1) |
| Logic Input Voltage | Vin | -0.3 | 2.7 | V | (1) |
| Lamp Voltage | VL | - | 2.5K | Vrms | (1)(2),I∟=8mA |
| Lamp Current | ١L | 2.0 | 8.5 | mArms | (1)(2) |
| Lamp Frequency | F∟ | 45 | 80 | KHz | (1)(2) |

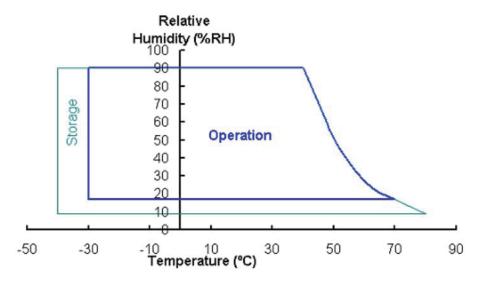
* All the notes are in subject 3.2 (Absolute Ratings of Environment)

| Test Item | Test Condition | Note |
|--|--|---------|
| High Temperature Storage Test | 80°C, 240 hours | |
| Low Temperature Storage Test | -40°C, 240 hours | |
| Thermal Shock Storage Test | -40°C, 0.5hour ↔ 80°C, 0.5hour; 100cycles, 1hour/cycle |] |
| High Temperature Operation Test | 70°C, 240 hours | (1) (2) |
| Low Temperature Operation Test | -30°C, 240 hours | (1) (2) |
| High Temperature & High Humidity Operation Test | 60°C, RH 90%, 240hours | |
| Heat Cycle Operation Test | -30°C, 1hour ↔ 70°C, 1hour; 50 cycles, 4hour/cycle | 1 |
| | 150pF, 330Ω, 1sec/cycle | |
| ESD Test (Operation) | Condition 1 : panel contact, ±8KV | (2) |
| | Condition 2 : panel non-contact ±15KV | |
| Shock (Non-Operating) | 200G, 2ms, half sine wave, 1 time for ± X, ± Y, ± Z. | (2)(3) |
| Vibration (Non-Operating) | 1.5G, 10 ~ 300 Hz, 10min/cycle, 3 cycles each X, Y, Z | (2)(3) |

Note (0) All test conditions are as above table.

Note (1) Temperature and relative humidity range is shown in the figure below.

- (a) 90 %RH Max. (Ta \leq 40 °C).
- (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
- (c) No condensation.



Note (2) No display malfunctions.

Note (3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

Note (4) Temperature of panel display surface area should be 80 °C Max.

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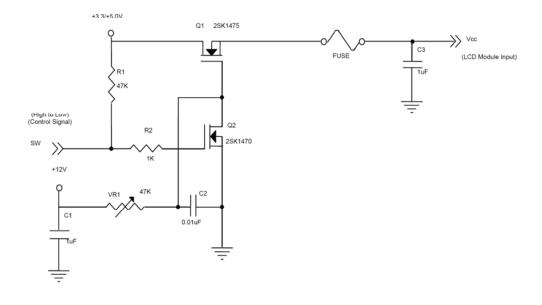
4. ELECTRICAL CHARACTERISTICS

4.1 TFT LCD Module

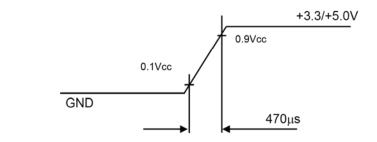
| Parameter | | Symbol | Symbol | | | Unit | Note | | | | |
|---------------------------------|----------------|----------|----------|----------|-----------|----------|----------|------|-----|-----|------|
| Falalite | elei | | Symbol | Min. | Тур. | Max. | Unit | Note | | | |
| Power Supply Voltage | | | Vcc | 3.0 | 3.3 / 5.0 | 5.5 | V | (1) | | | |
| Ripple Voltage | | | | - | - | 100 | mV | - | | | |
| Rush Current | Rush Current | | | - | - | 1.5 | A | (2) | | | |
| | White Black | Vcc=3.3V | - | - | 655 | 835 | mA mA | (3)a | | | |
| Power Supply Current | | Vcc=5.0V | | - | 400 | 490 | | (3)b | | | |
| Fower Supply Current | | Vcc=3.3V | | - | 550 | 700 | | (3)c | | | |
| | | Vcc=5.0V | Vcc=5.0V | Vcc=5.0V | Vcc=5.0V | Vcc=5.0V | | - | 350 | 440 | IIIA |
| LVDS differential input voltage | | | Vid | -100 | - | +100 | mV | - | | | |
| LVDS common input voltage | | | Vic | - | 1.2 | - | V | - | | | |

Note (1) The module is recommended to operate within 3.3V or 5.0V for normal function.

Note (2) Measurement Conditions:



Vcc rising time is 470µs



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Note (3) The specified power supply current is under the conditions at Vcc = 3.3 V, Ta = 25 \pm 2 °C, f_v = 60

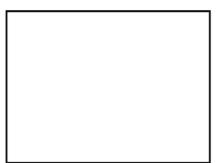
Hz, whereas a power dissipation check pattern below is displayed.

- (3)a : Vcc = 3.3 V, Ta = 25 \pm 2 °C, f_v = 60 Hz, White Pattern
- (3)b : Vcc = 5.0 V, Ta = 25 \pm 2 °C, f_v = 60 Hz, White Pattern
- (3)c : Vcc = 3.3 V, Ta = 25 \pm 2 °C, $f_{\rm v}$ = 60 Hz, Black Pattern

(3)d : Vcc = 5.0 V, Ta = 25 \pm 2 °C, f_v = 60 Hz, Black Pattern

a. White Pattern

b. Black Pattern



Active Area



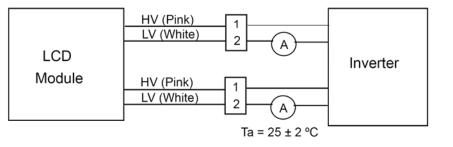
Active Area

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4.2 Backlight Unit

| Parameter | Symbol | Value | | | Unit | Note | |
|----------------------|-----------------|-------|------|------|-------------------|--------------------------|--|
| Faranietei | Symbol | Min. | Тур. | Max. | | Note | |
| Lamp Input Voltage | VL | 450 | 500 | 550 | V _{RMS} | I∟ =8mA | |
| Lamp Current | ار | 2.0 | 8.0 | 8.5 | mA _{RMS} | (1) | |
| Lamp Turn On Voltage | Vs | - | - | 1010 | V _{RMS} | 25 °C, (2) | |
| | | - | - | 1200 | V _{RMS} | 0 °C, (2) | |
| Operating Frequency | FL | 45 | - | 80 | KHz | (3) | |
| Lamp Life Time | L _{BL} | 50000 | - | - | Hrs | (5), I _L =8mA | |
| Power Consumption | PL | | 4.0 | - | W | (4), I _L =8mA | |

Note (1) Lamp current is measured by utilizing high-frequency current meters as shown below:



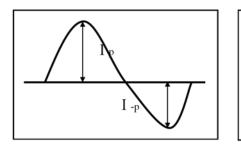
Current Meter YOKOGAWA 2016

- Note (2) The voltage that must be larger than Vs should be applied to the lamp for more than 1 second after startup. Otherwise the lamp may not be turned on.
- Note (3) The lamp frequency may produce interference with horizontal synchronization frequency from the display, which might cause line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronization frequency and its harmonics as far as possible.
- Note (4) $P_L = I_L \times V_L$
- Note (5) The lifetime of lamp can be defined as the time in which it continues to operate under the condition Ta = 25 \pm 2 °C and I_L = 2.0 ~ 8.0 mArms until one of the following events occurs:
 - (a) When the brightness becomes or lower than 50% of its original value.
 - (b) When the effective ignition length becomes $\leq 80\%$ of its original value. (The effective ignition length is a scope that luminance is over 70% of that at the center point.)
- Note (6) The waveform of the voltage output of inverter must be area-symmetric and the design of the inverter must have specifications for the modularized lamp. The performance of the Backlight, such as lifetime or brightness, is greatly influenced by the characteristics of the DC-AC inverter for the lamp. All the parameters of an inverter should be carefully designed to avoid producing too much current leakage from high voltage output of the inverter. When designing or ordering the inverter please make sure that a poor lighting caused by the mismatch of the Backlight and the inverter (miss-lighting, flicker, etc.) never occurs. If the above situation is confirmed, the module should be operated in the same manners when it is installed in your instrument.

The output of the inverter must have symmetrical (negative and positive) voltage waveform and symmetrical current waveform. (Unsymmetrical ratio is less than 10%) Please do not use the inverter which has unsymmetrical voltage and unsymmetrical current and spike wave. Lamp frequency may produce interface with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.

Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp. It shall help increase the lamp lifetime and reduce its leakage current.

- a. The asymmetry rate of the inverter waveform should be 10% below;
- b. The distortion rate of the waveform should be within $\sqrt{2 \pm 10\%}$;
- c. The ideal sine wave form shall be symmetric in positive and negative polarities.



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5. OPTICAL SPECIFICATION

5.1 Test Conditions

| Item | Symbol | Value | Unit | | |
|----------------------------|------------------------|------------------------|------------------|--|--|
| Ambient Temperature | Та | 25±2 | °C | | |
| Ambient Humidity | Ha | 50±10 | %RH | | |
| Supply Voltage | V _{cc} | 5.0 | V | | |
| Input Signal | According to typical v | alue in "3. ELECTRICAL | CHARACTERISTICS" | | |
| Inverter Current | ار | 8.0 | mA | | |
| Inverter Driving Frequency | FL | 61 | KHz | | |
| Inverter | Sumida H05-5052 | | | | |

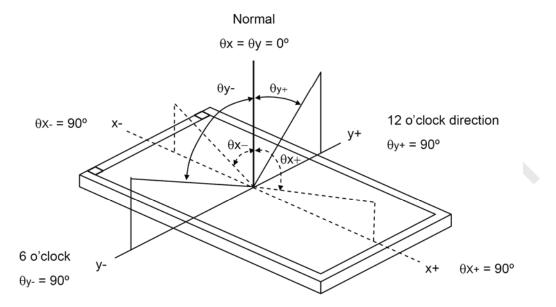
5.2 Optical Specifications

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (5).

| Iten | า | Symbol | Condition | Min. | Тур. | Max. | Unit | Note |
|-----------------|---------------------------|------------------|---|-------|-------|-------|-------------------|----------|
| | | Rx | Condition | | 0.620 | | - | |
| | Red | Ry | | | 0.345 | | - | |
| | Orean | Gx | | | 0.318 | 1 | - | |
| Color | Green | Gy | | Тур - | 0.556 | Typ + | - | (1) (5) |
| Chromaticity | Blue | Bx | $\theta_x = 0^\circ, \ \theta_Y = 0^\circ$ | 0.03 | 0.147 | 0.03 | - | (1), (5) |
| | Diue | By | CS-1000 | | 0.120 | | - | |
| | White | Wx | | | 0.326 | | - | |
| | White | Wy | | | 0.340 | | - | |
| Center Luminan | Center Luminance of White | | | 380 | 450 | - | cd/m ² | (4), (5) |
| Contrast Ratio | Contrast Ratio | | | 700 | 1000 | - | - | (2), (5) |
| Response Time | Baananaa Tima | | θ _x =0°, θ _Y =0° | - | 13 | 18 | ms | (3) |
| Tresponse Time | | T _F | 0 _x -0, 0 _Y -0 | - | 12 | 17 | ms | (3) |
| White Variation | | δW | $\theta_x = 0^\circ$, $\theta_Y = 0^\circ$ | - | 1.25 | 1.4 | - | (5), (6) |
| | Horizontal | θ_x + | | 80 | 89 | - | | |
| Viewing Angle | HUHZUHIAI | θ _x - | | 80 | 89 | - | Dog | (1) (5) |
| | Vertical | θγ + | CR≥10 | 80 | 89 | - | Deg. | (1), (5) |
| | vertical | θγ- | | 80 | 89 | - | | |



Note (1) Definition of Viewing Angle (θx , θy):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

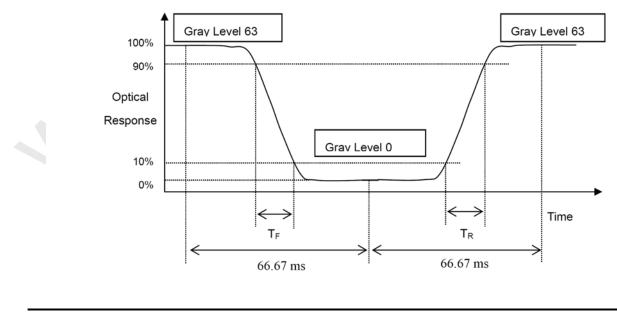
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR (5)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time (T_R, T_F) and measurement method:



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Note (4) Definition of Luminance of White (L_c):

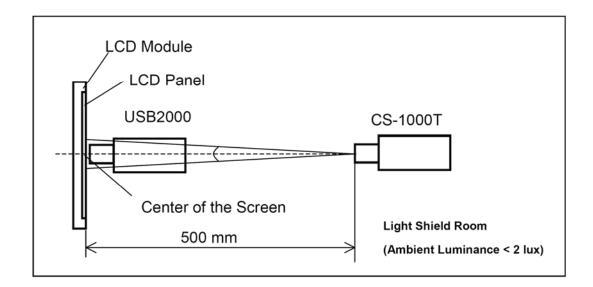
Measure the luminance of gray level 63 at center point

 $L_{c} = L(5)$

L (x) is corresponding to the luminance of the point X at Figure in Note (6).

Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.

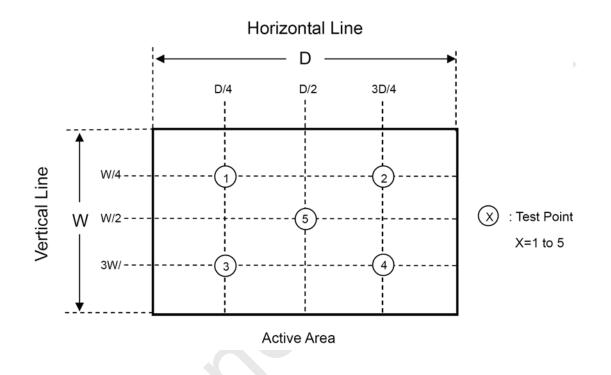


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Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 63 at 5 points

| δW = | Maximum [L (1), L (2), L (3), L (4), L (5)] |
|------|---|
| 000 | Minimum [L (1), L (2), L (3), L (4), L (5)] |



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6. INTERFACE

6.1 TFT LCD Module

| Pin | Name | Description | Remark |
|-----|--------|--|------------------|
| 1 | VCC_IN | Power Supply (5.0 V / 3.3 V) | |
| 2 | VCC_IN | Power Supply (5.0 V / 3.3 V) | |
| 3 | GND | Ground | |
| 4 | GND | Ground | |
| 5 | RX0- | Differential Data Input, CH0 (Negative) | R0 ~ R5, G0 |
| 6 | RX0+ | Differential Data Input, CH0 (Positive) | |
| 7 | GND | Ground | |
| 8 | RX1- | Differential Data Input, CH1 (Negative) | G1 ~ G5, B0, B1 |
| 9 | RX1+ | Differential Data Input, CH1 (Positive) | |
| 10 | GND | Ground | |
| 11 | RX2- | Differential Data Input, CH2 (Negative) | B2 ~ B5, DE |
| 12 | RX2+ | Differential Data Input , CH2 (Positive) | |
| 13 | GND | Ground | |
| 14 | CLK- | Differential Clock Input (Negative) | LVDS Level Clock |
| 15 | CLK+ | Differential Clock Input (Positive) | |
| 16 | GND | Ground | |
| 17 | L/R | Horizontal Display Mode Select Signal | Note (5) |
| 18 | U/D | Vertical Display Mode Select Signal | Note (5) |
| 19 | GND | Ground | |
| 20 | GND | Ground | |

Note (1) Connector Part No.: STARCONN 076B20-0048RA-G4 or JAE FI-SEB20P-HFE or equivalent.

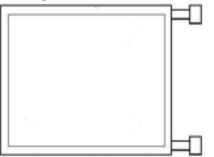
Note (2) Mating Connector Part No.: JAE-FI-SE20M, FI-S20S or equivalent.

Note (3) The first pixel is odd.

Note (4) Input signal of even and odd clock should be the same timing.

Note (5)

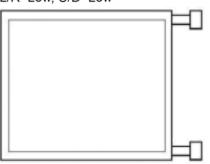
L/R=High, U/D=Low



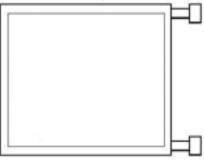
R/L=High, U/D=High



L/R=Low, U/D=Low



R/L=Low, U/D=High



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6.2 Backlight Unit

| Pin | Symbol | Description | Remark |
|-----|--------|--------------|--------|
| 1 | HV | High Voltage | Pink |
| 2 | NA | NA | |
| 3 | LV | Low Voltage | White |

Note (1) Connector Part No.: JST BHR-03VS-1 or equivalent

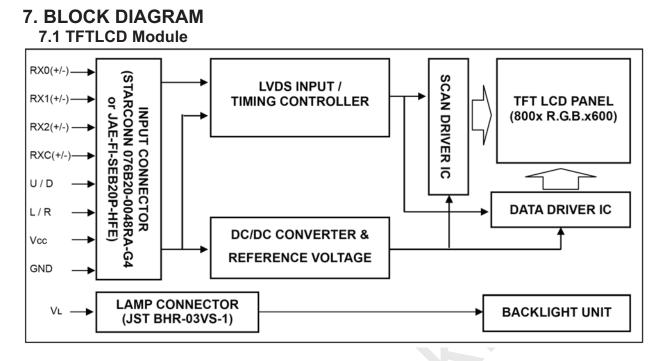
Note (2) User's connector Part No.: JST SM03(4.0)B-BHS-1-TB or equivalent

6.3 Color Data Input Assignment

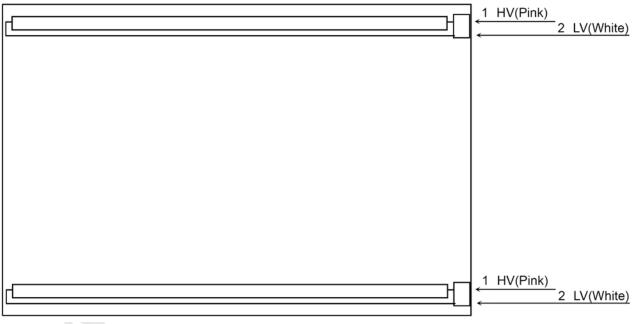
The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

| Color | | Data Signal | | | | | | | | | | | | | | | | | |
|--------|---------------|-------------|----|----|----|----|-------|----|----|----|----|------|----|----|----|----|----|----|----|
| | | Red | | | | | Green | | | | | Blue | | | | | | | |
| | | R5 | R4 | R3 | R2 | R1 | R0 | G5 | G4 | G3 | G2 | G1 | G0 | B5 | B4 | B3 | B2 | B1 | B0 |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Basic | Red | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| Colors | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red(0)/Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(1) | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray | Red(2) | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Scale | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Of | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Red | Red(61) | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(62) | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red(63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(0)/Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray | Green(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Scale | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Of | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Green | Green(61) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(62) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green(63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue(0)/Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| Gray | Blue(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| Scale | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : |
| Of | : | : | : | : | : | : | : | : | : | | : | : | : | : | : | : | : | : | |
| Blue | Blue(61) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 |
| | Blue(62) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| | Blue(63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

Note (1) 0: Low Level Voltage, 1: High Level Voltage



7.2 Backlight Unit



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8.INTERFACE TIMING

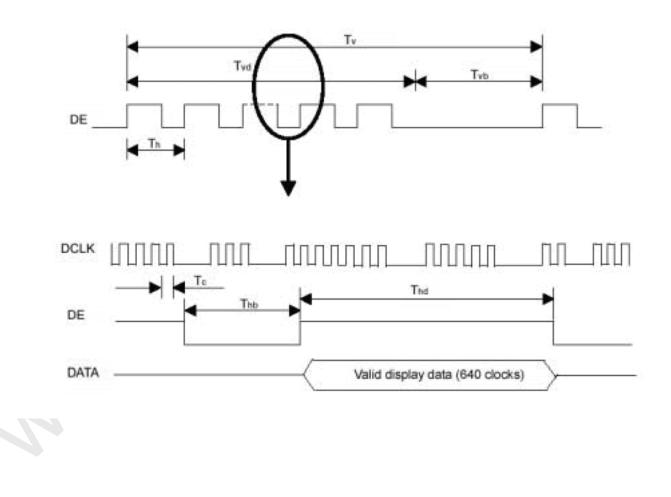
8.1 Input signal timing specifications

The input signal timing specifications are shown as the following table and timing diagram.

| Signal | Item | Symbol | Min. | Тур. | Max. | Unit | Note |
|--------------------------------|------------|--------|--------|------|--------|------|------------|
| LVDS Clock | Frequency | Fc | 33.4 | 39.7 | 48.3 | MHz | - |
| LVDS CIUCK | Period | Тс | 20.7 | 25.1 | 29.9 | ns | |
| | Frame Rate | Fr | 56 | 60 | 75 | Hz | Tv=Tvd+Tvb |
| Vertical Active Display Term | Total | Τv | 606 | 628 | 650 | Th | - |
| Vertical Active Display Term | Display | Tvd | 600 | 600 | 600 | Th | - |
| | Blank | Tvb | Tv-Tvd | 28 | Tv-Tvd | Th | - |
| | Total | Th | 920 | 1056 | 1240 | Tc | Th=Thd+Thb |
| Horizontal Active Display Term | Display | Thd | 800 | 800 | 800 | Tc | - |
| | Blank | Thb | Th-Thd | 256 | Th-Thd | Tc | - |

Note : (1) Because this module is operated by DE only mode, Hsync and Vsync input signals should be set to low logic level or ground. Otherwise, this module would operate abnormally.

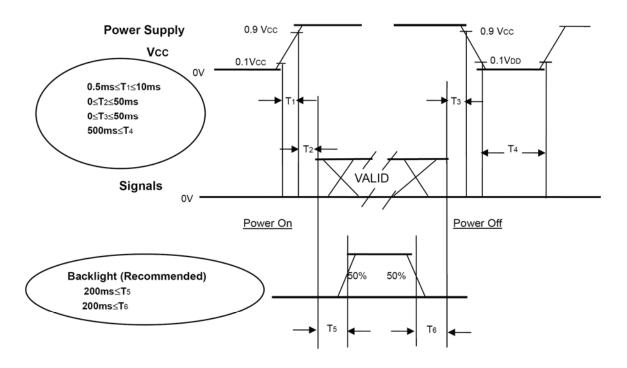
INPUT SIGNAL TIMING DIAGRAM



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8.2 Power ON/OFF Sequence

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should follow the conditions shown in the following diagram.



Power ON/OFF Sequence

- Note (1) Please avoid floating state of interface signal at invalid period.
- Note (2) When the interface signal is invalid, be sure to pull down the power supply of LCD Vcc to 0 V.
- Note (3) The Backlight inverter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight inverter power must be turned off before the power supply for the logic and the interface signal is invalid.

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9. HANDLING & CAUTIONS

9.1 Cautions when taking out the module

Pick the pouch only, when taking out module from a shipping package.

9.2 Cautions for handling the module

- 9.2.1 As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
- 9.2.2 As the LCD panel and backlight element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
- 9.2.3 As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- 9.2.4 Do not pull the interface connector in or out while the LCD module is operating.
- 9.2.5 Put the module display side down on a flat horizontal plane.
- 9.2.6 Handle connectors and cables with care.

9.3 Cautions for the operation

- 9.3.1 When the module is operating, do not lose MCLK, DE signals. If any one of these signals were lost, the LCD panel would be damaged.
- 9.3.2 Obey the supply voltage sequence. If wrong sequence were applied, the module would be damaged.

9.4 Cautions for the atmosphere

- 9.4.1 Dewdrop atmosphere should be avoided.
- 9.4.2 Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer-packing pouch and under relatively low temperature atmosphere is recommended.

9.5 Cautions for the module characteristics

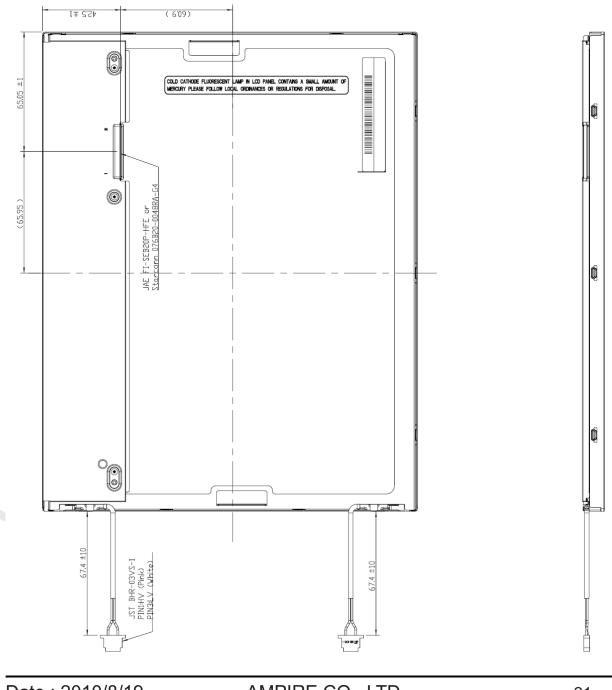
- 9.5.1 Do not apply fixed pattern data signal to the LCD module at product aging.
- 9.5.2 Applying fixed pattern for a long time may cause image sticking.

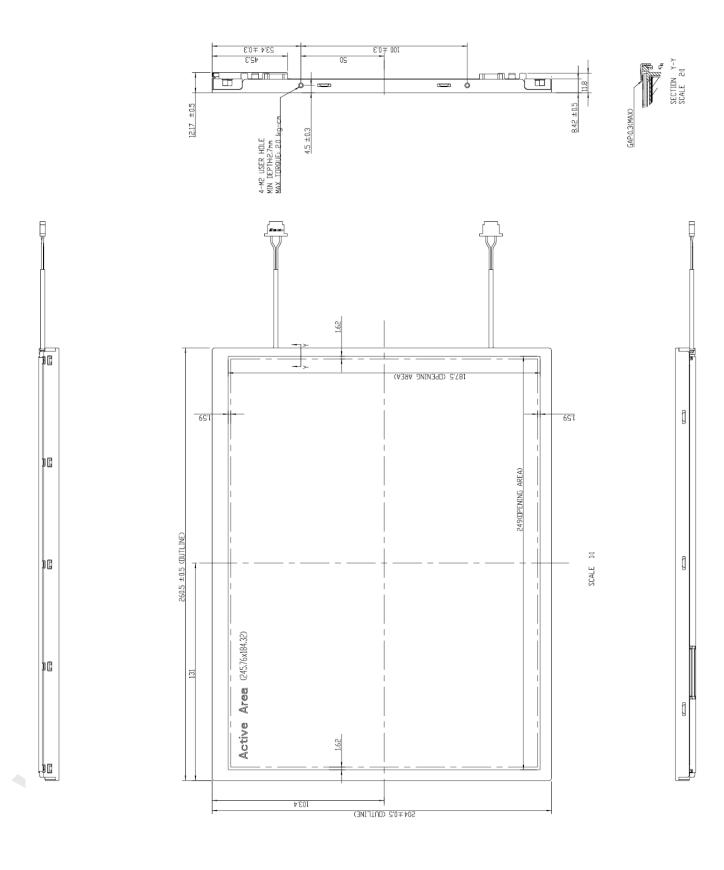
9.6 Other cautions

- 9.6.1 Do not disassemble and/or re-assemble LCD module.
- 9.6.2 Do not re-adjust variable resistor or switch etc.
- 9.6.3 When returning the module for repair or etc, please pack the module not to be broken. We recommend using the original shipping packages.
- 9.6.4 AMIPRE will provide one year warrantee for all products and three months warrantee for all repairing products.

10. OUTLINE DIMENSION







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