



SERIES	RELAY TYPE
412	DPDT basic relay
412D	DPDT relay with internal diode for coil transient suppression
412DD	DPDT relay with polarity reversal protection and coil transient suppression diode
412T	DPDT relay with internal transistor driver and coil transient suppression diode

**DESCRIPTION**

The TO-5 relay, originally conceived and developed by Teledyne, has become one of the industry standards for low-level switching from dry circuit to 1 ampere. Designed expressly for high-density PC board mounting, its small size and low coil power dissipation make the 412 relay one of the most versatile ultraminiature relays available.

The following unique construction features and manufacturing techniques provide excellent resistance to environmental extremes and overall high reliability.

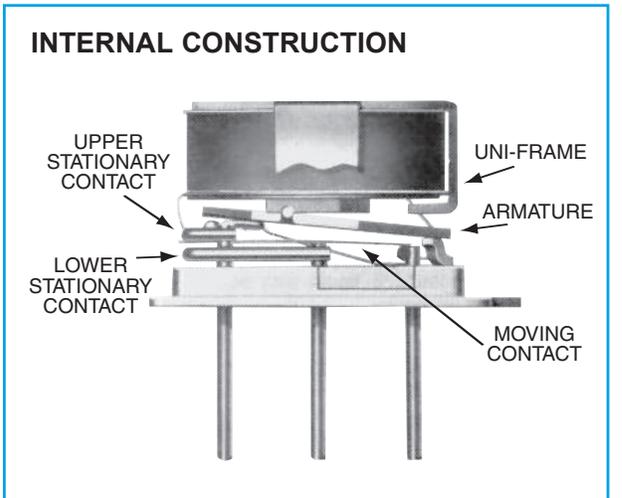
**The 412 feature:**

- All welded construction.
- Unique uni-frame design providing high magnetic efficiency and mechanical rigidity.
- High force/mass ratios for resistance to shock and vibration.
- Advanced cleaning techniques provide maximum assurance of internal cleanliness.
- Precious metal alloy contact material with gold plating assures excellent high current and dry circuit switching capabilities.

The Series 412D and 412DD relays have internal discrete silicon diodes for coil suppression and polarity reversal protection. The hybrid 412T relay features an internal silicon suppression diode and transistor driver. This hybrid package reduces required PC board floor space by reducing the number of external components needed to drive the relay.

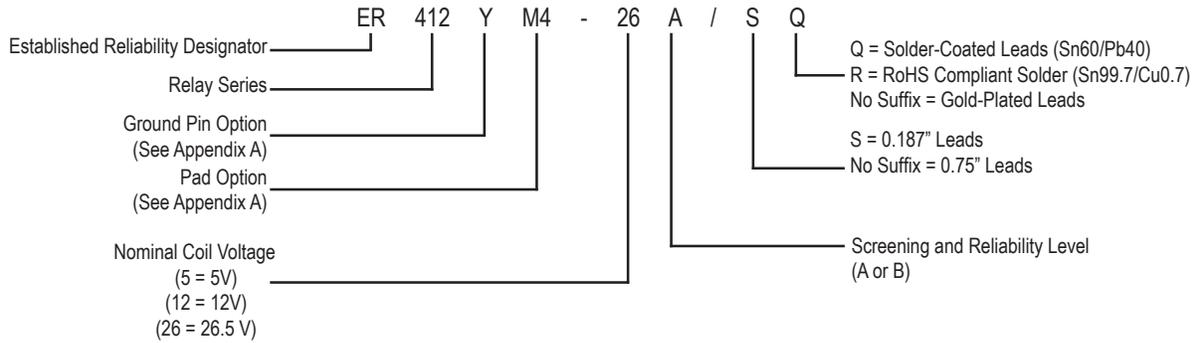
By virtue of its inherently low intercontact capacitance and contact circuit losses, the 412 relay has proven to be an excellent ultraminiature RF switch for frequency ranges well into the UHF spectrum. A typical RF application for the TO-5 relay is in handheld radio transceivers, wherein the combined features of good RF performance, small size, low coil power dissipation and high reliability make it a preferred method of T-R switching

ENVIRONMENTAL AND PHYSICAL SPECIFICATIONS	
<b>Temperature</b> (Ambient)	-65°C to +125°C
<b>Vibration</b> (Note 1)	30 g's to 3000 Hz
<b>Shock</b> (Note 1)	75 g's, 6ms half sine
<b>Acceleration</b>	50 g's
<b>Enclosure</b>	Hermetically sealed
<b>Weight</b>	0.09 oz. (2.55g) max.
<b>Reflow Temperature</b>	260°C max. temp. 1 min. max

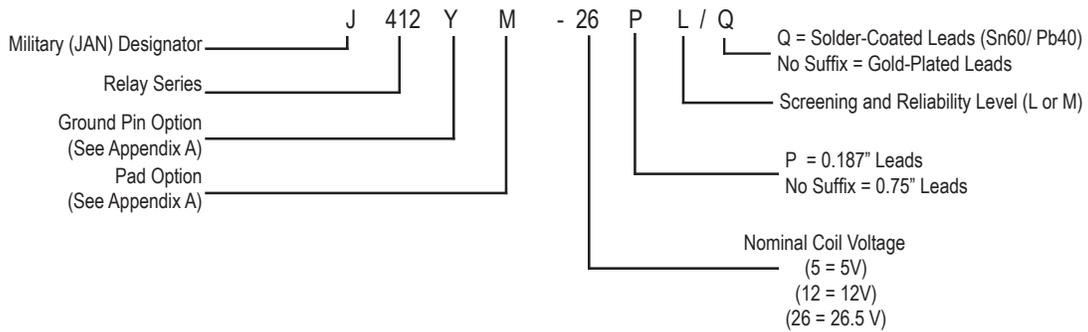


**PART NUMBERING SYSTEM (Notes 5 & 6)**

**T<sup>2</sup>R Established Reliability Relays**



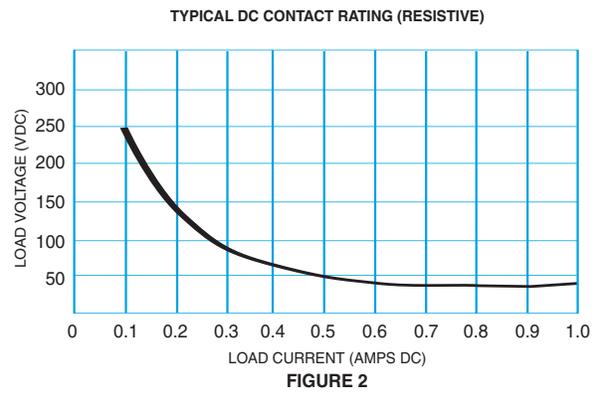
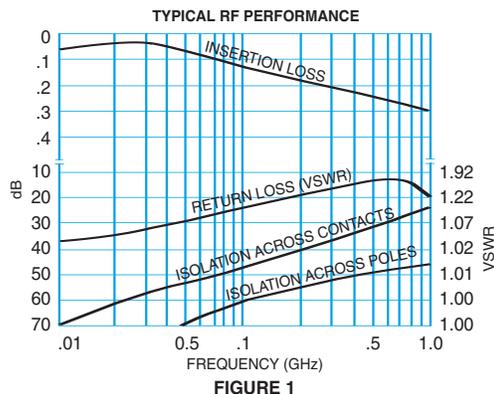
**Military Qualified (JAN) Relays**



**GENERAL ELECTRICAL SPECIFICATIONS (-65°C to +125°C unless otherwise noted) (Notes 2 & 3)**

<b>Contact Arrangement</b>	2 Form C (DPDT)		
<b>Rated Duty</b>	Continuous		
<b>Contact Resistance</b>	0.1 ohm max. before life; 0.2 ohm max. after life at 1A/28Vdc (measured 1/8" from header)		
<b>Contact Load Rating (DC)</b>	Resistive: 1 A / 28 Vdc Inductive: 200 mA / 28 Vdc (320mH) Lamp: 100 mA / 28 Vdc (320mH) Low level: 10 to 50 $\mu$ A @ 10 to 50 mV		
<b>Contact Load Rating (AC)</b>	Resistive: 250 mA / 115Vac, 60 and 400 Hz (Case not grounded) 100 mA / 115 Vac, 60 and 400 Hz (Case grounded)		
<b>Contact Life Ratings</b>	10,000,000 cycles (typical) at low level 1,000,000 cycles (typical) at 0.5 A / 28 Vdc resistive 100,000 cycles min. at all other loads specified above		
<b>Contact Overload Rating</b>	2 A / 28 Vdc Resistive (100 cycles min.)		
<b>Coil Operating Power</b>	450 mW typical at nominal rated voltage		
<b>Contact Carry Rating</b>	Contact Factory		
<b>Operate Time</b>	2.0 ms max. at nominal rated coil voltage		
<b>Release Time</b>	412: 1.5 ms max.	412D, 412DD: 4.0 ms max.	412T: 7.5 ms max
<b>Contact Bounce</b>	1.5 ms max		
<b>Intercontact Capacitance</b>	0.4 pf typical		
<b>Insulation Resistance</b>	10,000 M $\Omega$ min. between mutually isolated terminals		
<b>Dielectric Strength</b>	500 V <sub>rms</sub> / 60 Hz @ atmospheric pressure 125 V <sub>rms</sub> / 60 Hz @ 70,000 ft		
<b>Negative Coil Transient (Vdc) 412D, 412DD, 412T</b>	1.0 Vdc Max.		
<b>Diode P.I.V. (Vdc) 412D, 412DD, 412T</b>	100 Vdc Min.		
<b>412T Transistor Characteristics</b>	Base Voltage to Turn Off (Vdc)	0.3 min	
	Emitter-Base breakdown Voltage (BV <sub>EBO</sub> ) (@25°C) (Vdc)	6.0 min	
	Collector-Base breakdown Voltage (BV <sub>CBO</sub> ) (@25°C & I <sub>c</sub> = 100 $\mu$ A) (Vdc)	75 min	

**PERFORMANCE CURVES (Note 2)**



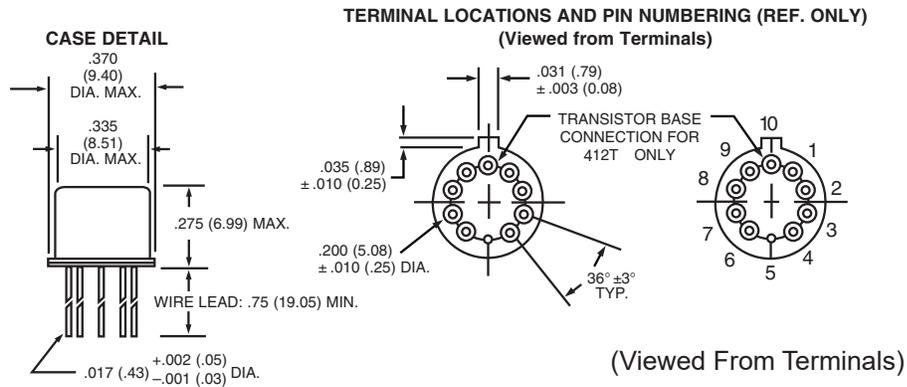
**DETAILED ELECTRICAL SPECIFICATIONS (-65°C to +125°C unless otherwise noted) (Notes 3)**

BASE PART NUMBERS (412, 412D, 412DD, 412T)		412-5 412D-5 412DD-5 412T-5	412-12 412D-12 412DD-12 412T-12	412-26 412D-26 412DD-26 412T-26	
Coil Voltage	Nom.	5.0	12.0	26.5	
	Max.	5.8	16.0	32.0	
Coil Resistance (Ohms ±10% @25°C)	412, 412D, 412T (Note 4)	50	390	1560	
	412DD (Note 4)	39	390	1560	
Coil Current (412DD) (mA <sub>dc</sub> @25°C)	Min.	93.2	25.6	14.8	
	Max.	128.2	32.8	18.5	
Coil Current (412T) (mA <sub>dc</sub> @25°C)	Min.	82.2	26.6	14.7	
	Max.	112.1	35.8	19.8	
Pick-up Voltage (V <sub>dc</sub> , Max)	412, 412D	3.5	9.0	18.0	
	412DD	3.9	10.0	19.0	
	412T	3.5	9.0	18.0	
Drop-out Voltage (V <sub>dc</sub> )	412, 412D, 412T	Min.	0.14	0.41	0.89
		Max.	2.3	6.5	13.0
	412DD	Min.	0.6	0.9	1.4
		Max.	2.8	6.5	13.0
Turn On Base Current (mA Max), (Note 8)	412T	0.50	1.03	3.00	

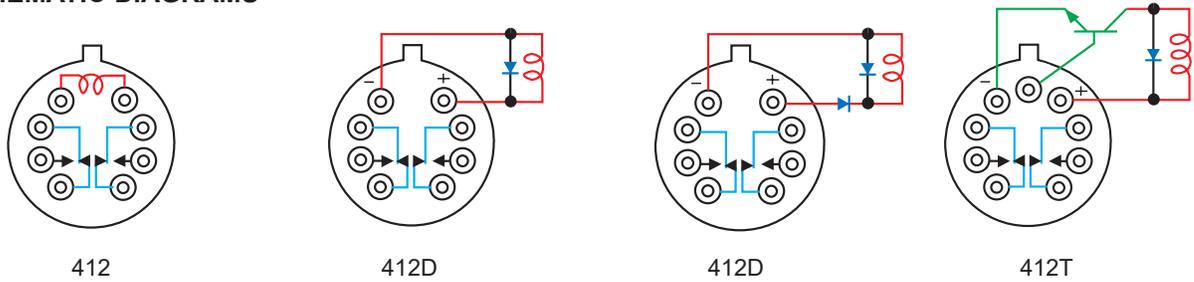
**NOTES:**

- Relay contacts will exhibit no chatter in excess of 10 µsec or transfer in excess of 1 µsec.
- "Typical" characteristics are based on available data and are best estimates. No on-going verification tests are performed.
- Unless otherwise specified, parameters are initial values.
- For reference only. For 412DD and 412T, Coil resistance not directly measurable at relay terminals due to internal series semiconductor.
- Unless otherwise specified, relays will be supplied with gold-plated leads.
- The slash and characters appearing after the slash are not marked on the relay.
- Screened HI-REL versions available. Contact factory.
- Limit Base Emitter current to 15 mA<sub>dc</sub> max.

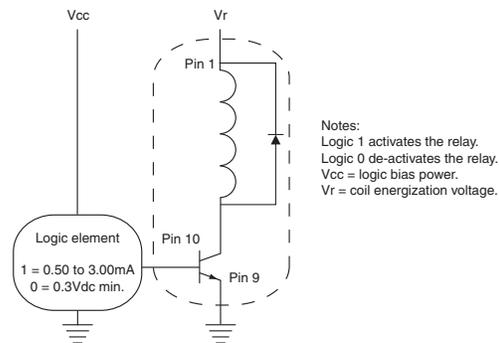
**SERIES 412  
OUTLINE DIMENSIONS**



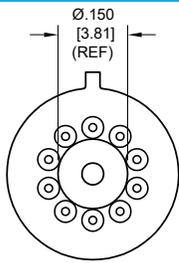
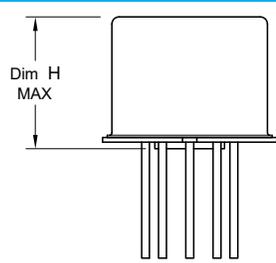
**SCHEMATIC DIAGRAMS**



**TYPICAL LOGIC INTERFACE**  
(See Note 8)

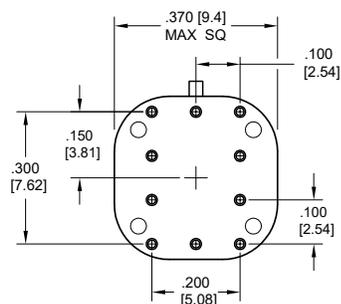
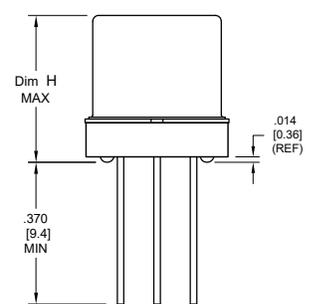


**APPENDIX A : Spacer Pads, Spreader Pads, and Groun Pin Positions**

Pad designation and bottom view dimensions	Height	For use with the following:	Dim. H Max.
 <p>“M4” Spacer Pad for TO-5</p>		ER412, J412	.295 (7.49)

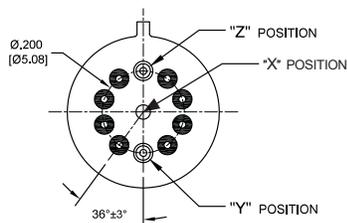
**Notes:**

1. Spacer pad material: Polyester film.
2. To specify an “M4” spacer pad, refer to the mounting variants portion of the part numbering example in the applicable datasheet.
3. Dimensions are in inches (mm).
4. Unless otherwise specified, tolerance is  $\pm .010$ ” (.25 mm).
5. Add 10 m $\Omega$  to the contact resistance shown in the datasheet.
6. Add 0.01 oz. (0.25 g) to the weight of the relay assembly shown in the datasheet.

Pad designation and bottom view dimensions	Height	For use with the following:	Dim. H Max.
 <p>“M” Spreader Pad <u>5/</u> <u>6/</u></p>		ER412, J412	.388 (9.86)

**Notes:**

1. Spreader pad material: Diallyl Phthalate.
2. To specify an “M” spreader pad, refer to the mounting variants portion of the part number example in the applicable datasheet.
3. Dimensions are in inches (mm).
4. Unless otherwise specified, tolerance is  $\pm .010$ ” (0.25 mm).
- 5/. Add 25 m $\Omega$  to the contact resistance shown in the datasheet.
- 6/. Add .01 oz. (0.25 g) to the weight of the relay assembly shown in the datasheet.



**TO-5 Relays:**  
ER412, ER412T, ER422, ER432, ER432T, 712, 712TN, 400H, 400K, 400V, RF300, RF303, RF312, RF332, RF700, RF703

- Indicates ground pin position
- Indicates glass insulated lead position
- ⊙ Indicates ground pin or lead position depending on relay type

**NOTES**

1. Terminal views shown
2. Dimensions are in inches (mm)
3. Tolerances:  $\pm .010$ ” ( $\pm .25$ ) unless otherwise specified
4. Ground pin positions are within .015 (0.38) dia. of true position
5. Ground pin head dia., 0.035 (0.89) ref: height 0.010 (0.25) ref.
6. Lead dia. 0.017 (0.43) nom.
7. “X” and “Z” Positions are not applicable for JAN Relays