



2N6510-2N6514



JEDEC TO-3

H-1570

## High-Voltage, High-Current Silicon N-P-N Power-Switching Transistors

For Switching Applications in Industrial  
Commercial and Military Equipment

### Features:

- Fast switching speed
- Epitaxial pi-nu construction
- Hermetic steel package—JEDEC TO-3
- Maximum-safe-area-of-operation curves
- Thermal-cycling rating chart

The RCA-2N6510, -2N6511, -2N6512, -2N6513, and -2N6514<sup>®</sup> are epitaxial silicon n-p-n power transistors with pi-nu construction. They are especially designed for use in electronic ignition circuits and other applications requiring high-voltage, high-energy, and fast-switching-speed capability.

These devices are hermetically sealed in a steel JEDEC TO-3 package. They differ from each other in breakdown-voltage ratings, leakage, and beta characteristics.

<sup>®</sup>Formerly RCA Dev. Nos. TA8847D, TA8847A, TA8847B, TA8847C, and TA8847E, respectively.

### TERMINAL CONNECTIONS

Pin 1 — Base

Pin 2 — Emitter

Case — Collector

Mounting Flange — Collector

### MAXIMUM RATINGS, *Absolute-Maximum Values:*

		2N6510	2N6511	2N6512	2N6513	2N6514	
*COLLECTOR-TO-BASE VOLTAGE .....	V <sub>CBO</sub>	250	300	350	400	350	V
COLLECTOR-TO-EMITTER SUSTAINING VOLTAGE:							
With external base-to-emitter resistance R <sub>BE</sub> = 50 Ω .....	V <sub>CER(sus)</sub>	250	300	350	400	350	V
With base open .....	V <sub>CEO(sus)</sub>	200	250	300	350	300	V
*EMITTER-TO-BASE VOLTAGE .....	V <sub>EBO</sub>	6	6	6	6	6	V
*CONTINUOUS COLLECTOR CURRENT .....	I <sub>C</sub>	7	7	7	7	7	A
*CONTINUOUS BASE CURRENT .....	I <sub>B</sub>	3	3	3	3	3	A
*EMITTER CURRENT .....	I <sub>E</sub>	10	10	10	10	10	A
*TRANSISTOR DISSIPATION:	P <sub>T</sub>						
At case temperatures up to 25°C .....		120	120	120	120	120	W
At case temperatures above 25°C .....							
*TEMPERATURE RANGE:							
Storage and Operating (Junction) .....							°C
*PIN TEMPERATURE (During Soldering):							
At distances $\geqslant$ 1/32 in. (0.8 mm) from seating plane for 10 s max.						230	

See Figs. 1 and 2.

\*In accordance with JEDEC registration data format JC-25 RDF-1.

ELECTRICAL CHARACTERISTICS, Case Temperature ( $T_C$ ) = 25°C Unless Otherwise Specified

CHARACTERISTIC	SYMBOL	TEST CONDITIONS				LIMITS						UNITS	
		VOLTAGE V dc		CURRENT I dc		2N6510			2N6511				
		V <sub>CE</sub>	V <sub>BE</sub>	I <sub>C</sub>	I <sub>B</sub>	Min.	Typ.	Max.	Min.	Typ.	Max.		
Collector-Cutoff Current: With base open	I <sub>CEO</sub>	150 200				—	—	5	—	—	—	mA	
* With base-emitter junction reverse biased	I <sub>CEV</sub>	250 300	-1.5 -1.5			—	—	5	—	—	—	mA	
* With base-emitter junction reverse biased, $T_C = 100^\circ C$		250 300	-1.5 -1.5			—	—	10	—	—	—		
* Emitter-Cutoff Current	I <sub>EBO</sub>		-6			—	—	3	—	—	3	mA	
Collector-to-Emitter Sustaining Voltage: With base open	V <sub>CEO(sus)</sub>			0.2		200 <sup>b</sup>	—	—	250 <sup>b</sup>	—	—	V	
With external base-to-emitter resistance: $R_{BE} = 50 \Omega$	V <sub>CER(sus)</sub>			0.2		250 <sup>b</sup>	—	—	300 <sup>b</sup>	—	—		
* Emitter-to-Base Voltage: $I_E = 3 \text{ mA}$	V <sub>EBO</sub>					6	—	—	6	—	—	V	
* DC Forward-Current Transfer Ratio	$h_{FE}$	3 3		3 <sup>a</sup> 4 <sup>a</sup>		10 —	—	50 —	—	—	—	50	
* Base-to-Emitter Saturation Voltage	V <sub>BE(sat)</sub>			3 <sup>a</sup> 4 <sup>a</sup>	0.6 0.8	—	—	1.7	—	—	—	1.7	
* Collector-to-Emitter Saturation Voltage	V <sub>CE(sat)</sub>			3 <sup>a</sup> 4 <sup>a</sup> 7 <sup>a</sup>	0.6 0.8 3	—	—	1.5	—	—	—	1.5	
* Output Capacitance: $V_{CB} = 10 \text{ V}, f = 1 \text{ MHz}$	C <sub>obo</sub>					100	—	200	100	—	200	pF	
* Magnitude of Common Emitter, Small-Signal Short-Circuit, Forward-Current Transfer Ratio: $f = 1 \text{ MHz}$	$h_{fe}$	10		1		3	—	9	3	—	9	MHz	
* Forward-Bias, Second-Breakdown Collector Current: $t = 1 \text{ s, nonrepetitive}$	I <sub>S/b</sub>	38 200				3.16 0.1	—	—	3.16 0.1	—	—	A	
* Switching Time: <sup>c</sup> ( $V_{CC} = 200 \text{ V}, I_{B1} = I_{B2}$ ):	$t_d$											$\mu\text{s}$	
Delay Time				3 4	0.6 0.8	—	0.1	0.2	—	—	0.1		
Rise Time				3 4	0.6 0.8	—	0.7	1.5	—	—	0.7		
Storage Time				3 4	0.6 0.8	—	3	5	—	—	3		
Fall Time	t <sub>f</sub>			3 4	0.6 0.8	—	0.5	1.5	—	—	0.5	—	
* Thermal Resistance: Junction-to-Case	R <sub>θJC</sub>	20		5		—	—	1.46	—	—	1.46	°C/W	

\* Minimum and maximum values and test conditions in accordance with JEDEC registration data format JC-25 RDF-1.

<sup>a</sup> Pulsed; pulse duration = 300  $\mu\text{s}$ , duty factor  $\leq 2\%$ .

<sup>b</sup> CAUTION: The sustaining voltages V<sub>CEO(sus)</sub> and V<sub>CER(sus)</sub> MUST NOT be measured on a curve tracer. These sustaining voltages should be measured by means of the test circuit shown in Fig. 11.

<sup>c</sup> See Figs. 8-10.

ELECTRICAL CHARACTERISTICS, Case Temperature ( $T_C$ ) = 25°C Unless Otherwise Specified

CHARACTERISTIC	SYMBOL	TEST CONDITIONS				LIMITS						UNITS	
		VOLTAGE V <sub>dc</sub>		CURRENT A <sub>dc</sub>		2N6512			2N6513				
		V <sub>CE</sub>	V <sub>BE</sub>	I <sub>C</sub>	I <sub>B</sub>	Min.	Typ.	Max.	Min.	Typ.	Max.		
Collector-Cutoff Current: With base open	I <sub>CEO</sub>	250 300				— —	— —	5 —	— —	— —	— 5	mA	
* With base-emitter junction reverse biased	I <sub>CEV</sub>	350 400	-1.5 -1.5			— —	— —	5 —	— —	— —	— 5	mA	
* With base-emitter junction reverse biased, $T_C = 100^\circ\text{C}$		350 400	-1.5 -1.5			— —	— —	10 —	— —	— —	— 10	mA	
* Emitter-Cutoff Current	I <sub>EBO</sub>		-6			— —	— —	3 —	— —	— —	3 —	mA	
Collector-to-Emitter Sustaining Voltage: With base open	V <sub>CEO(sus)</sub>			0.2		300 <sup>b</sup>	— —	— —	350 <sup>b</sup>	— —	— —	V	
With external base-to-emitter resistance: $R_{BE} = 50 \Omega$	V <sub>CER(sus)</sub>			0.2		350 <sup>b</sup>	— —	— —	400 <sup>b</sup>	— —	— —	V	
* Emitter-to-Base Voltage: $I_E = 3 \text{ mA}$	V <sub>EBO</sub>					6	— —	— —	6	— —	— —	V	
* DC Forward-Current Transfer Ratio: 2N6512, 2N6513 2N6514	h <sub>FE</sub>	3 3		4 <sup>a</sup> 5 <sup>a</sup>		10 10	— —	50 50	10	— —	— —	50 —	
* Base-to-Emitter Saturation Voltage: 2N6512, 2N6513 2N6514	V <sub>BE(sat)</sub>			4 <sup>a</sup> 5 <sup>a</sup>	0.8 1	— —	— —	1.7 1.7	— —	— —	1.7 —	V	
* Collector-to-Emitter Saturation Voltage: 2N6512, 2N6513 2N6514 All types	V <sub>CE(sat)</sub>			4 <sup>a</sup> 5 7	0.8 1 3	— — —	— — 1.5	1.5 1.5 2.5	— — —	— — 1.5	— — 2.5	V	
* Output Capacitance: $V_{CB} = 10 \text{ V}, f = 1 \text{ MHz}$	C <sub>obo</sub>					100	—	200	100	—	200	pF	
* Magnitude of Common Emitter, Small-Signal Short-Circuit, Forward-Current Transfer Ratio: $f = 1 \text{ MHz}$	h <sub>fe</sub>	10		1		3	—	9	3	—	9	MHz	
* Forward-Bias, Second-Breakdown Collector Current: $t = 1 \text{ s}$ , nonrepetitive	I <sub>S/b</sub>	38 200				3.16 0.1	— —	— —	3.16 0.1	— —	— —	A	

\* Minimum and maximum values and test conditions in accordance with JEDEC registration data format JC-25 RDF-1.

<sup>a</sup> Pulsed; pulse duration = 300  $\mu\text{s}$ , duty factor  $\leq 2\%$ .

<sup>b</sup> CAUTION: The sustaining voltages V<sub>CEO(sus)</sub> and V<sub>CER(sus)</sub> MUST NOT be measured on a curve tracer. These sustaining voltages should be measured by means of the test circuit shown in Fig. 11.

ELECTRICAL CHARACTERISTICS, Case Temperature ( $T_C$ ) = 25°C Unless Otherwise Specified (Cont'd)

CHARACTERISTIC	SYMBOL	TEST CONDITIONS				LIMITS						UNITS	
		VOLTAGE V dc		CURRENT A dc		2N6512 2N6514			2N6513				
		$V_{CE}$	$V_{BE}$	$I_C$	$I_B$	Min.	Typ.	Max.	Min.	Typ.	Max.		
* Switching Time: <sup>c</sup> ( $V_{CC} = 200$ V, $I_{B1} = I_{B2}$ ): Delay Time: 2N6512, 2N6513 2N6514	$t_d$			4 5	0.8 1	—	0.1 0.1	0.2 0.2	—	0.1 —	0.2 —		
Rise Time: 2N6512, 2N6513 2N6514	$t_r$			4 5	0.8 1	—	0.7 0.7	1.5 1.5	—	0.7 —	1.5 —	μs	
Storage Time: 2N6512, 2N6513 2N6514	$t_s$			4 5	0.8 1	—	3 3	5 5	—	3 —	5 —		
Fall Time: 2N6512, 2N6513 2N6514	$t_f$			4 5	0.8 1	—	0.5 0.5	1.5 1.5	—	0.5 —	1.5 —		
* Thermal Resistance: Junction-to-Case	$R_{\theta JC}$	20		5		—	—	1.46	—	—	1.46	°C/W	

\* Minimum and maximum values and test conditions  
in accordance with JEDEC registration data format JC-25 RDF-1.

c See Figs. 8-10.

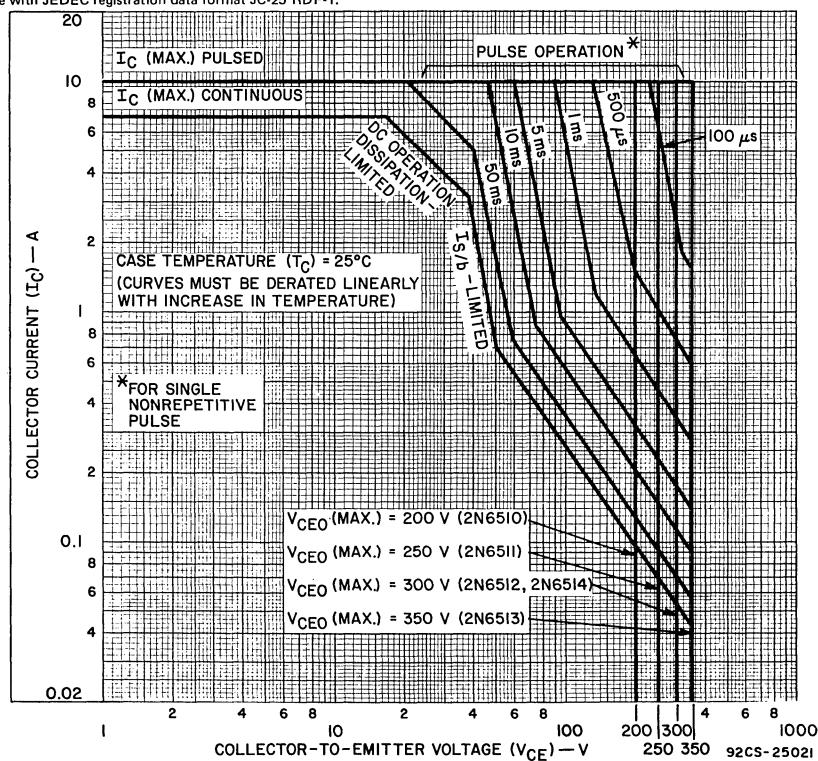


Fig. 1—Maximum operating areas for all types.

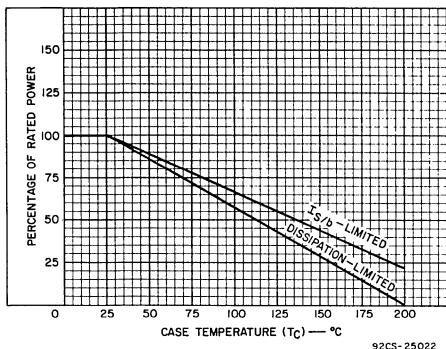


Fig. 2—Derating curve for all types.

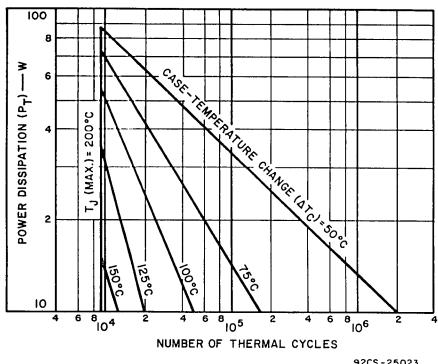


Fig. 3—Thermal-cycling rating chart for all types.

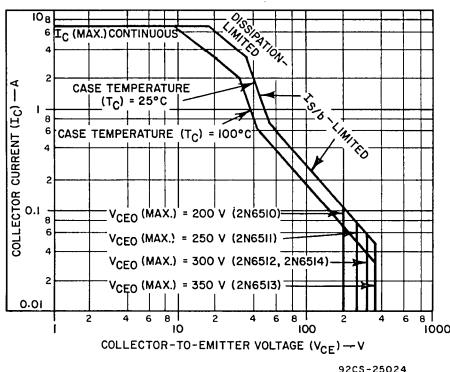


Fig. 4—Maximum operating areas for all types at 25°C and 100°C.

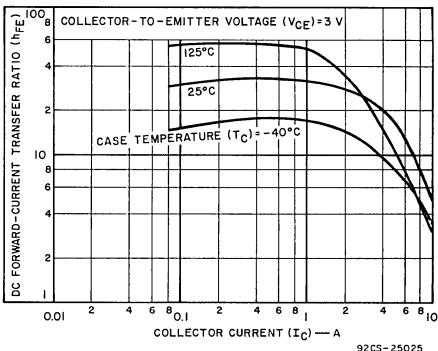


Fig. 5—Typical dc beta characteristic for all types.

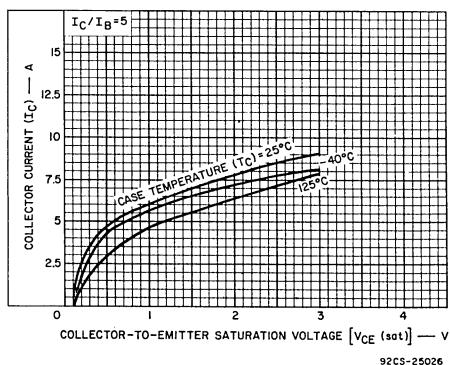


Fig. 6—Typical collector-to-emitter saturation-voltage characteristics for all types.

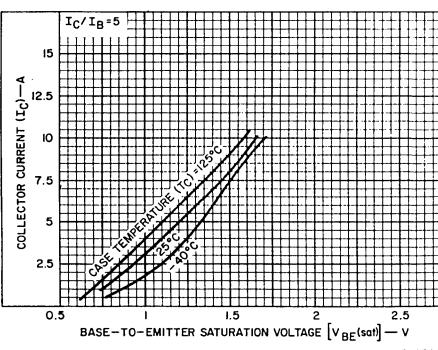


Fig. 7—Typical base-to-emitter saturation-voltage characteristics for all types.

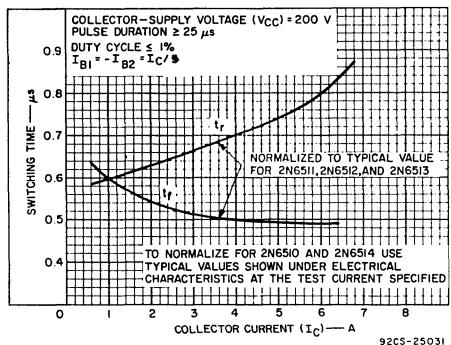


Fig. 8—Typical rise- and fall-time characteristics for all types.

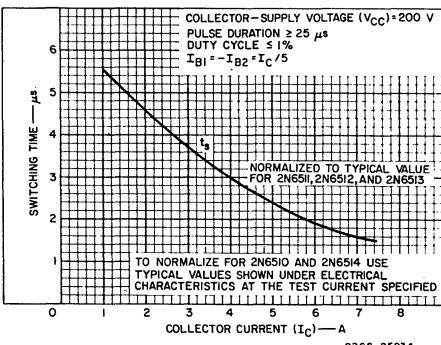


Fig. 9—Typical storage-time characteristic for all types.

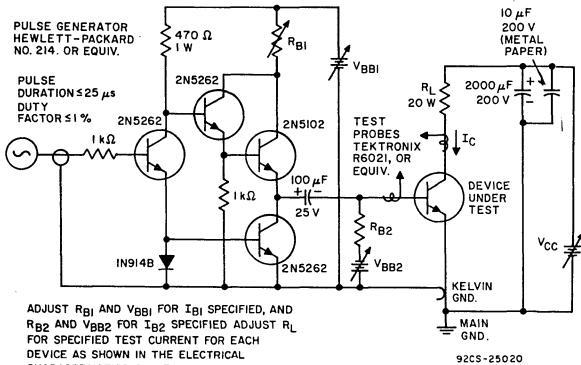
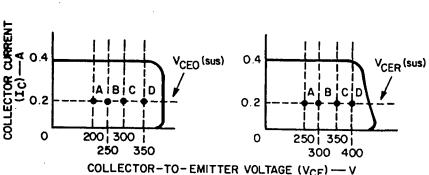


Fig. 10—Circuit used to measure switching times for all types.



The sustaining voltages  $V_{CEO}$ (sus) and  $V_{CER}$ (sus) are acceptable when the traces fall to the right of point "A" for 2N6510; point "B" for 2N6511; point "C" for 2N6512 and 2N6514; and point "D" for 2N6513.

Fig. 12—Oscilloscope display for measurement of  
sustaining voltages. (Test circuit shown in  
Fig. 11.)

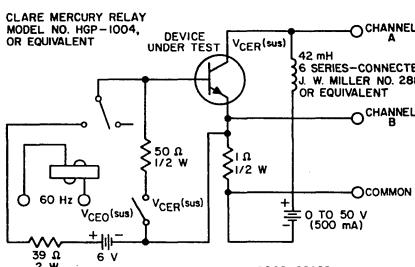


Fig. 11—Circuit used to measure sustaining voltages  $V_{CEO}$ (sus) and  $V_{CER}$ (sus) for all types.