

**FAST RECOVERY DIODES**
**Stud Version**
**Major Ratings and Characteristics**

| Parameters           | 40HFL       | 70HFL | 85HFL | Units             |
|----------------------|-------------|-------|-------|-------------------|
| $I_{F(AV)}$          | 40          | 70    | 85    | A                 |
| @ Max T <sub>c</sub> | 75          | 75    | 75    | A                 |
| $I_{FSM}$ @ 50Hz     | 400         | 700   | 1100  | A                 |
| @ 60Hz               | 420         | 730   | 1151  | A                 |
| $I^2t$ @ 50Hz        | 800         | 2450  | 6050  | A <sup>2</sup> s  |
| @ 60Hz               | 730         | 2240  | 5523  | A <sup>2</sup> s  |
| $I^2Vt$              | 11300       | 34650 | 85560 | I <sup>2</sup> Vs |
| $V_{RRM}$ range      | 100 to 1000 |       |       | V                 |
| $t_{rr}$ range       | see table   |       |       | ns                |
| $T_J$ range          | - 40 to 125 |       |       | °C                |



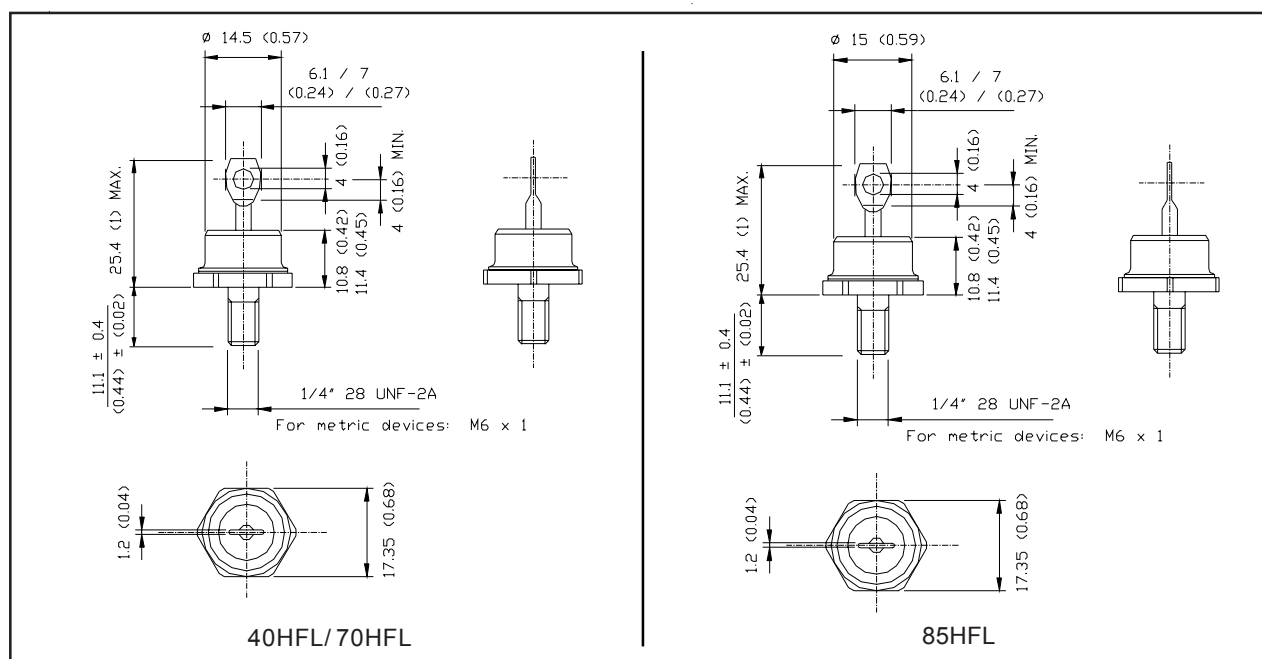
case style  
DO-203AB (DO-5)

**Description**

This range of fast recovery diodes is designed for applications in DC power supplies, inverters, converters, choppers, ultrasonic systems and for use as a free wheeling diode.

**Features**

- Short reverse recovery time
- Low stored charge
- Wide current range
- Excellent surge capabilities
- Stud cathode and stud anode versions
- Types up to 1000V<sub>RRM</sub>



## ELECTRICAL SPECIFICATIONS

## Reverse voltage ratings

| Part number ①                      | $V_{RRM}$ , Maximum peak repetitive reverse voltage<br>$T_J = -40$ to $125^\circ\text{C}$ | $V_{RRM}$ , Maximum peak non-repetitive reverse voltage<br>$T_J = 25$ to $125^\circ\text{C}$ | $I_{FM}$ Maximum peak reverse current at rated $V_{RRM}$ |                                 |
|------------------------------------|---|--|--|---------------------------------|
|                                    | V   | V  | $T_J = 25^\circ\text{C}$<br>mA                           | $T_J = 125^\circ\text{C}$<br>mA |
| 40HFL10S02, 40HFL10S05, 40HFL10S10 | 100   | 150  | 0.1  | 10                              |
| 40HFL20S02, 40HFL20S05, 40HFL20S10 | 200   | 300  | 0.1  | 10                              |
| 40HFL40S02, 40HFL40S05, 40HFL40S10 | 400   | 500  | 0.1  | 10                              |
| 40HFL60S02, 40HFL60S05, 40HFL60S10 | 600   | 700  | 0.1  | 10                              |
| 40HFL80S05, 40HFL80S10             | 800   | 900  | 0.1  | 10                              |
| 40HFL100S05, 40HFL100S10           | 1000  | 1100   | 0.1  | 10                              |
| 70HFL10S02, 70HFL10S05, 70HFL10S10 | 100   | 150  | 0.1  | 15                              |
| 70HFL20S02, 70HFL20S05, 70HFL20S10 | 200   | 300  | 0.1  | 15                              |
| 70HFL40S02, 70HFL40S05, 70HFL40S10 | 400   | 500  | 0.1  | 15                              |
| 70HFL60S02, 70HFL60S05, 70HFL60S10 | 600   | 700  | 0.1  | 15                              |
| 70HFL80S05, 70HFL80S10             | 800   | 900  | 0.1  | 15                              |
| 70HFL100S05, 70HFL100S10           | 1000  | 1100   | 0.1  | 15                              |
| 85HFL10S02, 85HFL10S05, 85HFL10S10 | 100   | 150  | 0.1  | 20                              |
| 85HFL20S02, 85HFL20S05, 85HFL20S10 | 200   | 300  | 0.1  | 20                              |
| 85HFL40S02, 85HFL40S05, 85HFL40S10 | 400   | 500  | 0.1  | 20                              |
| 85HFL60S02, 85HFL60S05, 85HFL60S10 | 600   | 700  | 0.1  | 20                              |
| 85HFL80S05, 85HFL80S10             | 800   | 900  | 0.1  | 20                              |
| 85HFL100S05, 85HFL100S10           | 1000  | 1100   | 0.1  | 20                              |

① Types listed are cathode case, for anode case add "R" to code, i.e. 40HFLR20S02, 85HFLR100S05 etc.

## Reverse recovery characteristics

|   | 40HFL... |      |      | 70HFL... |      |      | 85HFL... |      |      | Units | Conditions  |
|---|----------|------|------|----------|------|------|----------|------|------|-------|---|
|   | S02      | S05  | S10  | S02      | S05  | S10  | S02      | S05  | S10  |       |   |
| $t_{rr}$ Typical reverse recovery time    | 70       | 180  | 350  | 60       | 150  | 290  | 50       | 120  | 270  | ns    | $T_J = 25^\circ\text{C}$ , $I_F = 1\text{A}$ to $V_R = 30\text{V}$<br>$-di_F/dt = 100\text{A}/\mu\text{s}$            |
|   | 200      | 500  | 1000 | 200      | 500  | 1000 | 200      | 500  | 1000 | ns    | $T_J = 25^\circ\text{C}$ , $-di_F/dt = 25\text{A}/\mu\text{s}$<br>$I_{FM} = \tau \times \text{rated } I_F(\text{AV})$ |
| $Q_{RR}$ Typical reverse recovered charge | 160      | 750  | 3100 | 90       | 500  | 1600 | 70       | 340  | 1350 | nC    | $T_J = 25^\circ\text{C}$ , $I_F = 1\text{A}$ to $V_R = 30\text{V}$<br>$-di_F/dt = 100\text{A}/\mu\text{s}$            |
|   | 240      | 1300 | 6000 | 240      | 1300 | 6000 | 240      | 1300 | 6000 | nC    | $T_J = 25^\circ\text{C}$ , $-di_F/dt = 25\text{A}/\mu\text{s}$<br>$I_{FM} = \tau \times \text{rated } I_F(\text{AV})$ |

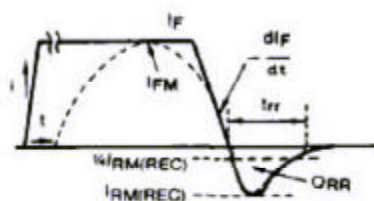
## Forward conduction

|  | 40HFL  | 70HFL  | 85HFL  | Units                 | Conditions   |
|--|--------|--------|--------|-----------------------|--|
| $I_F(\text{AV})$ Maximum average forward current                 | 40     | 70     | 85     | A                     | $180^\circ\text{C}$ conduction, half sine wave, max.<br>$T_c = 75^\circ\text{C}$                 |
| $I_F(\text{RMS})$ Maximum RMS forward current                    | 63     | 110    | 134    | A                     |  |
| $I_{FRM}$ Maximum peak repetitive forward current                | 220    | 380    | 470    | A                     | Sinusoidal half wave, $30^\circ$ conduction  |
| $I_{FSM}$ Maximum peak, one cycle non-repetitive forward current | 400    | 700    | 1100   | A                     | $t = 10\text{ms}$ Sinusoidal half-wave 100% $V_{RRM}$ reapplied, initial $T_J = T_J \text{ max}$ |
|  | 420    | 730    | 1151   | A                     | $t = 8.3\text{ms}$   |
|  | 475    | 830    | 1308   | A                     | $t = 10\text{ms}$ Sinusoidal half-wave no voltage reapplied, initial $T_J = T_J \text{ max}$     |
|  | 500    | 870    | 1369   | A                     | $t = 8.3\text{ms}$   |
| $I^2t$ Maximum $I^2t$ for fusing                                 | 800    | 2450   | 6050   | $\text{A}^2\text{s}$  | $t = 10\text{ms}$ 100% $V_{RRM}$ reapplied initial $T_J = T_J \text{ max}$                       |
|  | 730    | 2240   | 5523   | $\text{A}^2\text{s}$  | $t = 8.3\text{ms}$   |
|  | 1130   | 3460   | 8556   | $\text{A}^2\text{s}$  | $t = 10\text{ms}$ No voltage reapplied initial $T_J = T_J \text{ max}$                           |
|  | 1030   | 3160   | 7810   | $\text{A}^2\text{s}$  | $t = 8.3\text{ms}$   |
| $I^2\sqrt{t}$ Maximum $I^2\sqrt{t}$ for fusing ①                 | 11 300 | 34 650 | 85 560 | $\text{A}^2/\text{s}$ | $t = 0.1$ to $10\text{ms}$ , no voltage reapplied  |
| $V_F(\text{TO})$ Maximum value of threshold voltage              | 1.081  | 1.085  | 1.128  | V                     | $T_J = 125^\circ\text{C}$  |
| $r_F$ Maximum value of forward slope resistance                  | 6.33   | 3.40   | 2.11   | $\text{m}\Omega$      |  |
| $V_{FM}$ Maximum peak forward voltage                            | 1.95   | 1.85   | 1.75   | V                     | $T_J = 25^\circ\text{C}$ , $I_{FM} = \tau \times I_F(\text{AV})$                                 |

①  $I^2t$  for time  $t_x = I^2\sqrt{t} + \sqrt{t_x}$ .

**THERMAL AND MECHANICAL SPECIFICATIONS**

|            |   | 40HFL...        | 70HFL... | 85HFL... | Units              | Conditions                                     |
|------------|---|-----------------|----------|----------|--------------------|--|
| $T_J$      | Junction operating temperature range                  | -40 to 125      |          |          | $^{\circ}\text{C}$ |  |
| $T_{stg}$  | Storage temperature range                             | -40 to 150      |          |          | $^{\circ}\text{C}$ |  |
| $R_{thJC}$ | Maximum internal thermal resistance, junction to case | 0.60            | 0.36     | 0.30     | K/W                | DC operation                                   |
| $R_{thCS}$ | Maximum thermal resistance, case to heatsink          | 0.25            |          |          | K/W                | Mounting surface, smooth, flat and greased     |
| T          | Mounting torque<br>10%                                | 20 (27)         |          |          | lbf•in             | Lubricated threads<br>(non-lubricated threads) |
|            |   | 0.23 (0.29)     |          |          | kgf•m              |  |
|            |   | 2.2 (2.7)       |          |          | N•m                |  |
|            | to device   | 22              |          |          | lbf•in             |  |
|            |   | 0.25            |          |          | kgf•m              |  |
|            |   | 2.5             |          |          | N•m                |  |
| wt         | Approximate weight                                    | 25 (0.88)       |          |          | g (oz)             |  |
|            | Outline   | DO-203AB (DO-5) |          |          |                    | JEDEC  |



- $I_F, I_{FM}$  = Peak forward current prior to commutation  
 $-dI_F/dt$  = Rate of fall of forward current  
 $I_{RM(REC)}$  = Peak reverse recovery current  
 $t_{rr}$  = Reverse recovery time  
 $Q_{RR}$  = Reverse recovered charge

**Fig. 1 — Reverse Recovery Time Test Waveform**



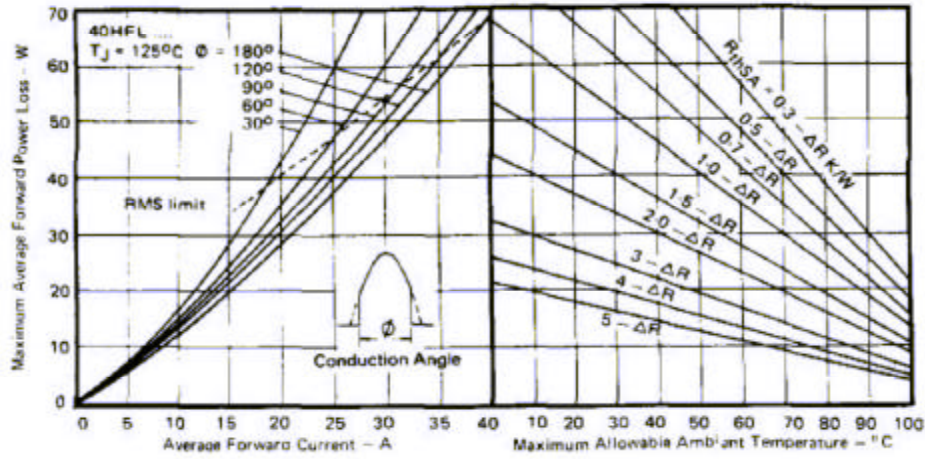


Fig. 2 - Current Rating Nomogram (Sinusoidal Waveforms), 40HFL Series

| Conduction angle - $\phi$ | $\Delta R$ K/W |
|---------------------------|----------------|
| 180°                      | 0.14           |
| 120°                      | 0.15           |
| 90°                       | 0.20           |
| 60°                       | 0.31           |
| 30°                       | 0.53           |

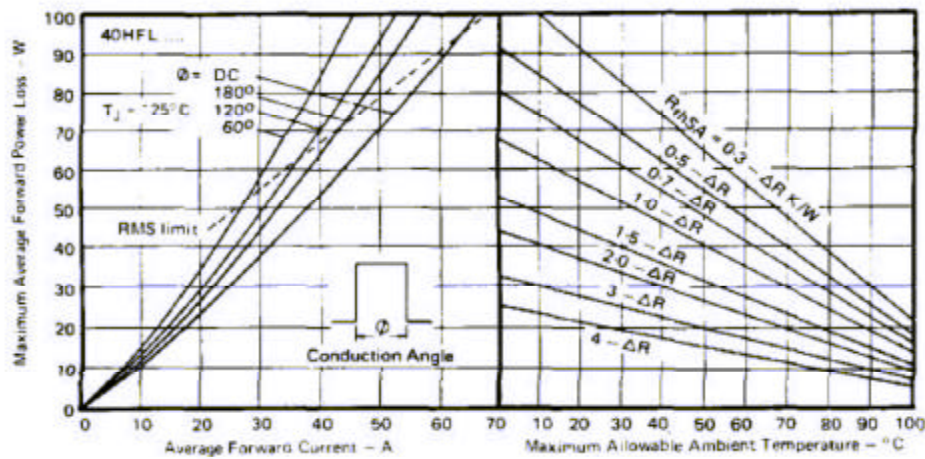


Fig. 3 - Current Rating Nomogram (Rectangular Waveforms), 40HFL Series

| Conduction angle - $\phi$ | $\Delta R$ K/W |
|---------------------------|----------------|
| DC                        | 0              |
| 180°                      | 0.08           |
| 120°                      | 0.14           |
| 90°                       | 0.30           |

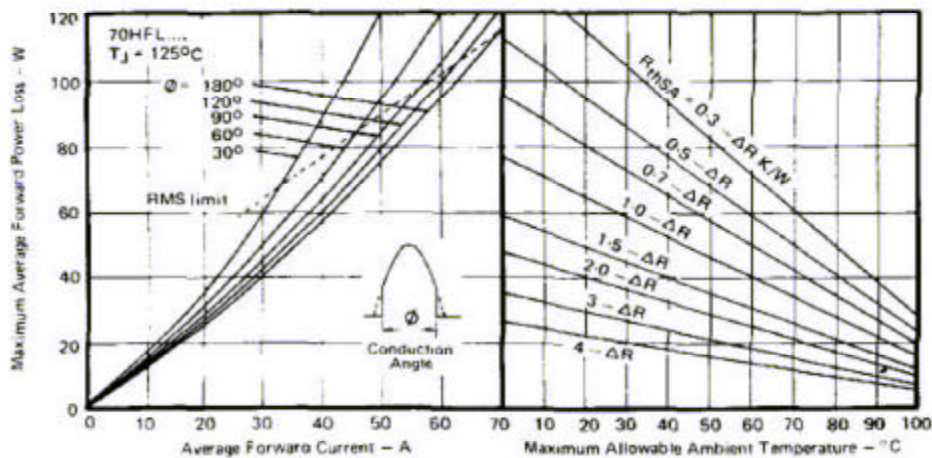
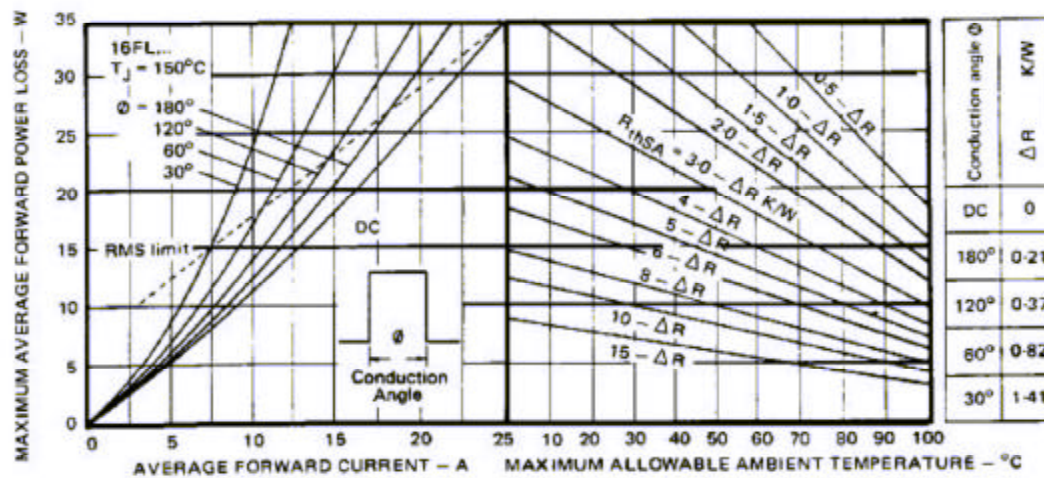
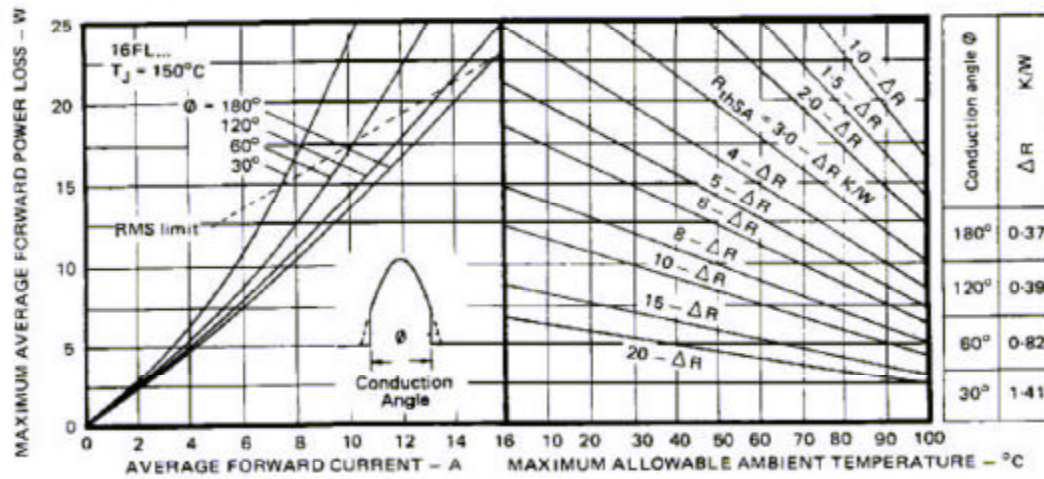
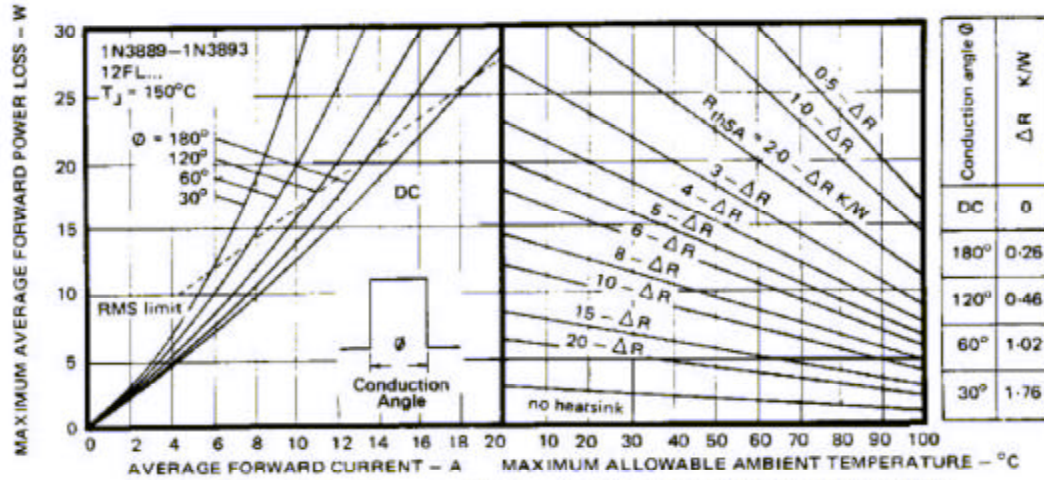


Fig. 4 - Current Rating Nomogram (Sinusoidal Waveforms), 70HFL Series

| Conduction angle - $\phi$ | $\Delta R$ K/W |
|---------------------------|----------------|
| 180°                      | 0.08           |
| 120°                      | 0.09           |
| 90°                       | 0.12           |
| 60°                       | 0.18           |
| 30°                       | 0.32           |





# 40HFL, 70HFL, 85HFL Series

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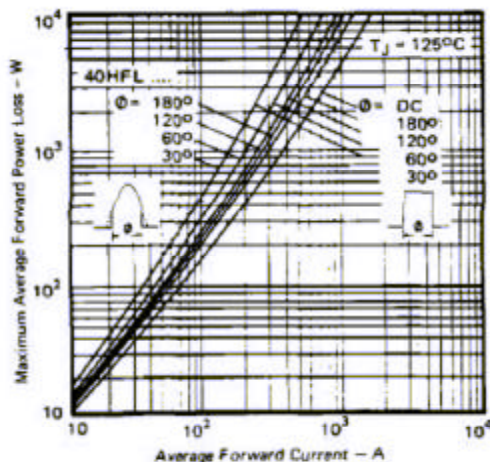


Fig. 8 - Maximum High Level Forward Power Loss Vs. Average Forward Current, 40HFL Series

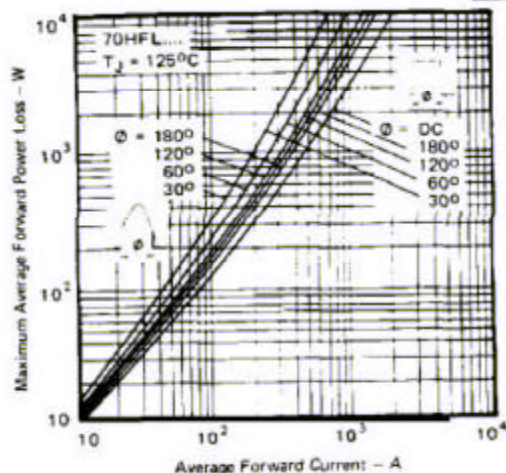


Fig. 9 - Maximum High Level Forward Power Loss Vs. Average Forward Current, 70HFL Series

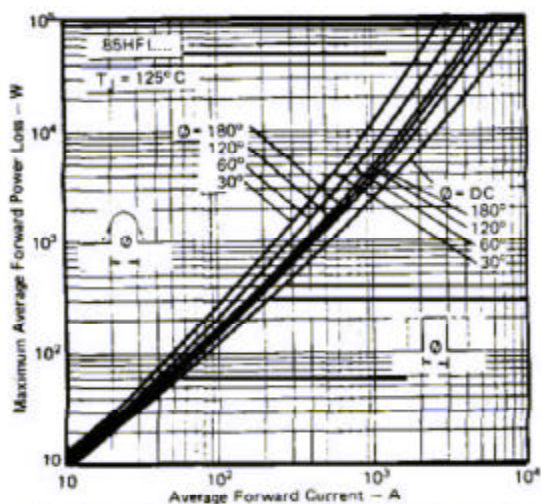


Fig. 10 - Maximum High Level Forward Power Loss Vs. Average Forward Current, 85HFL Series

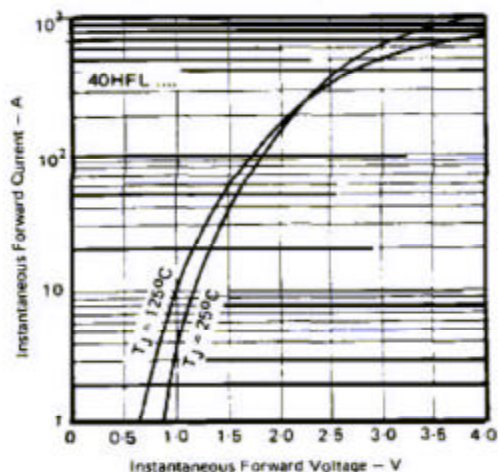


Fig. 11 - Maximum Forward Voltage Vs. Forward Current, 40HFL Series

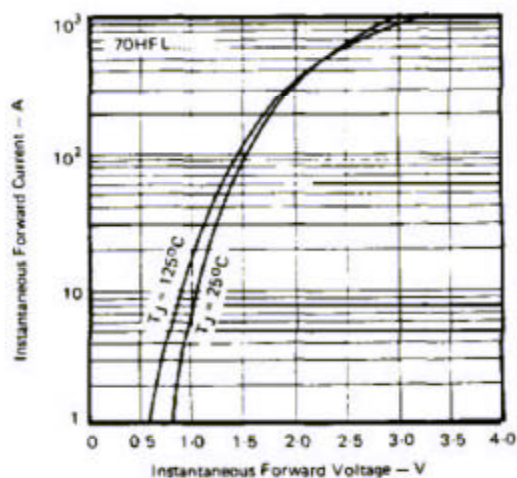


Fig. 12 - Maximum Forward Voltage Vs. Forward Current, 70HFL Series

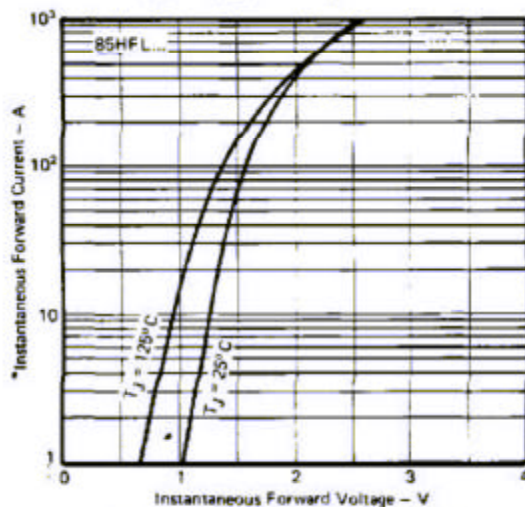


Fig. 13 - Maximum Forward Voltage Vs. Forward Current, 85HFL Series



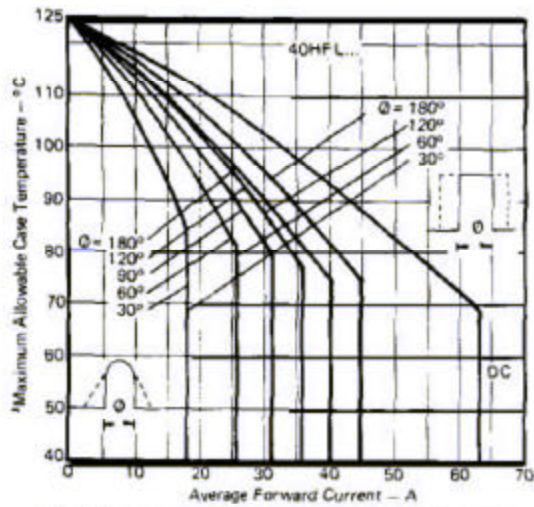


Fig. 14 - Average Forward Current Vs. Maximum Allowable Case Temperature, 40HFL Series

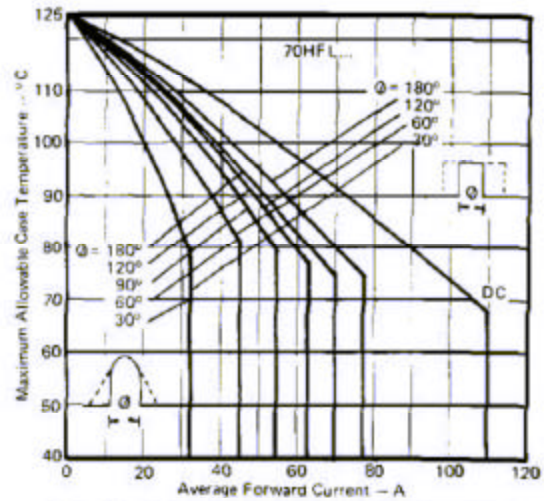


Fig. 15 - Average Forward Current Vs. Maximum Allowable Case Temperature, 70HFL Series

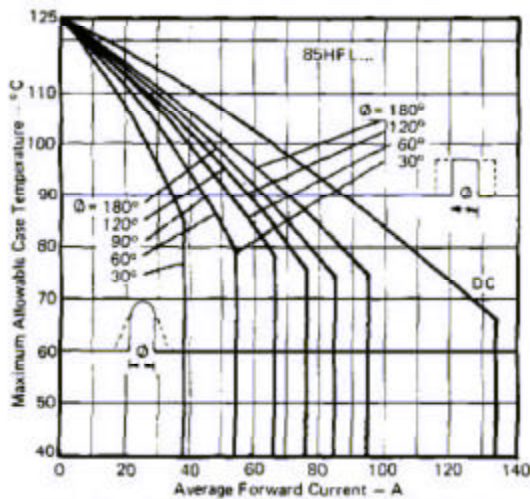


Fig. 16 - Average Forward Current Vs. Maximum Allowable Case Temperature, 85HFL Series

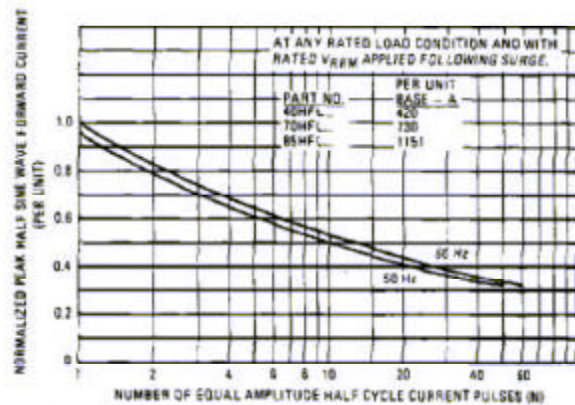


Fig. 17 - Maximum Non-Repetitive Surge Current Vs. Number of Current Pulses, All Series

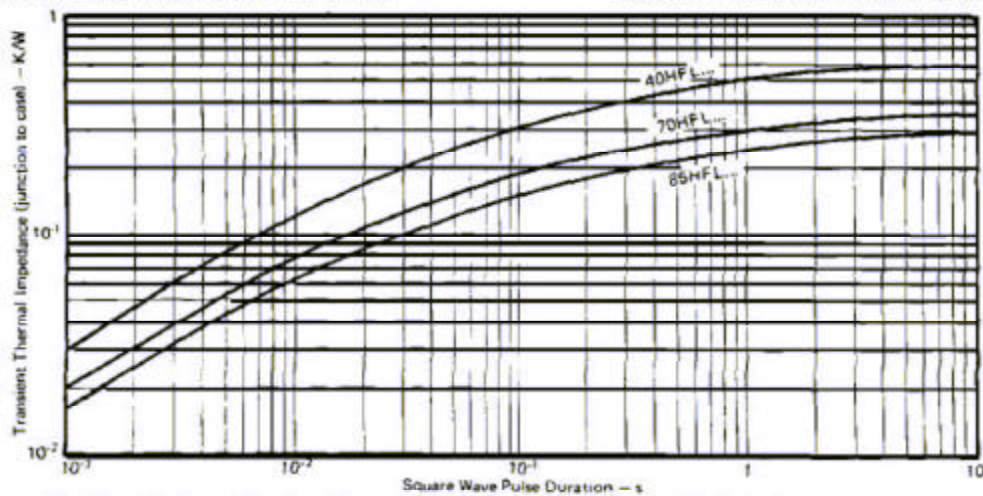


Fig. 18 - Maximum Transient Thermal Impedance, Junction-to-Case Vs. Pulse Duration, All Series



# 40HFL, 70HFL, 85HFL Series

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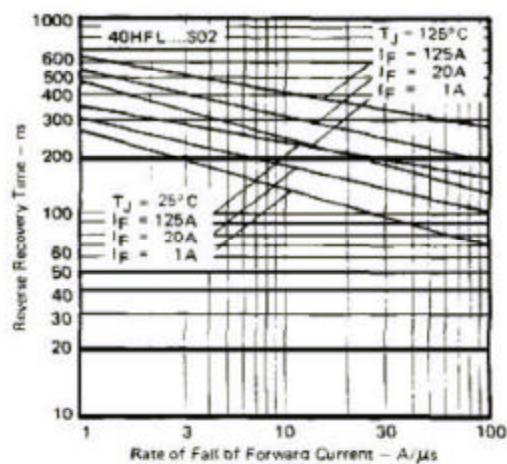


Fig. 19 - Typical Reverse Recovery Time Vs. Rate of Fall of Forward Current, 40HFL\_S02 Series

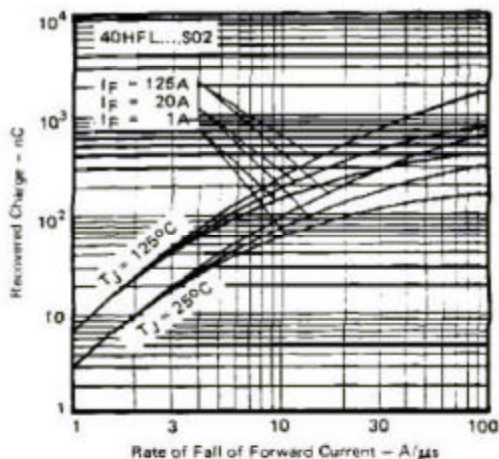


Fig. 20 - Typical Recovered Charge Vs. Rate of Fall of Forward Current, 40HFL\_S02 Series

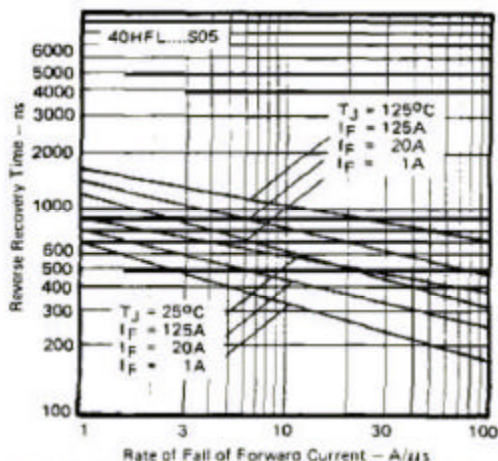


Fig. 21 - Typical Reverse Recovery Time Vs. Rate of Fall of Forward Current, 40HFL\_S05 Series

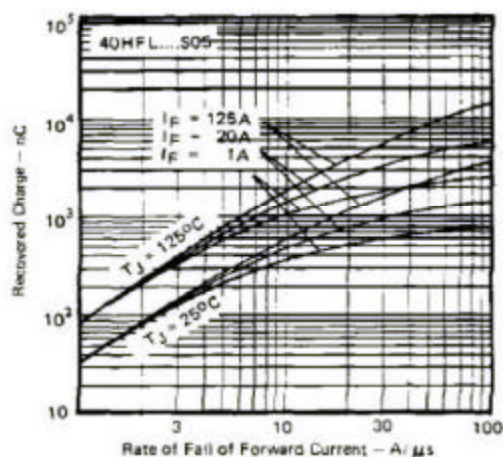


Fig. 22 - Typical Recovered Charge Vs. Rate of Fall of Forward Current, 40HFL\_S05 Series

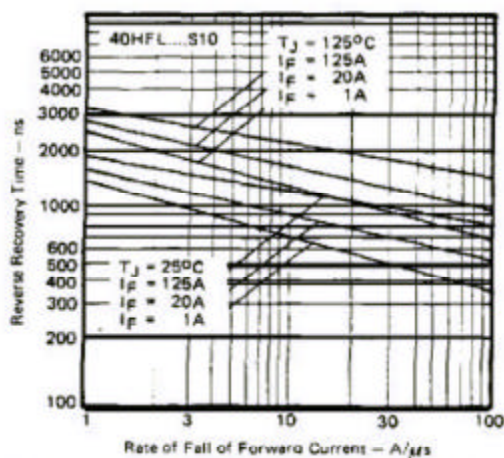


Fig. 23 - Typical Reverse Recovery Time Vs. Rate of Fall of Forward Current, 40HFL\_S10 Series

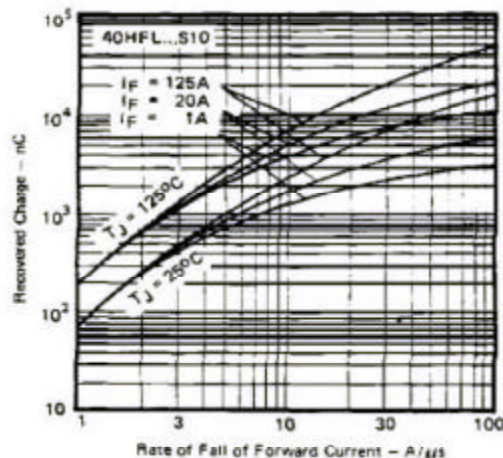


Fig. 24 - Typical Recovered Charge Vs. Rate of Fall of Forward Current, 40HFL\_S10 Series



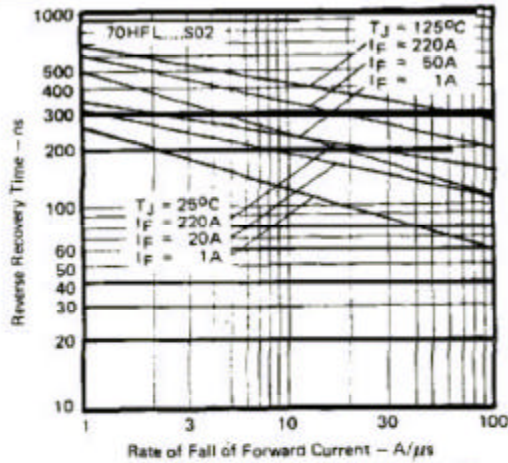


Fig. 25 — Typical Reverse Recovery Time Vs. Rate of Fall of Forward Current, 70HFL\_S02 Series

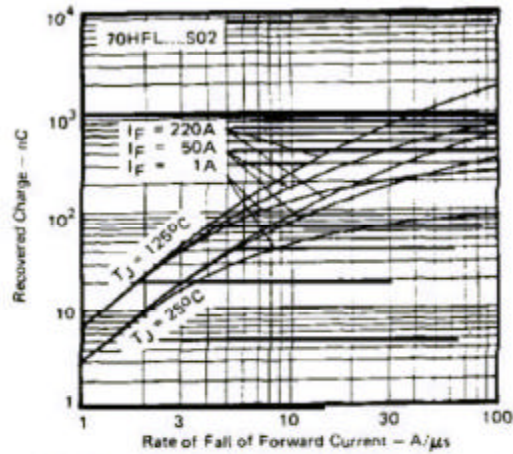


Fig. 26 — Typical Recovered Charge Vs. Rate of Fall of Forward Current, 70HFL\_S02 Series

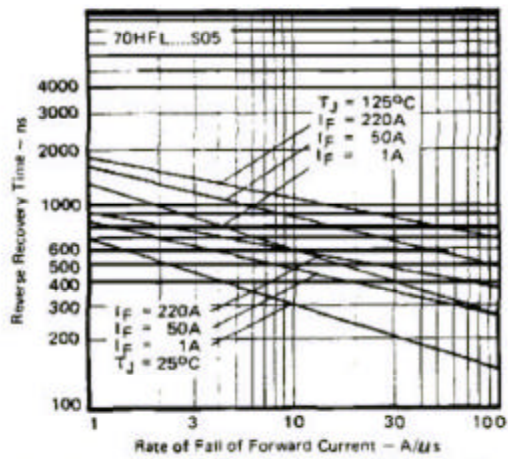


Fig. 27 — Typical Reverse Recovery Time Vs. Rate of Fall of Forward Current, 70HFL\_S05 Series

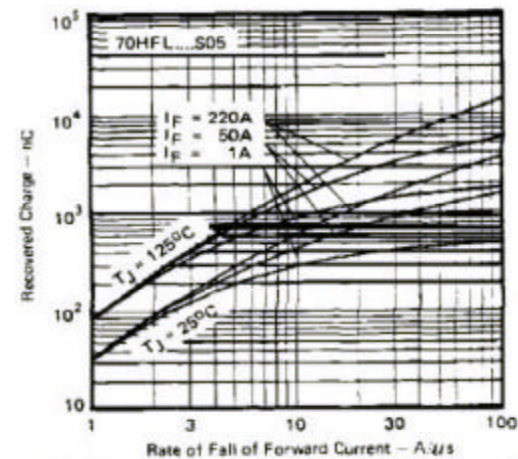


Fig. 28 — Typical Recovered Charge Vs. Rate of Fall of Forward Current, 70HFL\_S05 Series

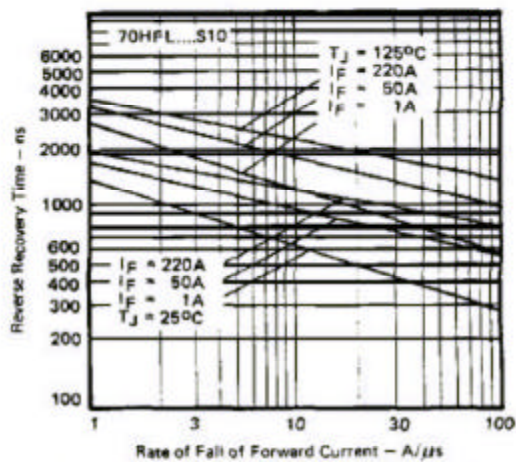


Fig. 29 — Typical Reverse Recovery Time Vs. Rate of Fall of Forward Current, 70HFL\_S10 Series

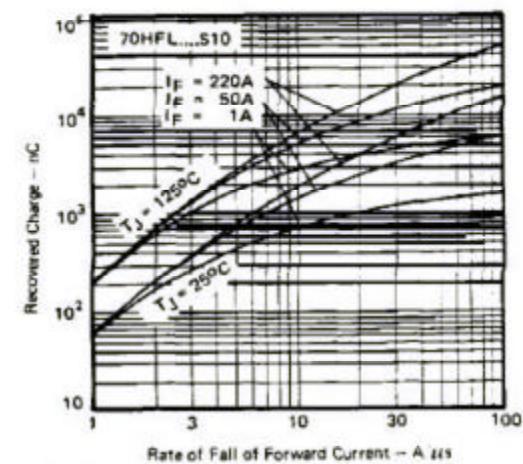


Fig. 30 — Typical Recovered Charge Vs. Rate of Fall of Forward Current, 70HFL\_S10 Series

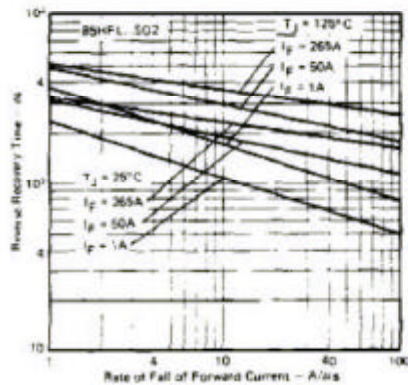


Fig. 31 - Typical Reverse Recovery Time Vs. Rate of Fall of Forward Current, 85HFL\_S02 Series

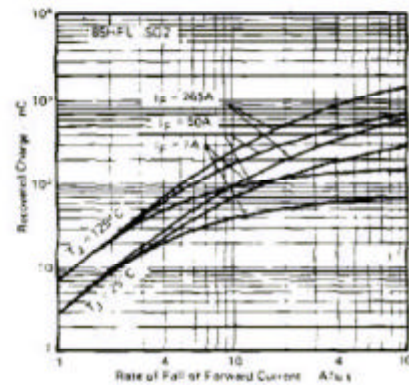


Fig. 32 - Typical Recovered Charge Vs. Rate of Fall of Forward Current, 85HFL\_S02 Series

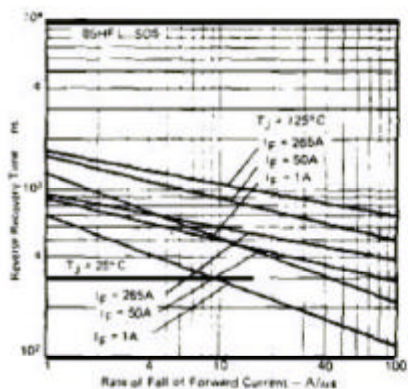


Fig. 33 - Typical Reverse Recovery Time Vs. Rate of Fall of Forward Current, 85HFL\_S05 Series

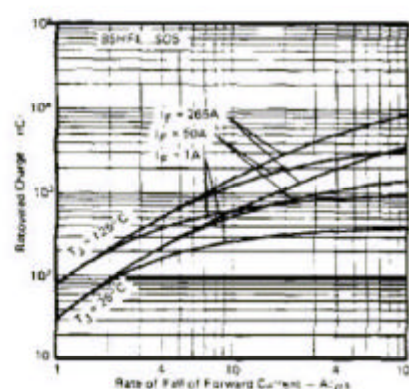


Fig. 34 - Typical Recovered Charge Vs. Rate of Fall of Forward Current, 85HFL\_S05 Series

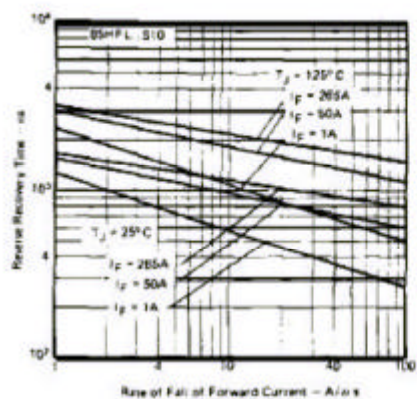


Fig. 35 - Typical Reverse Recovery Time Vs. Rate of Fall of Forward Current, 85HFL\_S10 Series

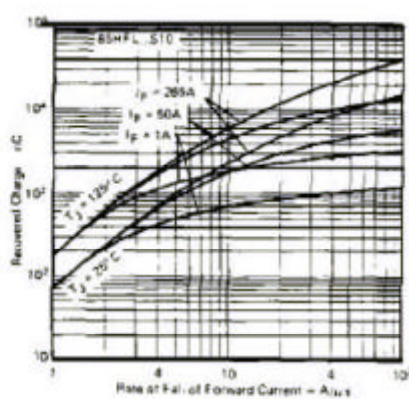


Fig. 36 - Typical Recovered Charge Vs. Rate of Fall of Forward Current, 85HFL\_S10 Series