

7MBR30XKC065-50

IGBT Modules

Power Module(X series) 650V / 30A / PIM

□ Features

Low $V_{CE(sat)}$

Compact Package

P.C.Board Mount Module

Converter Diode Bridge Dynamic Brake Circuit

RoHS compliant Product

□ Applications

Inverter for Motor Drive

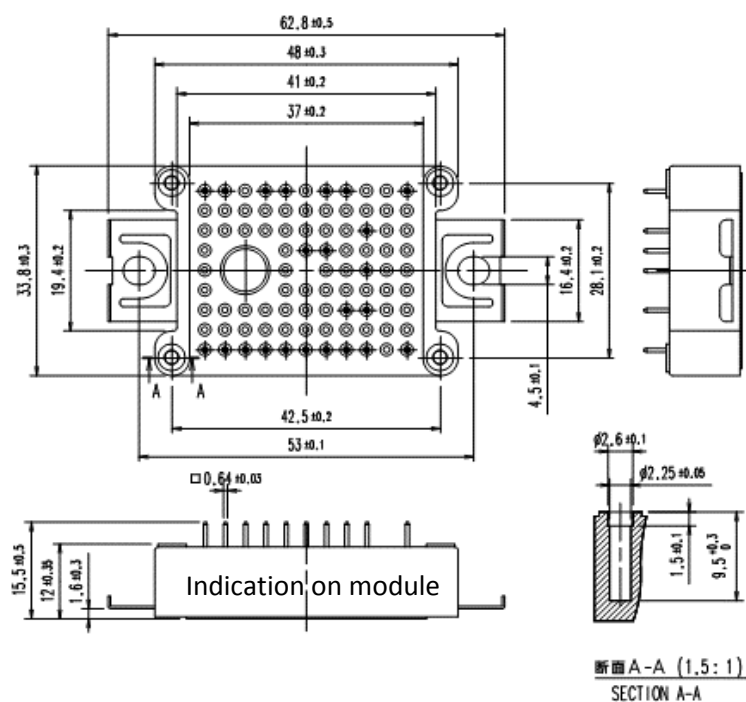
AC and DC Servo Drive Amplifier

Uninterruptible Power Supply

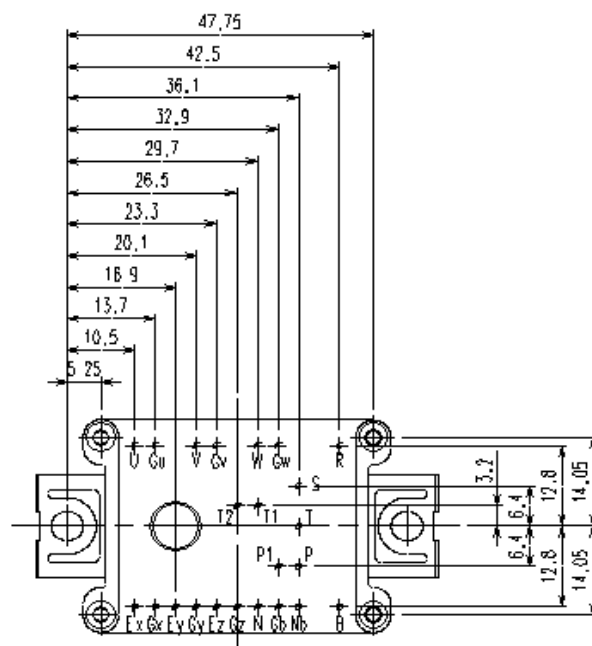
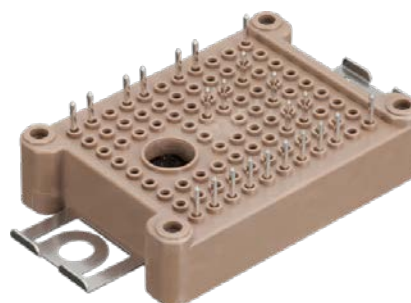
☐ **Outline drawing (Unit : mm)**

shows theoretical dimension.

() shows reference dimension.



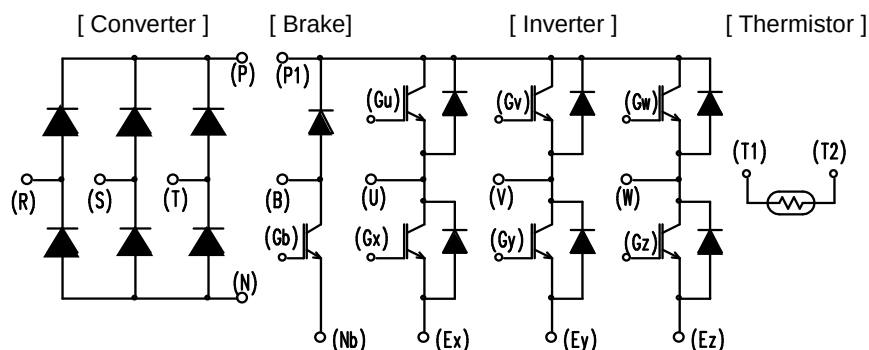
□ **Typical appearance**



Weight: 25 g (typ.)

PIN POSITIONS WITH TOLERANCE $\varnothing 0.4$

- **Equivalent circuit**



7MBR30XKC065-50

IGBT Modules

□ Maximum ratings (at $T_c = 25^\circ\text{C}$ unless otherwise specified)

Items		Symbols	Conditions		Maximum ratings	Units	
Inverter	Collector-Emitter voltage	V_{CES}			650	V	
	Gate-Emitter voltage	V_{GES}			±20	V	
	Collector current	I_C	Continuous	$T_c=100^{\circ}\text{C}$	30	A	
		I_C pulse	1ms		60		
	Forward current	I_F	Continuous		30		
		I_F pulse	1ms		60		
Collector power dissipation		P_C	1 device		180	W	
Brake IGBT	Collector-Emitter voltage	V_{CES}			650	V	
	Gate-Emitter voltage	V_{GES}			±20	V	
	Collector current	I_C	Continuous	$T_c=100^{\circ}\text{C}$	30	A	
		I_C pulse	1ms		60		
	Collector power dissipation		P_C	1 device		180	W
Brake FWD	Forward current	I_F	Continuous		10	A	
		I_{FRM}	1ms		20		
	Repetitive peak reverse voltage		V_{RRM}			650	V
Converter	Repetitive peak reverse voltage		V_{RRM}			800	V
	Average output current	I_O	Three-phase full wave rectified	$T_c=80^{\circ}\text{C}$	30	A	
	Surge current (Non-Repetitive) (*1)	I_{FSM}	t=10ms, Half sine wave form	$T_j=25^{\circ}\text{C}$	390	A	
				$T_j=150^{\circ}\text{C}$	340		
I^2t (Non-Repetitive) (*1)	I^2t	$T_j=25^{\circ}\text{C}$		760	A ² s		
		$T_j=150^{\circ}\text{C}$		585			
Junction temperature		T_j	Inverter, Brake		175	°C	
			Converter		150		
Operating junction temperature (under switching conditions)		T_{jop}	Inverter, Brake		175		
			Converter		150		
Case temperature		T_c			125		
Storage temperature		T_{stg}			-40 ~ 125		
Isolation voltage	between terminals and copper base (*2)	V_{iso}	A.C. : 1min.		2500	Vrms	
	between thermistor and others (*3)						
Screw torque (*4)	Mounting	-	M4		1.7	N·m	

(*1) T_j : Temperature at test start.

(*2) All terminals should be connected together during the test.

(*3) Two thermistor terminals should be connected together, other terminals should be connected together and shorted to base plate during the test.

(*4) Recommendable value : Mounting 1.3 ~ 1.7 N·m (M4)

7MBR30XKC065-50

IGBT Modules

□ Electrical characteristics (at $T_j = 25^\circ\text{C}$ unless otherwise specified)

Items		Symbols	Conditions		Characteristics			Units
					min.	typ.	max.	
Inverter	Zero Gate voltage collector current	I_{CES}	$V_{GE} = 0V$ $V_{CE} = 650V$		-	-	50	μA
	Gate-Emitter leakage current	I_{GES}	$V_{CE} = 0V \quad V_{GE} = +20/-20V$		-	-	100	nA
	Gate-Emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = 20V$ $I_C = 30mA$		6.0	6.5	7.0	V
	Collector-Emitter saturation voltage	$V_{CE(sat)}$ (terminal)	$V_{GE} = 15V$ $I_C = 30A$	$T_j=25^{\circ}C$	-	1.50	1.95	V
		$V_{CE(sat)}$ (chip)		$T_j=25^{\circ}C$	-	1.30	1.75	
				$T_j=125^{\circ}C$	-	1.45	-	
				$T_j=150^{\circ}C$	-	1.50	-	
				$T_j=175^{\circ}C$	-	1.55	-	
	Internal Gate resistance	r_g	-		-	0	-	Ω
	Capacitance	C_{ies}	$V_{CE} = 10V, V_{GE} = 0V, f = 1MHz$		-	3.4	-	nF
		C_{oes}			-	0.13	-	
		C_{res}			-	0.05	-	
	Gate charge	Q_G	$V_{CC} = 300V \quad V_{GE} = -15 \rightarrow +15V$ $I_C = 30A$		-	240	-	nC
	Forward voltage	V_F (terminal)	$V_{GE} = 15V$ $I_F = 30A$	$T_j=25^{\circ}C$	-	2.05	2.50	V
		V_F (chip)		$T_j=25^{\circ}C$	-	1.85	2.30	
				$T_j=125^{\circ}C$	-	1.90	-	
				$T_j=150^{\circ}C$	-	1.85	-	
$T_j=175^{\circ}C$				-	1.85	-		
Switching time (*1)	$t_{d(on)}$	$V_{CC} = 300V$ $I_C, I_F = 30A \quad L_s = 30nH$ $V_{GE} = +15/-15 V$ $R_G = 15 \Omega$	$T_j=25^{\circ}C$	-	0.06	-	μs	
			$T_j=125^{\circ}C$	-	0.06	-		
			$T_j=150^{\circ}C$	-	0.06	-		
			$T_j=175^{\circ}C$	-	0.06	-		
			t_r	$V_{CC} = 300V$ $I_C, I_F = 30A \quad L_s = 30nH$ $V_{GE} = +15/-15 V$ $R_G = 15 \Omega$	$T_j=25^{\circ}C$	-		0.02
	$T_j=125^{\circ}C$	-			0.03	-		
	$T_j=150^{\circ}C$	-			0.03	-		
	$T_j=175^{\circ}C$	-			0.03	-		
	$t_{d(off)}$	$V_{CC} = 300V$ $I_C, I_F = 30A \quad L_s = 30nH$ $V_{GE} = +15/-15 V$ $R_G = 15 \Omega$	$T_j=25^{\circ}C$	-	0.16	-		
			$T_j=125^{\circ}C$	-	0.18	-		
			$T_j=150^{\circ}C$	-	0.19	-		
			$T_j=175^{\circ}C$	-	0.19	-		
	t_f	$V_{CC} = 300V$ $I_C, I_F = 30A \quad L_s = 30nH$ $V_{GE} = +15/-15 V$ $R_G = 15 \Omega$	$T_j=25^{\circ}C$	-	0.04	-		
$T_j=125^{\circ}C$			-	0.04	-			
$T_j=150^{\circ}C$			-	0.04	-			
$T_j=175^{\circ}C$			-	0.04	-			
Reverse recovery time	t_{rr}	$V_{CC} = 300V$ $I_C, I_F = 30A \quad L_s = 30nH$ $V_{GE} = +15/-15 V$ $R_G = 15 \Omega$	$T_j=25^{\circ}C$	-	0.07	-		
			$T_j=125^{\circ}C$	-	0.11	-		
			$T_j=150^{\circ}C$	-	0.12	-		
			$T_j=175^{\circ}C$	-	0.14	-		

(*1) Turn on time (t_{on}) = $t_{d(on)} + t_r$, Turn off time (t_{off}) = $t_{d(off)} + t_f$

7MBR30XKC065-50

IGBT Modules

Items		Symbols	Conditions		Characteristics			Units
					min.	typ.	max.	
Inverter	Switching loss (per pulse)	E_{on}	$V_{CC} = 300V$	$T_j=25^{\circ}C$	-	0.44	-	mJ
			$I_C, I_F = 30A \quad L_s = 30nH$	$T_j=125^{\circ}C$	-	0.63	-	
			$V_{GE} = +15/-15 V$	$T_j=150^{\circ}C$	-	0.71	-	
			$R_G = 15 \Omega$	$T_j=175^{\circ}C$	-	0.78	-	
		E_{off}	$V_{CC} = 300V$	$T_j=25^{\circ}C$	-	0.82	-	
			$I_C, I_F = 30A \quad L_s = 30nH$	$T_j=125^{\circ}C$	-	1.04	-	
			$V_{GE} = +15/-15 V$	$T_j=150^{\circ}C$	-	1.12	-	
			$R_G = 15 \Omega$	$T_j=175^{\circ}C$	-	1.15	-	
		E_{rr}	$V_{CC} = 300V$	$T_j=25^{\circ}C$	-	0.24	-	
			$I_C, I_F = 30A \quad L_s = 30nH$	$T_j=125^{\circ}C$	-	0.38	-	
			$V_{GE} = +15/-15 V$	$T_j=150^{\circ}C$	-	0.42	-	
			$R_G = 15 \Omega$	$T_j=175^{\circ}C$	-	0.50	-	
Brake	Zero Gate voltage collector current	I_{CES}	$V_{GE} = 0V$ $V_{CE} = 650V$		-	-	50	μA
	Gate-Emitter leakage current	I_{GES}	$V_{CE} = 0V, \quad V_{GE} = +20/-20V$		-	-	100	nA
	Collector-Emitter saturation voltage	$V_{CE(sat)}$ (terminal)	$V_{GE} = 15V$ $I_C = 30A$	$T_j=25^{\circ}C$	-	1.50	1.95	V
		$V_{CE(sat)}$ (chip)		$T_j=25^{\circ}C$	-	1.30	1.75	
				$T_j=125^{\circ}C$	-	1.45	-	
				$T_j=150^{\circ}C$	-	1.50	-	
		$T_j=175^{\circ}C$	-	1.55	-			
	Internal Gate resistance	r_g	-		-	0	-	Ω
	Switching time (*1)	$t_{d(on)}$	$V_{CC} = 300V$	$T_j=25^{\circ}C$	-	0.06	-	μs
			$I_C = 30A \quad L_s = 30nH$	$T_j=125^{\circ}C$	-	0.06	-	
			$V_{GE} = +15/-15 V$	$T_j=150^{\circ}C$	-	0.06	-	
			$R_G = 15 \Omega$	$T_j=175^{\circ}C$	-	0.06	-	
		t_r	$V_{CC} = 300V$	$T_j=25^{\circ}C$	-	0.02	-	
			$I_C = 30A \quad L_s = 30nH$	$T_j=125^{\circ}C$	-	0.03	-	
			$V_{GE} = +15/-15 V$	$T_j=150^{\circ}C$	-	0.03	-	
			$R_G = 15 \Omega$	$T_j=175^{\circ}C$	-	0.03	-	
$t_{d(off)}$		$V_{CC} = 300V$	$T_j=25^{\circ}C$	-	0.16	-		
		$I_C = 30A \quad L_s = 30nH$	$T_j=125^{\circ}C$	-	0.18	-		
		$V_{GE} = +15/-15 V$	$T_j=150^{\circ}C$	-	0.19	-		
		$R_G = 15 \Omega$	$T_j=175^{\circ}C$	-	0.19	-		
t_f		$V_{CC} = 300V$	$T_j=25^{\circ}C$	-	0.04	-		
		$I_C = 30A \quad L_s = 30nH$	$T_j=125^{\circ}C$	-	0.04	-		
		$V_{GE} = +15/-15 V$	$T_j=150^{\circ}C$	-	0.04	-		
		$R_G = 15 \Omega$	$T_j=175^{\circ}C$	-	0.04	-		
Reverse current	I_{RRM}	$V_R = 650V$		-	-	50	μA	
Forward voltage	V_F (terminal)	$I_F = 10A$	$T_j=25^{\circ}C$	-	1.75	2.20	V	
	V_F (chip)	$I_F = 10A$	$T_j=25^{\circ}C$	-	1.55	2.00		
		$T_j=125^{\circ}C$	-	1.50	-			
		$T_j=150^{\circ}C$	-	1.50	-			
	$T_j=175^{\circ}C$	-	1.45	-				
Converter	Reverse current	I_{RRM}	$V_R = 800V$		-	-	50	μA
	Forward voltage	V_{FM}	$I_F = 30A$	terminal	-	1.25	1.70	V
			chip	-	1.05	1.50		
Thermistor	Resistance	R	$T = 25^{\circ}C$		-	5000	-	Ω
			$T = 100^{\circ}C$		465	495	520	
	B value	B	$T = 25/ 50^{\circ}C$		3305	3375	3450	K

(*1) Turn on time (t_{on}) = $t_{d(on)} + t_r$, Turn off time (t_{off}) = $t_{d(off)} + t_f$
FM6M01748

7MBR30XKC065-50

IGBT Modules
NOTICE:

The external gate resistance (R_G) shown above is one of our recommended value for the purpose of minimum switching loss. However the optimum R_G depends on circuit configuration and/or environment. We recommend that the R_G has to be carefully chosen based on consideration if IGBT module matches design criteria, for example, switching loss, EMC/EMI, spike voltage, surge current and no unexpected oscillation and so on.

□ Thermal resistance characteristics

Items	Symbols	Conditions	Characteristics			Units
			min.	typ.	max.	
Thermal resistance (1device)	$R_{th(j-c)}$	Inverter IGBT	-	-	0.82	°C/W
		Inverter FWD	-	-	1.50	
		Brake IGBT	-	-	0.82	
		Brake FWD	-	-	1.92	
		Converter Diode	-	-	0.75	
Contact thermal resistance(*1) (1device)	$R_{th(c-f)}$	Inverter IGBT	-	0.75	-	
		Inverter FWD	-	0.92	-	
		Brake IGBT	-	0.78	-	
		Brake FWD	-	0.80	-	
		Converter Diode	-	0.79	-	

(*1) This is the value which is defined mounting on the additional cooling fin with 1 W/(m·K) thermal grease.

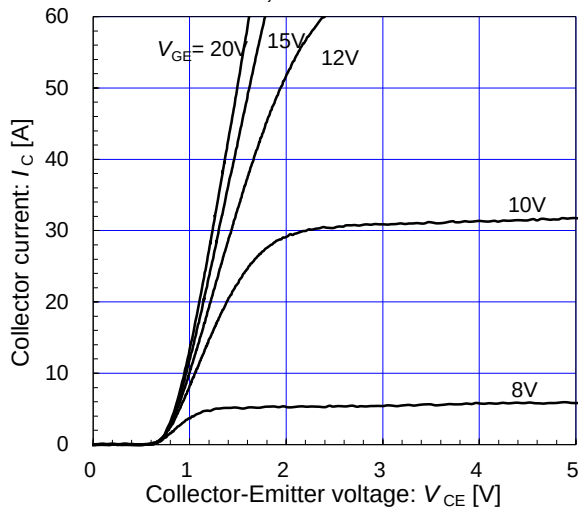
7MBR30XKC065-50

IGBT Modules

[Inverter]

Collector current vs. Collector-Emittor voltage (typ.)

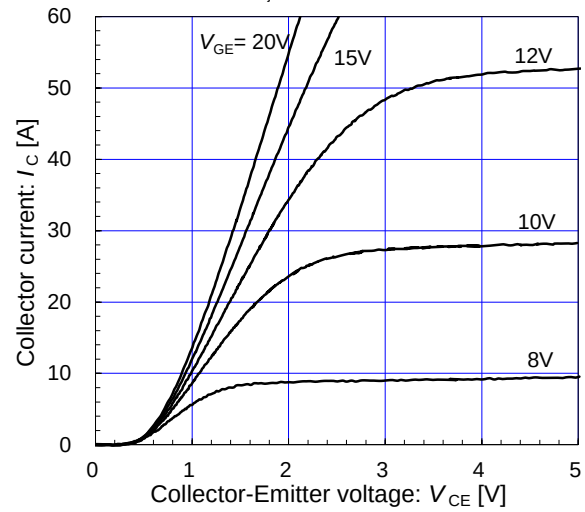
$T_j = 25^\circ\text{C}$ / chip



[Inverter]

Collector current vs. Collector-Emittor voltage (typ.)

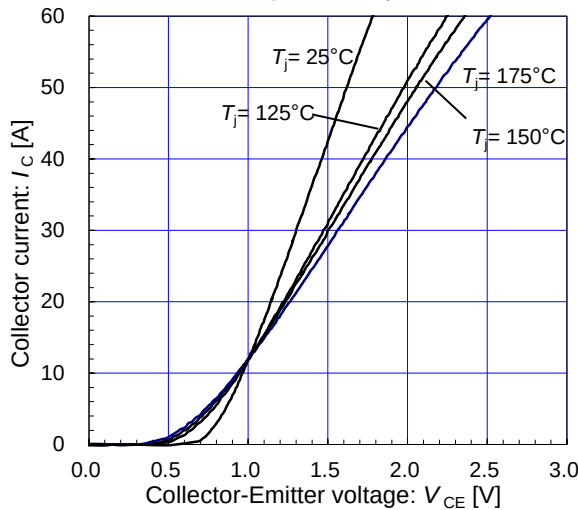
$T_j = 175^\circ\text{C}$ / chip



[Inverter]

Collector current vs. Collector-Emittor voltage (typ.)

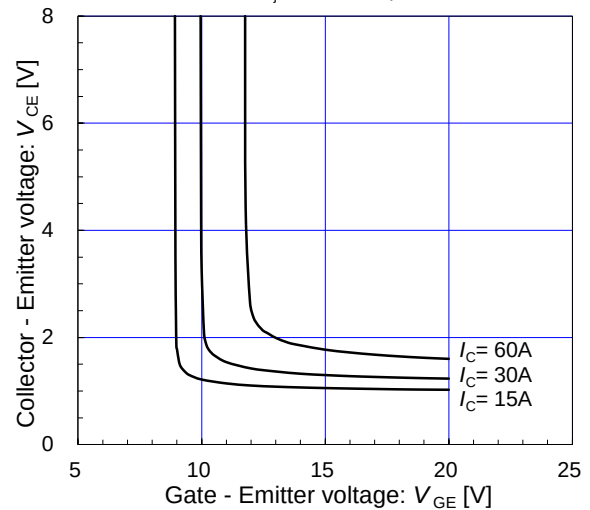
$V_{GE} = 15\text{V}$ / chip



[Inverter]

Collector-Emittor voltage vs. Gate-Emittor voltage (typ.)

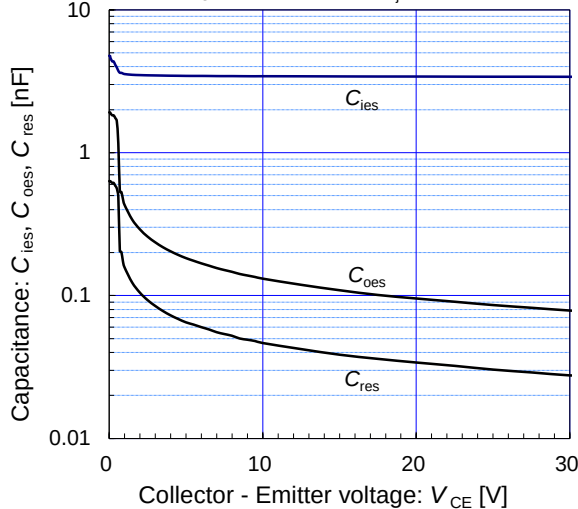
$T_j = 25^\circ\text{C}$ / chip



[Inverter]

Capacitance vs. Collector-Emittor voltage (typ.)

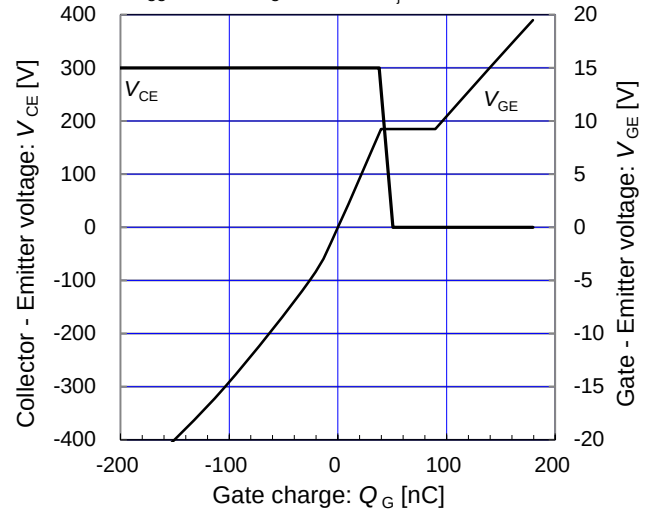
$V_{GE} = 0\text{V}$, $f = 1\text{MHz}$, $T_j = 25^\circ\text{C}$



[Inverter]

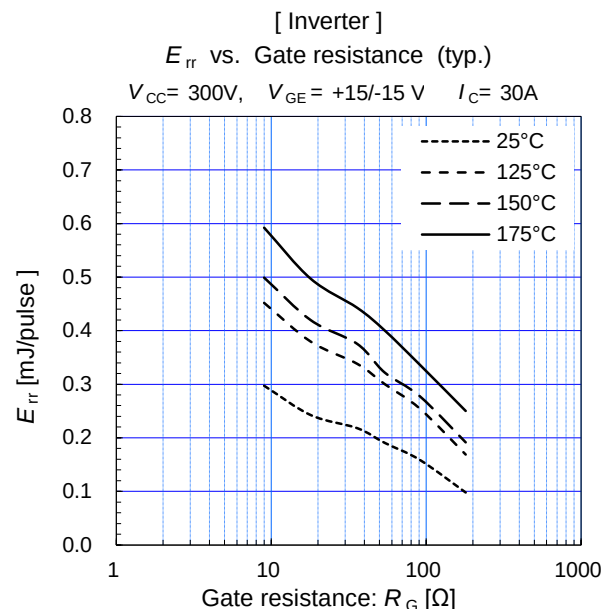
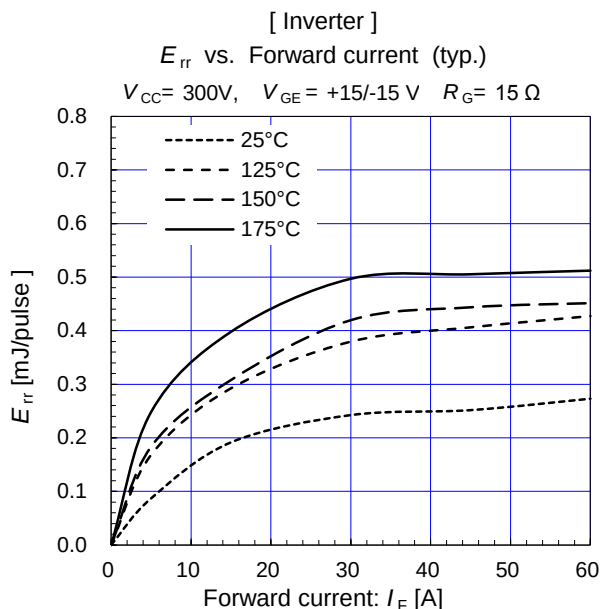
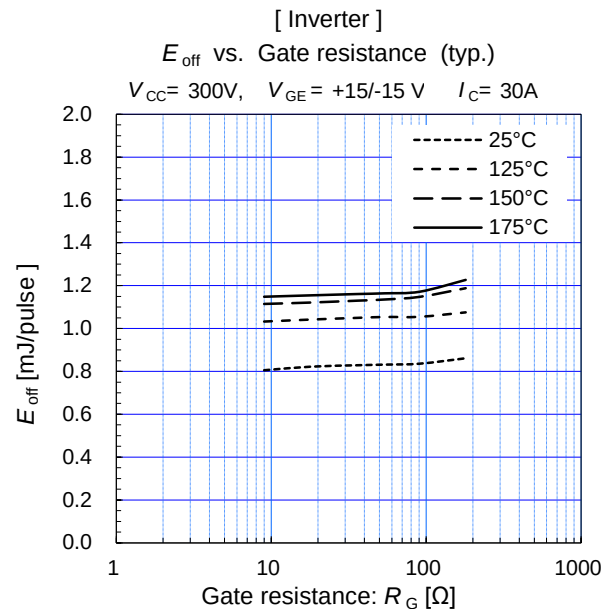
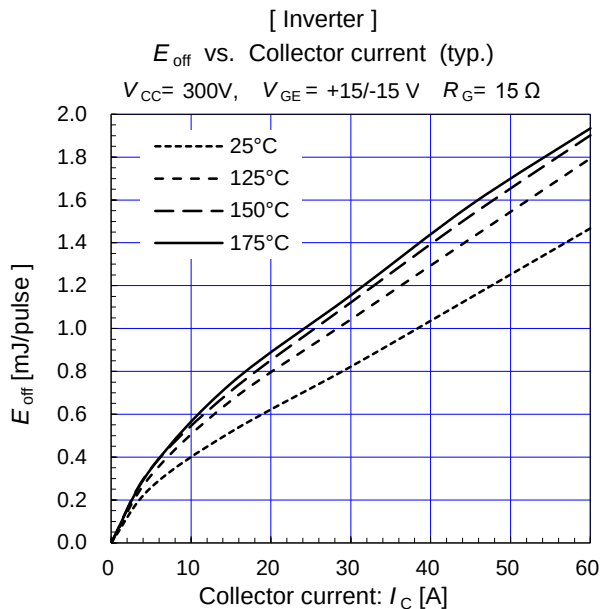
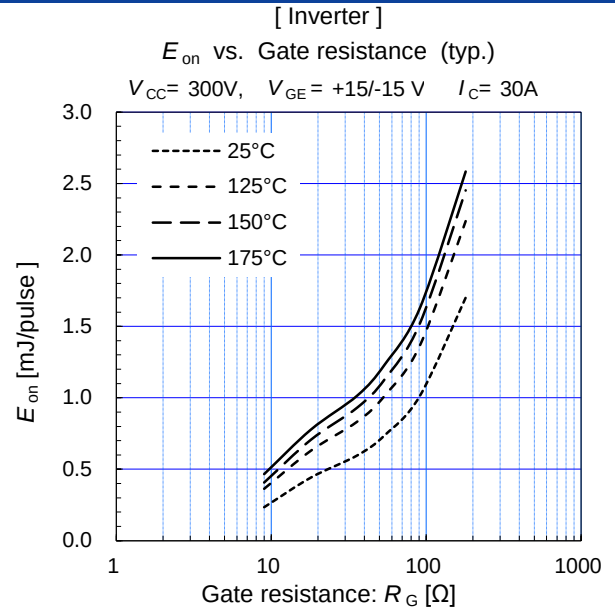
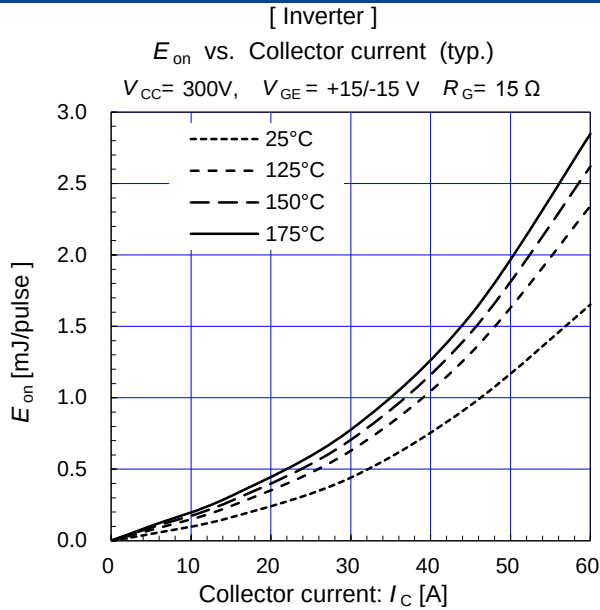
Dynamic Gate charge (typ.)

$V_{CC} = 300\text{V}$, $I_C = 30\text{A}$, $T_j = 25^\circ\text{C}$



7MBR30XKC065-50

IGBT Modules



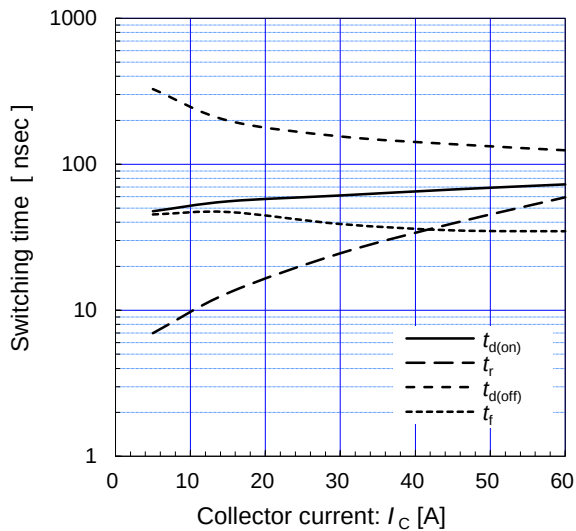
7MBR30XKC065-50

IGBT Modules

[Inverter]

Switching time vs. Collector current (typ.)

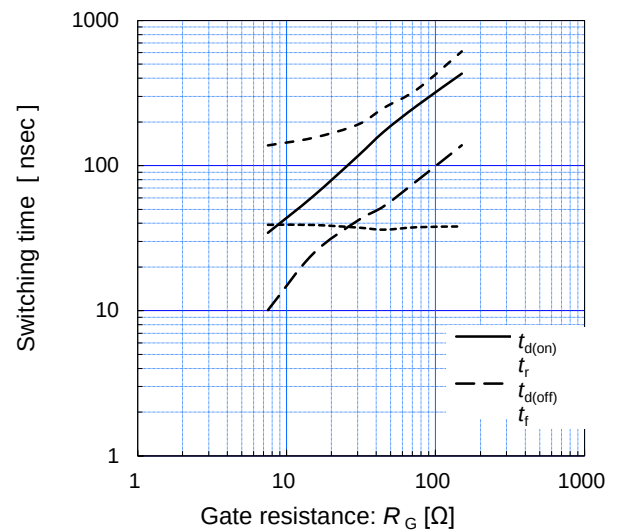
$V_{CC} = 300V$, $R_G = 15\Omega$ $V_{GE} = +15/-15V$, $T_j = 25^\circ C$



[Inverter]

Switching time vs. Gate resistance (typ.)

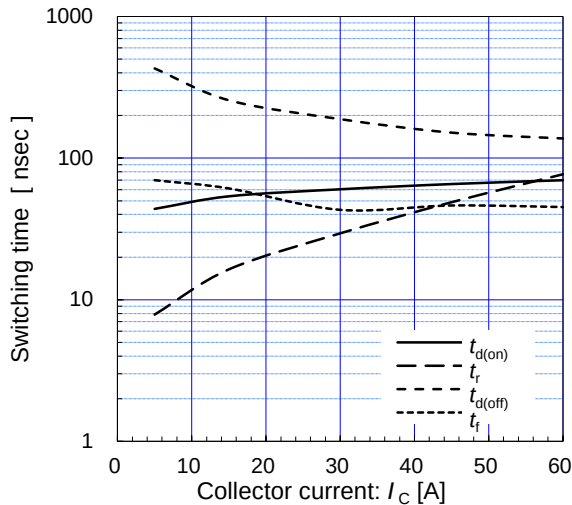
$V_{CC} = 300V$, $I_C = 30A$, $V_{GE} = +15/-15V$, $T_j = 25^\circ C$



[Inverter]

Switching time vs. Collector current (typ.)

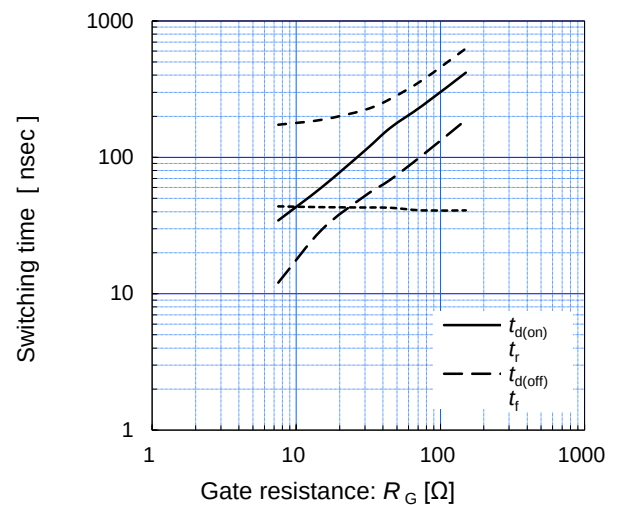
$V_{CC} = 300V$, $R_G = 15\Omega$ $V_{GE} = +15/-15V$, $T_j = 175^\circ C$



[Inverter]

Switching time vs. Gate resistance (typ.)

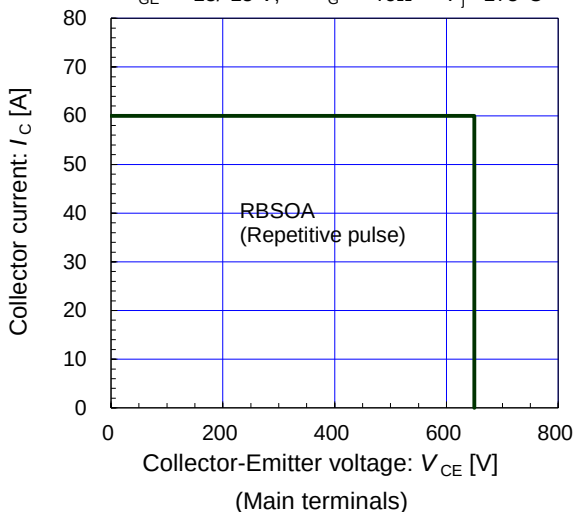
$V_{CC} = 300V$, $I_C = 30A$, $V_{GE} = +15/-15V$, $T_j = 175^\circ C$



[Inverter]

Reverse bias safe operating area (max.)

$V_{GE} = +15/-15V$, $R_G \geq 15\Omega$ $T_j = 175^\circ C$

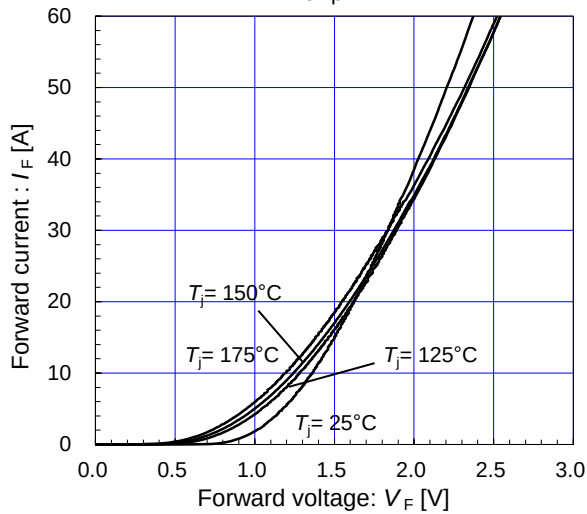


7MBR30XKC065-50

IGBT Modules

[Inverter]

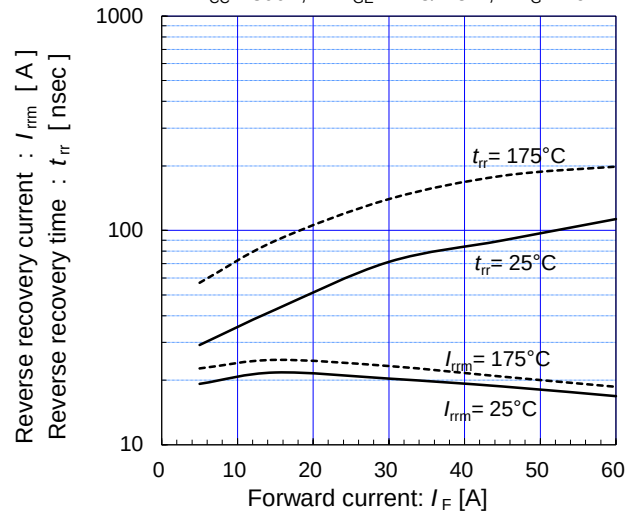
Forward current vs. Forward voltage (typ.)
chip



[Inverter]

Reverse recovery characteristics (typ.)

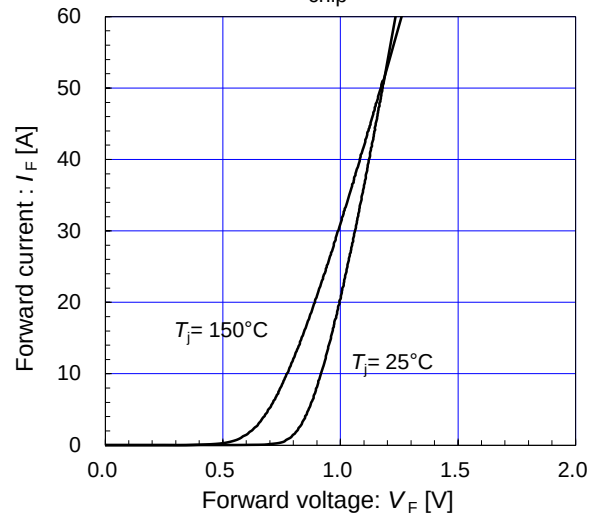
$V_{CC} = 300V$, $V_{GE} = +15/-15V$, $R_G = 15\Omega$



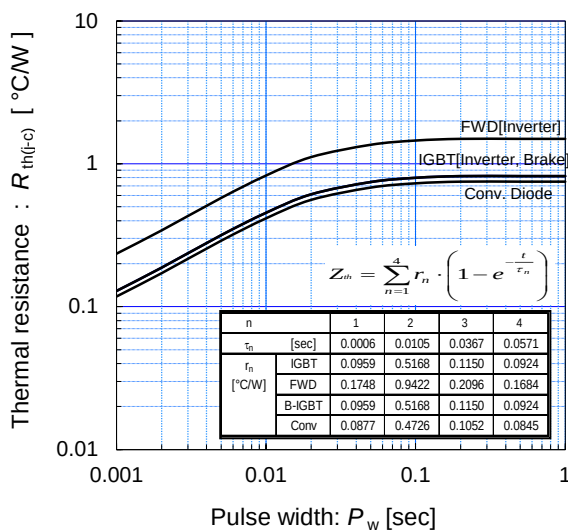
[Converter]

Forward current vs. Forward voltage (typ.)

chip

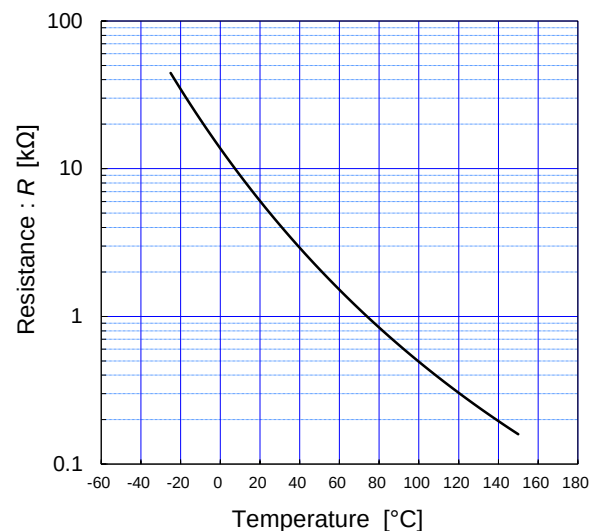


Transient thermal resistance (max.)



[Thermistor]

Temperature characteristic (typ.)



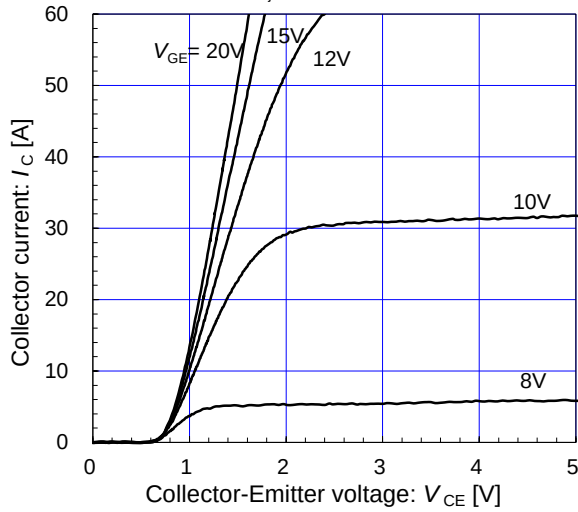
7MBR30XKC065-50

IGBT Modules

[Brake]

Collector current vs. Collector-Emmitter voltage (typ.)

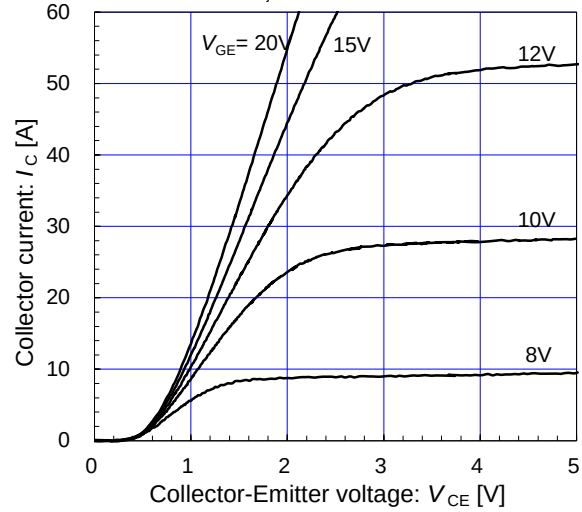
$T_j = 25^\circ\text{C}$ / chip



[Brake]

Collector current vs. Collector-Emmitter voltage (typ.)

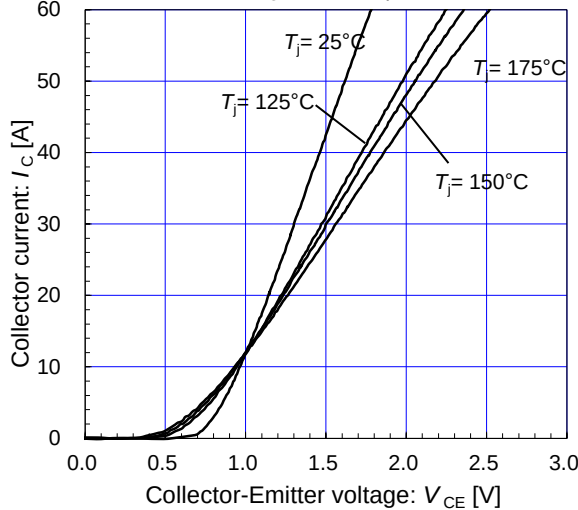
$T_j = 175^\circ\text{C}$ / chip



[Brake]

Collector current vs. Collector-Emmitter voltage (typ.)

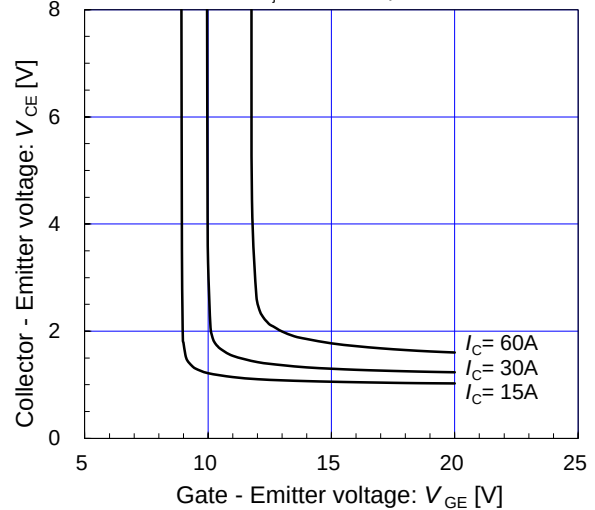
$V_{GE} = 15\text{V}$ / chip



[Brake]

Collector-Emmitter voltage vs. Gate-Emmitter voltage (typ.)

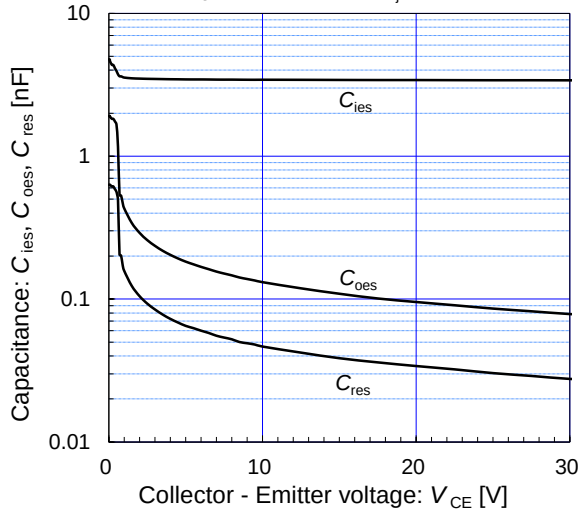
$T_j = 25^\circ\text{C}$ / chip



[Brake]

Capacitance vs. Collector-Emmitter voltage (typ.)

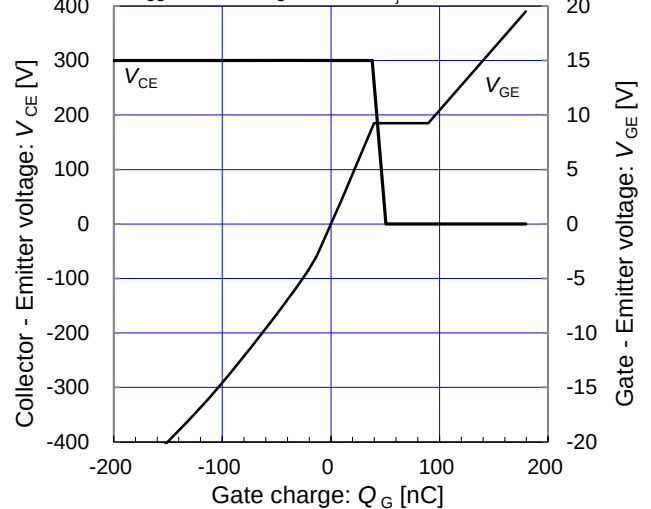
$V_{GE} = 0\text{V}$, $f = 1\text{MHz}$, $T_j = 25^\circ\text{C}$



[Brake]

Dynamic Gate charge (typ.)

$V_{CC} = 300\text{V}$, $I_C = 30\text{A}$, $T_j = 25^\circ\text{C}$



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